Copyright of the *Occupational Health and Safety Code*, whether in print or electronic format, belongs to the Government of Alberta. No person may reproduce copies of the *Occupational Health and Safety Code* for any purpose without the prior consent of Alberta Queen’s Printer.

Official copies of the *Occupational Health and Safety Code* are available in either an electronic subscription or in print format from:

Alberta Queen's Printer  
Suite 700, Park Plaza  
10611 – 98 Avenue  
Edmonton, AB T5K 2P7  
Phone: 780-427-4952   Fax: 780-452-0668  
[www.qp.alberta.ca](http://www.qp.alberta.ca)

For the purpose of retaining the section numbers of this Code, those sections which are no longer required and which have been removed are indicated as “repealed”.
What’s new in the June 2018 *Occupational Health and Safety Code*

Here is list of high level changes that have been made to the *Occupational Health and Safety Code*. This is not an exhaustive list and has been prepared for your information only.

- Amends language to align to the new provisions and terminology in the new *Occupational Health and Safety (OHS) Act* Chapter O-2.1
- New or revised definitions have been added including a definition for domestic workers. In some cases definitions were removed as they have been moved to the OHS Act (for example, competent, equipment, harmful substance)
- Updates to terminology to align with amendments to the *Paramedics Profession Regulation*
- **Part 13** - Joint Work Site Health and Safety Committees and Health and Safety Representatives has been revised – including training for health and safety committees and safety representatives
- **Part 27** Violence and Harassment - additional provisions have been added
- **Part 29** Workplace Hazardous Materials Information System (WHMIS) has been updated to align with the federal WHMIS 2015 legislation

Wherever you notice a side bar beside the text in the *Occupational Health and Safety Code* – that is new text or text that has been amended since the last printing of the OHS Code.
(Consolidated up to 56/2018)

**ALBERTA REGULATION 87/2009**

**Occupational Health and Safety Act**

**OCCUPATIONAL HEALTH AND SAFETY CODE**

**Table of Contents**

Core Requirements Applicable to All Industries

**Part 1**
**Definitions and General Application**

1 Definitions
1.1 Farming and ranching operations
1.2 Domestic workers
2 Repealed
2.1 Repealed
2.2 Designated person to prepare plan
3 Adoption of standards
3.1 Previous editions of referenced standards
4, 5 Repealed
6 Coming into force

**Part 2**
**Hazard Assessment, Elimination and Control**

7 Hazard assessment
8 Worker participation
9 Hazard elimination and control
10 Emergency control of hazard
11 Repealed

**Part 3**
**Specifications and Certifications**

12 Following specifications
13 Manufacturer’s and professional engineer’s specifications
14 Certification by a professional engineer
15 Approved equipment
Requirements Applicable to All Industries

**Part 4**

**Chemical Hazards, Biological Hazards and Harmful Substances**

16 Worker exposure to harmful substances
17 Exposure to multiple substances
18 Exposure during shifts longer than 8 hours
19 Review of exposure limits
20 Airborne concentration measurements
21 Potential worker exposure
22 Worker overexposure
23 Worker decontamination
24 Emergency baths, showers, eye wash equipment
25 Prohibited activities
26 Codes of practice
27 Storage of harmful substances
28 General provisions for asbestos, silica, coal dust and lead
29 Restricted area
30 Protective clothing used in restricted areas containing asbestos or lead
31 Release of asbestos
32 Prohibitions related to asbestos
33 Asbestos in air distribution systems
34 Asbestos in a building to be demolished
35 Encapsulation, enclosure or removal of asbestos
36 Notification of a project
37 Asbestos worker course
38 Containment and labelling of asbestos waste
39 Use of crystalline silica in abrasive blasting
40 Health assessments for workers exposed to asbestos, silica or coal dust
41 Lead exposure control plan
42 Lead — air monitoring
43 Medical monitoring for lead
43.1 Controlling mould exposure

**Part 5**

**Confined Spaces**

44 Code of practice
45 Hazard assessment
46 Training
47 Entry permit system
48 Safety and protection — generally
49 Protection — hazardous substances and energy
50 Unauthorized entry
51 Traffic hazards
52 Testing the atmosphere
53 Ventilation and purging
54 Inerting
55 Emergency response
56 Tending worker
57 Entry and exit
58 Retaining records

Part 6
Cranes, Hoists and Lifting Devices

General Requirements
59 Application
60 Not commercially manufactured
61 Identification of components
62 Rated load capacity
63 Load charts
64 Operator requirements
65 Log books
66 Preventing an unsafe lift
67 Preventing collisions
68 Load weight
68.1 Lift calculation
69 Loads over work areas
70 Tag and hoisting lines
71 Hand signals
72 Controls
73 Repairs and modifications
74 Containers for hoisting
75 A-Frames and gin poles
75.1 Suspended personnel baskets

Cantilever Hoists
76 Installation and use

Chimney Hoists
77 Equipment requirements
78 Operator responsibilities
79 Worker in lifting device

Hand-Operated Hoists
80 Holding suspended load
Material Hoists
81 Safety code for material hoists
82 Rider restriction
83 Gate interlocks
84 Operator responsibilities
85 Signal systems
86 Hoist brakes
87 Location protected

Mobile Cranes and Boom Trucks
88 Safety code for mobile cranes
88.1 Personnel baskets
89 Non-destructive testing
90 Counterweights and outriggers
91 Warning device
92 Preventing damage
92.1 Load blocks
92.2 Outriggers

Overhead Cranes
93 Electrical components and functions
94 Maintenance and inspection
95 Safe movement
95.1 Controls

Personnel Hoists
96 Safety code for personnel hoists

Roofer’s Hoists
97 Safe use and design

Tower and Building Shaft Hoists
98 Protective enclosure
99 Design

Tower Cranes
100 Safety code for tower cranes
101 Limit devices
102 Operation
103 Changing components
104 Test weights
105 Structural testing and examination
106 Wind and temperature limitations
107 Multiple cranes
### Underground Shaft Hoists

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>108</td>
<td>Safety requirements</td>
</tr>
<tr>
<td>109</td>
<td>Operator responsibilities</td>
</tr>
<tr>
<td>110</td>
<td>Hoist cage</td>
</tr>
<tr>
<td>111</td>
<td>Unguided suspended cage</td>
</tr>
</tbody>
</table>

### Vehicle Hoists

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>112</td>
<td>Safety standards</td>
</tr>
<tr>
<td>113</td>
<td>Safe use</td>
</tr>
</tbody>
</table>

### Winching Operations

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>114</td>
<td>Safe practices</td>
</tr>
</tbody>
</table>

#### Part 7

**Emergency Preparedness and Response**

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>115</td>
<td>Emergency response plan</td>
</tr>
<tr>
<td>116</td>
<td>Contents of plan</td>
</tr>
<tr>
<td>117</td>
<td>Rescue and evacuation workers</td>
</tr>
<tr>
<td>118</td>
<td>Equipment</td>
</tr>
</tbody>
</table>

#### Part 8

**Entrances, Walkways, Stairways and Ladders**

### Entrances, Walkways, Stairways

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>119</td>
<td>Safe entry and exit</td>
</tr>
<tr>
<td>120</td>
<td>Doors</td>
</tr>
<tr>
<td>121</td>
<td>Walkways, runways and ramps</td>
</tr>
<tr>
<td>122</td>
<td>Stairways</td>
</tr>
<tr>
<td>123</td>
<td>Handrails on stairways</td>
</tr>
</tbody>
</table>

#### Ladders — General

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>124</td>
<td>Restriction on use</td>
</tr>
<tr>
<td>125</td>
<td>Prohibition on single rail</td>
</tr>
<tr>
<td>126</td>
<td>Prohibition on painting</td>
</tr>
<tr>
<td>127</td>
<td>Use near energized electrical equipment</td>
</tr>
<tr>
<td>128</td>
<td>Ladders on extending booms</td>
</tr>
</tbody>
</table>

### Crawl Board or Roof Ladder

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>129</td>
<td>Safe use</td>
</tr>
</tbody>
</table>

#### Fixed Ladders

<table>
<thead>
<tr>
<th>Page</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>130</td>
<td>Design criteria</td>
</tr>
<tr>
<td>131</td>
<td>Fixed ladders in manholes</td>
</tr>
<tr>
<td>132</td>
<td>Rest platform exemption</td>
</tr>
</tbody>
</table>
Portable Ladders
133   Prohibition
134   Constructed portable ladder
135   Manufactured portable ladder
136   Securing and positioning
137   Fall protection

Part 9
Fall Protection
138   Rescue personnel exemption
139   General protection
140   Fall protection plan
141   Instruction of workers
142   Full body harness
142.1  Body belt
142.2  Lanyard
142.3  Shock absorber
143   Connectors, carabiners and snap hooks
144   Fall arresters
145   Self-retracting device
146   Descent control device
147   Life safety rope
148   Adjustable lanyard for work positioning
148.1  Rope adjustment device for work positioning
149   Wood pole climbing
150   Equipment compatibility
150.1  Inspection and maintenance
150.2  Removal from service
150.3  Prusik and similar knots
151   Clearance, maximum arresting force and swing

Anchors
152   Anchor strength — permanent
152.1  Anchor strength — temporary
152.2  Duty to use anchors
152.3  Independence of anchors
152.4  Wire rope sling as anchor
153   Flexible and rigid horizontal lifeline systems
153.1  Installation of horizontal lifeline systems
154   Fixed ladders and climbable structures
155   Fall protection on vehicles and loads
156   Boom-supported work platforms and aerial devices
157   Water danger
158   Leading edge fall protection system
159  Procedures in place of fall protection equipment
160  Work positioning
161  Control zones

**Part 10**

**Fire and Explosion Hazards**

161.1  Flammable or explosive atmospheres a hazard

**General Protection and Prevention**

162  Prohibitions
162.1  Classification of work sites
163  Procedures and precautions
164  Contaminated clothing and skin
165  Protective procedures and precautions in hazardous locations
166  Internal combustion engines
167  Flare stacks, flare pits and flares
168  Industrial furnaces and fired heaters
169  Hot work
170  Hot taps
170.1  Spray operations
171  Compressed and liquefied gas
171.1  Welding — general
171.2  Gas welding or allied process

**Welding Services From Vehicles**

172  Storage compartments
173  Horizontal cylinder storage
174  Handling cylinders

**Isolating Pipes and Pipelines**

175  Isolating methods
176  Pigging

**Part 11**

**First Aid**

177  Training standards
178  Providing services, supplies, equipment
179  Location of first aid
180  Emergency transportation
181  First aid providers
182  Duty to report injury or illness
183  Record of injury or illness
184  First aid records access
Part 12
General Safety Precautions

185 Housekeeping
186 Lighting
187 Pallets and storage racks
187.1 Placement of roofing materials
188 Restraining hoses and piping
189 Securing equipment and materials
190 Skeleton structures
191 Signallers
192 Stabilizing masonry walls
193 Tire servicing
194 Vehicle traffic control
195 Working on ice

Part 13
Joint Work Site Health and Safety Committees and Health and Safety Representatives

196 Application of this Part
197 Terms of reference
198 Additional duties of a joint work site health and safety committee
199 Disclosure of personal information
200 Duties of employers, contractors and prime contractors
201 Training standards
202 Inspection of work site with officer
203 - 207 Repealed

Part 14
Lifting and Handling Loads

208 Equipment
209 Adapting heavy or awkward loads
209.1 Work site design — health care facilities
209.2 Patient/client/resident handling
210 Assessing manual handling hazards
211 Musculoskeletal injuries
211.1 Training to prevent musculoskeletal injury

Part 15
Managing the Control of Hazardous Energy

212 Isolation
213 Verifying isolation

Securing Isolation

214 Securing by individual workers
215 Securing by a group
215.1 Securing by complex group control
215.2 Securing remotely controlled systems
215.3 Returning to operation

Piping and Pigging

215.4 Isolating piping
215.5 Pigging and testing of pipelines

Part 16
Noise Exposure

216 Duty to reduce
217 Noise control design
218 Worker exposure to noise
219 Noise exposure assessment
220 Results recorded
221 Noise management program
222 Hearing protection
223 Audiometric testing
224 Credit of time

Part 17
Overhead Power Lines

225 Safe limit of approach distances
226 Transported loads, equipment and buildings
227 Utility worker and tree trimmer exemption

Part 18
Personal Protective Equipment

228 Duty to use personal protective equipment

Eye Protection

229 Compliance with standards
230 Contact lenses
231 Electric arc welding

Flame Resistant Clothing

232 Use of flame resistant clothing
Foot Protection
233 Footwear

Head Protection
234 Industrial headwear
235 Bicycles and skates
236 All-terrain vehicles, snow vehicles, motorcycles
237 Fire fighters
238 Bump hat
239 Exemption from wearing headwear

Life Jackets and Personal Flotation Devices
240 Compliance with standards
241 Use of jackets and flotation devices

Limb and Body Protection
242 Limb and body protection
243 Skin protection

Respiratory Protective Equipment
244 Respiratory dangers
245 Code of practice
246 Approval of equipment
247 Selection of equipment
248 Storage and use
249 Quality of breathing air
250 Effective facial seal
251 Equipment for immediate danger
252 Equipment — no immediate danger
253 Air purifying equipment
254 Emergency escape equipment
255 Abrasive blasting operations

Part 19
Powered Mobile Equipment
256 Operator responsibilities
257 Visual inspection
258 Dangerous movement
259 Pedestrian traffic
260 Inspection and maintenance
261 Maintenance on elevated parts
262 Starting engines
263 Unattended equipment
264 Lights
265 Windows and windshields
266 Other safety equipment
267 Warning signal
268 Bulkheads
269 Guards and screens
270 Rollover protective structures
271 Equipment with rollover protection
272 Falling objects protective structures
273 Recertification after modification
274 Fuel tank in cab
275 Worker transportation
276 Riding on loads
277 Hazardous loads
278 Tank trucks
279 Refuelling

**All-Terrain Vehicles and Snow Vehicles**

280 Three-wheeled all-terrain cycles
281 Operator’s manual
282 Load and slope limitations

**Forklift Trucks**

283 Load chart
284 Seat belt

**Pile Driving Equipment and Practices**

285 Chocking
286 Pile hoisting
287 Restraining hoses and connections
288 Brake bands and clutches
289 Timber piles
290 Crane boom inspection

**Personal Vehicle for Work Purposes**

290.1 Licensing and mechanical inspection

**Concrete Pump Trucks**

290.2 Safety requirements

**Part 20**

**Radiation Exposure**

291 Prevention and protection
Part 21
Rigging

292 Breaking strength
292.1 Safety factors
293 Load ratings
294 Inspection
295 Prohibition
296 Rigging protection
297 Standards
298 Slings
299 Rope wound on drum
300 Cable clips
301 Ferrules
302 Matching components
303 Safety latches
304 Makeshift rigging and welding

Rejection Criteria

305 Synthetic fibre slings
306 Wire rope
307 Metal mesh slings
308 Electric arc damage
309 Damaged hooks

Part 22
Safeguards

310 Safeguards
311 Tampering with safeguards
312 No safeguards
313 Building shafts
314 Covering openings
315 Guardrails
316 Hoppers, bins and chutes
317 Machine failure
318 Protection from falling objects
319 Push stick or block
320 Safety nets
321 Toe boards
322 Wire mesh
Part 23
Scaffolds and Temporary Work Platforms

Scaffolds
323 CSA Standard applies
324 Design
325 Load
326 Tagging requirements
327 Vertical ladder on scaffold
328 Working from a ladder
329 Scaffold planks
330 Scaffold platform
331 Metal scaffolding
332 Bracket scaffolds
333 Double-pole scaffolds
334 Free-standing or rolling scaffolds
335 Half-horse scaffolds
336 Ladderjack scaffolds
337 Needle-beam scaffolds
338 Outrigger scaffolds
339 Roofing brackets
340 Single-pole scaffolds
341 Suspended scaffolds
342 Swingstage scaffolds
343 Requirements for swingstage scaffold
344 Safety on swingstage scaffolds
345 Workers on swingstage scaffolds

Elevating Platforms and Aerial Devices
346 Worker safety
347 Standards
348 Permanent suspension powered work platforms
349 Fork-mounted work platforms
350 Suspended man baskets
351 Boatswain’s chairs
352 Temporary supporting structures
353 Fly form deck panels

Part 24
Toilets and Washing Facilities
354 Restrictions by employer
355 Drinking fluids
356 Exception
357 Toilet facilities
358 Water and drainage
359 Hand cleaning facilities
360 Supplies and waste receptacle
361 Condition of facilities

Part 25
Tools, Equipment and Machinery

362 Contact by clothing, etc.
363 Machines close together
364 Moving workers
365 Starting machinery
366 Preventing machine activation
367 Operator responsibilities
368 Controls
369 Immobilizing machinery
370 Drive belts
371 Continuous-feed machinery
372 Elevated conveyor belts
373 Crossing conveyor belts
374 Actuated fastening tools
375 Grinders
376 Chainsaws
377 Circular saw blades
378 Band saw blades
379 Band saw wheels
380 Power-fed circular saws
381 Cut-off saws
382 Sawmill head rig
383 Sawmill log carriage
384 Robots
385 Teaching a robot

Part 26
Ventilation Systems

386 Application
387 Design
388 Safety

Part 27
Violence and Harassment

389 Hazard assessment
390 Violence prevention plan
390.1 Violence prevention policy
390.2 Violence prevention procedures
390.3 Domestic violence
390.4 Harassment prevention plan
390.5 Harassment prevention policy
390.6 Harassment prevention procedures
390.7 Review of plans
391 Training of workers
391.1 Investigation and reporting of incidents
391.2 Treatment or referral
392 Entitlement to pay
392.1 Retail fuel and convenience store worker safety application
392.2 Additional requirements for violence prevention plan
392.3 Additional training required
392.4 Review of violence prevention plan and worker training
392.5 Personal emergency transmitter
392.6 Mandatory fuel prepayment

**Part 28**
**Working Alone**

393 Application
394 Precautions required

**Part 29**
**Workplace Hazardous Materials Information System (WHMIS)**

394.1 Definitions
395 Application
396 Hazardous waste
397 Training
398 Label required
399 Production or manufacture
400 Decanted products
401 Placards
402 Transfer of hazardous products
403 Laboratory samples
404 Safety data sheet — supplier
405 Safety data sheet — employer
406 Information current
407 Availability of safety data sheet
408 Claim for disclosure exemption
409 Interim non-disclosure
410 Exemption from disclosure
411 Duty to disclose information
412 Information — confidential
Information to medical professional
Limits on disclosure

Requirements Applicable to Specific Industries and Activities

Part 30
Demolition

Worker in charge
Location of equipment
Hazardous substances
Use of explosives
Disconnecting services
Materials chute
Dismantling buildings
Building shaft demolitions

Part 31
Diving Operations

Application
Employer responsibilities
Repealed
Intakes, pipes and tunnels
Repealed

Part 32
Excavating and Tunnelling

Disturbing the ground
Classification of soil type
Soil stabilization
Marking an excavation
Water hazard
Worker access
Locating buried or concrete-embedded facilities
Exposing buried facilities
Exemption
Methods of protection
Cutting back walls
Loose materials
Spoil piles
Power pole support
Safe entry and exit
Temporary protective structures
Alternatives to temporary protective structures
458 Installation of shoring, stringers or bracing
459 Access for powered mobile equipment
460 Dumping block
461 Underground shafts
462 Drilled or bored underground shaft
463 Prohibition
464 Tunnel

**Part 33**

**Explosives**

465 Application
466 Burning material
467 Safe work procedures
468 Blasters
469 Reporting incidents involving explosives

**Handling Explosives**

470 Canadian guidelines
471 Intermittent storage
472 Light sources in magazines
473 Transporting explosives
474 Oldest used first
475 Deteriorated or damaged explosive
476 Unused explosives
477 Appropriate quantities
478 Cutting or piercing
479 Cartridge explosives
480 Tools
481 Priming
482 Length of safety fuse assemblies
483 Detonators
484 Storms

**Drilling**

485 Drilling location
486 Bootleg
487 Size of drill hole
488 Prohibition

**Loading**

489 Unwinding detonator leg wires
490 Static electricity
491 Tamping explosives
492 Sequential firing
Detonation within 30 days
Detonator leg wires
Testing detonators and circuits
Damaged leads and wires
Connecting down lines to trunk cords

Firing

Community protection
Safe distance
Stray electric currents
Overhead power line
Above-ground charge
Radiofrequency transmitters
Length of fuse assembly
Blasting machine
Shunting the firing line
Loaded hole

Destroying Explosives

Standards
Misfire waiting period
Withdrawing a misfire
Destroying a misfire
Abandoned charge
Removal of waste
Loss or theft

Specific Blasting Activities

Avalanche control
Oil well blasting
Seismic blasting and drilling

Part 34

Forestry

Felling and bucking
Hand felling
Mechanized feller or limber
Operator protective structures
Road warnings
Partially cut trees
Logging trucks
Traffic safety
Part 35
Health Care and Industries with Biological Hazards

525.1 Exposure control
525.2 Medical sharps
526 Sharps containers
527 Recapping needles
528 Policies and procedures
529 Limited exposure
530 Post-exposure management

Part 36
Mining

Division 1
General

531 Application
532 Building safety
533 Mine plans
534 Record retention
535 Excavation
536 Open stockpiles
537 Dust from drills
538 Light metal alloys
539 Surface haul roads
540 Discard from mines
541 Mine walls
542 Dumping block
543 Environmental monitoring of hazardous gases
544 Reporting dangerous occurrences

Fire Prevention and Emergency Response

545 Emergency response station
546 Emergency response team
547 Fire fighting training
548 Fire precautions
549 Fireproofing of roadways
550 Conveyor clearance
551 Fire detection systems
552 Emergency warning system
553 Evacuation
554 Fire fighting equipment
555 Fire extinguishers
556 Location of equipment
557  Water supply
558  Water control valves
559  Refuge stations

**Electrical Systems**

560  Electrical standards
561  Notice to Director
562  Electrical installations
563  Surface facilities
564  Underground coal mine
565  Equipment supply systems
566  Batteries
567  Overhead power lines
568  Ground fault protection
569  Switchgear
570  Grounding
571  Electric welding
572  Hand held electrical drills

**Rubber-Tired, Self-Propelled Machines**

573  Approval
574  Standards
575  Prototype machine
576  Representative machines
577  Emergency energy
578  Hydraulic brakes
579  Dual brake systems
580  Emergency brakes
581  Air brakes
582  Auxiliary air reservoirs
583  Front wheel brake control
584  Parking brakes
585  Periodic service brake testing
586  Tests
587  Maintenance records
588  Auxiliary steering
589  Auxiliary pump
590  Auxiliary steering standards
591  Design safety factors
592  Clearance lights
593  Clear view
594  Lights
595  Clearances
596  Unattended machines
Diesel Power
597 Diesel powered machine

Conveyors
598 Fire resistance
599 Stopping
600 Travelling room
601 Combustible dust
602 Clearances
603 Riding conveyor belts
604 Examination
605 Carbon monoxide monitors
606 Conveyor roadways

Division 2
Explosives
607 Theft of explosives
608 Non-sparking tools
609 Underground mine blaster
610 Surface mine blaster
611 Magazines
612 Illumination of magazines
613 Stored explosives
614 Electric detonators
615 Access to explosives
616 Removal from magazine
617 Priority of use
618 Magazine record
619 Explosive location

Transportation
620 Removal and transfer
621 Restriction on open flames
622 Vehicle requirements
623 Protection from weather
624 Original packaging
625 Detonators
626 Vehicle breakdown

Operational Procedures
627 Manufacturer’s specifications
628 Unsafe explosives
629 Blast area control
630 Access to blast area
631 General duties
632 Secondary blasting
633 Mine blaster’s record
634 Damaged blasting wires
635 Blasting machine control

Undetonated or Abandoned Explosives
636 Unused explosives
637 Misfire procedures
638 Abandoned explosive

Blasting Machines and Circuits
639 Testing and initiation
640 Blasting apparatus
641 Circuit testing
642 Circuit requirement

Surface Mines
643 Application
644 Signs
645 Blast holes
646 Electrical storm
647 Detonating cord
648 Ignition precautions
649 Safety fuses
650 Electrical cables and wires
651 Electric blasting
652 Burning explosives
653 Misfires
654 Drilling near explosives
655 Storage
656 Blasting warnings
657 Charged holes

Underground Mines and Tunnels
658 Application
659 Permitted explosives
660 Electric conveyance
661 Mine shaft conveyance
662 Transport underground
663 Drilling distances
664 Underground mine blaster
665 Blasting cable
666 Use of detonators
667 Same manufacturer
Series connection
Water
Stemming
Firing in the same round
Misfires
Misfire detonation
Leaving a misfire
Compressed air
Shock blasting
Surface shots
Permanent firing station
Secondary blasting

Division 3
Underground Coal Mines

Application
Annual plan
Underground coal mine surveyor

Mine Workers

Supervision
Required qualifications
Mine manager
Combined operations
Working alone
Unsafe conditions
Shift change
Shift report
Record of workers
Self rescuers
Means of ignition
No smoking warnings

Mine Equipment

Recognizing international standards
Propane installations
Bulk fuel storage
Voice communication
Location
Permanently attended stations
Portal
Mine outlets
Escape ways
Manholes
Vehicles
704 Underground fuel stations
705 Diesel fuel
706 Control of equipment

Roof and Side Support
707 Support system
708 Extractions
709 Operating procedures
710 Removal of ground supports

Ventilation System
711 Ventilation system
712 Air velocity
713 Return airway
714 Doors
715 Stoppings
716 Seals
717 Chutes
718 Splits
719 Fans
720 Reverse flows
721 Surface fans
722 Booster fans
723 Auxiliary fans
724 Brattice, vent tubes
725 Operating procedures for booster and auxiliary fans
726 Stopping fan
727 Ventilation monitoring
728 Cross cuts
729 Operating in split

Gas and Dust Control
730 Gas inspections
731 Flammable gas levels
732 Diesel vehicle roads
733 Degassing procedures
734 Gas removal
735 Unused areas
736 Sealed off areas
737 Approval of devices for testing and measuring
738 Combustible gas detector
739 Portable detector
740 Breakdown of detector
741 Roof bolting
742 Airborne dust
743 Incombustible dust
744 Sampling of settled dust

**Explosion Control**

745 Explosion barriers
746 Welding, cutting and soldering
747 Pillars
748 Drill holes
749 Water or gas
749.1 Shaft access and hoisting equipment

**Part 37**

**Oil and Gas Wells**

750 Application
751 Competent supervisor
752 Breathing equipment
753 Operating load of derrick or mast
754 Derricks and masts
755 Log book
756 Drillers
757 Geophysical operations
758 Drilling rig, service rig, and snubbing unit inspections
759 Overloaded service rig trucks
760 Safety check
761 Exits from enclosures
762 Emergency escape route
763 Guy lines
764 Ground anchors
765 Trailer pipe rack
766 Drawworks
767 Brakes
768 Weight indicators
769 Travelling blocks
770 Tugger or travelling block
771 Catheads
772 Racking pipes
773 Rotary table danger zone
774 Tong safety
775 Counterweights
776 Drilling fluid
777 Rig tank or pit enclosures
778 Prohibition on fuel storage
779 Drill stem testing
780 Well swabbing
781 Well servicing
782 Well stimulation
783 Well site piping system
784 Gas sample containers

**Part 38 — Expired**

**Part 39**
**Tree Care Operations**

792 Application
793 Safe work practices
794 Fall protection and work positioning
795 Harness standards
796 Knot exemption

**Part 40**
**Utility Workers — Electrical**

797 - 798 Application
799 Protective devices or equipment
800 Safe work practices for electric utilities and rural electrification associations
801 Safe work practices for industrial power producers
802 Coordinated work
803 Communication lines, cables
804 Work on energized electrical equipment or lines (above 750 volts)

**Part 41**
**Work Requiring Rope Access**

**General Requirements**

805 - 807 Exemptions
808 - 810 Rope access safe work plan
811 Safe work practices
812 Instruction of workers
813 Tools and equipment
814 Equipment compatibility
815 Inspection and maintenance
816 - 818 Low stretch (static) and high stretch (dynamic) rope
819 Cow’s tail
820 Removal from service
821 - 822 Worker rescue

**Industrial Rope Access Work**

823 - 825 Safe work practices
826 Worker competency
827 Worker’s personal logbook
828 - 829 Maximum arrest force, clearance, anchor strength
830 Safety line
831 - 833 Head protection
834 Full body harness
835 - 836 Connecting components
837 Ascenders
838 Back-up devices
839 Descenders

Non-industrial Rope Access Work

840 Safe work practices
841 Worker competency
842 - 843 Fall factor, clearance, anchorage strength
844 - 846 Head protection
847 Sit harness
848 Full body harness
849 Connecting components

Schedules
Schedule 1 Chemical Substances
   Table 1 Substances and processes requiring a code of practice
   Table 2 Occupational exposure limits for chemical substances

Schedule 2 First Aid
   Table 1 Low hazard work
   Table 2 High hazard work
   Table 3 First aid equipment and supplies
   Table 4 First aid room requirements
   Table 5 First aid requirements for low hazard work
   Table 6 First aid requirements for medium hazard work
   Table 7 First aid requirements for high hazard work

Schedule 3 Noise
   Table 1 Occupational exposure limits for noise
   Table 2 Selection of hearing protection devices
   Table 3 Permissible background noise conditions during audiometric testing

Schedule 4 Safe Limit of Approach Distances
   Table 1 Safe limit of approach distances from overhead power lines for
   persons and equipment

Schedule 5 Cable Clips on Wire Rope
   Table 1 Cable clip requirement for wire rope

Schedule 6 Dimensions of Scaffold Members
   Table 1 Light duty double-pole scaffolds less than 6 metres in height
   Table 2 Light duty double-pole scaffolds 6 metres or more in height
   Table 3 Heavy duty double-pole scaffolds less than 6 metres in height
Table 4  Heavy duty double-pole scaffolds 6 metres or more in height
Table 5  Half-horse scaffolds less than 3 metres in height
Table 6  Half-horse scaffolds 3 metres to 5 metres in height
Table 7  Single-pole scaffolds less than 6 metres in height
Table 8  Single-pole scaffolds 6 metres to 9 metres in height

Schedule 7  Toilets at a Work Site
   Table 1  Number of toilets required at a work site

Schedule 8  Saw Blade Crack Limits
   Table 1  Circular saw blade crack limits
   Table 2  Band saw blade crack limits

Schedule 9  Shoring Component Dimensions
   Table 1  Shoring components used in excavation, trenches, tunnels and underground shafts

Schedule 10  Fire Extinguishers and Minimum Separation Distances
   Table 1  Fire extinguisher required based on quantity of explosive
   Table 2  Minimum separation distances between explosives and fixed radiofrequency transmitters
   Table 3  Minimum separation distances between explosives and mobile radiofrequency transmitters and cellular telephones

Schedule 11  Mining
   Table 1  Minimum separation distances between explosives and fixed radio transmitters
   Table 2  Minimum separation distances between explosives and mobile radio transmitters
   Table 3  Application to Director

Index
Core Requirements Applicable to All Industries

Part 1  Definitions and General Application

Definitions

1 In this Code,

“abate” means to encapsulate, enclose or remove asbestos-containing material;

“abnormal audiogram” means an audiogram that indicates
(a) the threshold in either ear is more than 25 dB at 500, 1000 or 2000 Hz,
(b) the threshold in either ear is more than 60 dB at 3000, 4000 or 6000 Hz, or
(c) there is one-sided hearing loss with the difference in hearing threshold level between the better and the poorer ear exceeding the average of 30 dB at 3000, 4000 and 6000 Hz;

“abnormal shift” means a threshold shift, in either ear, of 15 dB at two consecutive test frequencies from 1000 Hz up to and including 6000 Hz when compared to the baseline test;

“acceptance” means an acceptance issued under section 55 of the Act;

“Act” means the Occupational Health and Safety Act;

“actively transmitting” with respect to radiofrequency transmitters includes being set to “on” or “standby” mode;

“actuated fastening tool” means a tool that uses a pneumatic, hydraulic, explosive or electric source of energy to bring about its action;

“acute illness or injury” means a physical injury or sudden occurrence of an illness that results in the need for immediate care;

“advanced care paramedic” or “ACP” means an advanced care paramedic under the Paramedics Profession Regulation (AR 151/2016);

“advanced first aider” means an emergency medical responder, primary care paramedic, nurse or other person who holds a certificate in advanced first aid from an approved training agency;

“aerial device” means a telescoping or articulating unit used for positioning a personnel basket, bucket, platform or other device at an elevated work location;

“all-terrain vehicle” means a wheeled or tracked motor vehicle designed primarily for travel on unprepared surfaces, such as open country and marshland, but does not include a snow vehicle or farming, ranching or construction machinery;
“anchor” means an engineered component for coupling a fall arrest or travel restraint system to an anchorage;

“anchorage” means a structure, or part of a structure, that is capable of safely withstanding any potential forces applied by a fall protection system;

“ANSI” means the American National Standards Institute;

“API” means the American Petroleum Institute;

“approved by a Director” or “approved by the Director” means an approval issued under section 56 of the Act;

“approved to” means that the product bears the approval or certification mark of a nationally accredited third-party testing organization, certifying that the product complies with the referenced standard;

“approved training agency” means a person or organization that enters into an agreement with a Director of Medical Services under section 177;

“asbestos waste” means material that is discarded because there is a reasonable chance that asbestos might be released from it and become airborne, including protective clothing that is contaminated with asbestos;

“ASME” means the American Society of Mechanical Engineers;

“ASSE” means the American Society of Safety Engineers;

“ASTM” means the American Society for Testing and Materials;

“audiometer” means a device meeting the specifications of an audiometer described in ANSI Standard S3.6-2004, Specification for Audiometers;

“audiometric technician” means a person who has passed an audiometric technician course approved by a Director of Medical Services, or has been approved by a Director of Medical Services as having the equivalent of an approved audiometric technician course and who, in either case, has passed a requalification examination when requested to do so by a Director of Medical Services;

“authorized worker” in sections 562 to 569 means a competent worker authorized by the employer to install, change or repair electrical equipment;

“AWG” means, with respect to electrical conductors, American Wire Gauge;

“biohazardous material” means a pathogenic organism, including a bloodborne pathogen, that, because of its known or reasonably believed ability to cause disease in humans, would be classified as Risk Group 2, 3 or 4 as defined in the Human Pathogens and Toxins Act (Canada), or any material contaminated with such an organism;
“blaster” means a worker who holds a valid blaster’s permit issued under the Occupational Health and Safety Regulation;

“blasting area” means the location at which explosives are being prepared, fired or destroyed or in which armed charges are known or believed to exist, and, except at a mine site, extends at least 50 metres in all directions from the location;

“blasting machine” means a portable device used to initiate detonation;

“blasting mat” means a heavy mat made of woven rope, steel wire or chain, or improvised from other material, placed over loaded holes to prevent earth, rock and debris from being thrown in the air by the detonated explosive;

“boatswain’s chair” means a seat that is suspended from ropes, from which one person works on the side of a building;

“body belt” means a body support consisting of a strap with a means for securing it about the waist and attaching it to other components;

“boom” means the part of a structure that is attached to a crane or lifting device superstructure and used to support the upper end of the hoisting tackle;

“boom truck” means a truck that is equipped with a hydraulically driven structure or device that

(a) is mounted on a turret that is secured to a truck,

(b) is supported to provide stability, and

(c) is equipped with a boom that

(i) is telescoping or articulating, and

(ii) can swing or hoist or raise and lower its load;

“bootleg” means that portion of a drill hole or borehole that

(a) is not destroyed after an explosive charge is detonated in it, and

(b) may or may not contain explosives;

“BSI” means the British Standards Institute;

“building shaft” means an enclosed vertical opening in a building or structure extending to two or more floors or levels, including an elevator, a ventilation shaft, a stairwell or a service shaft;

“buried facility” means anything buried or constructed below ground level respecting electricity, communications, water, sewage, oil, gas or other substances including, but not limited to, the pipes, conduits, ducts, cables, wires, valves, manholes, catch basins and attachments to them;

“CANMET” means the Canadian Explosives Atmospheres Laboratory, Canadian Centre for Mineral and Energy Technology, Natural Resources Canada;

“cantilever hoist” means a hoist in which the car travels on rails that may be an integral part of a vertical mast and on a vertical plane out-board from the mast;

“carabiner” means a connecting component that

(a) generally consists of a trapezoidal or oval body with a self-locking gate that requires at least two consecutive, deliberate actions to open to permit the body to receive an object and that, when released, automatically closes and locks to prevent unintentional opening, and

(b) has an ultimate tensile strength of at least 22.2 kilonewtons;

“CEN” means the European Committee for Standardization;

“certified by a professional engineer” means stamped and signed by a professional engineer as described in section 14;

“CGSB” means the Canadian General Standards Board;

“chimney hoist” means a hoist used to lift workers, materials or equipment during the construction of a chimney;

“climbable structure” means an engineered or architectural work where the primary method of accessing the structure is by climbing the structure with the principle means of support being the climber’s hands and feet;

“close work site” means a work site that is not more than 20 minutes travel time from a health care facility, under normal travel conditions using available means of transportation;

“combustible dust” means a dust that can create an explosive atmosphere when it is suspended in air in ignitable concentrations;

“combustible liquid” means a liquid that has a flash point at or above 37.8°C, as determined by using the methods described in the *Alberta Fire Code* (1997);

“combined operation” in Part 36 means surface and underground mining activity at the same mine site, whether or not the mine material is being extracted from one or more connected or unconnected seams;

“concrete pump truck” in Part 19 means powered mobile equipment that is comprised of a concrete pump, a distribution boom or mast, delivery pipes and the equipment on which they are mounted;
“confined space” means a restricted space which may become hazardous to a worker entering it because of
(a) an atmosphere that is or may be injurious by reason of oxygen deficiency or enrichment, flammability, explosivity or toxicity,
(b) a condition or changing set of circumstances within the space that presents a potential for injury or illness, or
(c) the potential or inherent characteristics of an activity which can produce adverse or harmful consequences within the space;

“contaminant” means a chemical, biological or radiological material in a concentration that will likely endanger the health and safety of a worker if it is inhaled, ingested or absorbed;

“contaminated” means affected by the presence of a harmful substance on workers or at the work site in a quantity sufficient to pose a risk to health;

“contaminated environment” means a work site that contains or may contain a contaminant;

“control system isolating device” means a device that physically prevents activation of a system used for remotely controlling the operation of equipment;

“control zone” means the area within 2 metres of an unguarded edge of a level, elevated work surface that has a slope of no more than 4 degrees;

“cow’s tail” in Part 41 means a short strap, lanyard or sling connected to the main attachment point of a harness;

“CPSC” means the Consumer Product Safety Commission;

“crane” means equipment that is designed to lift loads, lower loads and move loads horizontally when they are lifted;

“CSA” means the Canadian Standards Association;

“3 decibel exchange rate” means that when the sound energy doubles, the decibel level increases by three;

“dBA” means a measure of sound level in decibels using a reference sound pressure of 20 micropascals when measured on the A-weighting network of a sound level meter;

“demolition” means the tearing down, destruction, breaking up or razing of the whole or part of a building or structure;

“designated signaller” means a person designated to give signals in accordance with section 191;
“detonating cord” means a cord containing explosives of sufficient strength to detonate other explosives;
“detonator” means a blasting detonator, an electric blasting detonator or a similar device used to detonate explosives;
“detonator leg wire” means an electric wire attached to a detonator;
“direct supervision” means that a competent worker
(a) is personally and visually supervising the worker who is not competent, and
(b) is able to communicate readily and clearly with the worker who is not competent;
“Director” in Part 36 means the Director of Inspection whose duties include mines;
“discard” means solid or liquid material that is removed or rejected during mining or processing operations because it has no current use, but that may be of future use;
“distant work site” means a work site that is more than 20 minutes but less than 40 minutes travel time from a health care facility, under normal travel conditions using available means of transportation;
“electric blasting detonator” means a shell containing a charge of detonating compound designed to be fired by an electric current;
“electric utility” has the meaning assigned to it by the Electric Utilities Act;
“electromagnetic radiation” includes radiation used or found in association with
(a) broadcasting,
(b) mobile communications systems,
(c) remote control signal stations,
(d) television and radio transmitters,
(e) industrial radiofrequency heaters,
(f) equipment used for geophysical surveys,
(g) radar,
(h) atmospheric electrical storms, and
(i) cellular telephone systems;
“emergency first aider” means a person who holds a certificate in emergency first aid from an approved training agency;
“emergency medical responder” means an emergency medical responder under the Paramedics Profession Regulation (AR 151/2016);
“emergency response plan” means the emergency response plan required under Part 7;

“excavation” in Part 32 means a dug out area of ground but does not include a tunnel, underground shaft or open pit mine;

“excess noise” means noise that exceeds the limits specified in section 218;

“explosive” means a chemical compound or mixture that by fire, friction, impact, percussion or detonation may cause a sudden release of gases at a pressure capable of producing destructive effects to adjacent objects or of killing or injuring a person;

“explosive atmosphere” means an atmosphere that
(a) contains a substance in a mixture with air, under atmospheric conditions and at a concentration between the substance’s lower explosive limit and upper explosive limit, and
(b) is capable of producing destructive effects to adjacent objects or of killing or injuring a person;

“exposed worker” means a worker who may reasonably be expected to work in a restricted area at least 30 work days in a 12-month period;

“fall arresting device” means a part of a worker’s personal protective equipment that stops the worker’s fall and does not allow the worker to fall farther;

“fall protection system” means
(a) a personal fall arrest system,
(b) a travel restraint system,
(c) fabric or netting panels intended for leading edge protection,
(d) a safety net,
(e) a control zone, or
(f) use of procedures in place of fall protection equipment;

“fall restrict equipment” means a component of a fall restrict system that, when combined with other subcomponents and elements, allows the climber of a wood pole to remain at his or her work position with both hands free, and that performs a limited fall arrest function when the climber loses contact between his or her spurs and the pole;

“fall restrict system” means a combination of a work positioning system and fall restrict equipment;

“fibre” means a particulate material with
(a) a diameter equal to or less than 3 micrometres,
(b) a length equal to or greater than 5 micrometres, and
(c) a length to diameter ratio equal to or greater than 3 to 1;

“first aid” means the immediate and temporary care given to an injured or ill person at a work site using available equipment, supplies, facilities or services, including treatment to sustain life, to prevent a condition from becoming worse or to promote recovery;

“first aider” means an emergency first aider, standard first aider or advanced first aider designated by an employer to provide first aid to workers at a work site;

“fixed ladder” means a ladder that is permanently fixed to a supporting structure in a vertical position or at an angle of not more than 15 degrees from vertical and that does not lean back;

“flammable liquid” means a liquid with
(a) a flash point below 37.8°C, and
(b) a vapour pressure of not more than 275.8 kilopascals (absolute), as determined by ASTM Standard D323-06, Standard Test Method for Vapour Pressure of Petroleum Products (Reid Method);

“flammable substance” means
(a) a flammable gas or liquid,
(b) the vapour of a flammable or combustible liquid,
(c) dust that can create an explosive atmosphere when suspended in air in ignitable concentrations, or
(d) ignitable fibres;

“flash point” means the minimum temperature at which a liquid in a container gives off vapour in sufficient concentration to form an ignitable mixture with air near the surface of the liquid, as determined by using the methods described in the Alberta Fire Code (1997);

“fly form deck panel” means a temporary supporting structure used as a modular falsework that is intended to be, and capable of being, moved from floor to floor and re-used during a construction project;

“free fall distance” means the vertical distance between the point from which a worker falls to the point at which deceleration begins because of the action of a personal fall arrest system;
“full body harness” means a body support consisting of connected straps designed to distribute force over at least the thighs, shoulders and pelvis, to which a lanyard or lifeline or connecting component can be attached;

“gob” means an area of a mine from which coal has been extracted and the roof allowed to cave in;

“grinder accessory” means an abrasive wheel, cutting disc, wire wheel, buffing or polishing disc, or other similar product;

“GVW” means the manufacturer’s rated gross vehicle weight;

“hand expose zone” means the strip of land
(a) 1 metre wide on each side of the locate marks for a buried facility other than a high pressure pipeline, or
(b) 5 metres wide on each side of the locate marks for a high pressure pipeline;

“hand tool” means hand-held equipment that depends on the energy of the worker for its direct effect and does not have a pneumatic, hydraulic, electrical or chemical energy source for its operation;

“handling” with respect to explosives includes preparing, loading, firing, burning or destroying explosives or detonators;

“hazard assessment” means an assessment made in accordance with section 7 or 21;

“hazardous energy” in Part 15 means electrical, mechanical, hydraulic, pneumatic, chemical, nuclear, thermal, gravitational or any other form of energy that could cause injury due to the unintended motion, energizing, start-up or release of such stored or residual energy in machinery, equipment, piping, pipelines or process systems;

“hazardous location” in Part 10 means a place where fire or explosion hazards may exist due to flammable gases or vapours, flammable or combustible liquids, combustible dust or ignitable fibres or flyings, as described in the Canadian Electrical Code;

“health care facility” means a hospital, medical clinic or physician’s office that can dispense emergency medical treatment during the time the workers are at the work site;

“heavy duty scaffold” means a scaffold that
(a) is designed to support the equivalent of an evenly distributed load of more than 122 kilograms per square metre but not more than 367 kilograms per square metre, and
(b) has planks with a span of not more than 2.3 metres;
“high hazard work” means work described in Schedule 2, Table 2;
“high pressure pipeline” means a pipeline operating at a pressure of 700 kilopascals or greater;
“hoist” means equipment that is designed to lift and lower loads;
“horizontal lifeline system” means a system composed of a synthetic or wire rope, secured horizontally between 2 or more anchor points, to which a worker attaches a personal fall arrest system or travel restraint system;
“hot tap” means a process of penetrating through the pressure-containing barrier of a pipeline, line, piping system, tank, vessel, pump casing, compressor casing or similar facility that has not been totally isolated, depressurized, purged and cleaned;
“hot work” means work in which a flame is used or sparks or other sources of ignition may be produced, including
(a) cutting, welding, burning, air gouging, riveting, drilling, grinding and chipping,
(b) using electrical equipment not classified for use in a hazardous location, and
(c) introducing a combustion engine to a work process;
“hours of darkness” means the period from 30 minutes after sunset to 30 minutes before sunrise, or any time when, because of insufficient light or unfavourable atmospheric conditions, persons or vehicles cannot be seen at a distance of 150 metres;
“IEC” means the International Electrotechnical Commission;
“immediately dangerous to life or health” means circumstances in which the atmosphere is deficient in oxygen or the concentration of a harmful substance in the atmosphere
(a) is an immediate threat to life,
(b) may affect health irreversibly,
(c) may have future adverse effects on health, or
(d) may interfere with a worker’s ability to escape from a dangerous atmosphere;
“incombustible dust” means a pulverized inert mine material of light colour,
(a) 100% of which passes through a 20 mesh sieve,
(b) not less than 70% by weight of which passes, when dry, through a 200 mesh sieve, and
(c) that does not contain more than 5% combustible matter or 4% free and combined silica;
“industrial power producer” in Part 40 means an employer authorized in Alberta to generate electrical energy as an independent power producer or solely for its own use in manufacturing or in the handling of material;

“industrial rope access work” in Part 41 means work activities at height which incorporate a working line, safety line and full body harness in combination with other devices that allow a worker to ascend, descend and traverse to and from a work area under his or her own control;

“inerting” means to intentionally flood the atmosphere inside a confined space with an inert gas to eliminate the hazard of igniting flammable vapours;

“ionizing radiation” in section 291 means high-energy electromagnetic radiation that is capable of disrupting the structure of atoms or molecules;

“ISO” means the International Organization for Standardization;

“isolated” means to have separated, disconnected, de-energized or depressurized;

“isolated work site” means a work site that is 40 minutes or more travel time from the work site to a health care facility under normal travel conditions using available means of transportation;

“jib” means an extension to a boom that is attached to the boom tip to provide additional boom length;

“Joint First Aid Training Standards Board” means the Joint First Aid Training Standards Board established under the Occupational Health and Safety Regulation;

“Lex” means the level of a worker’s total exposure to noise in dBA, averaged over the entire workday and adjusted to an equivalent 8-hour exposure measured in accordance with section 219 and based on a 3 decibel exchange rate;

“ladderjack scaffold” means a scaffold erected by attaching a bracket to a ladder to support the scaffold planks;

“lanyard” means a flexible line of webbing or synthetic or wire rope that is used to secure a full body harness or safety belt to a lifeline or anchor point;

“leading edge” means the edge of a floor, roof or formwork for a floor or other walking/working surface which changes location as additional floor, roof, decking or formwork sections are placed, formed or constructed;

“life jacket” means personal protective equipment capable of supporting a person with the head above water in a face-up position without the direct effort of the person wearing the equipment;

“lifeline” means a synthetic or wire rope, rigged from one or more anchor points, to which a worker’s lanyard or other part of a personal fall arrest system is attached;
“light duty scaffold” means a scaffold that
(a) is designed to support the equivalent of an evenly distributed load of not more
than 122 kilograms per square metre, and
(b) has planks with a span of not more than 3 metres;
“low hazard work” means work described in Schedule 2, Table 1;
“lower explosive limit” means the lower value of the range of concentrations of a
substance, in a mixture with air, at which the substance may ignite;
“lumber” means wood that is spruce-pine-fir (S-P-F) or better, of Number 2 grade or
better and, if referred to by dimensions, meets the requirements of CSA Standard
CAN/CSA-O141-05, Softwood Lumber, or the requirements of the NLGA Standard,
Standard Grading Rules for Canadian Lumber (2003);
“machinery” means a combination of mechanical parts that transmits from one part
to another, or otherwise modifies, force, motion or energy that comes from hydraulic,
pneumatic, chemical or electrical reactions or from other sources, and includes
vehicles;
“magazine” with respect to explosives means a building, storehouse, structure or
place in which an explosive is kept or stored, but does not include
(a) a vehicle in which an explosive is kept for the purpose of moving the explosive
from place to place, or,
(b) a place at which the blending or assembling of the non-explosive component
parts of an explosive is allowed;
“manufacturer’s rated capacity” means the maximum capacity, speed, load, depth of
operation or working pressure, as the case may be, recommended by the
specifications of the manufacturer of the equipment for the operation of the
equipment under the circumstances prevailing at the time it is operated;
“material hoist” means a hoist that is not designed to lift people;
“medical sharp” in Part 35 means a needle device, scalpel, lancet or any other medical
device that can reasonably be expected to penetrate the skin or other part of the body;
“medium hazard work” means work that is neither low hazard work nor high hazard
work;
“meets the requirements of” means a manufacturer’s self-declaration that the product
complies with the referenced standard is acceptable;
“mine blaster” means a surface mine blaster or an underground mine blaster;
“mine entrance” means a surface entrance to a mine at the point above where excavation began or will begin but does not include a mined out area that has been reclaimed;

“mine level” in Part 36 means a horizontal excavation in the ground or in strata of an underground mine that is usable
(a) for drainage or ventilation, or
(b) as an entrance or exit for workers or mine materials to or from a mine or part of a mine;

“mine material” means material that may be taken into or out of a mine including naturally occurring materials, equipment and supplies;

“mine official” means an underground coal mine manager or underground coal mine foreman;

“mine plan” means a map, including a profile or section, of a mine or part of a mine, certified as correct by the mine surveyor;

“mine shaft” in Part 36 means an excavation at an angle of 45 degrees or greater from the horizontal that is usable
(a) for drainage or ventilation, or
(b) as an entrance or exit for workers or mine materials to or from a mine or part of a mine;

“mine tunnel” in Part 36 means an excavation at an angle of less than 45 degrees from the horizontal, including inclines and declines, that is usable
(a) for drainage or ventilation, or
(b) as an entrance or exit for workers or mine materials to or from a mine or part of a mine;

“mine wall” means the exposed face of an excavation in a surface mine from ground level to the working level;

“misfire” means a drill hole, borehole or device containing an explosive charge that did not explode when detonation was attempted;

“mobile crane” means a crane, other than a boom truck, that
(a) incorporates a power driven drum and cable or rope to lift, lower or move loads,
(b) is equipped with a lattice or telescoping boom capable of moving in the vertical plane, and
(c) is mounted on a base or chassis, either crawler- or wheel-mounted, to provide mobility;
“mobile equipment” means equipment that is
(a) capable of moving under its own power or of being pulled or carried, and
(b) not intended to be secured to land or a structure;
“musculoskeletal injury” means an injury to a worker of the muscles, tendons, ligaments, joints, nerves, blood vessels or related soft tissues that are caused or aggravated by work, including overexertion injuries and overuse injuries;
“NFPA” means the National Fire Protection Association;
“NIOSH” means the National Institute for Occupational Safety and Health;
“NLGA” means the National Lumber Grades Authority;
“noise” means sound energy at a work site;
“non-industrial rope access work” in Part 41 means work activities performed within a recreational or sport context that incorporate a working line and a sit harness or full body harness in combination with other devices during
(a) mountaineering, caving and canyoning activities requiring the use of rope access techniques, or
(b) climbing on artificial structures designed and built for the purpose of sport climbing;
“nurse” means a registered nurse who is a member of the College and Association of Registered Nurses of Alberta established under the Health Professions Act and who is an advanced first aider;
“occupational exposure limit (OEL)” with respect to a substance, means the occupational exposure limit established in Schedule 1, Table 2 for that substance;
“occupational rope access” in Part 41 includes both industrial and non-industrial rope access work;
“operate” with respect to machinery or equipment includes using or handling the machinery or equipment;
“OSHA” means the Occupational Safety and Health Administration;
“outlet” in Part 36 means a shaft, slope, incline, decline, adit, tunnel, level or other means of entry to or exit from an underground mine;
“outrigger scaffold” means a supported scaffold that consists of a platform resting on outrigger beams (thrustouts) projecting beyond the wall or face of the building or structure, with inboard ends secured inside the building or structure;
“parenteral contact” means piercing mucous membranes or the skin;
“particulate not otherwise regulated” means insoluble particulate composed of substances that do not have an occupational exposure limit;

“permanent” when referring to a structure, process or action, means that it is intended to last indefinitely;

“permanent suspension powered work platform” means a suspension powered work platform that is a permanent part of a building or structure;

“permitted explosive” means an explosive that is listed as such by the Chief Inspector of Explosives, Natural Resources Canada;

“personal fall arrest system” means personal protective equipment that will stop a worker’s fall before the worker hits a surface below the worker;

“personal flotation device” means personal protective equipment capable of supporting a person with the head above water, without the direct effort of the person wearing the equipment;

“personal protective equipment” means equipment or clothing worn by a person for protection from health or safety hazards associated with conditions at a work site;

“PIP” means Process Industry Practices;

“pipeline” has the meaning assigned to it by the Pipeline Act;

“portable ladder” means any ladder that is not a fixed ladder;

“portable power cables” in Part 36 means portable trailing cables as specified in the applicable sections of CSA Standard CAN/CSA-M421-00 (R2007), Use of Electricity in Mines;

“portal” means a structure at the entrance to an underground mine, including any at the surface and any for a distance underground of 30 metres,

(a) that is used to support the ground and protect workers, or

(b) where outlets, other than vertical shafts, reach the surface;

“powered mobile equipment” means a self-propelled machine or combination of machines, including a prime mover or a motor vehicle, designed to manipulate or move material or to provide a powered aerial device for workers;

“primary care paramedic” means a primary care paramedic under the Paramedics Profession Regulation (AR 151/2016);

“prime” with respect to explosives means to attach a safety fuse assembly or detonator;

“processing plant” in section 532 means a facility where coal, minerals or other products of a mine are cleaned, sized or prepared for sale or use;
“professional engineer” means a professional engineer under the Engineering and Geoscience Professions Act;

“pulmonary function technician” means a person who

(a) has passed, or has been approved by a Director of Medical Services as having done the equivalent of passing, a pulmonary function technician course approved by a Director of Medical Services, and

(b) if so required by a Director of Medical Services, has passed a re-qualification examination approved by such a Director;

“purge” means to remove a substance by displacing it with another substance;

“quarry” means an operation involved in the mining of limestone, sandstone or another industrial mineral;

“radiofrequency transmitters” means transmitters that include radio towers, television towers, portable two-way radio base stations and repeaters, portable two-way radios and cellular telephones;

“respirable particulate” means airborne particulate collected and analyzed using NIOSH Method 0600 (Particulates Not Otherwise Regulated, Respirable);

“restricted area” means an area of a work site where there is a reasonable chance that the airborne concentration of asbestos, silica, coal dust or lead exceeds or may exceed the occupational exposure limit for one or more of the substances;

“restricted space” means an enclosed or partially enclosed space, not designed or intended for continuous human occupancy, that has a restricted, limited or impeded means of entry or exit because of its construction;

“rural electrification association” in Part 40 means an association under the Rural Utilities Act whose purpose is to supply electricity to its members;

“SAE” means the Society of Automotive Engineers;

“safe patient/client/resident handling” in Part 14 means lifting, transferring or repositioning by the use of engineering controls, lifting and transfer aids or assistive devices, by lift teams or other trained staff rather than by sole use of worker body strength;

“safeguard” means a guard, shield, guardrail, fence, gate, barrier, toe board, protective enclosure, safety net, handrail or other device designed to protect workers operating equipment or machinery, but does not include personal protective equipment;
“safety-engineered medical sharp” in Part 35 means a medical sharp that is designed to, or has a built-in safety feature or mechanism that will, eliminate or minimize the risk of accidental parenteral contact while or after the sharp is used;

“safety fuse” means a train of black powder that

(a) is tightly wrapped and enclosed in a series of textiles and waterproof materials,
(b) can be connected to a detonator, and
(c) burns internally at a continuous and uniform rate when ignited;

“safety fuse assembly” means a safety fuse to which a detonator is attached;

“scaffold” means a temporary work platform and its supporting structure used for supporting workers or materials or both, but does not include suspended cages, permanent suspension powered work platforms, boatswain’s chairs, elevating platforms, aerial devices, fork-mounted work platforms, temporary supporting structures and fly form deck panels;

“secure” in Part 15 means ensuring that an energy-isolating device cannot be released or activated;

“sharps” means needles, knives, scalpels, blades, scissors and other items that can cut or puncture a person, that may also be contaminated with a biohazardous material;

“shock absorber” means a device intended to reduce the force on a worker when a personal fall arrest system is operating;

“small utility vehicle” in Part 18 means a small vehicle designated for off-road use, equipped with a bench-type seat and a steering wheel, and designed to transport more than one person;

“snow vehicle” means a motor vehicle designated or intended to be driven exclusively or chiefly on snow or ice;

“snubbing” in Part 37 means the act of moving tubulars into or out of a well bore when pressure is contained in the well through the use of stripping components or closed blowout preventers (BOPs), and mechanical force is required to move the tubing in order to overcome the hydraulic force exerted on the tubular in the well bore;

“split” in Part 36 means a separate fresh air ventilation circuit in which the intake air comes directly from the main intake airway and the return air goes directly to the main return airway;

“spoil pile” means waste material excavated from an excavation, tunnel or underground shaft;
"standard first aider" means a first aider who holds a certificate in standard first aid from an approved training agency;

"surface mine" means a mine worked by strip mining, open pit mining or other surface method, including auger mining;

"surface mine blaster" means a worker who holds a valid surface mine blaster’s certificate issued under the Occupational Health and Safety Regulation;

"suspended scaffold" means a work platform suspended from above by wires or ropes;

"swing drop distance" means, in a fall-arresting action, the vertical drop from the onset of the swinging motion to the point of initial contact with a structure;

"temporary" with respect to a structure, process or action, means that it is not intended to last indefinitely;

"temporary protective structure" means a structure or device designed to provide protection to workers, in an excavation, tunnel or underground shaft, from cave-ins, collapses or sliding or rolling materials and includes shoring, bracing, piles, planking or cages;

"temporary supporting structures" means falsework, forms, fly form deck panels, shoring, braces or cables that are used to support a structure temporarily or to stabilize materials or earthworks until they are self-supporting or their instability is otherwise overcome, and includes a thrustout materials landing platform;

"total fall distance" means the vertical distance from the point at which a worker falls to the point where the fall stops after all personal fall arrest system components have extended;

"total particulate" means airborne particulate collected and analyzed using NIOSH Method 0500 (Particulates Not Otherwise Regulated, Total);

"tower crane" means a crane that

(a) is designed to incorporate a power driven drum and cable, a rope and a vertical mast or a tower and jib,

(b) is of the travelling, fixed or climbing type, and

(c) is not used to lift people;

"tower hoist" means a hoist

(a) with a tower that is an integral part of it or supports it,

(b) that travels between fixed guides, and

(c) that is not used to lift people;
“travel restraint system” means a type of fall protection system, including guardrails or similar barriers, that prevents a worker from travelling to the edge of a structure or to a work position from which the worker could fall;

“trench” means a long narrow dug out area of ground that is deeper than its width at the bottom;

“tunnel” in Part 36 means an underground passage with an incline of less than 45 degrees from the horizontal;

“UIAA” means the Union Internationale des Associations d’Alpinisme;

“ULC” means the Underwriters’ Laboratories of Canada;

“underground coal mine electrical superintendent” means a worker who holds a valid underground coal mine electrical superintendent’s certificate issued under the Occupational Health and Safety Regulation;

“underground coal mine foreman” means a worker who holds a valid underground coal mine foreman’s certificate issued under the Occupational Health and Safety Regulation;

“underground coal mine manager” means a worker who holds a valid underground coal mine manager’s certificate issued under the Occupational Health and Safety Regulation;

“underground mine” means a mine other than a surface mine;

“underground mine blaster” means a worker who holds a valid underground mine blaster’s certificate issued under the Occupational Health and Safety Regulation;

“underground shaft” means an underground passage with an incline of 45 degrees or more from the horizontal, including a drilled or bored pile or caisson, that is used primarily for the transportation of workers or materials;

“underground shaft hoist” means a hoist used in an underground shaft to gain entry to and exit from a tunnel or underground space, and includes a device for conveying mine material;

“utility employee” in Part 40 means a worker engaged in the work of an electric utility, industrial power producer or rural electrification association;

“vehicle” means a device in, on or by which a person or thing may be transported or drawn, and includes a combination of vehicles;

“ventilation stopping” in Part 36 means a structure that directs air flow or separates intake and return air systems;
“welding or allied process” in Part 10 means any specific type of electric or oxy-fuel gas welding or cutting process, including those processes referred to in Appendix A of CSA Standard W117.2-06, *Safety in Welding, Cutting and Allied Processes*;

“work area” means a place at a work site where a worker is, or may be, during work or during a work break;

“work positioning system” means a system of components attached to a vertical safety line and including a full body harness, descent controllers and positioning lanyards used to support or suspend a worker in tension at a work position;

“working face” means the surface from which mineable material, overburden or waste material is being removed;

“workings” means the area where excavation is occurring in a mine.

**Farming and ranching operations**

1.1(1) Subject to subsection (2) and except as expressly provided in this Code, this Code does not apply to the following farming and ranching operations:

(a) the production of crops, including fruits and vegetables, through the cultivation of land;

(b) the raising and maintenance of animals or birds;

(c) the keeping of bees.

1.1(2) For greater certainty, the following are not farming and ranching operations:

(a) the processing of food or other products from the operations referred to in subsection (1);

(b) the operations of greenhouses, mushroom farms, nurseries or sod farms;

(c) landscaping;

(d) the raising or boarding of pets.

**Domestic workers**

1.2(1) In this section,

(a) “domestic work” means the normal household work, tasks or chores that are the type routinely performed by members of a household;

(b) “domestic worker” means a person employed to perform domestic work within a private dwelling by or on behalf of an occupant or owner who lives in the private dwelling.
1.2(2) Except as expressly provided in this Code, this Code does not apply to domestic workers.

2 Repealed AR 56/2018 s4.

2.1 Repealed AR 56/2018 s5.

Designated person to prepare plan

2.2 If a requirement of this Code imposes a duty on an employer with respect to the development or preparation of a plan, the employer must ensure that the plan is developed or prepared by a designated person who is competent in the principles and practices of the work described in the plan.

Adoption of standards

3 The following are adopted for the purposes of this Code:

Alberta Energy


Alberta Health and Wellness


Alberta Municipal Affairs

Code for Electrical Installations at Oil and Gas Facilities (2006)


Alberta Fire Code (1997)

ANSI Standards

A10.11-1989 (R1998), Construction and Demolition Operations – Personnel and Debris Nets
A10.32-2004, Fall Protection Systems – American National Standard for Construction and Demolition Operations
A14.2-2007, American National Standard for Ladders — Portable Metal — Safety Requirements
A92.3-2006, Manually Propelled Elevating Aerial Platforms
A92.5-2006, Boom-Supported Elevating Work Platforms
A92.6-2006, Self-Propelled Elevating Work Platforms
A92.8-1993 (R1998), Vehicle-Mounted Bridge Inspection and Maintenance Devices
A92.9-1993, Mast-Climbing Work Platforms
ALCTV-2006, American National Standard for Automotive Lifts — Safety Requirements for Construction, Testing and Validation
ALOIM-2000, Automotive Lifts — Safety Requirements for Operation, Inspection and Maintenance
B1.20.1-1983 (R2006), Pipe Threads, General Purpose (Inch)
S1.25-1991 (R2002), Specification for Personal Noise Dosimeters
S1.4-1983 (R2006), Specification for Sound Level Meters
S1.43-1997 (R2002), Specifications for Integrating-Averaging Sound Level Meters
S3.6-2004, Specification for Audiometers
Z87.1-2003, Occupational and Educational Personal Eye and Face Protection Devices
Z87.1-1989, Practice for Occupational and Educational Eye and Face Protection
Z89.1-2003, American National Standard for Industrial Head Protection
Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components

API Recommended Practice

ASME Standard
B30.20-2006, Below the Hook Lifting Devices
B56.1-2000, Safety Standard for Low Lift and High Lift Trucks

Association of Canadian Mountain Guides

ASTM Standards
C478-07, Standard Specification for Reinforced Concrete Manhole Sections
D323-06, Standard Test Method for Vapour Pressure of Petroleum Products (Reid Method)
D2865-06, Standard Practice for Calibration of Standards and Equipment for Electrical Insulating Materials Testing
F1447-06 Standard Specification for Helmets Used in Recreational Bicycling or Roller Skating
F2413-05, Specifications for Performance Requirements for Protective Footwear

Australian Rope Access Association
Industrial Rope Access Technique (2000)
British Columbia Cave Rescue

*British Columbia Cave Rescue Companion Rescue Workshop (2005)*

BSI Standards

*BS 6658: 05, Specification for Protective Helmets for Vehicle Users*

Canadian Cave Conservancy

*Cave Guiding Standards for British Columbia and Alberta (2003)*

CEN Standards

- EN 341: 1997, *Personal protective equipment against falls from height – Descender devices*
- EN 353-2: 2002, *Personal protective equipment against falls from a height – Part 2: Guided type fall arresters including a flexible anchor line*
- EN 354: 2002, *Personal protective equipment against falls from a height — Lanyards*
- EN 358: 2000, *Personal protective equipment for work positioning and prevention of falls from a height — Belts for work positioning and restraint and work positioning lanyards*
- EN 361: 2007, *Personal protective equipment against falls from a height — Full body harnesses*
- EN 362: 2004, *Personal protective equipment against falls from height- Connectors*
- EN 397: 2006, *Specification for industrial safety helmets*
- EN 567: 1997, *Mountaineering equipment — Rope clamps — Safety requirements and test methods*
- EN 813: 1997, *Personal protective equipment for prevention of falls from a height — Sit harnesses*
- EN 892: 2004, *Mountaineering equipment — Dynamic mountaineering ropes — Safety requirements and test methods*
- EN 1891: 1998, *Personal protective equipment for the prevention of falls from a height — Low stretch kernmantel ropes*
- EN 12275: 1998, *Mountaineering equipment — Connectors — Safety requirements and test methods*
- EN 12277: 1998, *Mountaineering equipment — Harnesses — Safety requirements and test methods*
- EN 12492: 2000, *Mountaineering equipment — Helmets for mountaineers — Safety requirements and test methods*
- EN 1677-1: 2000, *Components for slings – Part 1: Forged steel components grade 8*

CGSB Standards

- CAN/CGSB 3.16-99 AMEND, Mining Diesel Fuel
- CAN/CGSB 65.7-M88 AMEND, Lifejackets, Inherently Buoyant Type
- CAN/CGSB 65.11-M88 AMEND, Personal Flotation Devices
CSA Standards
CAN/CSA-B167-96 (R2007), Safety Standard for Maintenance and Inspection of Overhead Cranes, Gantry Cranes, Monorails, Hoists and Trolleys
B352.0-95 (R2006), Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines — Part 1: General Requirements
B352.1-95 (R2006), Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines — Part 2: Testing Requirements for ROPS on Agricultural Tractors
B352.2-95 (R2006), Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines — Part 3: Testing Requirements for ROPS on Construction, Earthmoving, Forestry, Industrial and Mining Machines
CAN/CSA-B354.1-04, Portable elevating work platforms
CAN/CSA-B354.2-01 (R2006), Self-Propelled Elevating Work Platforms
CAN/CSA-B354.4-02, Self-Propelled Boom-Supported Elevating Work Platforms
B376-M1980 (R2008), Portable Containers for Gasoline and Other Petroleum Fuels
C22.1-06, Canadian Electrical Code, Part 1, Safety Standard for Electrical Installations
C22.2 No. 33-M1984 (R2004), Construction and Test of Electric Cranes and Hoists
CAN/CSA-C225-00 (R2005), Vehicle-Mounted Aerial Devices
CAN/CSA-D113.2-M89 (R2004), Cycling Helmets
CAN/CSA-M421-00 (R2007), Use of Electricity in Mines
CAN/CSA-M422-M87 (R2007), Fire-Performance and Antistatic Requirements for Ventilation Materials
CAN/CSA-M423-M87 (R2007), Fire-Resistant Hydraulic Fluids
CAN/CSA-M424.1-88 (R2007), Flameproof Non-Rail-Bound, Diesel-Powered Machines for Use in Gassy Underground Coal Mines
CAN/CSA-M424.2-M90 (R2007), Non-Rail-Bound Diesel-Powered Machines for Use in Non-Gassy Underground Mines
CAN/CSA-M424.3-M90 (R2007), Braking Performance — Rubber-Tired, Self-Propelled Underground Mining Machines
O121-08, Douglas Fir Plywood
CAN/CSA-O141-05, Softwood Lumber
O151-04, Canadian Softwood Plywood
S269.1-1975 (R2003), Falsework for Construction Purposes
CAN/CSA-S269.2-M87 (R2003), Access Scaffolding for Construction Purposes
W117.2-06, Safety in welding, cutting and allied processes
CAN3-Z11-M81 (R2005), Portable Ladders
CAN/CSA Z94.1-05, Industrial Protective Headwear
Z94.2-02, Hearing Protection Devices — Performance, Selection, Care, and Use
Z94.3-07, Eye and Face Protectors
Z94.3-02, Eye and Face Protectors
Z94.3-99, Industrial Eye and Face Protectors
Z94.4-02, Selection, Use and Care of Respirators
Z107.56-06, Procedures for the Measurement of Occupational Noise Exposure
CAN/CSA-Z150-98 (R2004), Safety Code on Mobile Cranes
Z180.1-00 (R2005), Compressed Breathing Air and Systems
CAN/CSA-Z185-M87 (R2006), Safety Code for Personnel Hoists
Z195-02, Protective Footwear
Z248-04, Code for Tower Cranes
CAN/CSA-Z256-M87 (R2006), Safety Code for Material Hoists
CAN/CSA Z259.1-05, Body belts and saddles for work positioning and travel restraint
CAN/CSA-Z259.2.1-98 (R2004), Fall Arresters, Vertical Lifelines, and Rails
CAN/CSA-Z259.2.2-98 (R2004), Self-Retracting Devices for Personal Fall-Arrest Systems
CAN/CSA-Z259.2.3-99 (R2004), Descent Control Devices
Z259.3-M1978 (R2004), Lineman’s Body Belt and Lineman’s Safety Strap
CAN/CSA Z259.10-06, Full Body Harnesses
Z259.11-05, Energy absorbers and lanyards
Z259.12-01 (R2006), Connecting Components for Personal Fall Arrest Systems (PFAS)
Z259.13-04, Flexible Horizontal Lifeline Systems
Z259.14-01, Fall Restrict Equipment for Wood Pole Climbing
Z259.16-04, Design of Active Fall-Protection Systems
CAN/CSA-Z275.1-05, Hyperbaric Facilities
CAN/CSA-Z275.4-02, Competency Standard for Diving Operations
CAN/CSA-Z321-96 (R2006), Signs and Symbols for the Workplace
Z434-03 (R2008), Industrial Robots and Robot Systems – General Safety Requirements

CPSC Standard
Title 16 Code of U.S. Federal Regulations Part 1203, Safety Standard for Bicycle Helmets

IEC Standards

International Rope Access Trade Association
General requirements for certification of personnel engaged in industrial rope access methods (2005)
International guidelines on the use of rope access methods for industrial purposes (2001)

ISO Standards
3450: 1996, Earth-moving machinery — Braking systems of rubber-tyred machines — Systems and performance requirements and test procedures
3471: 2000, Earth-moving machinery – Roll-over, protective structures – Laboratory tests and performance requirements
6165: 2006, Earth-moving machinery — Basic types — Vocabulary

NLGA Standard

Natural Resources Canada
Blasting Explosives and Detonators — Storage, Possession, Transportation, Destruction and Sale (M82-8/1983), Revised 1993
Storage Standards for Industrial Explosives (M81-7/2001E)

NFPA Standards
30, Flammable and Combustible Liquids Code, 2008 Edition
1126, Standard for the Use of Pyrotechnics Before a Proximate Audience, 2006 Edition

OSHA Standard
1928.52, Protective Frames for Wheel-type Agricultural Tractors – Tests, Procedures and Performance Requirements

PIP Standard
STF05501 (February 2002), Fixed Ladders and Cages, published by the Construction Industry Institute

SAE Standards, Recommended Practices and Reports
J167 (2002), Overhead Protection for Agricultural Tractors – Test Procedures and Performance Requirements
J209 (2003), Instrument Face Design and Location for Construction and Industrial Equipment
J209 JAN87, Instrument Face Design and Location for Construction and Industrial Equipment
J386 (2006), Operator Restraint System for Off-Road Work Machines,
J1029 (2007), Lighting and Marking of Construction, Earthmoving Machinery
J1042 (2003), Operator Protection for General-Purpose Industrial Machines
J1084-APR80 (R2002), Operator Protective Structure Performance Criteria for Certain Forestry Equipment
J1194 (1999), Rollover Protective Structures (ROPS) for Wheeled Agricultural Tractors
J1511 FEB94/ISO 5010, Steering for Off-Road, Rubber-Tired Machines
J2042 (2003), Clearance, Sidemarker, and Identification Lamps for Use on Motor Vehicles 2032 mm or More in Overall Width
Part 1
Section 3

OCCUPATIONAL HEALTH AND SAFETY

AR 87/2009

J2042 July 1996, Clearance, Sidemarker, and Identification Lamps for Use on Motor Vehicles 2032 mm or More in Overall Width

J2292 (2006), Combination Pelvic/Upper Torso (Type 2) Operator Restraint Systems for Off-Road Work Machines

J/ISO 3449 (2005), Earthmoving Machinery — Falling-Object Protective Structures — Laboratory Tests and Performance Requirements

Snell Memorial Foundation

B-90A, 1998 Standard for Protective Headgear for Use with Bicycles

B-95A, 1998 Standard for Protective Headgear for Use with Bicycles

M2005, 2005 Helmet Standard for Use in Motorcycling

N-94, 1994 Standard for Protective Headgear For Use in Non-Motorized Sports

Society of Professional Rope Access Technicians

Certification Requirements for Rope Access Work (2005)


Transportation Association of Canada


UIAA Standards

101: 2004, Mountaineering and Climbing Equipment – Dynamic Ropes

105: 2004, Mountaineering and Climbing Equipment – Harnesses

106: 2004, Mountaineering and Climbing Equipment – Helmets

107: 2004, Mountaineering and Climbing Equipment – Low Stretch Ropes

121: 2004, Mountaineering and Climbing Equipment – Connectors

126: 2004, Mountaineering and Climbing Equipment – Rope Clamps

ULC Standards

C30-1995, Containers, Safety

CAN/ULC-60832-99, Installing Poles (Insulating Sticks) and Universal Tool Attachment (Fittings) for Live Working

CAN/ULC-D60855-00, Live Working – Insulating Foam-Filled Tubes and Solid Rods for Live Working

CAN/ULC-60895-04, Live Working – Conductive Clothing for Use at Nominal Voltage Up to 800 kV A.C. and +/- 600 kV D.C.

CAN/ULC-60900-99, Hand Tools for Live Working up to 1000 V a.c. and 1500 V d.c.

CAN/ULC-60903-04, Live Working – Gloves of Insulating Materials

CAN/ULC-D60984-00, Sleeves of Insulating Material for Live Working

CAN/ULC-D61112-01, Blankets of Insulating Material for Electrical Purposes

CAN/ULC-D61229-00, Rigid Protective Covers for Live Working on a.c. Installations

CAN/ULC-61236-99, Saddles, Pole Clamps (Stick Clamps) and Accessories for Live Working
U.S.A. Federal Motor Vehicle Safety Standard
FMVSS 218 Motorcycle Helmets 1993 OCT

Previous editions of referenced standards

3.1 If a standard referenced in this Code applies to equipment manufactured or installed on or after a specified effective date, an employer must ensure that equipment manufactured or installed prior to that date was approved to or, as applicable, met the requirements of, the edition of the referenced standard that was in effect at the time the equipment was manufactured or installed.

Transitional

4 Repealed

Repeal

5 Repealed

Coming into force

6 This Code comes into force on July 1, 2009.
Part 2     Hazard Assessment, Elimination and Control

Hazard assessment

7(1) An employer must assess a work site and identify existing and potential hazards before work begins at the work site or prior to the construction of a new work site.

7(2) An employer must prepare a report of the results of a hazard assessment and the methods used to control or eliminate the hazards identified.

7(3) An employer must ensure that the date on which the hazard assessment is prepared or revised is recorded on it.

7(4) An employer must ensure that the hazard assessment is repeated

   (a) at reasonably practicable intervals to prevent the development of unsafe and unhealthy working conditions,
   (b) when a new work process is introduced,
   (c) when a work process or operation changes, or
   (d) before the construction of significant additions or alterations to a work site.

7(5) Repealed AR 56/2018 s6.

Worker participation

8(1) An employer must involve affected workers in the hazard assessment and in the control or elimination of the hazards identified.

8(2) Repealed AR 56/2018 s7.

Hazard elimination and control

9(1) If an existing or potential hazard to workers is identified during a hazard assessment, an employer must take measures in accordance with this section to

   (a) eliminate the hazards, or
   (b) if elimination is not reasonably practicable, control the hazard.

9(2) If reasonably practicable, an employer must eliminate or control a hazard through the use of engineering controls.

9(3) If a hazard cannot be eliminated or controlled under subsection (2), the employer must use administrative controls that control the hazard to a level as low as reasonably achievable.
9(4) If the hazard cannot be eliminated or controlled under subsections (2) or (3), the employer must ensure that the appropriate personal protective equipment is used by workers affected by the hazard.

9(5) If the hazard cannot be eliminated or controlled under subsections (2), (3) or (4), the employer may use a combination of engineering controls, administrative controls or personal protective equipment if there is a greater level of worker safety because a combination is used.

Emergency control of hazard

10(1) If emergency action is required to control or eliminate a hazard that is dangerous to the safety or health of workers,

(a) only those workers competent in correcting the condition, and the minimum number necessary to correct the condition, may be exposed to the hazard, and

(b) every reasonable effort must be made to control the hazard while the condition is being corrected.

10(2) Sections 7(2) and 7(3) do not apply to an emergency response during the period that emergency action is required.

11 Repealed AR 56/2018 s8.
Part 3 Specifications and Certifications

Following specifications

12 An employer must ensure that

(a) equipment is of sufficient size, strength and design and made of suitable materials to withstand the stresses imposed on it during its operation and to perform the function for which it is intended or was designed,

(b) the rated capacity or other limitations on the operation of the equipment, or any part of it, or on the supplies as described in the manufacturer’s specifications or specifications certified by a professional engineer, are not exceeded,

(c) modifications to equipment that may affect its structural integrity or stability are performed in accordance with the manufacturer’s specifications or specifications certified by a professional engineer, and

(d) equipment and supplies are erected, installed, assembled, started, operated, handled, stored, serviced, tested, adjusted, calibrated, maintained, repaired and dismantled in accordance with the manufacturer’s specifications or the specifications certified by a professional engineer.

Manufacturer’s and professional engineer’s specifications

13(1) If this Code requires anything to be done in accordance with a manufacturer’s specifications, an employer may, instead of complying strictly with the manufacturer’s specifications, comply with modified specifications certified by a professional engineer.

13(2) If this Code requires anything to be done in accordance with manufacturer’s specifications and they are not available or do not exist, an employer must

(a) develop and comply with procedures that are certified by a professional engineer as designed to ensure the thing is done in a safe manner, or

(b) have the equipment certified as safe to operate by a professional engineer at least every 12 calendar months.

Certification by a professional engineer

14(1) If this Code requires that procedures or specifications be certified by a professional engineer, the certification must

(a) be in writing, and

(b) be stamped and signed by the professional engineer.
14(2) Unless the document states otherwise, certification by a professional engineer implies that the procedures or specifications certified are fit and safe for the workers affected by them.

Approved equipment

15 If this Code requires equipment to be approved by a named organization, an employer must use best efforts to ensure that the seal, stamp, logo or similar identifying mark of that organization is on the equipment and legible.
Requirements Applicable to All Industries

Part 4 Chemical Hazards, Biological Hazards and Harmful Substances

General Requirements

Worker exposure to harmful substances

16(1) An employer must ensure that a worker’s exposure to any substance listed in Schedule 1, Table 2 is kept as low as reasonably achievable.

16(2) An employer must ensure that a worker’s exposure to any substance listed in Schedule 1, Table 2 does not exceed its occupational exposure limits listed in Schedule 1, Table 2.

16(2.1) The amended occupational exposure limit for coal dust as shown in Schedule 1, Table 2 comes into effect on July 1, 2010.

16(3) If no occupational exposure limit is established for a harmful substance present at a work site, an employer must ensure that a worker’s exposure to that substance is kept as low as reasonably achievable.

16(3.1) A worker may not be exposed to a substance listed in Schedule 1, Table 2 at a concentration exceeding its ceiling limit at any time.

16(4) If no 15-minute occupational exposure limit or ceiling occupational exposure limit is listed for a substance in Schedule 1, Table 2, the employer must

(a) comply with the eight-hour occupational exposure limit, and

(b) ensure that a worker’s exposure to that substance does not exceed

(i) three times the eight-hour occupational exposure limit for more than a total of 30 minutes during a continuous 24-hour period, and five times the eight-hour occupational exposure limit, or

(ii) the concentration that is immediately dangerous to life and health, whichever is lower.

Exposure to multiple substances

17 An employer must take all reasonably practicable steps to ensure that, if a worker is exposed to more than one substance listed in Schedule 1, Table 2 during a single work shift, and the toxicological effects have similar modes of toxic action, the value of D in the formula

\[ D = \frac{C_1}{T_1} + \frac{C_2}{T_2} + \cdots + \frac{C_n}{T_n} \]
does not exceed 1, where $C_1$, $C_2$, … $C_n$ refer to the airborne concentrations during exposure to contaminants 1, 2, … n, and $T_1$, $T_2$, … $T_n$ are their respective occupational exposure limit values expressed in the same units as $C_n$.

**Exposure during shifts longer than 8 hours**

18(1) Subject to subsection (3), if a worker is exposed to a substance listed in Schedule 1, Table 2 during a single work shift that is longer than eight hours, the employer must ensure that equivalent protection from adverse health effects is achieved by adjusting the eight-hour exposure limit using the following formulas:

$$\text{adjusted exposure limit} = \text{eight-hour occupational exposure limit} \times \text{daily reduction factor}$$

where the daily reduction factor

$$= \frac{8}{h} \left( \frac{24 - h}{16} \right),$$

and $h$ = hours worked per day.

18(2) Subsection (1) does not apply to a substance for which the number “3” appears in the “Substance Interaction” column of Schedule 1, Table 2.

18(3) An employer may adjust the eight-hour exposure limit by another method that uses recognized scientific principles and that is approved by a Director of Occupational Hygiene.

**Review of exposure limits**

19(1) A person may apply to a Director of Occupational Hygiene to request a review of the occupational exposure limit of a substance.

19(2) An application must be in writing and must include reasons for the review, proposed changes and information that supports the request.

19(3) On receipt of a request for a review of an occupational exposure limit, a Director of Occupational Hygiene may review the occupational exposure limit.

**Airborne concentration measurements**

20(1) If a person measures the airborne concentration of a harmful substance for the purposes of complying with the occupational exposure limits as required by this Code, the person must make the measurement in accordance with any one of

(a) the NIOSH Manual of Analytical Methods, 4th Edition (August 1994), published by the United States Department of Health and Human Services, as amended up to and including the 2nd supplement (January 15, 1998),

(b) Sampling and Analytical Methods published by the U.S. Occupational Safety and Health Administration,
(c) Methods for the Determination of Hazardous Substances guidance published by the Health and Safety Executive of Great Britain,

(d) EPA Test Methods published by the U.S. Environmental Protection Agency (EPA),

(e) Workplace Air Contamination Sampling Guide published by the Institut de recherche Robert-Sauvé en santé et en sécurité du travail (IRRSST),

(f) ISO Standards and Guides of Air Quality published by ISO Technical Committee TC146, or

(g) Analyses of hazardous substances in air/DFG Deutsche Forschungsgemeinschaft – Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area.

(h) repealed AR 56/2018 s9.

20(2) If there is no analytical method or procedure that complies with subsection (1), an employer may use a continuous reading direct-reading instrument to measure airborne concentrations of a harmful substance for the purposes of complying with the occupational exposure limits as required by this Code provided that the instrument is used, calibrated and maintained according to the manufacturer’s specifications.

20(2.1) An employer must ensure that the person undertaking airborne measurements is competent to do so.

20(3) If the person is counting fibres, the person must apply NIOSH Method 7400, and only to particles that meet the size criteria for fibres.

20(4) An employer must record the results of the measurements and keep them for 3 years from the date on which the measurements were taken.

Potential worker exposure

21(1) If a worker may be exposed to a harmful substance at a work site, an employer must identify the health hazards associated with the exposure and assess the worker’s exposure.

21(2) The employer must ensure that a worker who may be exposed to a harmful substance at a work site

(a) is informed of the health hazards associated with exposure to that substance,

(b) is informed of measurements made of airborne concentrations of harmful substances at the work site, and

(c) is trained in procedures developed by the employer to minimize the worker’s exposure to harmful substances, and understands the procedures.
21(3) A worker who is provided with training under subsection (2) must use the procedures appropriately and apply the training.

Worker overexposure

22(1) If a worker may be exposed to an airborne concentration that is more than the occupational exposure limit of a substance, the employer must conduct measurements of the concentrations of that substance at the work site.

22(2) If a worker is exposed to more than the occupational exposure limit of a substance, the employer must immediately

(a) identify the cause of the overexposure,
(b) protect the worker from any further exposure,
(c) control the situation so that no other workers are exposed to the substance at airborne concentrations that are more than the occupational exposure limit, and
(d) explain to the worker the nature and extent of the overexposure.

22(3) As soon as reasonably practicable, an employer must inform the joint work site health and safety committee or health and safety representative, if there is one, in writing, that a worker has been exposed to more than the occupational exposure limit of a substance, and of the steps taken to control the overexposure.

Worker decontamination

23 If a worker may be contaminated by a harmful substance at a work site, the employer must

(a) provide the facilities, including showers, the worker needs to remove the contamination before the worker leaves the work site, and
(b) ensure that only those articles and clothing that have been properly decontaminated or cleaned are taken from the work site by the worker.

Emergency baths, showers, eye wash equipment

24 If a worker is present at a work site where chemicals harmful to the eyes or skin are used, the employer must ensure that the worker has immediate access at the work site to emergency baths, showers, eye wash equipment or other equipment appropriate for the potential level of exposure.
Prohibited activities

25(1) An employer must ensure that workers do not eat, drink or smoke tobacco in a part of a work site contaminated by a harmful substance.

25(2) A worker must not eat, drink or smoke tobacco in a part of a work site contaminated by a harmful substance.

Codes of practice

26(1) An employer must have a code of practice governing the storage, handling, use and disposal of a substance listed in Schedule 1, Table 1 that is present at a work site

(a) as pure substance in an amount exceeding 10 kilograms, or
(b) in a mixture in which the amount of the substance is more than 10 kilograms and at a concentration of 0.1 percent by weight or more.

26(2) The code of practice must include measures to be used to prevent the uncontrolled release of the substance and the procedures to be followed if there is an uncontrolled release.

Storage of harmful substances

27 An employer must ensure that a harmful substance used or stored at a work site

(a) is clearly identified, or its container is clearly identified, and
(b) is used and stored in such a way that the use or storage is not a hazard to workers.

General provisions for asbestos, silica, coal dust and lead

28 An employer must

(a) minimize the release of asbestos, silica, coal dust and lead into the air as far as is reasonably practicable,
(b) keep the work site clear of unnecessary accumulations of asbestos, silica, coal dust and lead and waste materials containing any of these substances, and
(c) ensure that the methods used to decontaminate the work area, workers, equipment and protective clothing prevent, as much as is reasonably practicable, the generation of airborne asbestos, silica, coal dust or lead.

Restricted area

29(1) An employer must ensure that only a person authorized by the employer or by law to do so enters a restricted area.

29(2) An employer must post signs that clearly indicate that
(a) asbestos, silica, coal dust or lead are present in the area,
(b) only authorized persons may enter the area, and
(c) eating, drinking and smoking are prohibited in the area.

29(3) Signs posted under subsection (2) must
(a) be in a conspicuous location at the entrances to and on the periphery of each
restricted area, as appropriate, and
(b) remain posted until the area is no longer a restricted area.

29(4) An employer must
(a) provide workers in a restricted area with protective clothing that protects other
clothing worn by the worker from contamination by asbestos, silica, coal dust or lead,
(b) ensure that workers’ street clothing is not contaminated by asbestos, silica, coal dust
or lead, and
(c) ensure that a worker does not leave a restricted area until the worker has been
decontaminated.

29(5) Subsection (4) does not apply in an emergency if the health or safety of a worker
requires the worker to leave a restricted area without being decontaminated.

Protective clothing used in restricted areas containing asbestos or lead

30(1) If clothing used in a restricted area containing asbestos or lead is reused and not
discarded, the employer must have the clothing laundered in the appropriate manner and at
appropriate intervals to ensure
(a) the clothing is decontaminated, and
(b) there is no cross-contamination of other clothing by asbestos or lead.

30(2) The employer must ensure that clothing contaminated with asbestos or lead that is to
be laundered before being reused is stored and transported in sealed containers.

30(3) Containers used in subsection (2) must be clearly labelled
(a) to identify the contents,
(b) to indicate that the contents are a hazard, and
(c) to warn workers that dust from the contents should not be inhaled.

Release of asbestos

31(1) If it is determined that asbestos fibres may be released in a building, the building is in
an unsafe condition.
31(2) The employer must take all necessary steps to correct the unsafe condition.

Prohibitions related to asbestos

32(1) A person must not use materials containing crocidolite asbestos in an existing or a new building.

32(2) A person must not apply materials containing asbestos by spraying them.

Asbestos in air distribution systems

33 A person must not use asbestos in an air distribution system or equipment in a form in which, or in a location where, asbestos fibres could enter the air supply or return air systems.

Asbestos in a building to be demolished

34 If a building is to be demolished, the employer must ensure that materials with the potential to release asbestos fibres are removed first.

Encapsulation, enclosure or removal of asbestos

35 If a building is being altered or renovated, the employer must ensure that materials in the area of the alterations or renovations that could release asbestos fibres are encapsulated, enclosed or removed.

Notification of a project

36(1) An employer who is responsible for removing or abating asbestos or for demolishing or renovating a building or equipment containing asbestos must notify a Director of Inspection of the activity at least 72 hours before beginning the activities that may release asbestos fibres.

36(2) A person must not remove or abate asbestos or demolish or renovate a building or equipment containing asbestos if a Director of Inspection has not been notified in accordance with subsection (1).

Asbestos worker course

37(1) An employer must ensure that a worker who works with asbestos receives the training necessary for the worker to perform the work safely.

37(2) An employer must ensure that a worker who enters a restricted area that is designated as a restricted area due to the presence of asbestos

(a) has successfully completed a course of instruction approved by a Director of Occupational Hygiene, and
(b) has in the worker’s possession the original valid certificate of completion of the course issued to the worker.

**Containment and labelling of asbestos waste**

38(1) An employer must ensure that asbestos waste is stored, transported and disposed of in sealed containers that are impervious to asbestos and asbestos waste.

38(2) An employer must ensure that a container of an asbestos product and asbestos waste is clearly labelled

(a) to identify the contents as an asbestos product and carcinogenic, and

(b) to warn handlers that dust from the contents should not be inhaled.

**Use of crystalline silica in abrasive blasting**

39(1) If conducting abrasive blasting, an employer must, where reasonably practicable, ensure that crystalline silica is replaced with a less harmful substance.

39(2) Repealed

**Health assessments for workers exposed to asbestos, silica or coal dust**

40(1) This section applies to an exposed worker who may be exposed to asbestos, silica or coal dust.

40(2) A health assessment of the worker must include the following:

(a) the identity of the worker and the employer;

(b) the date of the medical examination, chest x-ray and spirogram;

(c) a 35 centimetres by 43 centimetres postero-anterior view chest x-ray, including a radiologist’s report;

(d) a spirogram, conducted by a pulmonary function technician, including determinations of forced expiratory volume in the first, second and forced vital capacity;

(e) a history covering

(i) occupational exposures to asbestos, silica, coal dust or other industrial dusts and carcinogens,

(ii) significant exposures to asbestos, silica, coal dust, other dust and carcinogens during non work-related activities,

(iii) significant symptoms that may indicate silicosis, pneumoconiosis, asbestosis or cancer,
(iv) past and current medical diagnoses of respiratory disease, and
(v) the worker’s smoking history,
(f) a written interpretation and explanation of the results of the assessment by a
   physician, with particular reference to the worker’s exposure to airborne substances.

40(3) The physician must give the written interpretation and explanation of the results of the
   health assessment to the worker not more than 60 days after the tests are completed.

40(4) The physician must ensure that the records of the health assessment are kept for not
   less than 30 years.

40(5) The person with custody of the health assessment record must ensure that no person,
   other than the worker or health professional who conducts the health assessment, the staff
   supervised by the health professional or another person authorized by law to have access,
   has access to the exposed worker’s health assessment unless
   (a) the record is in a form that does not identify the worker, or
   (b) the worker gives written permission for access by another person.

40(6) An employer must ensure that a worker undergoes a health assessment
   (a) not more than 30 calendar days after the worker becomes an exposed worker, and
   (b) every two years after the first health assessment.

40(7) If an exposed worker received a health assessment from a previous employer within
   the immediately preceding two years, the worker must inform the present employer of the
   date or approximate date of that health assessment at the earliest possible time.

40(8) An employer must ensure that an exposed worker has received a health assessment
   within the immediately preceding two years.

40(9) Despite subsections (7) and (8), exposed workers may refuse to undergo part or all of a
   health assessment by giving the employer a written statement refusing it.

40(10) An employer must not coerce, threaten or force a worker into refusing part or all of a
   health assessment.

40(11) An employer must pay the cost of the health assessment, medical interpretation and
       explanation required by this section.

40(12) An employer must ensure that, if it is reasonably practicable, a health assessment is
       performed during normal hours of work.

40(13) An employer must not make a deduction from the worker’s wages, salary or other
       remuneration or benefits for the time during which an exposed worker
       (a) undergoes a health assessment, or
(b) travels to or from a health assessment.

**Lead exposure control plan**

41(1) An employer must develop an exposure control plan for lead if

(a) a worker at the work site may be exposed to airborne lead in excess of its occupational exposure limit for more than 30 days in a year, or

(b) a worker’s exposure to lead at the work site could result in an elevated body burden of lead through any route of entry.

41(2) The exposure control plan must include at least the following:

(a) a statement of purpose and of the responsibilities of individuals;

(b) methods of hazard identification, assessment and control;

(c) worker education and training;

(d) safe work practices if these are required by the hazard assessment under this Code;

(e) descriptions of personal and work site hygiene practices and decontamination practices;

(f) processes of health monitoring, including biological testing;

(g) methods of documentation and record keeping;

(h) procedures for maintenance of the plan, including annual reviews and updating.

41(3) A worker must follow the exposure control plan and practice the personal and work site hygiene practices established by the employer to minimize lead exposure at the work site.

**Lead — air monitoring**

42 If a worker may be exposed to lead in harmful amounts at a work site, an employer must ensure that air monitoring and surface testing for lead is regularly conducted to confirm that the controls in place are effective.

**Medical monitoring for lead**

43(1) An employer must ensure blood lead level testing is available to a worker if the worker at a work site could reasonably be expected to have an elevated body burden of lead.

43(2) An employer must ensure that a worker exposed to lead is informed of the availability of the blood lead test.

43(3) The employer must pay the cost of a blood level test.
43(4) An exposed worker may refuse to undergo a blood level test by giving the employer a written statement refusing it.

43(5) An employer must not coerce, threaten or force a worker into refusing part or all of the test.

43(6) Where the worker has a blood level that indicates lead poisoning, an occupational health and safety officer, under the direction of a Director of Medical Services, may require the employer to remove the worker from further lead exposure.

**Controlling mould exposure**

43.1 Where mould exists or may exist, an employer must ensure that a worker’s exposure to the mould is controlled in accordance with section 9.
Part 5  Confined Spaces

Code of practice

44(1) An employer must have a written code of practice governing the practices and procedures to be followed when workers enter and work in a confined space.

44(2) The code of practice must

(a) take into account and apply the requirements of this Part and of section 169,
(b) be maintained and periodically reviewed, and
(c) identify all existing and potential confined space work locations at a work site.

44(3) A worker involved in any aspect of a confined space entry must comply with the requirements and procedures in the code of practice.

Hazard assessment

45 If a worker will enter a confined space or a restricted space to work, an employer must appoint a competent person to

(a) identify and assess the hazards the worker is likely to be exposed to while in the confined space or restricted space,
(b) specify the type and frequency of inspections and tests necessary to determine the likelihood of worker exposure to any of the identified hazards,
(c) perform the inspections and tests specified,
(d) specify the safety and personal protective equipment required to perform the work, and
(e) identify the personal protective equipment and emergency equipment to be used by a worker who undertakes rescue operations in the event of an accident or other emergency.

Training

46(1) An employer must ensure that a worker assigned duties related to confined space or restricted space entry is trained by a competent person in

(a) recognizing hazards associated with working in confined spaces or restricted spaces, and
(b) performing the worker’s duties in a safe and healthy manner.

46(2) An employer must keep records of the training given under subsection (1).
46(3) An employer must ensure that competence in the following is represented in the workers responding to a confined space or restricted space emergency:

(a) first aid;
(b) the use of appropriate emergency response equipment;
(c) procedures appropriate to the confined space or restricted space.

Entry permit system

47(1) A person must not enter a confined space at a work site without a valid entry permit.

47(2) An employer must establish an entry permit system for a confined space that

(a) lists the name of each worker who enters the confined space and the reason for their entry,
(b) gives the location of the confined space,
(c) specifies the time during which an entry permit is valid,
(d) takes into account the work being done in the confined space, and
(e) takes into account the code of practice requirements for entering, being in and leaving a confined space.

47(3) An employer must ensure that, before a worker enters a confined space, an entry permit is properly completed, signed by a competent person and a copy kept readily available.

47(4) Based on a review of similar confined spaces, an employer may issue an entry permit that can be used for a number of similar confined spaces.

Safety and protection — generally

48(1) An employer must ensure that

(a) if a lifeline is required in a confined space or a restricted space, it is used in a manner that does not create an additional hazard,
(b) the safety and personal protective equipment required under this Code is available to workers entering a confined space or a restricted space,
(c) a worker who enters, occupies or leaves a confined space or restricted space uses the safety and personal protective equipment,
(d) the personal protective equipment and emergency equipment required under this Code is available to workers undertaking rescue operations in a confined space or restricted space,
(e) equipment appropriate to the confined space or restricted space, including personal protective equipment, is available to perform a timely rescue, and

(f) a communication system is established that is readily available to workers in a confined space or a restricted space and is appropriate to the hazards.

48(2) An employer must ensure that all personal protective equipment and emergency equipment required for use in a confined space or a restricted space is inspected by a competent person to ensure the equipment is in good working order before workers enter the confined space or the restricted space.

48(3) An employer must ensure that written records of the inspections required by subsection (2) are retained as required by section 58.

Protection — hazardous substances and energy

49(1) An employer must ensure that workers within a confined space are protected against the release of hazardous substances or energy that could harm them.

49(2) An employer must ensure that a worker does not enter a confined space unless adequate precautions are in place to protect a worker from drowning, engulfment or entrapment.

49(3) An employer must ensure that any hazardous energy in a restricted space is controlled in accordance with Part 15.

Unauthorized entry

50 An employer must ensure that persons who are not authorized by the employer to enter a confined space or a restricted space are prevented from entering.

Traffic hazards

51 An employer must ensure that workers in a confined space or a restricted space are protected from hazards created by traffic in the vicinity of the confined space or restricted space.

Testing the atmosphere

52(1) If the hazard assessment identifies a potential atmospheric hazard and a worker is required or authorized by an employer to enter the confined space, the employer must ensure that a competent worker performs a pre-entry atmospheric test of the confined space to

(a) verify that the oxygen content is between 19.5 percent and 23.0 percent by volume, and
(b) identify the amount of toxic, flammable or explosive substance that may be present.

52(2) The employer must ensure that the testing required by subsection (1) is performed using calibrated test instruments appropriate for the atmosphere being tested and the instruments are used in accordance with the manufacturer’s specifications.

52(3) The employer must ensure that as often as necessary after the first time a worker enters the confined space, a competent worker

(a) performs the tests specified in subsection (1), and

(b) identifies and records any additional hazards.

52(3.1) The employer must ensure that if there is a potential for the atmosphere to change unpredictably after a worker enters the confined space, the atmosphere is continuously monitored in accordance with subsection (2).

52(4) If tests identify additional hazards, the employer must deal with the identified hazards in accordance with this Code.

52(5) The employer must ensure that the procedures and practices put in place under subsection (4) are included in the code of practice.

52(6) The employer must ensure that the results of tests required by this section are recorded.

Ventilation and purging

53(1) If the atmospheric testing under section 52 identifies that a hazardous atmosphere exists or is likely to exist in a confined space, an employer must ensure that the confined space is ventilated, purged or both before a worker enters the confined space.

53(2) If ventilating or purging a confined space is impractical or ineffective in eliminating a hazardous atmosphere, the employer must ensure that a worker who enters the confined space uses personal protective equipment appropriate for the conditions within the confined space.

53(3) If mechanical ventilation is needed to maintain a safe atmosphere in a confined space during the work process, an employer must ensure it is provided and operated as needed.

53(4) If mechanical ventilation is required to maintain a safe atmosphere in the confined space, the employer must ensure that

(a) the ventilation system incorporates a method of alerting workers to a failure of the system so that workers have sufficient time to safely leave the confined space, and

(b) all workers within the confined space have received training in the evacuation procedures to be used in the event of a ventilation system failure.
53(5) All workers must evacuate a confined space or use an alternative means of protection if a ventilation system fails.

**Inerting**

54(1) An employer must ensure that a confined space is inerted if it is not reasonably practicable to eliminate an explosive or flammable atmosphere within the confined space through another means.

54(2) If a confined space is inerted, an employer must ensure that
   (a) every worker entering the confined space is equipped with supplied-air respiratory protection equipment that complies with Part 18,
   (b) all ignition sources are controlled, and
   (c) the atmosphere within the confined space stays inerted while workers are inside.

**Emergency response**

55(1) An employer must ensure that a worker does not enter or remain in a confined space or a restricted space unless an effective rescue can be carried out.

55(2) A worker must not enter or stay in a confined space or restricted space unless an effective rescue can be carried out.

55(3) An employer must ensure that the emergency response plan includes the emergency procedures to be followed if there is an accident or other emergency, including procedures in place to evacuate the confined space or restricted space immediately
   (a) when an alarm is activated,
   (b) if the concentration of oxygen inside the confined space drops below 19.5 percent by volume or exceeds 23.0 percent by volume, or
   (c) if there is a significant change in the amount of hazardous substances inside the confined space.

**Tending worker**

56(1) For every confined space or restricted space entry, an employer must designate a competent worker to be in communication with a worker in the confined space or restricted space.

56(2) An employer must ensure that the designated worker under subsection (1) has a suitable system for summoning assistance.
56(3) An employer must ensure that a competent worker trained in the evacuation procedures in the emergency response plan is present outside a confined space, at or near the entrance, if

(a) the oxygen content of the atmosphere inside the confined space is less than 19.5 percent by volume,
(b) the oxygen content of the atmosphere inside the confined space is greater than 23.0 percent by volume,
(c) the concentration of a substance listed in Schedule 1, Table 2 inside the confined space is greater than 50 percent of its occupational exposure limit, or
(d) a hazard other than one listed in clauses (a), (b) or (c) is identified by the hazard assessment and the hazard cannot be eliminated or effectively controlled.

56(4) An employer must ensure that the tending worker under subsection (3)

(a) keeps track at all times of the number of workers inside the confined space,
(b) is in constant communication with the workers inside the confined space, and
(c) has a suitable system for summoning assistance.

56(5) A tending worker must not leave the area until all workers have left the confined space or another tending worker is in place.

Entry and exit

57 An employer must ensure that a safe means of entry and exit is available to all workers required to work in a confined space or a restricted space and to all rescue personnel attending to the workers.

Retaining records

58 An employer must ensure that all records respecting entry and work in a confined space, including entry permits and testing under this Part, are retained for not less than

(a) one year if no incident or unplanned event occurred during the entry, or
(b) two years if an incident or unplanned event occurred during the entry.
Part 6  Cranes, Hoists and Lifting Devices

General Requirements

Application

59(1) This Part applies to lifting devices, including cranes and hoists, with a rated load capacity of 2000 kilograms or more.

59(1.1) This Part does not apply to drawworks on equipment that is subject to Part 37.

59(2) Sections 60 to 74 apply to roofer’s hoists regardless of their rated load capacity.

59(2.1) A hoist may only be used for vertical lifting or lowering if it complies with this Part and is designed and manufactured for vertical lifting or lowering.

59(3) Despite subsection (2), sections 63, 64(4) and 65 do not apply to roofer’s hoists.

59(4) Despite subsection (1), an employer must ensure that a lifting device with a rated load capacity of less than 2000 kilograms has the rated load capacity of the equipment shown on the equipment.

Not commercially manufactured

60 If a lifting device is not commercially manufactured, an employer must ensure that it is fit and safe for use as a lifting device and that it is certified by a professional engineer.

Identification of components

61 An employer must ensure that all major structural, mechanical and electrical components of a lifting device are permanently and legibly identified as being component parts of a specific make and model of lifting device.

Rated load capacity

62(1) An employer must ensure that a lifting device has a plate or weatherproof label permanently secured to it that legibly shows

(a) the manufacturer’s rated load capacity,
(b) the manufacturer’s name, and
(c) the model, serial number and year of manufacture or shipment date.

62(2) If a lifting device is not commercially manufactured, an employer must ensure that it has a plate or weatherproof label permanently secured to it that legibly shows the rated load capacity according to the professional engineer’s certification.

62(3) Subsections (1) and (2) do not apply to A-frames and gin poles.
Load charts

63(1) An employer must ensure that a mobile crane or boom truck is equipped at all times with load charts showing the rated load capacity of the mobile crane or boom truck at all permitted boom angles and boom radii.

63(2) An employer must ensure that a tower crane has a load chart

   (a) conspicuously and permanently secured to the cab, and

   (b) showing the manufacturer’s rated capacity loads at various radii of a two-part line and a four-part line separately.

Operator requirements

64(1) An employer must ensure that a lifting device is only operated by a competent worker authorized by the employer to operate the equipment.

64(2) At the employer’s request, an operator, before operating a lifting device, must be able to demonstrate that the worker is competent in the equipment’s operation and knowledgeable about load charts and the code of signals for hoisting operations.

64(3) No worker other than the competent worker authorized by the employer may operate a lifting device.

64(4) Before operating a particular lifting device, the operator must be familiar with all recent entries in its log book.

Log books

65(1) An employer must set up a paper or electronic log book for each lifting device at a work site.

65(1.1) Despite subsection (1), the log book requirement does not apply to manually operated hoists.

65(2) The employer must ensure that

   (a) the log book is readily available for inspection by an officer at any time,

   (b) the most current log book of a mobile crane accompanies it or is available to the operator at all times, and

   (c) if ownership of a lifting device is transferred, the log book is transferred with the equipment.

65(3) The employer must ensure that the following details are entered into the log book:

   (a) the date and time when any work was performed on the lifting device;

   (b) length of time in lifting service
65(4) The employer must ensure that each entry in a paper log book is signed by the person doing the work.

65(5) The employer must ensure that each entry in an electronic log book identifies the person doing the work.

65(6) In the case of a tower crane, the employer must ensure that a senior representative of the employer at the work site confirms that the entries in the log book are correct every day that the tower crane is in operation.

Preventing an unsafe lift

66 If the operator of a lifting device has any doubts as to the safety of workers in the vicinity of the lift, the operator must not move any equipment or load until the operator is assured that the working conditions are safe.

Preventing collisions

67 An employer must ensure that procedures are developed to prevent collisions if two or more lifting devices are in use and there is the potential for a collision between them, their loads or component parts.

Load weight

68 An employer must ensure that the operator of the lifting device, the rigger supervised by the operator and the person in charge of a lift are provided with all the information necessary to enable them to readily and accurately determine the weight of the load to be lifted.
Lift calculation

68.1 An employer must ensure that a lift calculation is completed for any lift exceeding 75 percent of a crane’s rated capacity.

Loads over work areas

69(1) An employer must ensure that work is arranged, if it is reasonably practicable, so that a load does not pass over workers.

69(2) An operator of a lifting device must not pass the load on the device over workers unless

(a) no other practical alternative exists in the circumstances, and
(b) the workers are effectively warned of the danger.

69(3) A worker must not stand or pass under a suspended load unless the worker has been effectively warned of the danger and the operator of the lifting device knows the worker is under the suspended load.

69(4) The operator of a lifting device that is travelling with a load must ensure that the load is positioned as close to the ground or grade as possible.

Tag and hoisting lines

70(1) If workers are in danger because of the movement of a load being lifted, lowered or moved by a lifting device, an employer must ensure that

(a) a worker uses a tag line of sufficient length to control the load,
(b) the tag line is used in a way that prevents the load from striking the worker controlling the tag line, and
(c) a tag line is used when it allows worker separation from the load.

70(2) An employer must ensure that tag lines of non-conductive synthetic rope are used when there is a danger of contact with energized electrical equipment.

70(3) An employer must ensure that tag lines are not used in situations where their use could increase the danger to workers.

Hand signals

71 An employer must ensure that hand signals necessary to ensure a safe hoisting operation are given in accordance with section 191 by a competent signaller designated by the employer.
Controls

72(1) Moved to section 95.1
72(2) Repealed
72(3) The employer must ensure that an operator who uses a remote control to operate a lifting device is visually distinguishable from other workers at the work site.

Repairs and modifications

73(1) An employer must ensure that structural repairs or modifications to components of a lifting device are

(a) made only under the direction and control of a professional engineer, and
(b) certified by the professional engineer to confirm that the workmanship and quality of materials used has restored the components to not less than their original capacity.

73(2) If structural repairs or modifications are made, the employer must ensure that

(a) the repaired or modified components are individually and uniquely identified in the log book and on the component, and
(b) the professional engineer’s certification makes reference to those components and their identification.

Containers for hoisting

74(1) An employer must ensure that a container used for a load being lifted by a hoist is designed for that particular purpose and bears a marking to indicate its maximum load rating.

74(2) A person must not use an oil drum or similar container as a container for a load being lifted by a hoist unless the drum or container is hoisted in a cage designed for that purpose.

A-Frames and gin poles

75 An employer must ensure that an A-frame or gin pole

(a) is not inclined more than 45 degrees from the vertical,
(b) is equipped with a boom stop, and
(c) has the sheave and cap of its rigging attached securely enough to the gin pole to withstand any loads to which the assembly may be subjected.
Suspended personnel baskets

**75.1(1)** An employer must ensure that

(a) a commercially manufactured suspended personnel basket is erected, used, operated and maintained in accordance with the manufacturer’s specifications or specifications certified by a professional engineer, or

(b) a suspended personnel basket that is not commercially manufactured is designed and certified by a professional engineer.

**75.1(2)** Despite section 147, if it is not practicable to provide a separate personal fall arrest system using a vertical lifeline for each worker in the man basket, an employer must ensure that

(a) a separate support is attached between the suspended personnel basket and the hoist line above the hook assembly that is capable of withstanding the weight of the personnel basket, materials, equipment and workers should the hook assembly fail, and

(b) each worker within the personnel basket is wearing a separate personal fall arrest system attached to the personnel basket.

Cantilever Hoists

**Installation and use**

**76** An employer must ensure that a cantilever hoist

(a) is anchored to a building or structure at distance intervals that meet the manufacturer’s specifications or specifications certified by a professional engineer,

(b) has a foundation that is solid, level and of a size and strength capable of supporting the weight of the hoist and its loads under all working conditions, and

(c) carries loads that do not project beyond the edges of the material landing platform or the skip of the hoist.

Chimney Hoists

**Equipment requirements**

**77** An employer must ensure that a chimney hoist

(a) is equipped with positive drives,

(b) does not have a clutch between the transmission and the hoist drums,

(c) is equipped with a speed-indicating device if the hoist is capable of operating at speeds of more than 0.6 metres per second,
(d) is equipped with at least two independent braking systems, each capable of stopping 150 percent of the manufacturer’s rated capacity load, at the manufacture’s rated capacity maximum speed,

(e) has a roller or ball bearing swivel installed between the bucket and the rope on the hoist,

(f) is equipped with a communication system that informs the operator when the hoist is to be used to lift or lower workers, and

(g) has a separate safety line attached between the bucket or man basket yoke and the hoist rope above the ball or hook.

Operator responsibilities

78(1) An operator of a chimney hoist must not

(a) lift or lower a worker at a speed of more than 0.6 metres per second,

(b) use the brake alone to control the speed of the chimney hoist when a worker is being lowered,

(c) lift or lower more than two workers at the same time, or

(d) lift or lower materials or equipment at the same time as a worker.

78(2) An operator of a chimney hoist must use safety latch hooks or shackles equipped with safety pins.

Worker in lifting device

79 An employer must ensure that a worker who is lifted or lowered by a chimney hoist uses a personnel basket.

Hand-Operated Hoists

Holding suspended load

80 An employer must ensure that a hand-operated hoist is provided with a device capable of holding the total load suspended safely under all operating conditions.

Material Hoists

Safety code for material hoists

Rider restriction

82(1) A person must not ride on a material hoist.

82(2) An employer must ensure that a worker does not ride on a material hoist.

Gate interlocks

83 An employer must ensure that a material hoist is equipped at each floor or level with devices that prevent

(a) a landing gate from being opened unless the hoist platform is positioned at that landing, or

(b) movement of the hoist platform when a landing gate is open.

Operator responsibilities

84 A material hoist operator must not

(a) leave the hoist controls unattended while the skip, platform or load is in the lifted position, or

(b) move the skip, platform or cage until the operator is informed by a designated signaller that it is safe to do so.

Signal systems

85(1) An employer must ensure that

(a) if a signal system is used to control the movement of a material hoist the signal descriptions are posted at each floor or level and at the operator’s station,

(b) the operator of a material hoist, and a designated signaller at the floor or level where loading and unloading is being performed, maintain visual or auditory communication with each other at all times during loading and unloading, and

(c) if an electrical or mechanical signal system has been installed to coordinate the movement of the hoist’s skip, platform or cage, the system is arranged so that the hoist operator knows from which floor or level a signal originates.

85(2) An employer must ensure that a material hoist erected at a building that is more than 20 metres high has a signal system that

(a) is installed at each floor or level and at the operator’s station,

(b) is designed to allow voice communication between a worker at any floor or level and the operator, and

(b) informs the operator from which floor or level the signal originates.
Hoist brakes

86 An employer must ensure that a material hoist’s braking system is capable of stopping and holding the total load suspended safely, under all operating conditions.

Location protected

87 An employer must ensure that

(a) the area around the base of the material hoist is fenced or otherwise barricaded to prevent anyone from entering it if the hoist platform is not at the base level,
(b) a removable guardrail or gate is installed between 600 millimeters and 900 millimetres away from the edge of a floor or level served by the material hoist, and
(c) if the operator controls are not remote from the material hoist, overhead protection is provided for the operator.

Mobile Cranes and Boom Trucks

Safety code for mobile cranes

88 A mobile crane must meet the requirements of CSA Standard CAN/CSA-Z150-98 (R2004), Safety Code on Mobile Cranes with the exception of clauses 1.6 and 1.7.

Personnel baskets

88.1 Despite section 88, an employer must ensure that

(a) a personnel basket used with a mobile crane is designed, constructed, maintained and used in accordance with CSA Standard CAN/CSA Z150-98 (R2004), Safety Code on Mobile Cranes, clause 5.4.7, or
(b) a personnel basket that is not commercially manufactured is designed and certified by a professional engineer.

Non-destructive testing

89 An employer must ensure that all load-bearing components of a mobile crane undergo non-destructive testing under the direction and control of a professional engineer in accordance with the manufacturer’s specifications at 12-month intervals from the date of the mobile crane’s most recent certification.

Counterweights and outriggers

90 If outriggers are installed on a mobile crane or boom truck, the employer must ensure the outriggers are extended and supported by solid footings before being used.
Warning device

91 An employer must ensure that a mobile crane is equipped with an effective warning device in addition to the one required by section 267, that

(a) is readily accessible to the operator,
(b) is sufficient to warn workers of the impending movement of the crane, and
(c) if it is an auditory warning device, has a distinct sound that is distinguishable from all other sounds at the work site.

Preventing damage

92(1) If a boom is fitted on a mobile crane or boom truck and the crane or truck may overturn or flip backwards because of the return movement of the boom, an employer must ensure that

(a) positive boom stops are installed in the crane or truck in accordance with the manufacturer’s specifications, and
(b) a boom stop limit device is installed to prevent the boom from being drawn back beyond a pre-determined safe boom angle.

92(2) If a jib is attached to the boom of a mobile crane or boom truck, an employer must ensure that a jib stop device is installed in the crane or truck to prevent the jib from being drawn back over the boom.

92(3) An employer must ensure that blocking procedures are developed to prevent the collapse or upset of any part of a derrick, mast or boom during the installation, removal or replacement of a derrick or the mast or boom section of a mobile crane or boom truck.

Load blocks

92.1 Despite section 88, an employer must ensure that the load blocks of a mobile crane are maintained and repaired in accordance with the manufacturer’s specifications or, if there are no manufacturer’s specifications, in accordance with CSA Standard CAN/CSA Z150-98 (R2004), Safety Code on Mobile Cranes, clause 4.3.5.2.

Outriggers

92.2 Despite section 88, an employer must ensure that a mobile crane equipped with outriggers is set up with the outriggers on load-bearing floats or pads that are of adequate size, strength and rigidity.
Overhead Cranes

Electrical components and functions

93 A bridge, jib, monorail, gantry or overhead travelling crane must meet the design requirements for electrical components and functions of

  (a) CSA Standard C22.1-06, Canadian Electrical Code, Part 1, Section 40, and
  (b) CSA Standard C22.2 No. 33-M1984 (R2004), Construction and Test of Electric Cranes and Hoists.

Maintenance and inspection

94 A bridge, jib, monorail, gantry or overhead travelling crane must meet the safety requirements of CSA Standard CAN/CSA-B167-96 (R2007), Safety Standard for Maintenance and Inspection of Overhead Cranes, Gantry Cranes, Monorails, Hoists and Trolleys.

Safe movement

95 An employer must ensure that a crane operating on rails, tracks or trolleys

  (a) has a positive stop or limiting device on the crane or on the rails, tracks or trolleys to prevent it from overrunning safe limits or contacting other equipment that is on the same rail, track or trolley,
  (b) is equipped with an overspeed limiting device,
  (c) has positive means of ensuring that the rails, tracks or trolleys cannot be spread or misalign,
  (d) has sweep guards installed to prevent material on the rail, track or trolley from dislodging the crane, and
  (e) has a bed designed to carry all anticipated loads.

Controls

95.1 An employer must ensure that the controls of an overhead crane are of a constant manual pressure type.

Personnel Hoists

Safety code for personnel hoists

96 Except for a personnel hoist used in a mine, a personnel hoist must meet the requirements of CSA Standard CAN/CSA-Z185 (R2006), Safety Code for Personnel Hoists.
Roofer’s Hoists

Safe use and design

97(1) An employer must ensure that a roofer’s hoist has counterweights

(a) designed as a component part of the hoist to remain securely attached to the hoist until all lifting is completed, and

(b) heavy enough to counterbalance four times the maximum weight of the load being lifted.

97(2) A person must not use roofing materials as a counterweight.

97(3) An employer must ensure that a roofer’s hoist is inspected daily by a competent worker designated by the employer.

97(4) An employer must ensure that bolts and pins used to interconnect component parts of a roofer’s hoist are equipped with safety pins that prevent them from being dislodged.

97(5) A worker must

(a) use a roofer’s hoist only for vertical lifting, and

(b) not exceed the design load limits of the roofer’s hoist.

97(6) An employer must ensure that a gallows frame roofer’s hoist is constructed of lumber sized as follows, or of material that has the same or greater properties as the lumber used for the same function:

(a) thrustout — 38 millimetres by 184 millimeters lumber;

(b) uprights — 90 millimetres by 90 millimetres lumber;

(c) braces and base plates — 38 millimetres by 140 millimetres.

97(7) An employer must ensure that a gallows frame roofer’s hoist

(a) has a hoisting line with a breaking strength of not less than 25 kilonewtons,

(b) has thrustouts placed on their edge that do not overhang more than one-quarter of their length, and

(c) has sheaves securely attached to the thrustouts without using single strand wire or nails.

Tower and Building Shaft Hoists

Protective enclosure

98 An employer must ensure that

(a) a tower hoist is enclosed at ground level with solid walls or equally effective fencing to a height of at least 2 metres on all sides except the loading side,
(b) a hoist shaft inside a building is enclosed on all sides but the landing side at all floors or levels to a height of at least 2 metres with solid walls or equally effective fencing,

(c) a landing gate inside a building does not open unless the hoist platform is positioned at that landing,

(d) the landing side of the hoist shaft inside a building has an access door complete with a lock and an “OPEN SHAFT” sign attached to the enclosure,

(e) a tower or building shaft hoist is braced, guyed or supported at vertical intervals of not more than 6 metres or at the intervals in the manufacturer’s specifications and

(f) the bottom pulley block or sheave is securely anchored and the pulley and hoisting ropes to the hoisting engine are enclosed.

Design

99 An employer must ensure that a boom is not installed on a tower hoist unless its design is certified by a professional engineer to the effect that the tower structure can withstand the additional load.

Tower Cranes

Safety code for tower cranes

100 A tower crane manufactured on or after July 1, 2009 must meet the requirements of CSA Standard Z248-04, Code for Tower Cranes.

Limit devices

101(1) An employer must ensure that a tower crane is equipped with

(a) an overload device consisting of a hoist overload switch that automatically restricts the weight of the load,

(b) a travel limit device consisting of a moment overload switch that automatically restricts the radius within which the load can travel,

(c) a height limit switch that prevents the load from being overwound, and

(d) trolley travel limit devices consisting of a “trolley in” limit switch and a “trolley out” limit switch that prevent the trolley from running to the end of its track and falling off.

101(2) An employer must ensure that the devices described in subsection (1) are adjusted and set in accordance with the manufacturer’s specifications and have their limit switches sealed.
Operation

102 An operator of a tower crane must

(a) ensure the safe movement of the crane and its load at all times,
(b) verify at the beginning of each work shift that the mast is plumb, and
(c) verify at least once in each 24 hour period that the limit devices described in section 101 are operational.

Changing components

103(1) An employer must ensure that the major structural, mechanical and electrical components of a tower crane are not interchanged with those of other tower cranes unless

(a) the components are from the same make or model of tower crane,
(b) the components are approved by the manufacturer as suitable for their intended application, or
(c) the components are certified by a professional engineer as suitable for their intended application.

103(2) An employer must ensure that if an operator’s cab is attached to the boom of a tower crane, the design of the cab, its position, method of attachment and any structural changes, including changes to the counterweight, capacity and operation of the crane, are in accordance with the manufacturer’s specifications or are certified by a professional engineer.

Test weights

104(1) An employer must ensure that if weights are used as a weight testing device on a tower crane,

(a) the true weight of the test weight is determined and legibly recorded on the weight, and
(b) when not in use, the test weights rest on supports to prevent the weights from freezing to the ground or creating a vacuum when lifted.

104(2) The employer must ensure that the lifting attachment on a test weight is made of mild steel and of sufficient size and strength to support the weight.

Structural testing and examination

105(1) An employer must ensure that all structural and rigging components of a tower crane undergo non-destructive testing under the direction and control of a professional engineer in accordance with the manufacturer’s specifications

(a) as close as reasonably practicable to the project site,
(b) before the crane is used for the first time in a project in Alberta, and
(c) if the crane is moved from project to project, before it is used after the move.

105(2) If a tower crane is in operation on a project for more than one year from the date on which the crane starts operating, the employer must ensure its structural components are examined under the direction and control of a professional engineer after each period of 2000 operating hours or 12 months after the date on which it starts operating, whichever occurs first.

105(3) The employer must ensure that the results of the testing or examination required by subsections (1) and (2) are certified by a professional engineer in a report that clearly identifies the crane and the components to which the information relates.

Wind and temperature limitations

106(1) An employer must ensure that operation of a tower crane is stopped when the wind velocity at the elevation of the crane exceeds the limit recommended in the manufacturer’s specifications or, if there are none, in specifications certified by a professional engineer.

106(2) An employer must ensure that operation of a tower crane is stopped when the temperature in the vicinity of the crane is below the limit recommended in the manufacturer’s specifications or, if there are none, in specifications certified by a professional engineer.

Multiple cranes

107 If two or more tower cranes are erected in such a manner that the radii of operations overlap,
(a) the employer must ensure that operators are provided with a visual or auditory means of communicating with each other,
(b) the operators must be able to communicate with each other when both crane are in operation, and
(c) the operators must operate the cranes in such a manner that there are no collisions between the cranes or their loads.

Underground Shaft Hoists

Safety requirements

108(1) An employer must ensure that an underground shaft hoist complies with the following:
(a) all supporting parts of the hoist machinery are set on and secured to a substantial foundation;
(b) it is equipped with positive drives for lifting and lowering the hoist cage;
(c) it does not have a clutch between the transmission and the hoist drums;
(c) it has a hoist drum with a spring-activated drum friction brake capable of stopping and holding the total suspended load in a safe manner under all operating conditions;
(d) it has a hoist drum equipped with a positive spring-activated pawl or similar device to lock the drum.

108(2) An employer must ensure that an underground shaft hoist
(a) has a communication system available and working at all times between the hoist operator and workers at landings in the shaft leading to a tunnel or an underground space, and
(b) the controls of the communication system can be operated at all times at every landing in the shaft, on the hoist platform and at the operator’s position.

108(3) An employer must ensure that in an emergency an additional means of communication is available and working at all times between the operator of a shaft hoist and workers at the face of the tunnelling operations.

108(4) An employer must ensure that, if a code is used in a communication system in an underground shaft hoist, the code is prominently posted at all times at every landing in the shaft and at the operator’s controls.

Operator responsibilities

109(1) The operator of an underground hoist must
(a) ensure that the brake remains on at all times until it is released manually,
(b) hold the hoist drum brake in the “OFF” position when lifting or lowering the hoist cage, and
(c) not lock out or otherwise disable the hoist drum brake when lifting or lowering the hoist cage.

109(2) The operator of an underground hoist must not allow the hoist to travel at more than 1.2 metres per second when a worker is lifted or lowered in the hoist cage.

Hoist cage

110(1) An employer must ensure that
(a) a hoist cage platform is equipped with a car locking device, and
(b) the shaft on which an underground shaft hoist is installed is equipped with guide rails.

110(2) An employer must ensure that a hoist cage has a plate that
   (a) states the maximum number of workers and the maximum load for which the hoist cage is designed,
   (b) is secured to the hoist cage, and
   (c) is clearly visible to the workers in the cage and the operator.

110(3) A person must not use an open hook to attach a hoist cage to the hoisting line.

Unguided suspended cage

111(1) Despite sections 108 to 110, an employer may use a suspended cage that does not have guide rails in an underground shaft if
   (a) the movement of the cage is controlled by a crane,
   (b) all sides and the top of the cage are enclosed by a screen of sufficient strength to protect any workers being transported in it, and
   (c) a designated signaller at the surface has constant effective communication between the cage occupants and the crane operator.

111(2) If a cage referred to in subsection (1) is used in an underground shaft that is more than 30 metres deep, the employer must ensure that the cage is designed and certified by a professional engineer.

111(3) Section 347 does not apply to a cage referred to in subsection (1) or (2) when the cage is transporting workers.

Vehicle Hoists

Safety standards

112 An employer must ensure that a vehicle hoist installed on or after July 1, 2009 meets the requirements of the following:
   (a) ANSI Standard ANSI/ALI ALCTV-2006, American National Standard for Automotive Lifts — Safety Requirements for Construction, Testing and Validation, or
Safe use

113(1) An employer must ensure that a pneumatic or hydraulic vehicle hoist has controls operated by constant manual pressure.

113(2) An employer must ensure that the operator of a vehicle hoist

(a) remains at the controls while the vehicle hoist is in motion, and

(b) does not block the controls during raising and lowering.

113(3) A worker must not be under a suspended load unless the load is supported by

(a) a vehicle hoist designed for that purpose, or

(b) stands or blocks, other than jacks, that are designed, constructed and maintained to support the load and placed on firm foundations.

Winching Operations

Safe practices

114 An operator of a winch must ensure that, before vehicle-mounted winch lines are hooked or unhooked from an object, the vehicle is prevented from moving.
Part 7  Emergency Preparedness and Response

Emergency response plan

115(1) An employer must establish an emergency response plan for responding to an emergency that may require rescue or evacuation.

115(2) An employer must involve affected workers in establishing the emergency response plan.

115(3) An employer must ensure that an emergency response plan is current.

Contents of plan

116 An emergency response plan must include the following:

(a) the identification of potential emergencies;
(b) procedures for dealing with the identified emergencies;
(c) the identification of, location of and operational procedures for emergency equipment;
(d) the emergency response training requirements;
(e) the location and use of emergency facilities;
(f) the fire protection requirements;
(g) the alarm and emergency communication requirements;
(h) the first aid services required;
(i) procedures for rescue and evacuation;
(j) the designated rescue and evacuation workers.

Rescue and evacuation workers

117(1) An employer must designate the workers who will provide rescue services and supervise evacuation procedures in an emergency.

117(2) An employer must ensure that designated rescue and emergency workers are trained in emergency response appropriate to the work site and the potential emergencies identified in the emergency response plan.

117(3) The training under subsection (2) must include exercises appropriate to the work site that simulate the potential emergencies identified in the emergency response plan.

117(4) The training exercises referred to in subsection (3) must be repeated at the intervals required to ensure that the designated rescue and evacuation workers are competent to carry out their duties.
Equipment

118(1) An employer must provide workers designated under section 117 with personal protective clothing and equipment appropriate to the work site and the potential emergencies identified in the emergency response plan.

118(2) Workers who respond to an emergency must wear and use personal protective clothing and equipment appropriate to the work site and the emergency.
Part 8   Entrances, Walkways, Stairways and Ladders

Entrances, Walkways, Stairways

Safe entry and exit

119(1) An employer must ensure that every worker can enter a work area safely and leave a work area safely at all times.

119(2) An employer must ensure that a work area’s entrances and exits are in good working order.

119(3) An employer must ensure that a work area’s entrances and exits are free from materials, equipment, accumulations of waste or other obstructions that might endanger workers or restrict their movement.

119(4) An employer must ensure that, if a worker could be isolated from a primary escape route,

   (a) there is a ready, convenient and safe secondary means of escape from the work area, and

   (b) the secondary escape route is readily useable at all times.

119(5) An employer must ensure that all workers are familiar with escape routes from the work area.

Doors

120(1) An employer must ensure that doors to and from a work area can be opened without substantial effort and are not obstructed.

120(2) An employer must ensure that a door used to enter or leave an enclosed area that poses a hazard to workers entering the area

   (a) is kept in good working order, and

   (b) has a means of opening it from the inside at all times.

Walkways, runways and ramps

121(1) An employer must ensure that a walkway, runway or ramp

   (a) is strong enough to support the equipment and workers who may use it,

   (b) is at least 600 millimetres wide,

   (c) is wide enough to ensure the safe movement of equipment and workers, and

   (d) has the appropriate toe boards and guardrails required by Part 22.
121(2) An employer must ensure that the surface of a walkway, runway or ramp has sufficient traction to allow workers to move on it safely.

Stairways

122(1) An employer must ensure that
   (a) the width of the treads and the height of the rise of a stairway are uniform throughout its length, and
   (b) the treads of a stairway are level.

122(2) An employer must ensure that
   (a) a stairway with 5 or more risers has the appropriate handrail required by this Code, and
   (b) a stairway with open sides has a handrail and an intermediate rail or equivalent safeguard on each open side.

122(3) An employer must ensure that temporary stairs are at least 600 millimetres wide.

Handrails on stairways

123(1) This section applies to stairways with 5 or more risers.

123(2) An employer must ensure that a stairway is equipped with a handrail that
   (a) extends the entire length of the stairway,
   (b) is secured and cannot be dislodged,
   (c) is between 800 millimetres and 920 millimetres above the front edge of the treads, and
   (d) is substantial and constructed of lumber that is not less than 38 millimetres by 89 millimetres or material with properties the same as or better than those of lumber.

123(3) An employer must ensure that posts supporting a handrail
   (a) are spaced not more than 3 metres apart at their vertical centres, and
   (b) are constructed of lumber that is not less than 38 millimetres by 89 millimetres or materials with properties the same as or better than those of lumber.

Ladders — General

Restriction on use

124 An employer must ensure that workers do not use a ladder to enter or leave an elevated or sub-level work area if the area has another safe and recognizable way to enter or leave it.
Prohibition on single rail

125 A person must not make a ladder by fastening cleats across a single rail or post.

Prohibition on painting

126(1) Subject to subsection (2), a person must not paint a wooden ladder.

126(2) A wooden ladder may be preserved with a transparent protective coating.

Use near energized electrical equipment

127 An employer must ensure that a ladder used during the servicing of energized or potentially energized electrical equipment is made of non-conductive material.

Ladders on extending booms

128(1) An employer must ensure that

(a) if a ladder is a permanent part of an extending boom on powered mobile equipment, no worker is on the ladder during the articulation, extension or retraction of the boom, and

(b) if outriggers are incorporated in the equipment to provide stability, no worker climbs the ladder until the outriggers are deployed.

128(2) Subsection (1)(a) does not apply to professional fire fighters working on fire fighting equipment.

Crawl Board or Roof Ladder

Safe use

129 An employer must ensure that a crawl board or roof ladder used for roof work

(a) is securely fastened by hooking the board or ladder over the ridge of the roof or by another equally effective means, and

(b) is not supported by an eaves trough.

Fixed Ladders

Design criteria

130(1) An employer must ensure that a fixed ladder installed on or after April 30, 2004 meets the requirements of PIP Standard STF05501 (February 2002), Fixed Ladders and Cages, published by the Construction Industry Institute.

130(2) Despite the standards referenced in PIP Standard STF05501, an employer may
(a) use applicable Canadian material and process standards if the employer ensures that the fixed ladder is designed and installed in accordance with established engineering principles, and

(b) allow the inside diameter of a cage hoop to be as great as 760 millimetres.

130(3) If a fixed ladder is made of a material other than steel, the employer must ensure that the design is certified by a professional engineer as being as strong as or stronger than that required by PIP Standard STF05501.

130(4) The employer must ensure that a self-closing double bar safety gate, or equally effective barrier, is provided at ladderway floor openings and platforms of fixed ladders installed on or after April 30, 2004.

130(5) Subsection (4) does not apply at landings.

130(6) Section 327 applies to an access ladder attached to a scaffold.

Fixed ladders in manholes

131 Despite section 130, fixed ladders used in pre-cast reinforced concrete manhole sections installed on or after July 1, 2009 must meet the requirements of ASTM Standard C478-07, Standard Specification for Reinforced Concrete Manhole Sections.

Rest platform exemption

132 If each worker working on a drilling rig or service rig on a fixed ladder is equipped with and wears a climb assist device that complies with the manufacturer’s specifications or specifications certified by a professional engineer, an employer is not required to

(a) provide the ladder with rest platforms, or

(b) have the side rails extend not less than 1050 millimetres above the point at which the workers get on or off.

Portable Ladders

Prohibition

133(1) A worker must not perform work from either of the top two rungs, steps or cleats of a portable ladder unless the manufacturer’s specifications allow the worker to do so.

133(2) Despite subsection (1), a worker may work from either of the top two rungs, steps or treads of a stepladder,

(a) if the stepladder has a railed platform at the top, or

(b) if the manufacturer’s specifications for the stepladder permit it.
**Constructed portable ladder**

**134(1)** An employer must ensure that a constructed portable ladder

(a) is constructed of lumber that is free of loose knots or knot holes,
(b) with a length of 5 metres or less has side rails constructed of lumber measuring not less than 38 millimetres by 89 millimetres,
(c) more than 5 metres long has side rails constructed of lumber measuring not less than 38 millimetres by 140 millimetres,
(d) has side rails that are not notched, dapped, tapered or spliced,
(e) has side rails at least 500 millimetres apart at the bottom, and
(f) has rungs that are
   (i) constructed of lumber measuring not less than 21 millimetres by 89 millimetres,
   (ii) held by filler blocks or secured by a single continuous wire, and
   (iii) uniformly spaced at a centre to centre distance of 250 millimetres to 300 millimetres.

**134(2)** An employer must ensure that a two-way constructed portable ladder that is wide enough to permit traffic in both directions at the same time,

(a) has a centre structural rail along the length of the ladder,
(b) is at least one metre wide, and
(c) is constructed of materials that are substantial enough in size to accommodate the maximum intended load.

**Manufactured portable ladder**

**135** An employer must ensure that a portable ladder manufactured on or after July 1, 2009 meets the requirements of

(a) CSA Standard CAN3-Z11-M81 (R2005), Portable Ladders,
(b) ANSI Standard A14.1-2007, American National Standard for Ladders — Wood — Safety Requirements,
(c) ANSI Standard A14.2-2007, American National Standard for Ladders — Portable Metal — Safety Requirements, or
Securing and positioning

**136** A worker must ensure that

(a) a portable ladder is secured against movement and placed on a base that is stable,

(b) the base of an inclined portable ladder is no further from the base of the wall or structure than one-quarter of the distance between the base of the ladder and the place where the ladder contacts the wall, and

(c) the side rails of a portable ladder extend at least 1 metre above a platform, landing or parapet if the ladder is used as a means of access to the platform, landing or parapet.

Fall protection

**137(1)** An employer must ensure that a worker working from a portable ladder from which the worker may fall 3 metres or more uses a personal fall arrest system.

**137(2)** Subsection (1) does not apply while the worker is moving up or down the portable ladder.

**137(3)** Despite subsection (1), if it is not reasonably practical to use a personal fall arrest system, a worker may work from a portable ladder without fall protection if

(a) the work is a light duty task of short duration at each location,

(b) the worker’s centre of balance is at the centre of the ladder at all times even with an arm extended beyond the side rails of the ladder, and

(c) the worker maintains three-point contact whenever the worker extends an arm beyond a side rail.
Part 9   Fall Protection

Rescue personnel exemption

138  Rescue personnel involved in training or in providing emergency rescue services may use equipment and practices other than those specified in this Part.

General protection

139(1) An employer and a supervisor, or a self-employed person, must ensure that a worker is protected from falling if a worker may fall,

(a) at a temporary or permanent work area, a vertical distance of 3 metres or more,
(b) at a temporary or permanent work area, a vertical distance of less than 3 metres if there is an unusual possibility of injury,
(c) at a temporary or permanent work area, into or onto a hazardous substance or object, or through an opening in a work surface, or
(d) at a permanent work area, a vertical distance of more than 1.2 metres and less than 3 metres.

139(2) For the purposes of this section, there is an unusual possibility of injury if the injury may be worse than an injury from landing on a solid, flat surface.

139(3) Subject to subsection (5), an employer or a self-employed person must install a guardrail.

139(4) Repealed AR 56/2018 s12.

139(5) Subject to subsection (6), if the use of a guardrail is not reasonably practicable, an employer and a supervisor, or a self-employed person, must ensure that a worker uses a travel restraint system that meets the requirements of this Part.

139(6) Subject to subsection (7), if the use of a travel restraint system is not reasonably practicable, an employer and a supervisor, or a self-employed person, must ensure that a worker uses a personal fall arrest system that meets the requirements of this Part.

139(7) If the use of a personal fall arrest system is not reasonably practicable, an employer and a supervisor, or a self-employed person, must ensure that a worker uses an equally effective fall protection system.

139(8) A worker must use a fall protection system as required by this section.
Fall protection plan

140(1) An employer must develop procedures that comply with this Part in a fall protection plan for a work site if a worker at the work site may fall 3 metres or more and the worker is not protected by guardrails.

140(2) A fall protection plan must specify
   (a) the fall hazards at the work site,
   (b) the fall protection system to be used at the work site,
   (c) the anchors to be used during the work,
   (d) that clearance distances below the work area, if applicable, have been confirmed as sufficient to prevent a worker from striking the ground or an object or level below the work area,
   (e) the procedures used to assemble, maintain, inspect, use and disassemble the fall protection system, where applicable, and
   (f) the rescue procedures to be used if a worker falls and is suspended by a personal fall arrest system or safety net and needs to be rescued.

140(3) The employer must ensure that the fall protection plan is available at the work site and is reviewed with workers before work with a risk of falling begins.

140(4) The employer must ensure that the plan is updated when conditions affecting fall protection change.

Instruction of workers

141(1) An employer must ensure that a worker is trained in the safe use of the fall protection system before allowing the worker to work in an area where a fall protection system must be used.

141(2) The training referred to in subsection (1) must include the following:
   (a) a review of current Alberta legislation pertaining to fall protection;
   (b) an understanding of what a fall protection plan is;
   (c) fall protection methods a worker is required to use at a work site;
   (d) identification of fall hazards;
   (e) assessment and selection of specific anchors that the worker may use;
   (f) instructions for the correct use of connecting hardware;
   (g) information about the effect of a fall on the human body, including
      (i) maximum arresting force,
(ii) the purpose of shock and energy absorbers,
(iii) swing fall,
(iv) free fall;
(h) pre-use inspection;
(i) emergency response procedures to be used at the work site, if necessary; and
(j) practice in
   (i) inspecting, fitting, adjusting and connecting fall protection systems and components, and
   (ii) emergency response procedures.

141(3) In addition to the training described in subsection (2), an employer must ensure that a worker is made aware of the fall hazards particular to that work site and the steps being taken to eliminate or control those hazards.

Full body harness

142(1) An employer must ensure that
   (a) a full body harness manufactured on or after July 1, 2009 is approved to
      (i) CSA Standard CAN/CSA Z259.10-06, Full Body Harnesses,
      (ii) ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components, or
      (iii) CEN Standard EN 361: 2007, Personal protective equipment against falls from a height — Full body harnesses, and
   (b) a worker using a personal fall arrest system wears and uses a full body harness.

142(2) A worker using a personal fall arrest system must wear and use a full body harness.

Body belt

142.1 An employer must ensure that
   (a) a body belt manufactured on or after July 1, 2009 is approved to
      (i) CSA Standard Z259.1-05, Body belts and saddles for work positioning and travel restraint,
      (ii) ANSI/ASSE Standard A10.32-2004, Fall Protection Systems — American National Standard for Construction and Demolition Operations, or
(iii) CEN Standard EN 358: 2000, *Personal protective equipment for work positioning and prevention of falls from a height — Belts for work positioning and restraint and work positioning lanyards*, and

(b) a worker uses a body belt only as part of a travel restraint system or as part of a fall restrict system.

**Lanyard**

142.2(1) An employer must ensure that a lanyard manufactured on or after July 1, 2009 is approved to

(a) CSA Standard Z259.11-05, *Energy absorbers and lanyards*;

(b) ANSI/ASSE Standard Z359.1-2007, *Safety requirements for personal fall arrest systems, subsystems and components*; or


142.2(2) An employer must ensure that a lanyard used by a worker is made of wire rope or other material appropriate to the hazard if a tool or corrosive agent that could sever, abrade or burn a lanyard is used in the work area.

142.2(3) Despite subsection (2), if a worker works near an energized conductor or in a work area where a lanyard made of conductive material cannot be used safely, the employer must ensure that the worker uses another effective means of fall protection.

**Shock absorber**

142.3(1) An employer must ensure that if a shock absorber or shock absorbing lanyard is used as part of a personal fall arrest system, it is approved to one of the following standards if manufactured on or after July 1, 2009:

(a) CSA Standard Z259.11-05, *Energy absorbers and lanyards*;

(b) ANSI/ASSE Standard Z359.1-2007, *Safety requirements for personal fall arrest systems, subsystems and components*; or


142.3(2) An employer must ensure that a personal fall arrest system consists of a full body harness and a lanyard equipped with a shock absorber or similar device.

142.3(3) Despite subsection (2), a shock absorber or similar device is not required if the personal fall arrest system is used in accordance with section 151.
142.3(4) Despite subsection (2), a shock absorber is required with a fixed ladder fall arrest system only if it is required by the manufacturer of the system.

Connectors, carabiners and snap hooks

143(1) An employer must ensure that connecting components of a fall arrest system consisting of carabiners, D-rings, O-rings, oval rings, self-locking connectors and snap hooks manufactured on or after July 1, 2009 are approved, as applicable, to

(a) CSA Standard Z259.12-01 (R2006), Connecting Components for Personal Fall Arrest Systems (PFAS),

(b) ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components,

(c) CEN Standard EN 362: 2004, Personal protective equipment against falls from a height – Connectors, or

(d) CEN Standard 12275: 1998, Mountaineering equipment – Connectors – Safety requirements and test methods.

143(2) An employer must ensure that a carabiner or snap hook

(a) is self-closing and self-locking,

(b) may only be opened by at least two consecutive deliberate manual actions, and

(c) is marked with

(i) its breaking strength in the major axis, and

(ii) the name or trademark of the manufacturer.

Fall arresters

144 An employer must ensure that a fall arrestor manufactured on or after July 1, 2009 is approved to

(a) CSA Standard Z259.2.1-98 (R2004), Fall Arresters, Vertical Lifelines, and Rails,

(b) ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components, or

(c) CEN Standard EN 353-2: 2002, Personal protective equipment against falls from a height – Part 2: Guided type fall arrestors including a flexible anchor line.

Self-retracting device

145 An employer must ensure that a self-retracting device manufactured on or after July 1, 2009 and used with a personal fall arrest system is
(a) approved to CSA Standard Z259.2.2-98 (R2004), Self-Retracting Devices for Personal Fall-Arrest Systems,
(b) anchored above the worker’s head unless the manufacturer’s specifications allow the use of a different anchor location, and
(c) used in a manner that minimizes the hazards of swinging and limits the swing drop distance to 1.2 metres if a worker falls.

**Descent control device**

**146** An employer must ensure that an automatic or manual descent control device manufactured on or after July 1, 2009 and used with a personal fall arrest system is approved to

(a) CSA Standard Z259.2.3-99 (R2004), Descent Control Devices,
(b) CEN Standard EN 341: 1997, Personal protective equipment against falls from a height – Descender devices, or
(c) NFPA Standard 1983, Standard on Life Safety Rope and Equipment for Emergency Services, 2006 edition, classified as general or light duty.

**Life safety rope**

**147(1)** An employer must ensure that a life safety rope manufactured on or after July 1, 2009 and used in a fall protection system

(a) is approved to

(i) NFPA Standard 1983, Standard on Life Safety Rope and Equipment for Emergency Services, 2006 Edition, as light-use or general-use life safety rope,

(ii) CEN Standard EN 1891: 1998, Personal protective equipment for the prevention of falls from a height — Low stretch kernmantle ropes, as Type A rope, or

(b) meets the requirements of

(i) CSA Standard CAN/CSA-Z259.2.1-98 (R2004), Fall Arresters, Vertical Lifelines, and Rails, or


**147(2)** An employer must ensure that a life safety rope used in a fall protection system

(a) extends downward to within 1.2 metres of ground level or another safe lower surface,
(b) is free of knots or splices throughout the travel portion except for a stopper knot at its lower end,
(c) is effectively protected to prevent abrasion by sharp or rough edges,
(d) is made of material appropriate to the hazard and able to withstand adverse effects, and
(e) is installed and used in a manner that minimizes the hazards of swinging and limits the swing drop distance to 1.2 metres if a worker falls.

147(3) A worker must use a vertical life safety rope in a manner that minimizes the hazards of swinging and limits the swing drop distance to 1.2 metres if a worker falls.

147(4) An employer must ensure that only one worker is attached to a life safety rope at any one time unless the manufacturer’s specifications or specifications certified by a professional engineer allow for the attachment of more than one worker.

Adjustable lanyard for work positioning

148 An employer must ensure that an adjustable lanyard manufactured on or after July 1, 2009 and used by a worker as part of a work positioning system is approved to

(a) CSA Standard Z259.11-05, Energy absorbers and lanyards, as a Class F adjustable positioning lanyard, or
(b) CEN Standard EN 358: 2000, Personal protective equipment for work positioning and prevention of falls from a height — Belts for work positioning and restraint and work positioning lanyards.

Rope adjustment device for work positioning

148.1 An employer must ensure that a rope adjustment device manufactured on or after July 1, 2009 and used by a worker as part of a work positioning system is approved to

(a) CSA Standard Z259.2.3-99 (R2004), Descent Control Devices,
(b) CEN Standard EN 341: 1997, Personal protective equipment against falls from a height – Descender devices, or

Wood pole climbing

149(1) An employer must ensure that a worker working on or from a wood pole uses fall restrict equipment that is approved to CSA Standard Z259.14-01, Fall Restrict Equipment for Wood Pole Climbing, in combination with

(a) a lineman’s body belt that
(i) is approved to CSA Standard Z259.3-M1978 (R2003), *Lineman’s Body Belt and Lineman’s Safety Strap*, or

(ii) complies with section 142.1, or

(b) a full body harness that complies with subsection 142(1).

149(2) Subsection (1) does not apply to fall restrict equipment or a lineman’s body belt in use before April 30, 2004.

**Equipment compatibility**

150 An employer must ensure that all components of a fall protection system are compatible with one another and with the environment in which they are used.

**Inspection and maintenance**

150.1 An employer must ensure that the equipment used as part of a fall protection system is

(a) inspected by the worker as required by the manufacturer before it is used on each work shift,

(b) kept free from substances and conditions that could contribute to deterioration of the equipment, and

(c) re-certified as specified by the manufacturer.

**Removal from service**

150.2(1) An employer must ensure that equipment used as part of a fall protection system is removed from service and either returned to the manufacturer or destroyed if

(a) it is defective, or

(b) it has come into contact with excessive heat, a chemical, or any other substance that may corrode or otherwise damage the fall protection system.

150.2(2) An employer must ensure that after a personal fall arrest system has stopped a fall, the system is removed from service.

150.2(3) An employer must ensure that a personal fall arrest system that is removed from service is not returned to service unless a professional engineer or the manufacturer certifies that the system is safe to use.
**Prusik and similar knots**

150.3 An employer must ensure that a Prusik or similar sliding hitch knot is used in place of a fall arrester only during emergency situations or during training for emergency situations and only by a competent worker.

**Clearance, maximum arresting force and swing**

151(1) An employer must ensure that a personal fall arrest system is arranged so that a worker cannot hit the ground, an object which poses an unusual possibility of injury, or a level below the work area.

151(2) An employer must ensure that a personal fall arrest system without a shock absorber limits a worker’s free fall distance to 1.2 metres.

151(3) An employer must ensure that a personal fall arrest system limits the maximum arresting force on a worker to 6 kilonewtons, unless the worker is using an E6 type shock absorber in accordance with the manufacturer’s specifications, in which case the maximum arresting force must not exceed 8 kilonewtons.

151(4) A worker must limit the vertical distance of a fall by

(a) selecting the shortest length lanyard that will still permit unimpeded performance of the worker’s duties, and

(b) securing the lanyard to an anchor no lower than the worker’s shoulder height.

151(5) If the shoulder height anchor required by subsection 4(b) is not available, a worker must secure the lanyard to an anchor that is located as high as is reasonably practicable.

151(6) If it is not reasonably practicable to attach to an anchor above the level of a worker’s feet, the worker must ensure that the clearance and maximum arresting force requirements of subsections (1) and (3) are met.

**Anchors**

**Anchor strength — permanent**

152(1) An employer must ensure that a permanent anchor is capable of safely withstanding the impact forces applied to it and has a minimum breaking strength per attached worker of 16 kilonewtons or two times the maximum arresting force in any direction in which the load may be applied.

152(2) Subsection (1) does not apply to anchors installed before July 1, 2009.

152(3) Subsection (1) does not apply to the anchors of flexible horizontal lifeline systems that must meet the requirements of subsection 153(1).
152(4) The employer must ensure that an anchor rated at two times the maximum arresting force is designed, installed and used in accordance with

(a) the manufacturer’s specifications, or

(b) specifications certified by a professional engineer.

Anchor strength — temporary

152.1(1) An employer must ensure that a temporary anchor used in a travel restraint system

(a) has a minimum breaking strength in any direction in which the load may be applied of at least 3.5 kilonewtons per worker attached,

(b) is installed, used and removed according to the manufacturer’s specifications or specifications certified by a professional engineer,

(c) is permanently marked as being for travel restraint only, and

(d) is removed from use on the earliest of

(i) the date on which the work project for which it is intended is completed, or

(ii) the time specified by the manufacturer or professional engineer.

152.1(2) An employer must ensure that a temporary anchor used in a personal fall arrest system

(a) has a minimum breaking strength in any direction in which the load may be applied of at least 16 kilonewtons or two times the maximum arresting force per worker attached,

(b) is installed, used and removed according to the manufacturer’s specifications or specifications certified by a professional engineer, and,

(c) is removed from use on the earliest of

(i) the date on which the work project for which it is intended is completed, or

(ii) the time specified by the manufacturer or professional engineer.

Duty to use anchors

152.2(1) If a worker uses a personal fall arrest system or a travel restraint system, the worker must ensure that it is safely secured to an anchor that meets the requirements of this Part.

152.2(2) An employer must ensure that a worker visually inspects the anchor prior to attaching a fall protection system.

152.2(3) An employer must ensure that a worker does not use a damaged anchor until the anchor is repaired, replaced or re-certified by the manufacturer or a professional engineer.
152.2(4) An employer must ensure that a worker uses an anchor connector appropriate to the work.

152.2(5) A worker must use an anchor connector appropriate to the work.

**Independence of anchors**

152.3 An employer must ensure that an anchor to which a personal fall arrest system is attached is not part of an anchor used to support or suspend a platform.

**Wire rope sling as anchor**

152.4 An employer must ensure that a wire rope sling used as an anchor is terminated at both ends with a Flemish eye splice rated to at least 90 percent of the wire rope’s minimum breaking strength.

**Flexible and rigid horizontal lifeline systems**

153(1) An employer must ensure that a flexible horizontal lifeline system manufactured on or after July 1, 2009 meets the requirements of

(a) CSA Standard Z259.13-04, *Flexible Horizontal Lifeline Systems*, or
(b) the applicable requirements of CSA Standard Z259.16-04, *Design of Active Fall-Protection Systems*.

153(2) An employer must ensure that a rigid horizontal fall protection system is designed, installed and used in accordance with

(a) the manufacturer’s specifications, or
(b) specifications certified by a professional engineer.

**Installation of horizontal lifeline systems**

153.1 An employer must ensure that before a horizontal lifeline system is used, a professional engineer, a competent person authorized by the professional engineer, the manufacturer, or a competent person authorized by the manufacturer certifies that the system has been properly installed according to the manufacturer’s specifications or to specifications certified by a professional engineer.

**Fixed ladders and climbable structures**

154(1) An employer must ensure that if a worker is working from or on a fixed ladder or climbable structure at a height of 3 metres or more and is not protected by a guardrail, continuous protection from falling is provided by
(a) equipping the fixed ladder or climbable structure with an integral fall protection system that meets the requirements of
   (i) CSA Standard Z259.2.1-98 (R2004), Fall Arresters, Vertical Lifelines, and Rails, or
   (ii) ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components, or

(b) an alternate fall protection system.

154(2) Subsection (1) applies to fixed ladders and climbable structures constructed and installed after July 1, 2009.

Fall protection on vehicles and loads

155(1) If a worker may have to climb onto a vehicle or its load at any location where it is not reasonably practicable to provide a fall protection system for the worker, an employer must
   (a) take steps to eliminate or reduce the need for the worker to climb onto the vehicle or its load, and
   (b) ensure that the requirements of subsection 159(2) are met.

155(2) In addition to the requirements of subsection (1), an employer must ensure that if a load is not secured against movement, a worker does not climb onto the load.

155(3) A worker must not climb onto a load if the load is not secured against movement.

Boom-supported work platforms and aerial devices

156(1) An employer must ensure that a worker on a boom-supported elevating work platform, boom-supported aerial device, or forklift truck work platform uses a personal fall arrest system
   (a) connected to
      (i) an anchor specified by the manufacturer of the work platform, aerial device or forklift truck, or
      (ii) if no anchor is specified by the manufacturer, an anchor point certified by a professional engineer that meets the requirements of CSA Standard Z259.16-04, Design of Active Fall-Protection Systems, and
   (b) when connected to the anchor, the lanyard, if reasonably practicable, is short enough to prevent the worker from being ejected from the work platform or aerial device but is long enough to allow the worker to perform his or her work.
156(2) An employer must ensure that a worker on a scissor lift or on an elevating work platform with similar characteristics uses a travel restraint system consisting of a full body harness and lanyard

(a) connected to an anchor specified by the manufacturer of the scissor lift or elevating work platform, and

(b) when connected to the anchor, the lanyard, if reasonably practicable, is short enough to prevent the worker from falling out of the scissor lift or elevating work platform but is long enough to allow the worker to perform his or her work.

156(3) Subsection (2) does not apply if

(a) the manufacturer’s specifications allow a worker to work from the scissor lift or elevating work platform with similar characteristics using only its guardrails for fall protection, and

(b) the scissor lift or elevating work platform is operating on a firm, substantially level surface.

156(4) Despite subsection (2), if a worker’s movement cannot be adequately restricted in all directions by the travel restraint system, the employer must ensure that the worker uses a personal fall arrest system.

Water danger

157 An employer must ensure that a worker uses an appropriate fall protection system in combination with a life jacket or personal flotation device if the worker

(a) may fall into water that exposes the worker to the hazard of drowning, or

(b) could drown from falling into the water, from other than a boat.

Leading edge fall protection system

158 An employer using a leading edge fall protection system consisting of fabric or netting panels must ensure that

(a) the system is used only to provide leading edge fall protection,

(b) the system is used and installed according to the manufacturer’s specifications,

(c) a copy of the manufacturer’s specifications for the system is available to workers at the work site at which the system is being used,

(d) the fabric or netting is
(i) drop-tested at the work site in accordance with the requirements of 29 CFR Section 1926.502(C)(i) published by the U.S. Occupational Safety and Health Administration, or

(ii) certified as safe for use by a professional engineer, and

(e) all workers using the system are trained in its use and limitations.

Procedures in place of fall protection equipment

159(1) An employer may develop and use procedures in place of fall protection equipment in accordance with subsection (2), if

(a) it is not reasonably practicable to use one of the fall protection systems described in this Part, and

(b) use of procedures in place of fall protection equipment is restricted to the following situations:

(i) the installation or removal of fall protection equipment;

(ii) roof inspection;

(iii) emergency repairs;

(iv) at-height transfers between equipment and structures if allowed by the manufacturer’s specifications; and

(v) situations in which a worker must work on top of a vehicle or load and the requirements of section 155 have been met.

159(2) An employer using procedures in place of fall protection equipment must ensure that

(a) a hazard assessment in accordance with the requirements of Part 2 is completed before work at height begins,

(b) the procedures to be followed while performing the work must be in writing and available to workers before the work begins,

(c) the work is carried out in such a way that minimizes the number of workers exposed to a fall hazard while work is performed,

(d) the work is limited to light duty tasks of limited duration,

(e) the worker performing the work is competent to do it,

(f) when used for inspection, investigation or assessment activities, these activities take place prior to the actual start of work or after work has been completed, and

(g) the procedures do not expose a worker to additional hazards.
Work positioning

160(1) An employer must ensure that if a worker uses a work positioning system, the worker’s vertical free fall distance in the event of a fall is restricted by the work positioning system to 600 millimetres or less.

160(2) If the centre of gravity of a worker using a work positioning system extends beyond an edge from which the worker could fall or if the work surface presents a slipping or tripping hazard because of its state or condition, an employer must ensure that the worker uses a back-up personal fall arrest system in combination with the work positioning system.

160(3) A worker must use a back-up personal fall arrest system in combination with the work positioning system if the worker’s centre of gravity extends beyond an edge from which the worker could fall or if the work surface presents a slipping or tripping hazard because of its state or condition.

Control zones

161(1) If a control zone is used, an employer must ensure that it

(a) is only used if a worker can fall from a surface that has a slope of no more than 4 degrees toward an unguarded edge or that slopes inwardly away from an unguarded edge, and

(b) is not less than 2 metres wide when measured from the unguarded edge.

161(2) An employer must not use a control zone to protect workers from falling from a skeletal structure that is a work area.

161(3) If a worker will at all times remain further from the unguarded edge than the width of the control zone, no other fall protection system need be used.

161(4) Despite section 139, a worker is not required to use a fall protection system when crossing the control zone to enter or leave the work area.

161(5) When crossing a control zone referred to in subsections (3) and (4), to get to or from the unguarded edge, a worker must follow the most direct route.

161(6) An employer must ensure that a control zone is clearly marked with an effective raised warning line or another equally effective method if a worker is working within 2 metres of the control zone.

161(7) An employer must ensure that a worker who must work within a control zone uses

(a) a travel restraint system, or

(b) an equally effective means of preventing the worker from getting to the unguarded edge.
161(8) A person who is not directly required for the work at hand must not be inside a control zone.
Part 10  Fire and Explosion Hazards

Flammable or explosive atmospheres a hazard

161.1 Flammable or explosive atmospheres are considered a hazard for the purposes of Part 2.

General Protection and Prevention

Prohibitions

162(1) A person must not enter or work at a work area if more than 20 percent of the lower explosive limit of a flammable or explosive substance is present in the atmosphere.

162(2) Subsection (1) does not apply to a competent, properly equipped worker who is responding in an emergency.

162(3) A person must not smoke in a work area where a flammable substance is stored, handled, processed or used.

162(3.1) A person must not use an open flame, except in accordance with section 169, in a work area where a flammable substance is stored, handled, processed or used.

162(4) A person must not mix, clean or use a flammable or combustible liquid at a temperature at or above its flash point in an open vessel if a potential source of ignition is in the immediate vicinity of the activity.

162(5) A person must not use a flammable or combustible liquid at a temperature above its flash point in a washing or cleaning operation, unless the washing or cleaning equipment is specifically designed and manufactured for the use of the liquid.

162(6) A person must not store contaminated rags used to clean or wipe up flammable substances other than in a covered container that has a label that clearly indicates it is to be used for the storage of contaminated rags.

Classification of work sites

162.1(1) If the hazard assessment required by Part 2 determines that a work area is a hazardous location, an employer must ensure that

(a) a professional engineer, or a competent person authorized by a professional engineer, divides and classifies the work area in accordance with section 18 of the *Canadian Electrical Code*,

(b) for any work area falling under the *Code for Electrical Installations at Oil and Gas Facilities*, the area is divided and classified in accordance with rules 19-102 to 19-108 of that Code,
(c) for any work area consisting of facilities described in section 20 of the *Canadian Electrical Code*, the area is divided and classified in accordance with section 20 of the *Canadian Electrical Code*, and

(d) adequate documentation is prepared and maintained by a competent person, outlining the boundaries of the classified area and any specific measures to be taken to prevent the unintentional ignition of an explosive atmosphere.

**162.1(2)** If the hazard assessment required by Part 2 indicates that the basis of an area classification under subsection (1) has changed, an employer must review and update that classification.

### Procedures and precautions

**163(1)** Repealed.

**163(2)** If the hazard assessment required by Part 2 determines that a work area is not a hazardous location, an employer must ensure that flammable substances stored or used at the work area,

(a) will not be in sufficient quantity to produce an explosive atmosphere if inadvertently released,

(b) are not stored within 30 metres of an underground shaft,

(c) are not stored in the immediate vicinity of the air intake of
   
   (i) a ventilation supply system,
   
   (ii) an internal combustion engine, or
   
   (iii) the fire box of a fired heater or furnace,

   and

(d) are stored only in containers approved to
   
   (i) CSA Standard B376-M1980 (R2008), *Portable Containers for Gasoline and Other Petroleum Fuels*,
   
   
   (iii) ULC Standard C30-1995, *Containers, Safety*,

   if manufactured on or after July 1, 2009.

**163(2.1)** If the work requires that the contents of metallic or conductive containers be transferred from one container to another, an employer must ensure that static electricity is controlled while the contents are being transferred.

**163(3)** Moved to section 165(3).
Contaminated clothing and skin

164(1) If a worker’s clothing is contaminated with a flammable or combustible liquid, the worker must

(a) avoid any activity where a spark or open flame may be created or exists,

(b) remove the clothing at the earliest possible time in a manner consistent with clause (a), and

(c) ensure that the clothing is decontaminated before it is used again.

164(2) If a worker’s skin is contaminated with a flammable or combustible liquid, the worker must wash the skin at the earliest possible time.

Protective procedures and precautions in hazardous locations

165(1) Repealed

165(2) Repealed

165(3) An employer must ensure that in a hazardous location,

(a) equipment used will not ignite a flammable substance, and

(b) static electricity is controlled,

(i) in the case of conductive containers for flammable or combustible liquids while the contents are being transferred, by electrically bonding the containers to one another and electrically grounding them, and

(ii) in other cases, by some other effective means.

165(4) An employer must ensure that, if a work area is determined to be a hazardous location, the boundaries of the hazardous location are

(a) clearly identified to warn workers of the nature of the hazards associated with the presence of the flammable substance in that work area, or

(b) fenced off to prevent workers or equipment from entering the area without authorization.

165(5) If reasonably practicable, an employer must ensure that procedures and precautionary measures are developed for a hazardous location that will prevent the inadvertent release of

(a) a flammable substance, or

(b) oxygen gas if it can contact a flammable substance.
165(6) Despite subsection (5), if it is not reasonably practicable to develop procedures and precautionary measures that will prevent release, an employer must develop procedures and precautionary measures that will prevent an explosive atmosphere from igniting in a hazardous location.

**Internal combustion engines**

166(1) An employer must ensure that an internal combustion engine in a hazardous location has a combustion air intake and exhaust discharge that are

(a) equipped with a flame arresting device, or
(b) located outside the hazardous location.

166(2) An employer must ensure that all the surfaces of an internal combustion engine that are exposed to the atmosphere in a hazardous location are

(a) at a temperature lower than the temperature that would ignite a flammable substance present in the hazardous location, or
(b) shielded or blanketed in such a way as to prevent any flammable substance present in the hazardous location from contacting the surface.

166(2.1) If it is not reasonably practicable to comply with subsection (2), an employer must ensure that another effective safeguard is established.

166(3) Subsections (1) and (2) do not apply to a vehicle that is powered by an internal combustion engine.

166(4) An employer must ensure that a vehicle powered by an internal combustion engine is not located or operated in a hazardous location except in accordance with section 169.

166(5) An employer must ensure that an internal combustion engine is not located in a Zone 0 hazardous location as defined in the *Canadian Electrical Code* or in a part of a Division 1 hazardous location that meets the description of a Zone 0 location as defined in the *Canadian Electrical Code*.

166(6) An employer must ensure that an internal combustion engine is not located in a Zone 1 or Division 1 hazardous location as defined in the *Canadian Electrical Code* unless it is equipped with combustible gas monitoring equipment in accordance with section 18 of the *Canadian Electrical Code*.

166(7) An employer must ensure that an internal combustion engine is not located in a Class II, Division 1 or a Class III, Division 1 hazardous location as defined in the *Canadian Electrical Code*.
Flare stacks, flare pits and flares

167 An employer must ensure that open flames from flare pits, flare stacks or flares are not less than 25 metres beyond the boundary of a hazardous location.

Industrial furnaces and fired heaters

168(1) An employer must ensure that

(a) a gas or oil fired furnace is designed, operated, monitored, controlled and maintained in a manner that minimizes the possibility of internal explosion of the fire box, and

(b) if the furnace is heating flammable substances, there are no connections between the process medium supply system and the fuel supply system or another system connected to the inside of the fire box of the furnace.

168(2) An employer must ensure that the heated substance systems referred to in subsection (1)(b) are not isolated using inserted blinds or a double block and bleed system.

168(3) A worker must not attempt to ignite a furnace manually, or to re-ignite a furnace after shutdown, until

(a) explosive concentrations of flammable substances are eliminated from the fire box by purging or removed by another effective means, and

(b) tests or procedures are completed that ensure an explosive atmosphere is not present within the furnace.

168(4) An employer must ensure that intakes, exhausts and the fire box of a furnace or fired heater are not located or operated in a Division 1, Zone 0 or Zone 1 hazardous location of any Class as defined in the Canadian Electrical Code.

168(5) An employer must ensure that a furnace or fired heater is not located or operated in a Division 2 or Zone 2 hazardous location of any Class as defined in the Canadian Electrical Code, unless

(a) the combustion process is totally enclosed except for the combustion air intake and the exhaust discharge,

(b) all surfaces exposed to the atmosphere

(i) operate below the temperature that would ignite a flammable substance present in the hazardous location, or

(ii) are shielded or blanketed in such a way as to prevent a flammable substance in the hazardous location from contacting the surface, and

(c) the combustion air intake and exhaust discharge are equipped with a flame arresting device or are located outside the hazardous location.
168(6) If it is not reasonably practicable to comply with subsection 5(b), an employer must ensure that another effective safeguard is established.

Hot work

169(1) Despite any other section in this Part, an employer must ensure that hot work is done in accordance with subsections (2) and (3) if

(a) the work area is a hazardous location, or

(b) the work area is not normally a hazardous location but an explosive atmosphere may exist for a limited time because

(i) a flammable substance is or may be in the atmosphere of the work area,

(ii) a flammable substance is or may be stored, handled, processed or used in the location,

(iii) the hot work is on or in an installation or item of equipment that contains a flammable substance or its residue, or

(iv) the hot work is on a vessel that contains residue that may release a flammable gas or vapour when exposed to heat.

169(2) An employer must ensure that hot work is not begun until

(a) a hot work permit is issued that indicates

(i) the nature of the hazard,

(ii) the type and frequency of atmospheric testing required,

(iii) the safe work procedures and precautionary measures to be taken, and

(iv) the protective equipment required,

(b) the hot work location is

(i) cleared of combustible materials, or

(ii) suitably isolated from combustible materials,

(c) procedures are implemented to ensure continuous safe performance of the hot work, and

(d) testing shows that the atmosphere does not contain

(i) a flammable substance, in a mixture with air, in an amount exceeding 20 percent of that substance’s lower explosive limit for gas or vapours, or

(ii) the minimum ignitable concentration for dust.
169(3) An employer must ensure that the tests referred to in subsection (2)(d) are repeated at regular intervals appropriate to the hazard associated with the work being performed.

Hot taps

170(1) An employer must develop procedures in a hot tap plan specific to the type or class of hot tap work being performed before hot tap work begins.

170(2) The employer must ensure that the plan includes

(a) a site hazard analysis,
(b) a description of the sequence of events,
(c) safety precautions to address the hazards, and
(d) an emergency response plan.

170(3) The employer must ensure that

(a) only competent workers are permitted to carry out a hot tap operation,
(b) the point in the pressure-containing barrier to be hot tapped is checked and strong enough for the hot tap to be done safely,
(c) adequate working space is available at the location of the hot tap,
(d) exit routes are available and their locations known by workers involved in the work,
(e) workers wear appropriate personal protective equipment when a hot tap is performed on equipment containing hydrocarbons, combustible fluids, superheated steam or any other hazardous material,
(f) material being supplied to the equipment being hot tapped can be shut off immediately in an emergency,
(g) the hot tap machine and fittings are of adequate design and capability for the process, conditions, pressure and temperature, and
(h) the pressure in the equipment being hot tapped is as low as practical during the hot tap operation.

170(4) An employer must ensure, where reasonably practicable, that a hot tap is not undertaken if at the proposed hot tap location

(a) the equipment contains a harmful substance,
(b) the equipment is in hydrogen service, or
(c) the equipment contains an explosive mixture.
Spray operations

170.1(1) An employer must ensure that a spray booth used to apply flammable substances is provided with ventilation in accordance with Part 26 and that the ventilation is

(a) adequate to remove flammable vapours, mists, or powders to a safe location, and

(b) interlocked with the spraying equipment so that the spraying equipment is made inoperable when the ventilation system is not in operation.

170.1(2) An employer must ensure that a spray booth will not ignite a flammable substance.

170.1(3) When spray application of a flammable substance is carried out other than in a spray booth, an employer must ensure that the application is carried out in accordance with the *Alberta Fire Code* (1997), and is

(a) carried out at least 6 metres away from anything that might obstruct ventilation, and

(b) effectively isolated from all machinery and equipment that is, or may become, a source of ignition and that is within 2 metres measured vertically above and 6 metres measured in other directions from the place at which the spray painting substance is being applied.

170.1(4) If it is not reasonably practicable to ensure that the application is carried out as required by subsection (3)(a), an employer must ensure that the work area where the application is carried out is adequately ventilated to remove flammable vapours, mists or powders to a safe location.

170.1(5) An employer must provide a nozzle guard for use with airless spray machinery.

170.1(6) The worker operating airless spray machinery must ensure that the nozzle guard of airless spray machinery is in place at all times when the machinery is being operated.

Compressed and liquefied gas

171(1) An employer must ensure that

(a) compressed or liquefied gas containers are used, handled, stored and transported in accordance with the manufacturer’s specifications,

(b) a cylinder of compressed flammable gas is not stored in the same room as a cylinder of compressed oxygen, unless the storage arrangements are in accordance with Part 3 of the *Alberta Fire Code* (1997),

(c) compressed or liquefied gas cylinders, piping and fittings are protected from damage during handling, filling, transportation and storage,

(d) compressed or liquefied gas cylinders are equipped with a valve protection cap if manufactured with a means of attachment, and
(e) oxygen cylinders or valves, regulators or other fittings of the oxygen-using apparatus or oxygen distributing system are kept free of oil and grease.

171(2) An employer must ensure that a compressed or liquefied gas system is not exposed to heat sources that generate temperatures that may

(a) result in the failure or explosion of the contents or the system, or

(b) exceed the maximum exposure temperatures specified by the manufacturer.

171(3) An employer must ensure that a compressed or liquefied gas system is kept clean and free from oil, grease and other contaminants that may

(a) cause the system to fail, or

(b) burn or explode if they come in contact with the contents of the system.

171(4) An employer must ensure that on each hose of an oxygen-fuel system,

(a) a flashback device is installed at either the torch end or the regulator end, and

(b) a back-flow prevention device is installed at the torch end.

171(5) An employer must ensure that compressed or liquefied gas cylinders are secured, preferably upright, and cannot fall or roll, unless a professional engineer certifies another method that protects against the hazards caused by dislodgment.

171(6) Despite subsection (5), an employer must ensure that a cylinder containing acetylene is secured and stored upright.

171(7) Moved to section 170.1(5).

171(8) A worker must ensure that

(a) compressed gas equipment designed to be used with a specific gas is only used with that gas,

(b) the cylinder valve is shut off and pressure in the hose is released when cutting or welding is not in progress,

(c) sparks, flames or other sources of ignition are not allowed to come in contact with the cylinders, regulators or hoses of a compressed or liquefied gas system, and

(d) compressed air is not used to blow dust or other substances from clothing.

**Welding — general**

171.1(1) An employer must comply with the requirements of CSA Standard W117.2-06, *Safety in welding, cutting and allied processes.*
**171.1(2)** An employer must ensure that welding or allied process equipment is erected, installed, assembled, started, operated, used, handled, stored, stopped, inspected, serviced, tested, cleaned, adjusted, carried, maintained, repaired and dismantled in accordance with the manufacturer’s specifications.

**171.1(3)** An employer must ensure that, before a welding or allied process is commenced, the area surrounding the operation is inspected and

(a) all combustible, flammable or explosive material, dust, gas or vapour is removed, or

(b) alternate methods of rendering the area safe are implemented.

**171.1(4)** If a welding or allied process is performed above an area where a worker may be present, an employer must ensure that adequate means are taken to protect a worker below the operation from sparks, debris and other falling hazards.

**171.1(5)** An operator of an electric welding machine must not leave the machine unattended without removing the electrode.

**171.1(6)** An employer must ensure that appropriate welding and ground leads are used to fasten the electric supply cable securely.

**Gas welding or allied process**

**171.2(1)** An employer must ensure that a regulator and its flexible connecting hose are tested immediately after connection to a gas cylinder to ensure that there is no leak of the gas supply.

**171.2(2)** An employer must ensure that if a leak of the gas supply develops during gas welding or an allied process,

(a) the supply of gas is immediately shut off by the worker performing the welding or allied process, and

(b) the work is not resumed until the leak is repaired.

**Welding Services From Vehicles**

**Storage compartments**

**172(1)** An employer must ensure that welding services provided from vehicles comply with CSA Standard W117.2-01, *Safety in welding, cutting and allied processes* with the exception of Clause G.2 (Cabinets) of Annex G.

**172(2)** An employer must ensure that gases do not accumulate and reach their lower explosive limit by providing solid-walled storage compartments in which compressed gas cylinders are stored with vents.
(a) that have a minimum of 0.18 square metres of free area for every 0.42 cubic metres of compartment volume,

(b) that have the free area split evenly between the top surface and the bottom surface of the storage compartment, and

(c) that are unobstructed under all conditions.

172(3) An employer must ensure that solid-walled storage compartments in which compressed gas cylinders are stored are built so that gases or vapours cannot flow into adjoining compartments.

172(4) An employer must ensure that solid-walled compartments in which compressed gas cylinders are stored use

(a) latching and locking hardware made of non-sparking materials, and

(b) electrical components appropriate for use in an explosive atmosphere, if electrical components are located within the compartment.

172(5) Subsections (1) to (4) apply whether the compressed gas cylinder is stored vertically, horizontally or at an angle.

**Horizontal cylinder storage**

173(1) An employer must ensure that a compressed gas cylinder that is horizontal when it is transported or used in a vehicle

(a) is in a storage compartment that incorporates a structure of sufficient strength to prevent the cylinder from passing through it should the valve end of the cylinder be damaged and vent its contents in an uncontrolled manner,

(b) is in a storage compartment that incorporates a means of securing the cylinder that stops the cylinder from moving within the compartment and that puts the bottom of the cylinder in direct contact with the structure in clause (a), and

(c) is protected against scoring during insertion into, and removal from, the storage compartment.

173(2) An employer must ensure that the regulator on a compressed gas cylinder that is horizontal when it is transported or used in a vehicle is protected from damage by other equipment in the storage compartment.

173(3) An employer must ensure that a storage compartment on a vehicle from which welding services are provided is certified by a professional engineer as meeting the requirements of subsections (1) and (2).
Handling cylinders

174(1) A worker must not insert or remove a compressed gas cylinder from a storage compartment by holding the valve or valve protection cap.

174(2) A worker must put on and secure to the valve outlet the valve protection cap or plug provided by the manufacturer of a compressed gas cylinder if the cylinder is not secured and not connected to dispensing equipment.

174(3) If a welding service vehicle is not in service for any reason, a worker must

   (a) close the compressed gas cylinder valves,

   (b) remove the regulators if they are not integral to the cylinders, and

   (c) put on and secure the valve protection caps or plugs.

174(4) A worker must shut off the cylinder valve and release the pressure in the hose if a compressed gas cylinder on a welding service vehicle is not in use or if the vehicle is left unattended.

Isolating Pipes and Pipelines

Isolating methods

175 Moved to section 215.4.

Pigging

176 Moved to section 215.5.
Part 11  First Aid

Training standards

177(1) A person or agency that provides training in first aid must enter into an agreement with a Director of Medical Services if the person or agency is to provide training in first aid to workers under this Code.

177(2) An approved training agency that provides the first aid training to candidates for a certificate in emergency first aid, standard first aid or advanced first aid must comply with the terms of the agreement with a Director of Medical Services.

177(3) A worker who successfully completes the training of an approved training agency must meet the standards for a certificate in emergency first aid, standard first aid or advanced first aid that are adopted by a Director of Medical Services in consultation with the Joint First Aid Training Standards Board.

Providing services, supplies, equipment

178(1) An employer must provide first aid services, supplies and equipment and provide a first aid room in accordance with the applicable requirements of Schedule 2, Tables 3 to 7 or an acceptance from a Director of Medical Services.

178(2) A prime contractor must ensure that in accordance with the applicable requirements of Schedule 2, Tables 3 to 7, first aid services, supplies and equipment and a first aid room, are available at the work site suitable for the type of work site and the total number of workers at the work site.

178(3) Despite subsections (1) and (2), the employers and prime contractor at a project may enter into a written agreement to collectively provide first aid services, supplies and equipment and provide a first aid room for workers in accordance with the applicable requirements of Schedule 2, Tables 3 to 7 or an acceptance as allowed by section 55 of the Act.

178(4) If a first aid room is a temporary or mobile facility, an employer must ensure that it meets the requirements of Schedule 2, Table 4 except that

(a) the room may be used for other services if it is maintained appropriately to provide first aid, and

(b) where it is not possible or practicable to provide a supply of hot and cold potable water, a supply of cold potable water is acceptable.
Location of first aid

179 An employer and prime contractor must

(a) ensure that first aid services, first aid equipment, supplies and the first aid room required by this Code are
   (i) located at or near the work site they are intended to serve, and
   (ii) available and accessible during all working hours;
(b) ensure that first aid equipment and supplies are
   (i) maintained in a clean, dry and serviceable condition,
   (ii) contained in a material that protects the contents from the environment, and
   (iii) clearly identified as first aid equipment and supplies;
(c) post, at conspicuous places at the work site, signs indicating the location of first aid services, equipment and supplies or, if posting of signs is not practicable, ensure that each worker knows the location of first aid services, equipment and supplies, and
(d) ensure that an emergency communication system is in place for workers to summon first aid services.

Emergency transportation

180(1) Before workers are sent to a work site, the employer must ensure that arrangements are in place to transport injured or ill workers from the work site to the nearest health care facility.

180(2) An employer must ensure that an ambulance service licensed in accordance with the Ambulance Services Act is readily available to the work site when travel conditions are normal.

180(3) If an ambulance service licensed in accordance with the Ambulance Services Act is not readily available to the work site, or if travel conditions are not normal, an employer must ensure that other transportation is available that

(a) is suitable, considering the distance to be travelled and the types of acute illnesses or injuries that may occur at the work site,
(b) protects occupants from the weather,
(c) has systems that allow the occupants to communicate with the health care facility to which the injured or ill worker is being taken, and
(d) can accommodate a stretcher and an accompanying person if required to.

180(4) An employer must provide a means of communication at the work site to summon an ambulance service licensed in accordance with the Ambulance Services Act or transportation described in subsection (3).
180(5) If a worker is acutely ill or injured or needs to be accompanied during transport to a health care facility, an employer must ensure that the worker is accompanied by at least one first aider, in addition to the operator of the transportation.

180(6) Subsection (5) does not apply if there are three or fewer workers at the work site at the time.

First aid providers

181(1) An employer must ensure that the number of first aiders at a work site and their qualifications and training comply with Schedule 2, Tables 5, 6 or 7.

181(2) An employer must ensure that the first aiders at a work site have successfully completed a first aid training course approved by a Director of Medical Services and hold a valid certificate in first aid.

181(3) If a nurse, advanced first aider, or ACP is required at a work site, that person must

(a) be based at or near the first aid room, and

(b) when not in the first aid room, be easy to contact or notify if first aid services are required.

181(4) If a nurse, advanced first aider or ACP while on duty at the work site, is required to perform non-first aid duties, such duties must be of a type that let the person remain in a fit and clean condition.

181(5) Subsection (4) does not apply if the duties are those of a first aid provider.

181(6) An employer must keep a record of workers at a work site who are first aiders.

Duty to report injury or illness

182 If a worker has an acute illness or injury at the work site, the worker must report the illness or injury to the employer as soon as is practicable.

Record of injury or illness

183(1) An employer must record every acute illness or injury that occurs at the work site in a record kept for the purpose as soon as is practicable after the illness or injury is reported to the employer.

183(2) A record under subsection (1) must include the following:

(a) the name of the worker;

(b) the name and qualifications of the person giving first aid;

(c) a description of the illness or injury;
(d) the first aid given to the worker;
(e) the date and time of the illness or injury;
(f) the date and time the illness or injury was reported;
(g) where at the work site the incident occurred;
(h) the work-related cause of the incident, if any.

183(3) The employer must retain the records kept under this section for three years from the date the incident is recorded.

First aid records access

184(1) This section applies to records of first aid given to a worker.

184(2) Subject to section 51 of the Act, a person who has custody of records must ensure that no person other than the worker has access to a worker’s records unless

(a) the record is in a form that does not identify the worker,
(b) the worker has given written permission to the person, or
(c) access, use and disclosure of the information is in accordance with an enactment of Alberta or Canada that authorizes or requires the disclosure.

184(3) An employer must give a worker a copy of the records pertaining to the worker if the worker asks for a copy.
Part 12  General Safety Precautions

Housekeeping

185  An employer must ensure that a work site is kept clean and free from materials or equipment that could cause workers to slip or trip.

Lighting

186(1)  An employer must ensure that lighting at a work site is sufficient to enable work to be done safely.

186(2)  An employer must ensure that a light source above a working or walking surface is protected against damage.

186(3)  An employer must ensure that there is emergency lighting at a work site if workers are in danger if the normal lighting system fails.

186(4)  Emergency lighting must generate enough light so that workers can

(a)  leave the work site safely,

(b)  start the necessary emergency shut-down procedures, and

(c)  restore normal lighting.

Pallets and storage racks

187(1)  An employer must ensure that pallets used to transport or store materials or containers are loaded, moved, stacked, arranged and stored in a manner that does not create a danger to workers.

187(2)  An employer must ensure that racks used to store materials or equipment

(a)  are designed, constructed and maintained to support the load placed on them, and

(b)  are placed on firm foundations that can support the load.

187(3)  A worker must report any damage to a storage rack to an employer as quickly as is practicable.

187(4)  The employer and the workers at a work site must take all reasonable steps to prevent storage racks from being damaged to the extent that their integrity as structures is compromised.

Placement of roofing materials

187.1(1)  An employer must ensure that supplies and roofing materials stored on the roof of a residential building under construction are located not less than 2 metres from a roof edge.
187.1(2) An employer must ensure that the weight of supplies and roofing materials referred to in subsection (1) is uniformly distributed.

Restraining hoses and piping

188(1) An employer must ensure that a hose or piping and its connections operating under pressure are restrained if workers could be injured by its movement if it fails or if it is disconnected.

188(2) Despite subsection (1), if a hose or piping and its connections operating at a working pressure of 2000 kilopascals or more cannot be restrained, in order to prevent a failure that could injure workers, an employer must ensure that the hose or piping and its connections are designed, installed, used, inspected and maintained

(a) in accordance with the manufacturer’s specifications, or

(b) in accordance with specifications certified by a professional engineer.

188(3) Subsection (1) does not apply to properly maintained fire hoses used by competent workers.

Securing equipment and materials

189 If a worker may be injured if equipment or material is dislodged, moved, spilled or damaged, both the employer and the worker must take all reasonable steps to ensure the equipment or material is contained, restrained or protected to eliminate the potential danger.

Skeleton structures

190(1) An employer must ensure that the erection drawings and procedures for a project that includes connecting the structural parts of a skeleton structure are prepared and certified by a professional engineer.

190(2) The erection drawings and procedures referred to in subsection (1) must

(a) show the sequence in which the structure is to be erected,

(b) show the horizontal and vertical placement of base structures and footings, and

(c) ensure that the structure is stable during assembly.

190(3) If the erection procedures referred to in subsection (1) must be changed because of site conditions or unanticipated loads on the skeleton structure, the employer must ensure that the changed, additional or alternative procedures are prepared and certified by a professional engineer before they are implemented.

190(4) An employer must ensure that a competent worker at a work site where a skeleton structure is being erected
(a) coordinates the operation until the structure is permanently stabilized, and
(b) directs the removal of the temporary supporting structures.

Signallers

191(1) If this Code requires signals to be given by a designated signaller, an employer must designate a competent worker to give the signals.

191(2) An employer must ensure that, if the designated signaller uses hand signals, the signaller wears a highly visible vest, armlet or other piece of clothing that clearly identifies the worker as a designated signaller.

191(3) A designated signaller using hand signals must wear the vest, armlet or other piece of clothing required by the employer under subsection (2).

191(4) Before giving a signal to proceed, a designated signaller must ensure that there are no hazards in the vicinity.

191(5) If a signaller is designated, an equipment operator must take signals only from the designated signaller.

191(6) An employer must ensure that only one designated signaller at a time gives signals to an equipment operator.

191(7) Despite subsections (5) and (6), an equipment operator must take a “STOP” signal from a worker who is not a designated signaller.

191(8) Despite subsections (5) and (6), if signals cannot be transmitted properly between a designated signaller and an equipment operator, an employer must ensure that
(a) additional designated signallers are available to transmit signals, or
(b) a means of ensuring clear and complete communication other than using designated signallers is provided.

Stabilizing masonry walls

192 An employer must ensure that temporary supporting structures
(a) are used to stabilize a masonry wall that is more than 2 metres high during its erection, and
(b) are not removed until the wall is permanently stabilized.
Tire servicing

193(1) An employer must ensure that a competent worker services, inspects, disassembles and reassembles a tire or tire and wheel assembly in accordance with the manufacturer’s specifications.

193(2) An employer must ensure that the manufacturer’s service manuals for tires and wheels serviced by the employer are readily available to workers.

193(3) An employer must ensure that a competent worker inflates a tire mounted on a split-rim or locking ring wheel only if
   (a) the wheel assembly is in a tire cage or is similarly restrained, and
   (b) flying parts from split-rim or locking ring failure or tire rupture can be contained.

193(4) An employer must ensure that a worker uses a clamp-on type of connector to inflate split rim and locking ring wheels.

193(5) If a clamp-on type of connector is used to inflate a tire, the employer must ensure that the worker
   (a) uses an in-line pressure gauge and positive pressure control, and
   (b) inflates the tire from a safe position out of the immediate danger area.

193(6) A person must not inflate a tire with a clamp-on type of connector unless the person is in a safe position and out of the immediate danger area.

Vehicle traffic control

194(1) If vehicle traffic at a work site is dangerous to workers on foot, in vehicles or on equipment, an employer must ensure that the traffic is controlled to protect the workers.

194(2) An employer must ensure that a worker on foot and exposed to traffic wears a highly visible piece of clothing.

194(3) A worker on foot and exposed to traffic must wear a highly visible piece of clothing.

194(4) If a worker is designated by an employer to control traffic, the employer must ensure that the designated traffic controller wears a highly visible piece of clothing that
   (a) clearly identifies the worker as a designated traffic controller, and
   (b) is retroreflective if the worker is controlling traffic in the dark or visibility is poor.

194(5) A worker designated to control traffic must wear a highly visible piece of clothing that complies with subsection (4).

194(6) If a worker is designated by an employer to control traffic, the employer must ensure that the designated traffic controller uses a handheld signal light if it is dark or visibility is poor.
194(7) If traffic on a public highway is dangerous to workers, an employer must protect the workers from the traffic using

(a) warning signs,

(b) barriers,

(c) lane control devices,

(d) flashing lights,

(e) flares,

(f) conspicuously identified pilot vehicles,

(g) automatic or remote-controlled traffic control systems,

(h) designated persons directing traffic, or

(i) methods described in the Manual of Uniform Traffic Control Devices for Canada (1998), and its updates, published up to and including June 30, 2009 by the Transportation Association of Canada.

Working on ice

195(1) If a worker is to work on ice and the water beneath the ice is more than 1 metre deep at any point, an employer must ensure the ice will support the load to be placed on it.

195(2) The employer must test the ice for the purposes of subsection (1)

(a) before work begins, and

(b) as often during the work as necessary to ensure the safety of the workers.
Part 13 Joint Work Site Health and Safety Committees and Health and Safety Representatives

Application of this Part

196 This Part applies to a work site that is required to have a joint work site health and safety committee under section 16 of the Act or a health and safety representative under section 17 of the Act.

Terms of reference

197 Each joint work site health and safety committee must establish terms of reference

(a) that ensure, to the extent practicable and subject to section 22(1) of the Act, that the committee’s membership provides appropriate representation of all relevant occupational health and safety concerns at the work sites that the committee relates to,

(b) that establish a process for replacing a member of the committee during the member’s term of office,

(c) that establish a dispute resolution process to be used in cases where the committee has failed to reach consensus about making a recommendation under section 19(f) of the Act, and

(d) that establish a process for coordinating with other joint work site health and safety committees established by the same employer or prime contractor, if there is one.

Additional duties of a joint work site health and safety committee

198 A joint work site health and safety committee must inspect each work site at least once before each quarterly meeting required by section 27(1) of the Act, to identify health and safety hazards that have not been controlled.

Disclosure of personal information

199 A joint work site health and safety committee, its individual members, or a health and safety representative, must not disclose a worker’s personal health information or the personal information of an identifiable individual unless the disclosure is required by law.

Duties of employers, contractors and prime contractors

200(1) The employer, contractor and prime contractor, if there is one, must
(a) consult and cooperate with all joint work site health and safety committees and all health and safety representatives for their work sites to develop policies, procedures and codes of practice required by the Act, regulations and this Code,

(b) provide members of all joint work site health and safety committees and all health and safety representatives for their work sites with reasonable opportunity to inform workers on matters affecting occupational health and safety,

(c) ensure that members of all joint work site health and safety committees and all health and safety representatives for their work sites are allowed to examine records, policies, plans, procedures, codes of practice, reports or manufacturer specifications that must be maintained under the Act, regulations and this Code, and

(d) distribute to all joint work site health and safety committees and all health and safety representatives for their work sites any information or documents addressed to the committee or representative as soon as reasonably practicable after the information or document is received by the employer, contractor or prime contractor, if there is one.

200(2) Subsection (1)(d) does not apply to a report referred to in section 36 of the Act.

Training standards

201 For the purposes of providing training to co-chairs and members of a joint work site health and safety committee and to health and safety representatives under section 29(1) and (2) of the Act, the employer or prime contractor, if there is one, must use an organization designated by the Minister under section 83 of the Act to provide the required training.

Inspection of work site with officer

202(1) An officer conducting an inspection at a work site shall, where feasible, request the co-chair who represents the workers on the joint work site health and safety committee, or the co-chair’s designate, or a health and safety representative, as applicable, to be present at the inspection.

202(2) Where, under subsection (1), an officer requests the co-chair who represents the workers on the joint work site health and safety committee, or the co-chair’s designate, or a health and safety representative to be present at an inspection, the employer must provide that person with time away to attend the inspection.

203 - 207 Repealed AR 56/2018 s17.
Part 14 Lifting and Handling Loads

Equipment

208(1) An employer must provide, where reasonably practicable, appropriate equipment for lifting, lowering, pushing, pulling, carrying, handling or transporting heavy or awkward loads.

208(2) An employer must ensure that workers use the equipment provided under subsection (1).

208(3) Workers must use the equipment provided for lifting, lowering, pushing, pulling, carrying, handling or transporting heavy or awkward loads.

208(4) For the purposes of this section, a heavy or awkward load includes equipment, goods, supplies, persons and animals.

Adapting heavy or awkward loads

209 If the equipment provided under section 208 is not reasonably practicable in a particular circumstance or for a particular heavy or awkward load, the employer must take all practicable means to

(a) adapt the load to facilitate lifting, lowering, pushing, pulling, carrying, handling or transporting the load without injuring workers, or

(b) otherwise minimize the manual handling required to move the load.

Work site design — health care facilities

209.1(1) An employer must ensure that appropriate patient/client/resident handling equipment is adequately incorporated into the design and construction of

(a) a new health care facility, and

(b) a health care facility undergoing significant physical alterations, renovations or repairs.

209.1(2) An employer must ensure that any new patient/client/resident handling equipment installed at an existing work site, including vehicles in which patient/client/resident handling occurs, fits adequately in the space intended for it.

209.1(3) Subsections (1) and (2) do not apply to health care facility construction, alterations, renovations or repairs started before July 1, 2009.
Patient/client/resident handling

209.2(1) An employer must develop and implement a safe patient/client/resident handling program if workers are required to lift, transfer or reposition patients/clients/residents.

209.2(2) The program required by subsection (1) must include an annual evaluation of its effectiveness at preventing worker injuries.

209.2(3) An employer must ensure that workers follow the safe handling program required by subsection (1).

209.2(4) Workers must follow the safe handling program required by subsection (1).

Assessing manual handling hazards

210(1) Before a worker manually lifts, lowers, pushes, pulls, carries, handles or transports a load that could injure the worker, an employer must perform a hazard assessment that considers

(a) the weight of the load,
(b) the size of the load,
(c) the shape of the load,
(d) the number of times the load will be moved, and
(e) the manner in which the load will be moved.

210(2) Before a worker performs any manual patient/client/resident handling activities, an employer must perform a hazard assessment that considers the worker’s physical and mental capabilities to perform the work.

210(3) If the hazard assessment required by section 7 and subsections (1) and (2) determines that there is a potential for musculoskeletal injury, an employer must ensure that all reasonably practicable measures are used to eliminate or reduce that potential in accordance with section 9.

Musculoskeletal injuries

211 If a worker reports to the employer what the worker believes to be work related symptoms of a musculoskeletal injury, the employer must promptly

(a) review the activities of that worker, and of other workers doing similar tasks, to identify work-related causes of the symptoms, if any, and

(b) take corrective measures to avoid further injuries if the causes of the symptoms are work related.
Training to prevent musculoskeletal injury

211.1(1) An employer must ensure that a worker who may be exposed to the possibility of musculoskeletal injury is trained in specific measures to eliminate or reduce that possibility.

211.1(2) An employer must ensure that the training referred to in subsection (1) includes

(a) identification of factors that could lead to a musculoskeletal injury,

(b) the early signs and symptoms of musculoskeletal injury and their potential health effects, and

(c) preventive measures including, where applicable, the use of altered work procedures, mechanical aids and personal protective equipment.
Part 15 Managing the Control of Hazardous Energy

Isolation

212(1) If machinery, equipment or powered mobile equipment is to be serviced, repaired, tested, adjusted or inspected, an employer must ensure that no worker performs such work on the machinery, equipment or powered mobile equipment until it has come to a complete stop and

(a) all hazardous energy at the location at which the work is to be carried out is isolated by activation of an energy-isolating device and the energy–isolating device is secured in accordance with section 214, 215, or 215.1 as designated by the employer, or

(b) the machinery, equipment or powered mobile equipment is otherwise rendered inoperative in a manner that prevents its accidental activation and provides equal or greater protection than the protection afforded under (a).

212(2) An employer must develop and implement procedures and controls that ensure the machinery, equipment or powered mobile equipment is serviced, repaired, tested, adjusted or inspected safely if

(a) the manufacturer’s specifications require the machinery, equipment or powered mobile equipment to remain operative while it is being serviced, repaired, tested, adjusted, or inspected, or

(b) there are no manufacturer’s specifications and it is not reasonably practicable to stop or render the machinery, equipment or powered mobile equipment inoperative.

212(3) If piping, a pipeline or a process system containing a harmful substance under pressure is to be serviced, repaired, tested, adjusted or inspected, an employer must ensure that no worker performs such work on the piping, pipeline or process system until flow in the piping, pipeline or process system has been stopped or regulated to a safe level, and the location at which the work is to be carried out is isolated and secured in accordance with section 215.4.

Verifying isolation

213 A worker must not perform work on machinery, equipment or powered mobile equipment to be serviced, repaired, tested, adjusted or inspected until

(a) the actions required by subsection 212(1) are completed,

(b) the machinery, equipment, or powered mobile equipment is tested to verify that it is inoperative, and

(c) the worker is satisfied that it is inoperative.
Securing Isolation

Securing by individual workers

214(1) Once all energy-isolating devices have been activated to control hazardous energy in accordance with section 212(1), an employer must ensure that a worker involved in work at each location requiring control of hazardous energy secures each energy-isolating device with a personal lock.

214(2) Once each energy-isolating device is secured as required by subsection (1), the worker must verify that the hazardous energy source has been effectively isolated.

214(3) If more than one worker is working at each location requiring hazardous energy to be controlled,

(a) each worker must attach a personal lock to each energy-isolating device, and

(b) the first worker applying a lock must verify that the hazardous energy source has been effectively isolated.

214(4) If a worker who has placed a personal lock is reassigned before the work is completed, or the work is extended from one shift to another, an employer must ensure that

(a) another worker, authorized by the employer to do so, attaches a personal lock to the energy-isolating device prior to removal of the reassigned or departing worker’s lock, or

(b) there is an effective and orderly transfer of control of the reassigned or departing worker’s lock.

214(5) An employer must ensure that each personal lock used has a unique mark or identification tag on it to identify it as belonging to the worker to whom it is assigned.

214(6) An employer must ensure that the name of the worker to whom a personal lock or identification tag is assigned is readily available during the time a hazardous energy source is isolated.

214(7) Upon completing the work requiring isolation of hazardous energy, an employer must ensure that the machinery, equipment or powered mobile equipment is returned to operation in accordance with section 215.3.

Securing by a group

215(1) If a large number of workers is working on machinery, equipment or powered mobile equipment, or a number of energy-isolating devices must be secured, an employer may use a group procedure in accordance with subsections (2) through (6).

215(2) An employer must ensure that the group procedure referred to in subsection (1) is readily available to workers at the work site where the group procedure is used.
215(3) Once all required energy-isolating devices have been activated in accordance with section 212(1) by a worker designated by the employer, an employer must ensure that a designated worker has

(a) secured all energy-isolating devices,
(b) secured any keys for the devices used under clause (a) to a key securing system such as a lock box,
(c) completed, signed and posted a checklist that identifies the machinery or equipment covered by the hazardous energy control procedure, and
(d) verified and documented that all sources of hazardous energy are effectively isolated.

215(4) Each worker working at each location requiring control of hazardous energy must apply a personal lock to the key securing system referred to in subsection (3)(b) before working on the machinery, equipment or powered mobile equipment.

215(5) If a worker who has placed a personal lock is reassigned before the work is completed, or the work is extended from one shift to another, an employer must ensure that there is an effective and orderly transfer of control of the reassigned or departing worker’s personal lock.

215(6) Upon completing the work requiring isolation of hazardous energy, a worker referred to in subsection (4) must remove his or her personal lock from the key securing system.

215(7) Upon completing the work requiring isolation of hazardous energy, an employer must ensure that the machinery, equipment, or powered mobile equipment is returned to operation in accordance with section 215.3.

Securing by complex group control


215.1(2) Prior to initiating a complex group control process, an employer must complete a hazard assessment to identify the type and location of hazardous energy sources.

215.1(3) If using a complex group control process, an employer must ensure that

(a) procedures are implemented to ensure continuous safe performance of the work requiring isolation of hazardous energy,
(b) a work permit or master tag procedure is implemented so that
   (i) each involved worker personally signs on the job before commencing the work and signs off the job upon completing the work, or
   (ii) a crew leader signs on and off the job for a crew or team of workers,
(c) a worker designated by the employer
   (i) has activated all required energy-isolating devices to control hazardous energy in accordance with section 212(1), and
   (ii) has secured the energy-isolating devices, and
(d) another worker designated by the employer has verified that all sources of hazardous energy are effectively isolated.

215.1(4) If a complex group control process is being used and provided that the isolation point is reasonably accessible and isolation is required for the work being undertaken by the worker, each involved worker may place personal locks on the energy-isolating devices and verify effective isolation.

215.1(5) Upon completing the work requiring isolation of hazardous energy, an employer must ensure that the machinery, equipment, piping, pipeline or process system is returned to operation in accordance with section 215.3.

Securing remotely controlled systems

215.2(1) If securing an energy-isolating device as required by section 212(1) is not reasonably practicable on a system that remotely controls the operation of machinery, equipment, piping, a pipeline or a process system, an employer must ensure that control system isolating devices and the procedures for applying and securing them provide equal or greater protection than the protection afforded under section 212(1)(a).

215.2(2) Upon completing the work requiring isolation of hazardous energy, an employer must ensure that the system is returned to operation in accordance with section 215.3.

Returning to operation

215.3(1) A person must not remove a personal lock or other securing device unless
   (a) the person is the worker who installed it,
   (b) the person is the designated worker under section 215(3) or section 215.1(3)(c), or
   (c) the person is acting in accordance with the procedures required under section 215.2

215.3(2) Despite subsection (1), in an emergency or if the worker who installed a lock or other securing device is not available, a worker designated by the employer may remove the lock or other securing device in accordance with a procedure that includes verifying that no worker will be in danger due to the removal.

215.3(3) An employer must ensure that securing devices are not removed until
   (a) each involved worker is accounted for,
(b) any personal locks placed by workers under sections 214, 215(4) or 215.1(4) are removed,

(c) procedures are implemented to verify that no worker is in danger before a worker under section 214(1), designated under section 215(3), designated under section 215.1(3)(c), or in accordance with procedures under section 215.2 removes the securing devices and the machinery, equipment, powered mobile equipment, piping, pipeline or process system is returned to operation.

215.3(4) An employer must ensure that each involved worker follows the procedures under subsection (3)(c).

Piping and Pigging

Isolating piping

215.4(1) To isolate piping or a pipeline containing harmful substances under pressure, an employer may use

(a) a system of blanking or blinding, or

(b) a double block and bleed isolation system providing

(i) two blocking seals on either side of the isolation point, and

(ii) an operable bleed-off between the two seals.

215.4(2) An employer must ensure that piping that is blanked or blinded is clearly marked to indicate that a blank or blind is installed.

215.4(3) An employer must ensure that, if valves or similar blocking seals with a bleed-off valve between them are used to isolate piping, the bleed-off valve is secured in the “OPEN” position and the valves or similar blocking seals in the flow lines are functional and secured in the “CLOSED” position.

215.4(4) An employer must ensure that the device used to secure the valves or seals described in subsection (3) is

(a) a positive mechanical means of keeping the valves or seals in the required position, and

(b) strong enough and designed to withstand inadvertent opening without the use of excessive force, unusual measures or destructive techniques.

215.4(5) If it is not reasonably practicable to provide blanking, blinding or double block and bleed isolation, an employer must ensure that an alternate means of isolation that provides adequate protection to workers, certified as appropriate and safe by a professional engineer, is implemented.
Pigging and testing of pipelines

215.5(1) A person who is not directly involved in a pigging and testing operation must not be in the immediate area of piping exposed during the operation.

(2) An employer must ensure that

(a) a pigcatcher on a pipeline is isolated from the pipeline and depressurized before the pig is removed, and

(b) there are no workers at the end of the pipe or in the immediate vicinity of the pigcatcher if the pipe or pigcatcher is under pressure during the operation.
Part 16  Noise Exposure

Duty to reduce

216  An employer must ensure that all reasonably practicable measures are used to reduce the noise to which workers are exposed in areas of the work site where workers may be present.

Noise control design

217(1) An employer must ensure that the following are designed and constructed in such a way that the continuous noise levels generated are not more than 85 dBA or are as low as reasonably practicable:

(a) a new work site;
(b) significant physical alterations, renovations or repairs to an existing work site or work area;
(c) a work process introduced to the work site or work area;
(d) significant equipment introduced to the work site or work area.

217(2) Subsection (1) does not apply to alterations, renovations or repairs begun or work processes or equipment introduced before April 30, 2004.

Worker exposure to noise

218  An employer must ensure that a worker’s exposure to noise does not exceed

(a) the noise exposure limits in Schedule 3, Table 1, and
(b) 85 dBA $L_{ex}$.

Noise exposure assessment

219(1) If workers are, or may be, exposed to noise at a work site in excess of 85 dBA $L_{ex}$ and the noise exposure limits in Schedule 3, Table 1, an employer must do a noise exposure assessment under section 7.

219(2) A person who assesses noise exposure at a work site must measure the noise in accordance with CSA Standard Z107.56-06, Procedures for the Measurement of Occupational Noise Exposure.

219(3) A person who measures noise exposure at a work site must use

(a) a sound level meter meeting the requirements for a Type 2 instrument as specified by ANSI Standard S1.4-1983 (R2006), Specification for Sound Level Meters,
(b) a noise dosimeter meeting the requirements for a Type 2 instrument as specified by ANSI Standard S1.25-1991 (R1997), *Specification for Personal Noise Dosimeters*, and set at
   (i) a criterion level of 85 dBA with a 3 dB exchange rate,
   (ii) a threshold level at or below 80 dBA or “off”, and
   (iii) slow response, or
(d) repealed AR 56/2018 s19.

219(4) An employer must ensure that a noise exposure assessment is
   (a) conducted and interpreted by a competent person, and
   (b) updated if a change in equipment or process affects the noise level or the length of time a worker is exposed to noise.

Results recorded

220(1) An employer must ensure that results of noise exposure measurements are recorded and include
   (a) the dates of measurements,
   (b) the workers or occupations evaluated,
   (c) the type of measuring equipment used,
   (d) the sound level readings measured, and
   (e) the work location evaluated.

220(2) An employer must ensure that
   (a) a copy of the results of the noise exposure assessment is available on request to an affected worker or an officer, and
   (b) the record of the noise exposure assessment is retained for as long as the employer operates in Alberta.
Noise management program

221(1) If a noise exposure assessment confirms that workers are exposed to excess noise at a work site, the employer must develop and implement a noise management program that includes policies and procedures.

221(2) The employer must ensure that the noise management program includes the following:

(a) a plan to educate workers in the hazards of exposure to excess noise and to train workers in the correct use of control measures and hearing protection;
(b) the methods and procedures to be used when measuring or monitoring worker exposure to noise;
(c) the posting of suitable warning signs in any work area where the noise level exceeds 85 dBA;
(d) the methods of noise control to be used;
(e) the selection, use and maintenance of hearing protection devices to be worn by workers;
(f) the requirements for audiometric testing and the maintenance of test records;
(g) an annual review of the policies and procedures to address
   (i) the effectiveness of the education and training plan,
   (ii) the need for further noise measurement, and
   (iii) the adequacy of noise control measures.

221(3) A worker who is subject to noise management must cooperate with the employer in implementing the policies and procedures.

Hearing protection

222(1) An employer must ensure that hearing protection equipment provided to workers exposed to excess noise

(a) meets the requirements of CSA Standard Z94.2-02, Hearing Protection Devices — Performance, Selection, Care, and Use, and
(b) is of the appropriate class and grade as described in Schedule 3, Table 2.

222(2) An employer must

(a) provide workers with training in the selection, use and maintenance of hearing protection equipment required to be used at a work site in accordance with the manufacturer’s specifications, and
(b) ensure that affected workers wear the required hearing protection equipment.

222(3) Workers who are provided with hearing protection equipment must wear and use the equipment in accordance with the training provided by the employer.

**Audiometric testing**

223(1) An employer must provide, at the employer's expense, the following audiometric tests for a worker exposed to excess noise:

(a) an initial baseline test as soon as is practicable, but not later than six months after the worker is employed or within six months after a worker is exposed to excess noise because of a change in the worker’s duties or process conditions,

(b) not more than 12 months after the initial baseline test, and

(c) at least every second year after the test under clause (b).

223(2) An employer must ensure that audiometric tests are administered by an audiometric technician who must

(a) work in consultation with a physician, audiologist or occupational health nurse designated by the employer,

(b) maintain a log book for each audiometer being used that
   (i) contains the audiometer’s written calibration records, and
   (ii) remains with the audiometer throughout its useful lifetime,

(c) conduct the tests in a location where background noise levels do not exceed those specified in Schedule 3, Table 3,

(d) record the results of the audiometric tests,

(e) provide a copy of the test results to the worker,

(f) retain the records of the audiometric tests for a period of not less than 10 years, and

(g) ensure that the medical history information is under the sole control of the person designated under subsection (2)(a).

223(3) If the results of an audiometric test indicate an abnormal audiogram or show an abnormal shift, the audiometric technician must

(a) advise the worker of the test results,

(b) request the worker to provide, and the worker must provide, relevant medical history, and
(c) forward the results that indicate an abnormal audiogram or an abnormal shift, the medical history and the baseline audiogram to a physician or audiologist designated by the employer to receive this information.

223(4) If the physician or audiologist designated by the employer confirms the audiogram as abnormal or the occurrence of the abnormal shift, the physician or audiologist must

(a) advise the worker to that effect within 30 days,

(b) with the written consent of the worker, provide results of the audiometric tests to the worker’s physician,

(c) advise the employer as to the effectiveness of the noise management program in place at the work site, and

(d) retain the records of the audiometric test for a period of not less than 10 years.

223(5) A person must not release records of audiometric tests conducted on a worker or medical history received from a worker as required by this section to any person without the worker’s written permission except in accordance with this section.

Credit of time

224 If it is not reasonably practicable for a worker to undergo audiometric testing during the worker’s normal working hours, the employer must

(a) credit the time the worker spends to get the test done as time at work, and

(b) ensure that the worker does not lose any pay or other benefits because the worker was tested.
Part 17  Overhead Power Lines

Safe limit of approach distances

225(1) An employer must contact the power line operator before work is done or equipment is operated within 7.0 metres of an energized overhead power line

(a) to determine the voltage of the power line, and

(b) to establish the appropriate safe limit of approach distance listed in Schedule 4.

225(1.1) Except as provided for in subsection (2), an employer must ensure that the safe limit of approach distance, as established in subsection (1), is maintained and that no work is done and no equipment is operated at distances less than the established safe limit of approach distance.

225(2) An employer must notify the operator of an energized overhead power line before work is done or equipment is operated in the vicinity of the power line at distances less than the safe limit of approach distances listed in Schedule 4, and obtain the operator’s assistance in protecting workers involved.

225(3) An employer must ensure that earth or other materials are not placed under or beside an overhead power line if doing so reduces the safe clearance to less than the safe limit of approach distances listed in Schedule 4.

225(4) A worker must follow the direction of the employer in maintaining the appropriate safe clearance when working in the vicinity of an overhead power line.

Transported loads, equipment and buildings

226 The safe limit of approach distances listed in Schedule 4 do not apply to a load, equipment or building that is transported under energized overhead power lines if the total height, including equipment transporting it, is less than 4.15 metres.

Utility worker and tree trimmer exemption

227 Section 225 does not apply to utility workers, qualified utility workers or utility tree trimmers working in accordance with the requirements of the Alberta Electrical and Communication Utility Code (2002).
Part 18  Personal Protective Equipment

Duty to use personal protective equipment

228(1) If the hazard assessment indicates the need for personal protective equipment, an employer must ensure that

(a) workers wear personal protective equipment that is correct for the hazard and protects workers,
(b) workers properly use and wear the personal protective equipment,
(c) the personal protective equipment is in a condition to perform the function for which it was designed, and
(d) workers are trained in the correct use, care, limitations and assigned maintenance of the personal protective equipment.

228(2) A worker must

(a) use and wear properly the appropriate personal protective equipment specified in this Code in accordance with the training and instruction received,
(b) inspect the personal protective equipment before using it, and
(c) not use personal protective equipment that is unable to perform the function for which it is designed.

228(3) An employer must ensure that the use of personal protective equipment does not itself endanger the worker.

Eye Protection

Compliance with standards

229(1) If a worker’s eyes may be injured or irritated at a work site, an employer must ensure that the worker wears properly fitting eye protection equipment that

(a) is approved to
   (i) CSA Standard Z94.3-07, Eye and Face Protectors,
   (ii) CSA Standard Z94.3-02, Eye and Face Protectors, or
   (iii) CSA Standard Z94.3-99, Industrial Eye and Face Protectors, and
(b) is appropriate to the work being done and the hazard involved.

229(2) Prescription eyewear may be worn if it

(a) is safety eyewear,
(b) meets the requirements of
(i) CSA Standard Z94.3-07, *Eye and Face Protectors*,

(ii) CSA Standard Z94.3-02, *Eye and Face Protectors*, or

(iii) CSA Standard Z94.3-99, *Industrial Eye and Face Protectors*, and

(c) is appropriate to the work and the hazard involved.

229(2.1) Prescription safety eyewear having glass lenses must not be used if there is danger of impact unless it is worn behind equipment meeting the requirements of subsection (1).

229(2.2) If the use of plastic prescription lenses is impracticable, and there is no danger of impact, a worker may use lenses made of treated safety glass meeting the requirements of

(a) ANSI Standard Z87.1-2003, *Occupational and Educational Personal Eye and Face Protection Devices*, or

(b) ANSI Standard Z87.1-1989, *Practice for Occupational and Educational Eye and Face Protection*.

229(2.3) Despite subsection (2), prescription safety eyewear may consist of frames that meet the requirements of ANSI Standard Z87.1-2003, *Occupational and Educational Personal Eye and Face Protection Devices* provided the lenses meet the requirements of CSA Standard Z94.3-07, *Eye and Face Protectors*.

229(3) If a worker must wear a full face piece respirator and the face piece is intended to prevent materials striking the eyes, an employer must ensure that the face piece

(a) meets the requirements of

   (i) CSA Standard Z94.3-07, *Eye and Face Protectors*, or

   (ii) CSA Standard Z94.3-02, *Eye and Face Protectors*, or

(b) meets the impact and penetration test requirements of section 9 of

   (i) ANSI Standard Z87.1-2003, *Occupational and Educational Personal Eye and Face Protection Devices*, or


Contact lenses

230 An employer must ensure that, if wearing contact lenses poses a hazard to the worker’s eyes during work, the worker is advised of the hazards and the alternatives to wearing contact lenses.
Electric arc welding

231 A worker must not perform electric arc welding if it is reasonably possible for another worker to be exposed to radiation from the arc unless the other worker is wearing suitable eye protection or is protected by a screen.

Flame Resistant Clothing

Use of flame resistant clothing

232(1) If a worker may be exposed to a flash fire or electrical equipment flashover, an employer must ensure that the worker wears flame resistant outerwear and uses other protective equipment appropriate to the hazard.

232(2) A worker must ensure that clothing worn beneath flame resistant outerwear and against the skin is made of flame resistant fabrics or natural fibres that will not melt when exposed to heat.

Foot Protection

Footwear

233(1) An employer must ensure that a worker uses footwear that is appropriate to the hazards associated with the work being performed and the work site.

233(2) If the hazard assessment identifies that protective footwear needs to have toe protection, a puncture resistant sole, metatarsal protection, electrical protection, chainsaw protection or any combination of these, the employer must ensure that the worker wears protective footwear that is approved to

(a) CSA Standard Z195-02, Protective Footwear, or

(b) ASTM Standard F2413-05, Specification for Performance Requirements for Protective Footwear,

if the protective footwear was manufactured on or after July 1, 2009.

233(3) Despite subsection (2), if a worker is likely to be exposed to a hazard other than those referred to in subsection (2), the employer must ensure that the worker uses footwear appropriate to the hazard.

233(4) If a worker is unable, for medical reasons, to wear protective footwear that complies with subsection (2), the worker may substitute external safety toecaps if the employer ensures that

(a) the safety toecaps meet the impact force requirements of

   (i) CSA Standard Z195-02, Protective Footwear, or
(ii) ASTM Standard F2413-05, *Specification for Performance Requirements for Protective Footwear*,

(b) metatarsal protection is not needed to protect the feet from injury,

(c) the hazard assessment confirms that the worker will not be exposed to any sole penetration hazards, and

(d) wearing the safety toecaps does not itself create a hazard for the worker.

233(5) An employer must ensure that a fire fighter wears safety footwear that is approved to

(a) CSA Standard Z195-02, *Protective Footwear*,


if the safety footwear was manufactured on or after July 1, 2009.

**Head Protection**

**Industrial headwear**

**234(1)** Subject to sections 235, 236 and 237, if there is a foreseeable danger of injury to a worker’s head at a work site and there is a significant possibility of lateral impact to the head, an employer must ensure that the worker wears industrial protective headwear that is appropriate to the hazards and meets the requirements of

(a) CSA Standard CAN/CSA-Z94.1-05, *Industrial Protective Headwear*, or

(b) ANSI Standard Z89.1-2003, *American National Standard for Industrial Head Protection*, for Type II head protection,

if the protective headwear was manufactured on or after July 1, 2009.

**234(2)** Subject to sections 235, 236 and 237, if there is a foreseeable danger of injury to a worker’s head at a work site and the possibility of lateral impact to the head is unlikely, an employer must ensure that the worker wears industrial protective headwear that is appropriate to the hazard and meets the requirements of

(a) CSA Standard CAN/CSA-Z94.1-05, *Industrial Protective Headwear*, or

(b) ANSI Standard Z89.1-2003, *American National Standard for Industrial Head Protection*,

if the protective headwear was manufactured on or after July 1, 2009.

**Bicycles and skates**

**235(1)** An employer must ensure that a worker who is riding a bicycle or using in-line skates or a similar means of transport wears a safety helmet
(a) that is approved to one of the following standards for bicycle safety helmets if the helmet was manufactured on or after July 1, 2009:

(i) CSA CAN/CSA-D113.2-M89 (R2004), Cycling Helmets;

(ii) CPSC, Title 16 Code of U.S. Federal Regulations Part 1203, Safety Standard for Bicycle Helmets;

(iii) Snell Memorial Foundation B-90A, 1998 Standard for Protective Headgear for Use with Bicycles;

(iv) Snell Memorial Foundation B-95A, 1998 Standard for Protective Headgear for Use with Bicycles;


(vi) ASTM F1447-06, Standard Specification for Helmets Used in Recreational Bicycling or Roller Skating;

(vii) - (x) Repealed; and

(b) that is free of damage or modification that would reduce its effectiveness.

235(2) Despite subsection (1), if workers at a work site normally wear industrial protective headwear in accordance with section 234, that protective headwear may be worn by workers using a bicycle or similar means of transport at the work site if

(a) the worker travels at a speed of not more than 20 kilometres per hour, and

(b) the protective headwear is worn with a fastened chin strap.

All-terrain vehicles, snow vehicles, motorcycles

236(1) An employer must ensure that a worker riding an all-terrain vehicle, snow vehicle, motorized trail bike or motorcycle or, subject to subsection (2), a small utility vehicle at a work site wears a safety helmet approved to one of the following standards:

(a) U.S.A. Federal Motor Vehicle Safety Standard FMVSS 218, Motorcycle Helmets 1993 OCT;

(b) BSI Standard BS 6658: 05, Specification for Protective Helmets for Vehicle Users;

(c) Snell Memorial Foundation Standard M2005, 2005 Helmet Standard for Use in Motorcycling,

if the safety helmet was manufactured on or after July 1, 2009.

236(1.1) Subsection (1) does not apply to small utility vehicles equipped with seat belts and rollover protection.
236(2) Protective headwear in good condition that meets the requirements of an earlier version of a standard listed in subsection (1) may be used unless it is damaged.

236(3) Subsection (1) does not apply if the vehicle is equipped with rollover protective structures that comply with section 270 and seat belts or restraining devices that comply with section 271.

236(4) A worker who wears protective headwear under subsection (1) and who uses an all-terrain vehicle, snow vehicle, motorized trail bike or motorcycle to travel to a remote work site may continue to wear that protective headwear while working at the work site if:

(a) the work does not subject the worker to potential contact with exposed energized electrical sources, and

(b) the work is done for a short period of time.

Fire fighters

237 Despite section 234, an employer may permit a fire fighter to wear protective headwear that meets the requirements of the following standards considering the nature of the hazard:


if the protective headwear was manufactured on or after July 1, 2009.

Bump hat

238 Despite section 234, an employer may permit a worker to wear a bump hat at the work site if the danger of injury is limited to the worker’s head striking a stationary object.

Exemption from wearing headwear

239(1) Despite section 234, if it is impractical for a worker to wear industrial protective headwear during a particular work process,

(a) the employer must ensure that the worker’s head is protected using an adequate alternative means of protection during the work process, and

(b) the worker may conduct the work while the alternative means of protection is in place.

239(2) A worker must wear industrial protective headwear if the foreseeable danger of injury to the worker’s head persists immediately after completing the work process referred to in subsection (1).
Life Jackets and Personal Flotation Devices

Compliance with standards

240(1) An employer must ensure that a life jacket is approved to CGSB Standard CAN/CGSB 65.7-M88 AMEND, Lifejackets, Inherently Buoyant Type, and any amendments for approved small vessel life jackets.

240(2) An employer must ensure that a personal flotation device is approved to CGSB Standard CAN/CGSB 65.11-M88 AMEND, Personal Flotation Device, and any amendments for personal flotation devices, type 1 (inherently buoyant).

Use of jackets and flotation devices

241(1) If there is a foreseeable danger that a worker could be exposed to the hazard of drowning, an employer must ensure that the worker wears a life jacket.

241(2) A worker who could be exposed to the hazard of drowning must wear a life jacket.

241(2.1) Subsections (1) and (2) do not apply if other safety measures are in place that will protect a worker from the hazard of drowning.

241(3) Despite subsections (1) and (2), if a worker performs work from a boat for an extended period of time, the worker may wear a personal flotation device if the employer ensures that there is also a life jacket readily accessible to each worker on the boat.

Limb and Body Protection

Limb and body protection

242 If there is a danger that a worker’s hand, arm, leg or torso may be injured, an employer must ensure that the worker wears properly fitting hand, arm, leg or body protective equipment that is appropriate to the work, the work site and the hazards identified.

Skin protection

243 An employer must ensure that a worker’s skin is protected from a harmful substance that may injure the skin on contact or may adversely affect a worker’s health if it is absorbed through the skin.

Respiratory Protective Equipment

Respiratory dangers

244(1) An employer must determine the degree of danger to a worker at a work site and whether the worker needs to wear respiratory protective equipment if
(a) a worker is or may be exposed to an airborne contaminant or a mixture of airborne contaminants in a concentration exceeding their occupational exposure limits,

(b) the atmosphere has or may have an oxygen concentration of less than 19.5 percent by volume, or

(c) a worker is or may be exposed to an airborne biohazardous material.

244(2) In making a determination under subsection (1), the employer must consider

(a) the nature and exposure circumstances of any contaminants or biohazardous material,

(b) the concentration or likely concentration of any airborne contaminants,

(c) the duration or likely duration of the worker’s exposure,

(d) the toxicity of the contaminants,

(e) the concentration of oxygen,

(f) the warning properties of the contaminants, and

(g) the need for emergency escape.

244(3) Based on a determination under subsection (1), the employer must

(a) subject to subsection 3(b), provide and ensure the availability of the appropriate respiratory protective equipment to the worker at the work site, and

(b) despite section 247, when the effects of airborne biohazardous materials are unknown, provide and ensure the availability of respiratory protective equipment appropriate to the worker’s known exposure circumstances.

244(3.1) Subsection (3) does not apply when an employer has developed and implemented procedures that effectively limit exposure to airborne biohazardous material.

244(4) A worker must use the appropriate respiratory equipment provided by the employer under subsection (3).

**Code of practice**

245(1) If respiratory protective equipment is used at a work site, an employer must prepare a code of practice governing the selection, maintenance and use of respiratory protective equipment.

245(2) In the case of a health care worker who may be exposed to airborne biohazardous material, an employer must ensure that the code of practice required under subsection (1) includes training on at least an annual basis.
Approval of equipment

246 An employer must ensure that respiratory protective equipment required at a work site is approved

(a) by NIOSH, or

(b) by another standards setting and equipment testing organization, or combination of organizations, approved by a Director of Occupational Hygiene.

Selection of equipment

247 An employer must ensure that respiratory protective equipment used at a work site is selected in accordance with CSA Standard Z94.4-02, Selection, Use and Care of Respirators.

Storage and use

248(1) An employer must ensure that respiratory protective equipment kept ready to protect a worker is

(a) stored in a readily accessible location,

(b) stored in a manner that prevents its contamination,

(c) maintained in a clean and sanitary condition,

(d) inspected before and after each use to ensure it is in satisfactory working condition, and

(e) serviced and used in accordance with the manufacturer’s specifications.

248(2) An employer must ensure that respiratory protective equipment that is not used routinely but is kept for emergency use is inspected at least once every calendar month by a competent worker to ensure it is in satisfactory working condition.

Quality of breathing air

249(1) An employer must ensure that air used in a self-contained breathing apparatus or an air line respirator

(a) is of a quality that meets the requirements of Table 1 of CSA Standard Z180.1-00 (R2005), Compressed Breathing Air and Systems, and

(b) does not contain a substance in a concentration that exceeds 10 percent of its occupational exposure limit.

249(2) Subsection (1)(b) does not apply to substances listed in Table 1 of CSA Standard Z180.1-00 (R2005), Compressed Breathing Air and Systems.
Effective facial seal

250(1) An employer must ensure that respiratory protective equipment that depends on an effective facial seal for its safe use is correctly fit tested and tested in accordance with CSA Standard Z94.4-02, Selection, Use and Care of Respirators.

250(2) An employer must ensure that, if a worker is or may be required to wear respiratory protective equipment and the effectiveness of the equipment depends on an effective facial seal, the worker is clean shaven where the face piece of the equipment seals to the skin of the face.

Equipment for immediate danger

251 If an employer determines under section 244 that breathing conditions at a work site are or may become immediately dangerous to life or health, the employer must ensure that a worker wears self-contained breathing apparatus or an air line respirator that

(a) is of a type that will maintain positive pressure in the face piece,

(b) has a capacity of at least 30 minutes unless the employer’s hazard assessment indicates the need for a greater capacity,

(c) provides full face protection in situations where contaminants may irritate or damage the eyes,

(d) in the case of an air line respirator, is fitted with an auxiliary supply of respirable air of sufficient quantity to enable the worker to escape from the area in an emergency, and

(e) in the case of a self-contained breathing apparatus, has an alarm warning of low pressure.

Equipment — no immediate danger

252 An employer must ensure that a worker wears self-contained breathing apparatus or an air line respirator having a capacity of at least 30 minutes if

(a) the employer determines under section 244 that conditions at the work site are not or cannot become immediately dangerous to life or health but

(i) the oxygen content of the atmosphere is or may be less than 19.5 percent by volume, or

(ii) the concentration of airborne contaminants exceeds or may exceed that specified by the manufacturer for air purifying respiratory equipment, and

(b) the complete equipment required by section 251 is not provided.
Air purifying equipment

253 An employer may permit workers to wear air purifying respiratory protective equipment if

(a) the oxygen content of the air is, and will continue to be, 19.5 percent or greater by volume,

(b) the air purifying equipment used is designed to provide protection against the specific airborne contaminant, or combination of airborne contaminants, present, and

(c) the concentration of airborne contaminants does not exceed the maximum concentration specified by the manufacturer for the specific type of air purifying equipment, taking into consideration the duration of its use.

Emergency escape equipment

254(1) Despite sections 251 and 252, if normal operating conditions do not require the wearing of respiratory protective equipment but emergency conditions may occur requiring a worker to escape from the work area, the employer may permit the escaping worker to wear

(a) a mouth bit and nose-clamp respirator if

(i) the respirator is designed to protect the worker from the specific airborne contaminants present, and

(ii) the oxygen content of the atmosphere during the escape is 19.5 percent or greater by volume, or

(b) alternative respiratory protective equipment that can be proven to give the worker the same or greater protection as the equipment referred to in clause (a).

254(2) Before permitting a worker to use the equipment referred to in subsection (1), the employer must consider the length of time it will take the worker to escape from the work area.

Abrasive blasting operations

255 If a worker is performing abrasive blasting, the employer must ensure that the worker wears a hood specifically designed for abrasive blasting, supplied with air that is at a positive pressure of not more than 140 kilopascals.
Part 19  Powered Mobile Equipment

Operator responsibilities

256(1) A worker must not operate powered mobile equipment unless the worker
(a) is trained to safely operate the equipment,
(b) has demonstrated competency in operating the equipment to a competent worker designated by the employer,
(c) is familiar with the equipment’s operating instructions, and
(d) is authorized by the employer to operate the equipment.

256(2) Subsections (1)(a), (b) and (c) do not apply if a worker in training operates the equipment under the direct supervision of a competent worker designated by the employer.

256(3) The operator of powered mobile equipment must
(a) report to the employer any conditions affecting the safe operation of the equipment,
(b) operate the equipment safely,
(c) maintain full control of the equipment at all times,
(d) use the seat belts and other safety equipment in the powered mobile equipment,
(e) ensure that passengers in the powered mobile equipment use the seat belts and other safety equipment in the powered mobile equipment, and
(f) keep the cab, floor and deck of the powered mobile equipment free of materials, tools or other objects that could interfere with the operation of the controls or create a tripping or other hazard to the operator or other occupants of the equipment.

Visual inspection

257(1) Before operating powered mobile equipment, the operator must complete a visual inspection of the equipment and the surrounding area to ensure that the powered mobile equipment is in safe operating condition and that no worker, including the operator, is endangered when the equipment is started up.

257(2) While powered mobile equipment is in operation, the operator must complete a visual inspection of the equipment and surrounding area at the intervals required by the manufacturer’s specifications or, in the absence of manufacturer’s specifications, the employer’s operating procedures.
257(3) Despite subsections (1) and (2), if the powered mobile equipment is continuously operated as part of an ongoing work operation, the operator may visually inspect the equipment during the work shift or work period as required by the employer’s operating procedures.

257(4) A person must not start powered mobile equipment if the visual inspection under subsection (1) is not completed.

**Dangerous movement**

258(1) If the movement of a load or the cab, counterweight or any other part of powered mobile equipment creates a danger to workers,

(a) an employer must not permit a worker to remain within range of the moving load or part, and

(b) the operator must not move the load or the equipment if a worker is exposed to the danger.

258(2) If the movement of a load or the cab, counterweight or any other part of powered mobile equipment creates a danger to workers, a worker must not remain within range of the moving load or part.

258(3) If a worker could be caught between a moving part of a unit of powered mobile equipment and another object, an employer must

(a) restrict entry to the area by workers, or

(b) require workers to maintain a clearance distance of at least 600 millimetres between the powered mobile equipment and the object.

**Pedestrian traffic**

259(1) An employer must ensure that, if reasonably practicable,

(a) walkways are designated that separate pedestrian traffic from areas where powered mobile equipment is operating,

(b) workers use the designated walkways.

259(2) If it is not reasonably practicable to use designated walkways, an employer must ensure that safe work procedures are used to protect workers who enter areas where powered mobile equipment is operating.

**Inspection and maintenance**

260(1) An employer must ensure that powered mobile equipment is inspected by a competent worker for defects and conditions that are hazardous or may create a hazard.
An inspection under subsection (1) must be made in accordance with the manufacturer’s specifications.

If an inspection under subsection (1) indicates that powered mobile equipment is hazardous or potentially hazardous, an employer must ensure that

(a) the health and safety of a worker who may be exposed to the hazard is protected immediately,

(b) the powered mobile equipment is not operated until the defect is repaired or the condition is corrected, and

(c) the defect is repaired or the unsafe condition corrected as soon as reasonably practicable.

Despite subsection (3), if an inspection under subsection (1) indicates that the powered mobile equipment is potentially hazardous but the equipment can be operated safely, an employer must ensure that

(a) the operator is made aware of the potential hazard, and

(b) the defect or condition is repaired as soon as reasonably practicable.

An employer must ensure that a record of the inspections and maintenance carried out as required by subsections (1) and (2) is kept at the work site and readily available to a worker who operates the powered mobile equipment.

An employer must ensure that if elevated parts of powered mobile equipment are being maintained or repaired by workers, the parts and the powered mobile equipment are securely blocked in place and cannot move accidentally.

Subject to subsection (3), an employer must ensure that a worker does not start the power unit of powered mobile equipment if the drive mechanisms and clutches of the equipment are engaged.

A worker must not start the power unit of powered mobile equipment if the drive mechanisms and clutches of the equipment are engaged.

An employer must ensure that no worker, including the operator, can be injured due to the movement of powered mobile equipment or any part of it, if

(a) its power unit can be started from a location other than the equipment’s control platform or cab seat, or

(b) it is not reasonably practicable to disengage its drive mechanism or clutches.
Unattended equipment

263(1) A person must not leave the controls of powered mobile equipment unattended unless the equipment is secured against unintentional movement by an effective method of immobilizing the equipment.

263(2) A person must not leave the controls of powered mobile equipment unattended unless a suspended or elevated part of the powered mobile equipment is either landed, secured in a safe position, or both.

Lights

264(1) An employer must ensure that powered mobile equipment operated during hours of darkness or when, due to insufficient light or unfavourable atmospheric conditions, workers and vehicles are not clearly discernible at a distance of at least 150 metres, is equipped with lights that illuminate

   (a) a direction in which the equipment travels,
   (b) the working area around the equipment, and
   (c) the control panel of the equipment.

264(2) An employer must ensure that the lights on earthmoving construction machinery installed on or after July 1, 2009 complies with SAE Standard J1029 (2007), Lighting and Marking of Construction, Earthmoving Machinery.

Windows and windshields

265(1) An employer must ensure that glazing used as part of the enclosure for a cab, canopy or rollover protective structure on powered mobile equipment is safety glass or another non-shattering material providing at least equivalent protection.


265(3) An employer must ensure that broken or cracked glazing that obstructs an operator’s view from powered mobile equipment is replaced as soon as is reasonably practicable.

265(4) An employer must ensure that a windshield on powered mobile equipment has windshield wipers of sufficient size and capacity to clean matter that obstructs the operator’s view from the windshield.
Other safety equipment

266 An employer must ensure that powered mobile equipment has

(a) a device within easy reach of the operator that permits the operator to stop, as quickly as possible, the power unit, drawworks, transmission or any ancillary equipment driven from the powered mobile equipment, including a power take-off auger or digging, lifting, or cutting equipment,

(b) an effective means of warning workers of the presence, general dimensions and movement of the equipment if the presence, dimensions or movement may be a danger to a worker,

(c) seats or other installations sufficient to ensure the safety of the operator and other workers who may be in or on the equipment while it is in motion, and

(d) safety clips on the connecting pins if the powered mobile equipment is equipped with a trailer hitch.

Warning signal

267(1) An employer must ensure that, if a powered mobile equipment operator’s view of the equipment’s path of travel is obstructed or cannot be seen directly or indirectly in a direction, the powered mobile equipment has

(a) an automatic audible warning device that
   (i) activates if the equipment controls are positioned to move the equipment in that direction, and
   (ii) is audible above the ambient noise level,

(b) a warning device or method appropriate to the hazards of the work site, or

(c) an automatic system that stops the equipment if a worker is in its path.

267(2) If it is impractical to equip powered mobile equipment in accordance with subsection (1), the operator must ensure that the operator and other workers are protected from injury before moving the equipment by

(a) doing a visual inspection on foot of the area into which the equipment will move,

(b) following the directions of a traffic control or warning system,

(c) getting directions from a designated signaller or other worker who
   (i) has an unobstructed view of the area into which the equipment will move, or
   (ii) is stationed in a safe position in continuous view of the operator, or

(d) ensuring all other workers are removed from the area into which the equipment will move.
Bulkheads

268 An employer must install a bulkhead or provide other effective means to protect the operator of a vehicle transporting equipment or materials that may shift during an emergency stop.

Guards and screens

269 An employer must ensure that powered mobile equipment has a cab, screen, shield, grill, deflector, guard or other adequate protection for the operator if the hazard assessment indicates there is a significant possibility that the operator may be injured by flying or projecting objects.

Rollover protective structures

270(1) An employer must ensure that the following types of powered mobile equipment weighing 700 kilograms or more have rollover protective structures:

(a) tracked (crawler) or wheeled bulldozers, loaders, tractors or skidders, other than those operating with side booms;
(b) back hoes with a limited horizontal swing of 180 degrees;
(c) motor graders;
(d) self-propelled wheeled scrapers;
(e) industrial, agricultural and horticultural tractors, including ride-on lawnmowers;
(f) wheeled trenchers.

270(2) An employer must ensure that a rollover protective structure installed on or after July 1, 2009 complies with the applicable requirements of

(a) CSA Standard B352.0-95 (R2006), Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines — Part 1: General Requirements, and

(i) CSA Standard B352.1-95 (R2006), Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines — Part 2: Testing Requirements for ROPS on Agricultural Tractors, or

(ii) CSA Standard B352.2-95 (R2006), Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines — Part 3: Testing Requirements for ROPS on Construction, Earthmoving, Forestry, Industrial and Mining Machines,

(b) SAE Standard J1042 (2003), Operator Protection for General-Purpose Industrial Machines,
(c) SAE Standard J1194 (1999), Rollover Protective Structures (ROPS) for Wheeled Agricultural Tractors,

(d) ISO Standard 3471: 2000, Earth-moving machinery – Roll-over protective structures – Laboratory tests and performance requirements, or

(e) OSHA Standard 1928.52, Protective Frames for Wheel-type Agricultural Tractors – Tests, Procedures and Performance Requirements.

270(3) If powered mobile equipment is not referred to in subsection (1) and a hazard assessment identifies rollover as a potential hazard, the employer must

(a) equip the powered mobile equipment with a rollover protective structure that is either supplied by the manufacturer or certified by a professional engineer as being suited to that equipment, or

(b) institute safe work procedures that eliminate the possibility of rollover.

Equipment with rollover protection

271(1) An employer must ensure that the powered mobile equipment fitted with a rollover protective structure manufactured on or after July 1, 2009 has seat belts for the operator and passengers that comply with

(a) SAE Standard J386 (2006), Operator Restraint System for Off-Road Work Machines, or

(b) SAE Information Report J2292 (2006), Combination Pelvic/Upper Torso (Type 2) Operator Restraint Systems for Off-Road Work Machines.

271(2) Despite subsection (1), if the work process makes wearing the seat belts in the powered mobile equipment impracticable, the employer may permit workers to wear shoulder belts or use bars, screens or other restraining devices designed to prevent the operator or a passenger from being thrown out of the rollover protective structure.

Falling objects protective structures

272(1) If the hazard assessment identifies that an operator of powered mobile equipment is exposed to falling objects, the employer must ensure that the powered mobile equipment is equipped with a falling objects protective structure.

272(2) A falling objects protective structure installed on or after July 1, 2009 must comply with the appropriate requirements of

(a) SAE Standard J167 (2002), Overhead Protection for Agricultural Tractors – Test Procedures and Performance Requirements,

(b) SAE Standard J/ISO 3449 (2005), Earthmoving Machinery — Falling-Object Protective Structures — Laboratory Tests and Performance Requirements, or
(c) SAE Standard J1042 (2003), *Operator Protection for General-Purpose Industrial Machines*.

272(3) An employer, instead of using a falling objects protective structure that complies with subsection (2), may use equipment that is certified by a professional engineer as providing the equivalent or better protection.

Recertification after modification

273 An employer must ensure that any addition, modification, welding or cutting of a rollover protective structure or a falling objects protective structure is done in accordance with the instructions of, and is re-certified as restored to its original performance requirements by, the equipment manufacturer or a professional engineer.

Fuel tank in cab

274 An employer must ensure that a fuel tank located in the enclosed cab of a unit of powered mobile equipment has a filler spout and vents

   (a) extending outside the cab, and

   (b) that are sealed to prevent vapours from entering the enclosed cab.

Worker transportation

275(1) An employer must ensure that no part of an operator’s or passenger’s body extends beyond the side of a vehicle or powered mobile equipment while it is in operation.

275(2) An employer must ensure that equipment or material in a vehicle or unit of powered mobile equipment is positioned or secured to prevent injury to the operator and passengers, if any.

275(3) An employer must ensure that sufficient protection against inclement weather is provided for workers travelling in a vehicle or unit of powered mobile equipment.

275(4) If a vehicle or unit of powered mobile equipment with an enclosed body is used to transport workers, an employer must ensure that the equipment’s exhaust gases do not enter the enclosed body.

Riding on loads

276 A person must not ride on top of a load that is being moved.

Hazardous loads

277(1) An employer must ensure that workers are not servicing or maintaining a vehicle while flammable, combustible or explosive materials are
(a) being loaded into or unloaded from the vehicle, or
(b) in the vehicle, other than in the vehicle’s fuel tank or a portable fuel tank that is approved to the appropriate ULC standard for that tank.

277(2) For the purposes of subsection (1), servicing and maintaining a vehicle does not include checking or topping up fluid levels or air pressure.

277(3) A worker must not service or maintain a vehicle in contravention of subsection (1).

Tank trucks

278(1) The operator must ensure that a tank truck containing flammable, combustible or explosive materials is bonded and grounded while
   (a) its loading lines are connected or disconnected, and
   (b) the contents of the tank truck are being transferred.

278(2) Section 277 does not apply to a commercial tank truck designed to transport flammable, combustible or explosive materials.

Refuelling

279(1) An employer must ensure that a worker does not
   (a) smoke within 7.5 metres of a vehicle while it is being refuelled,
   (b) refuel a vehicle when there is a source of ignition within 7.5 metres of that vehicle, or
   (c) dispense flammable fuels into the fuel tank of a motor vehicle or watercraft while its engine is running.

279(2) A person must not
   (a) smoke within 7.5 metres of a vehicle while it is being refuelled,
   (b) refuel a vehicle when there is a source of ignition within 7.5 metres of that vehicle, or
   (c) dispense flammable fuels into the fuel tank of a motor vehicle or watercraft while its engine is running.

279(3) An employer must ensure that a worker dispensing flammable fuel
   (a) takes precautions to prevent the fuel from overflowing or spilling,
   (b) does not knowingly overfill the fuel system, and
   (c) does not use an object or device that is not an integral part of the hose nozzle valve assembly to maintain the flow of fuel.

279(4) Subsections (1)(c) and (2)(c) do not apply to the fuelling system of the motor vehicle or watercraft if its manufacturer or a professional engineer certifies...
(a) it is safe to refuel while the engine is running, and
(b) the safe work practices to be used during the refuelling.

**All-Terrain Vehicles and Snow Vehicles**

**Three-wheeled all-terrain cycles**

280 A person must not use a three-wheeled all-terrain vehicle at a work site.

**Operator’s manual**

281 An employer must ensure that the operator’s manual for an all-terrain vehicle or snow vehicle is kept in a secure place with the vehicle or at another location readily accessible to the operator.

**Load and slope limitations**

282(1) The operator of an all-terrain vehicle or snow vehicle must ensure that, if it is used to move a load, the load conforms to the weight, height and other limits specified by the manufacturer of the all-terrain vehicle or snow vehicle.

282(2) If the manufacturer has not set limits for operation of the all-terrain vehicle or snow vehicle on sloping ground, the employer must implement safe work procedures appropriate for the slopes on which the equipment is used.

**Forklift Trucks**

**Load chart**

283 An employer must ensure that a forklift truck has a durable and legible load rating chart that is readily available to the operator.

**Seat belt**

284 If a forklift truck is equipped with a seat belt by the original equipment manufacturer or a seat belt is added to the equipment at some later date, an employer must ensure that the seat belt is present and in useable condition.

**Pile Driving Equipment and Practices**

**Chocking**

285 The operator of pile driving equipment must ensure that a pile hammer is securely chocked while suspended by the hammer line if the equipment is not operating.
Pile hoisting

286(1) The operator of pile driving equipment must ensure that pilings are not hoisted in the leads if workers who are not directly involved in the pile hoisting are on the superstructure or within range of a falling pile.

286(2) A worker must not

(a) remain or ride on a load or part of a load being moved, raised or lowered by pile driving equipment, or

(b) be on the superstructure of pile driving equipment or within range of a falling pile if the worker is not directly involved in the pile hoisting.

Restraining hoses and connections

287 An employer must ensure that the pressure hoses of pile driving equipment with pressure hammers have, on the pressure side of all hose connections, safety chains or ropes designed to protect workers should the hoses or connections fail.

Brake bands and clutches

288 An employer must ensure that

(a) at the beginning of a work shift, the brake bands and clutches of pile driving equipment are inspected by a competent worker designated by the employer, and

(b) if the worker finds contamination by oil or grease, the contaminated units are dismantled and cleaned or replaced before they are used.

Timber piles

289 The employer must ensure that

(a) workers in the area of a timber pile being struck by a pile driver are protected from any danger that may result from the pile shattering, and

(b) before piles are placed in position for driving, pile heads are cut square and timber piles are free of debris, bark and splintered wood.

Crane boom inspection

290(1) An employer must ensure that a crane boom used for driving piles with a vibratory hammer is

(a) inspected

(i) at the intervals specified in the manufacturer’s specifications or specifications certified by a professional engineer, or
(ii) annually or every 600 operating hours, whichever comes first, and
(b) certified by a professional engineer as safe for continued use.

290(2) An employer must ensure that a crane boom with a vibratory pile extractor is
(a) inspected
   (i) at the intervals specified in the manufacturer’s specifications or specifications
certified by a professional engineer, or
   (ii) annually or every 200 operating hours, whichever comes first, and
(b) certified by a professional engineer as safe for continued use.

290(3) An employer must ensure that a crane boom used for dynamic compaction is
(a) inspected
   (i) at the intervals specified in the manufacturer’s specifications or specifications
certified by a professional engineer, or
   (ii) annually or every 200 operating hours, whichever comes first, and
(b) certified by a professional engineer as safe for continued use.

Personal Vehicle for Work Purposes

Licensing and mechanical inspection

290.1 If a worker uses a personal vehicle for work purposes,
(a) an employer must ensure that the worker complies with section 256(1) by complying
with the appropriate licensed driver requirements of provincial legislation, and
(b) the worker must ensure that the vehicle is maintained in sound mechanical condition.

Concrete Pump Trucks

Safety requirements

290.2(1) An employer must ensure that all load bearing components of a concrete pump
truck undergo non-destructive testing under the direction and control of a professional
engineer in accordance with the manufacturer’s specifications at 12-month intervals from the
date of the concrete pump truck’s most recent certification.

290.2(2) An employer must ensure that the operator of a concrete pump truck visually
inspects all load bearing components and safety and control devices of the concrete pump
truck before each use.

290.2(3) Before using a concrete pump truck at a work site, an employer must ensure that
the outriggers of the equipment are extended in accordance with the manufacturer’s
specifications.
290.2(4) While a concrete pump truck is in use at a work site, an employer must ensure that no worker or other person is positioned under a distribution boom or mast connected to the concrete pump truck.

290.2(5) An employer must ensure that a concrete pump truck is not moved when its distribution boom or mast is partially or fully extended, unless the truck is designed to be moved with its distribution boom or mast partially or fully extended.
Part 20 Radiation Exposure

Prevention and protection

291 If workers may be exposed to ionizing radiation at a work site, an employer must

(a) develop and implement safe work practices and procedures to be used when the workers deal with or approach the radiation source,

(b) if practicable, involve the workers in the development and implementation of the safe work practices and procedures, and

(c) inform the workers of the potential hazards of ionizing radiation and the radiation source.
Part 21  Rigging

Breaking strength

292(1) An employer must ensure that rigging is not subjected to a load of more than

(a) 10 percent of the breaking strength of the weakest part of the rigging, if a worker is being raised or lowered,

(b) subject to section 292.1, 20 percent of the ultimate breaking strength of the weakest part of the rigging in all other situations unless the manufacturer has fatigue rated the rigging in accordance with CEN Standard EN 1677-1: 2000, Components for slings – Part 1: Forged steel components grade 8, and

(c) subject to section 292.1, if the rigging is fatigue rated in accordance with CEN Standard EN 1677-1: 2000 and a worker is not being raised or lowered, the maximum load must not exceed 25 percent of the ultimate breaking strength.

292(2) Despite subsection (1), an employer may use a dedicated rigging assembly designed and certified for a particular lift or project by a professional engineer, but the dedicated rigging assembly must be re-rated to comply with subsection (1) before it is used for another lift or project.

Safety factors

292.1(1) Subject to section 292, an employer must ensure that rigging components are rated relative to their ultimate breaking strength in accordance with the following safety factors:

(a) running lines 3.5 to 1;
(b) non-rotating hoist lines 5 to 1;
(c) tugger lines/blocks for pulling 3 to 1;
(d) pendant lines/guy lines 3 to 1; and
(e) winch lines 2 to 1.

292.1(2) An employer must ensure that rigging components or hoisting lines that are used in any towing operation are not used for any hoisting operation.

Load ratings

293(1) An employer must ensure that the maximum load rating of the rigging, as determined by the rigging manufacturer or a professional engineer, is legibly and conspicuously marked on the rigging.

293(2) Despite subsection (1), if it is not practicable to mark the rigging, the employer must ensure the maximum load rating of the rigging is available to the workers at the work site.
Inspection

294  An employer must ensure that rigging to be used during a work shift is inspected thoroughly prior to each period of continuous use during the shift to ensure that the rigging is functional and safe.

Prohibition

295  A worker must not use rigging that does not comply with this Part.

Rigging protection

296  An employer must ensure that sharp edges on loads to be hoisted are guarded to prevent damage to the slings or straps of the rigging.

Standards

297(1) An employer must ensure that wire rope, alloy steel chain, synthetic fibre rope, metal mesh slings and synthetic fibre slings manufactured on or after July 1, 2009 meet the requirements of ASME Standard B30.9-2006, Safety Standard for Cableways, Cranes, Derricks, Hoists, Hooks, Jacks and Slings.

297(2) An employer must ensure that below-the-hook lifting devices, other than slings, meet the requirements of ASME Standard B30.20-2006, Below the Hook Lifting Devices.

297(3) Despite subsection (2), an employer may use a capacity data sheet to label a spreader bar with its rated capacity.

297(4) Where a capacity data sheet is used in accordance with subsection (3), an employer must ensure that the data sheet and corresponding spreader bar are identified by a unique numbering system.

Slings

298(1) An employer must ensure that synthetic fibre slings are permanently and legibly marked or appropriately tagged with the following:

(a) the manufacturer’s name or trade mark;

(b) the manufacturer’s code or stock number;

(c) the safe working load for the types of hitches permitted; and

(d) where appropriate, the type and material of construction.

298(2) An employer must ensure that slings at a worksite are not subjected to pull tests beyond 100 percent of their rated load capacity.
Rope wound on drum

299(1) An employer must ensure that rope on a winding drum is securely fastened to the drum.

299(2) An employer must ensure that the number of wraps of rope remaining at all times on a drum

   (a) complies with the manufacturer’s specifications for the rope and the drum, or
   (b) if there are no manufacturer’s specifications, is not less than 5 full wraps.

Cable clips

300(1) An employer must ensure that U-bolt type clips used for fastening wire rope are installed

   (a) so that the U-bolt section of the clip bears on the short or “dead” side of the rope,
   (b) so that the saddle of a clip bears on the long or “live” side of the rope, and
   (c) using the number and with the spacing that complies with the specifications in Schedule 5.

300(2) An employer must ensure that cable clips used for fastening wire rope are installed, and torqued to the manufacturer’s specifications or, in the absence of manufacturer’s specifications, to the values specified in Schedule 5.

300(3) An employer must ensure that double-saddle clips (fist clips) used for fastening wire rope are installed using the number and the spacing and torque that complies with the specifications in Schedule 5.

300(4) An employer must ensure that double base clips used for fastening wire rope are installed with a spacing that is not less than 6 times the diameter of the rope.

Ferrules

301(1) If a ferrule is used to form an eye loop in a wire rope and

   (a) the ends of the splice are visible beneath the ferrule, or
   (b) the ferrule is identified as covering a “Flemish eye” splice,

the employer must ensure that the ferrule is commercially manufactured of steel and properly swaged onto the splice.

301(2) Despite subsection (1), if an aluminum alloy ferrule must be used, an employer must ensure that the ferrule is

   (a) commercially manufactured,
   (b) identified as being made of aluminum alloy, and
(c) properly swaged onto the splice.

Matching components

302(1) An employer must ensure that the wire ropes, sheaves, spools and drums used in rigging have a diameter of not less than the diameter specified by the manufacturer for use in that circumstance.

302(2) An employer must ensure that the rope used in rigging is of the correct size for the sheave, spool or drum over which the rope passes.

302(3) An employer must ensure that the grooving of wire rope sheaves is of the correct size for the wire rope used.

302(4) An employer must ensure that end fittings and connectors used on a wire rope conform to the manufacturer’s specifications as to number, size and method of installation.

302(5) An employer must ensure that rigging blocks are constructed and installed so that the ropes cannot jump off the sheaves.

Safety latches

303(1) An employer must ensure that a hook has a safety latch, mousing or shackle if the hook could cause injury if it is dislodged while in use.

303(2) Despite subsection (1), if a competent worker disconnecting the hook would be in danger if the hook has a safety latch, mousing or shackle, the employer may use another type of hook.

303(3) Despite subsection (1), an employer may use a sorting hook for hoisting a skeleton steel structure or for performing similar operations if a sorting hook is safer to use than a hook with a safety latch, mousing or shackle.

303(4) During a hoisting operation in a caisson, an employer

(a) must not use a spring-loaded safety latch hook, and

(b) must use a shackle assembly consisting of a pin fully shouldered into the eyes of the shackle and secured by a nut that is prevented from rotating by a cotter pin.

Makeshift rigging and welding

304 An employer must ensure that rigging does not have

(a) makeshift fittings or attachments, including those constructed from reinforcing steel rod, that are load bearing components,

(b) rigging and fittings that are repaired by welding unless they are certified safe for use by a professional engineer after the repair is completed, or
(c) alloy steel chain that is welded or annealed.

Rejection Criteria

**Synthetic fibre slings**

305(1) An employer must ensure that a synthetic fibre web sling is permanently removed from service if it is damaged or worn as follows:

(a) the length of the edge cut exceeds the web thickness;
(b) the depth of an abrasion is more than 15 percent of the webbing thickness, taken as a proportion of all plies;
(c) the total depth of the abrasion on both sides of the webbing is more than 15 percent of the webbing thickness, taken as a proportion of all plies;
(d) the depth of the warp thread damage is up to 50 percent of the webbing thickness and the damage
   (i) is within 25 percent of the sling width of the edge, or
   (ii) covers 25 percent of the sling width,
(e) the warp thread damage is as deep as the sling is thick
   (i) in an area that is within 25 percent of the sling width of the edge, or
   (ii) over an area that is more than 12.5 percent of the width of the sling;
(f) weft thread damage allows warp threads to separate over an area that is wider than 25 percent of the sling width and longer than twice the sling width.

305(2) An employer must ensure that a synthetic fibre web sling is permanently removed from service if

(a) part of the sling is melted, charred or damaged by chemicals,
(b) stitches in load bearing splices are broken or worn, or
(c) end fittings are excessively pitted or corroded, cracked, distorted or broken.

305(3) An employer must ensure that a synthetic fibre web sling is permanently removed from service if it is damaged in such a way that the total effect of the damage on the sling is approximately the same as the effect of any one of the types of damage referred to in subsections (1) or (2).

305(4) An employer must ensure that a synthetic fibre web sling that is permanently removed from service under this section is physically altered to prevent its further use as a sling.
Wire rope

306(1) An employer must ensure that wire rope is permanently removed from service if

(a) wear or corrosion affects individual wires over more than one third of the original diameter of the rope,

(b) there is evidence that the rope structure is distorted because of bulging, kinking, bird-caging or any other form of damage,

(c) there is evidence of heat or arc damage, or

(d) the normal rope diameter is reduced, from any cause, by more than

   (i) 0.4 millimetres if the normal rope diameter is 8 millimetres or less,

   (ii) 1 millimetre if the normal rope diameter is more than 8 millimetres and less than 20 millimetres,

   (iii) 2 millimetres if the normal rope diameter is 20 millimetres or more and less than 30 millimetres, and

   (iv) 3 millimetres if the normal rope diameter is 30 millimetres or more.

306(2) An employer must ensure that a running wire rope is permanently removed from service

(a) if six or more randomly distributed wires are broken in one rope lay, or

(b) if three or more wires are broken in one strand in one rope lay.

306(3) An employer must ensure that a stationary wire rope such as a guy line is permanently removed from service

(a) if three or more wires are broken in one rope lay in sections between end connections, or

(b) if more than one wire is broken within one rope lay of an end connection.

306(4) An employer must ensure that wire rope that does not rotate because of its construction is permanently removed from service

(a) if there is evidence of the damage referred to in subsection (1),

(b) if two randomly distributed wires are broken in six rope diameters, or

(c) if four randomly distributed wires are broken in 30 rope diameters.

Metal mesh slings

307 An employer must ensure that a metal mesh sling is removed from service if

(a) there is a broken weld or a broken brazed joint along the sling edge,
(b) a wire in any part of the mesh is broken,
(c) corrosion has reduced a wire diameter by 15 percent,
(d) abrasion has reduced a wire diameter by 25 percent,
(e) there is a loss of flexibility because the mesh is distorted,
(f) the depth of the slot is increased by more than 10 percent because the choker fitting is distorted,
(g) the width of the eye opening is decreased by more than 10 percent because either end fitting is distorted,
(h) the original cross-sectional area of metal is reduced by 15 percent or more at any point around the hook opening or end fitting,
(i) either end fitting is distorted, or
(j) an end fitting is cracked.

**Electric arc damage**

**308** An employer must ensure that a component of rigging that has been contacted by an electric arc is removed from service unless a professional engineer certifies that it is safe to use.

**Damaged hooks**

**309** An employer must ensure that a worn, damaged or deformed hook is permanently removed from service if the wear or damage exceeds the specifications allowed by the manufacturer.
Part 22  Safeguards

Safeguards

310(1) Repealed

310(2) An employer must provide safeguards if a worker may accidentally, or through the work process, come into contact with

(a) moving parts of machinery or equipment,
(b) points of machinery or equipment at which material is cut, shaped or bored,
(c) surfaces with temperatures that may cause skin to freeze, burn or blister,
(d) energized electrical cables,
(e) debris, material or objects thrown from machinery or equipment,
(f) material being fed into or removed from process machinery or equipment,
(g) machinery or equipment that may be hazardous due to its operation, or
(h) any other hazard.

310(2.1) Repealed

310(3) Subsection (2) does not apply to machinery that already has a safeguard that

(a) automatically stops the machinery if a worker comes into contact with a moving part or a point at which material is cut, shaped or bored,
(b) prevents a worker from coming into contact with a hazard referred to in subsection (2), or
(c) eliminates the hazards referred to in subsection (2) before a worker can be injured.

310(4) If an employer determines that an effective safeguard cannot be provided in the circumstances, the employer must ensure that an alternative mechanism or system or a change in work procedure is put into place to protect workers from being exposed to hazards that exist if there is no safeguard.

310(5) An alternative mechanism or system or a change in work procedure put into place under subsection (4) must offer protection to workers that is equal to or greater than the protection from a safeguard referred to in subsection (3).

310(6) An employer must place warning signs on machinery that starts automatically

(a) on a clearly visible location at a point of access to the machinery, and
(b) that give clear instructions to workers on the nature of the hazard.
Tampering with safeguards

311(1) A person must not remove a safeguard from a machine that is operating if the safeguard is not designed to be removed when the machine is operating.

311(2) A person must not remove a safeguard or make it ineffective unless removing it or making it ineffective is necessary to perform maintenance, tests, repairs, adjustments or other tasks on equipment.

311(3) If a worker removes a safeguard or makes it ineffective, the worker must ensure that
   (a) alternative protective measures are in place until the safeguard is replaced,
   (b) the safeguard is replaced immediately after the task is completed, and
   (c) the safeguard functions properly once replaced.

311(4) If a safeguard for machinery is removed or made ineffective and the machinery cannot be directly controlled by a worker, the worker who removes the safeguard or makes it ineffective must lock out or lock out and tag the machinery or render it inoperative.

No safeguards

312(1) Despite other sections in this Part, an employer may allow the machinery to be operated without the safeguards if
   (a) safeguards are normally required by this Code for machinery, and
   (b) the machinery cannot accommodate or operate with these safeguards.

312(2) If machinery in subsection (1) is operated without safeguards, the employer must ensure workers operating or in the vicinity of the machine wear personal protective equipment that
   (a) is appropriate to the hazard, and
   (b) offers protection equal to or greater than that offered by the safeguards.

Building shafts

313(1) An employer must ensure that if a work platform is necessary to ensure the safety of workers in a building shaft, there is
   (a) a main work platform that is completely decked and designed to support any anticipated load, and
   (b) a second platform not more than 4 metres below the main work platform.

313(2) An employer must ensure that if there is no work platform at a doorway or opening to a building shaft
   (a) the doorway or opening is enclosed,
(b) the enclosure is not less than 2 metres high, and  
  (c) there is an access door opening out from the enclosed area.

313(3) An employer must ensure that, while a building shaft is being constructed, at least one warning sign indicating the presence of an open building shaft is placed at each point of entry to the shaft.

Covering openings

314(1) An employer must ensure that an opening or hole through which a worker can fall is protected by

  (a) a securely attached cover designed to support an anticipated load, or  
  (b) guardrails and toe boards.

314(2) If a person removes a cover, guardrail or toe board, or any part thereof, protecting an opening or hole for any reason, an employer must ensure a temporary cover or other means of protection replaces it immediately.

314(3) If a temporary cover is used to protect an opening or hole, an employer must ensure a warning sign or marking clearly indicating the nature of the hazard

  (a) is posted near or fixed on the cover, and  
  (b) is not removed unless another effective means of protection is immediately provided.

Guardrails

315(1) An employer must ensure that a guardrail required by this Code

  (a) has a horizontal top member installed between 920 millimetres and 1070 millimetres above the base of the guardrail,  
  (b) has a horizontal, intermediate member spaced mid-way between the top member and the base,  
  (c) has vertical members at both ends of the horizontal members with intermediate vertical supports that are not more than 3 metres apart at their centres, and  
  (d) is constructed of lumber that is 38 millimetres by 89 millimetres or of material with properties the same as or better than those of lumber.

315(2) Despite subsection (1), a temporary guardrail does not require a horizontal intermediate member if it has a substantial barrier positioned within the space bounded by the horizontal top member, toe board and vertical members, that prevents a worker from falling through the space.
315(3) An employer must ensure that a guardrail is secured so that it cannot move in any direction if it is struck or if any point on it comes into contact with a worker, materials or equipment.

Hoppers, bins and chutes

316 If a worker can access materials in hoppers, bins or chutes, an employer must ensure the hoppers, bins or chutes have horizontal bars, screens or equally effective safeguards that prevent a worker from falling into the hoppers, bins or chutes.

Machine failure

317 If a worker may be injured if a machine fails, an employer must install safeguards on the machine strong enough to contain or deflect flying particles of material, broken parts of machinery and a shock wave.

Protection from falling objects

318(1) An employer must ensure that workers in a work area where there may be falling objects are protected from the falling objects by an overhead safeguard.

318(2) An employer must ensure that a safeguard used under subsection (1) is designed to withstand the shock loads from objects that may fall onto it.

318(3) Despite subsection (1), if the danger from falling objects is in a location in a work site where workers go intermittently or incidentally to their regular duties, an employer may place appropriate and adequate warning signs, horns, flashing lights or similar devices at the location to warn workers of the hazard.

318(4) An employer must ensure that a safeguard used on a hoist or scaffold under subsection (1)

(a) is made of wire mesh or an enclosure material that is equally or more efficient at containing equipment and materials,

(b) is not less than 1 metre high from the floor, platform or working level of the safeguard, and

(c) encloses all sides of a cantilever hoist platform or skip, except the side adjacent to the building.

318(5) If the material being hoisted or lowered is of a kind that prevents the sides of a cantilever hoist platform or skip from being enclosed as required by subsection (4), an employer must provide another effective alternative safeguard against falling materials for the workers.
318(6) An employer must ensure that a safeguard around the surface opening of an underground shaft serving a tunnel
   (a) is made of wire mesh or an enclosure material that is equally or more effective at containing equipment and materials, and
   (b) is not less than 1 metre high from the surface.

318(7) An employer must ensure that a safeguard is installed on all sides of
   (a) the cage of a building shaft hoist or a tower hoist, or
   (b) a hoist cage in an underground shaft serving a tunnel.

318(8) An employer must ensure that a safeguard used on a cage under subsection (7) is made of
   (a) wire mesh, or
   (b) an enclosure material that is equally or more effective at containing equipment and materials and at protecting workers from hazards associated with the movement of a cage in a shaft.

Push stick or block

319 If a worker may be injured while feeding materials into cutting or shaping machinery, an employer must ensure the machine worker uses a push stick, push block or other similar means of feeding the material.

Safety nets

320(1) An employer must ensure that a safety net
   (a) meets the requirements of ANSI Standard A10.11-1989 (R1998), Construction and Demolition Operations – Personnel and Debris Nets,
   (b) has safety hooks or shackles of drawn, rolled or forged steel with an ultimate tensile strength of not less than 22.2 kilonewtons,
   (c) has joints between net panels capable of developing the full strength of the web,
   (d) extends not less than 2.4 metres beyond the work area,
   (e) extends not more than 6 metres below the work area, and
   (f) is installed and maintained so that the maximum deflection under impact load does not allow any part of the net to touch another surface.

320(2) An employer must ensure that the supporting structure to which a personnel safety net is attached is certified by a professional engineer as being capable of withstanding any load the net is likely to impose on the structure.
320(3) Subsection (1) does not apply to properly maintained rescue nets used by fire fighters and other emergency services personnel.

**Toe boards**

321(1) An employer must ensure that

(a) a toe board required by this Code is not less than 140 millimetres in height above the surface of the work area, and

(b) the space between the bottom of the toe board and the surface of the work area is not more than 6 millimetres high.

321(2) An employer must ensure that toe boards are installed at the outer edge above the work area if a worker may be under a permanent floor, platform, mezzanine, walkway, ramp, runway or other permanent surface where

(a) guardrails are installed, or

(b) materials can fall more than 1.8 metres.

321(3) An employer must ensure that toe boards are installed at the outer edge above the work area of temporary scaffolding or a temporary work platform if materials can fall more than 3.5 metres.

321(4) An employer must ensure that toe boards are installed around the top of a pit containing a machine with exposed rotating parts if workers may be working in the pit.

321(5) Subsection (1) does not apply to

(a) the entrance of a loading or unloading area if the employer takes other precautions to ensure that materials do not fall from the permanent surface, or

(b) the entrance to a ladder.

**Wire mesh**

322 An employer must ensure that wire mesh used in a safeguard required by this Code is

(a) fabricated of wire at least 1.6 millimetres in diameter, and

(b) spaced to reject a ball 40 millimetres in diameter.
Part 23  Scaffolds and Temporary Work Platforms

Scaffolds

CSA Standard applies

323  Subject to sections 324 and 325, an employer must ensure that scaffolds erected to provide working platforms during the construction, alteration, repair or demolition of buildings and other structures comply with CSA Standard CAN/CSA-S269.2-M87 (R2003), Access Scaffolding for Construction Purposes.

Design

324(1)  An employer must ensure that a single pole or double pole scaffold is
(a) supported against lateral movement by adequate bracing,
(b) anchored by one tie-in for each 4.6 metre vertical interval and one tie-in for each 6.4 metre horizontal interval,
(c) anchored by one tie-in for each 3 metre vertical interval and one tie-in for each 3 metre horizontal interval if the scaffold is hoarded, and
(d) set plumb on a base plate, jackscrew or other load dispersing device on a stable surface.

324(2)  An employer must ensure that ropes or wire ropes used in scaffolding are
(a) protected against fraying or other damage, and
(b) made of heat or chemical resistant material if there is a possibility of exposure to heat or chemicals.

324(3)  An employer must ensure that wooden scaffolds are constructed of unpainted dressed lumber.

324(4)  Despite subsection (1)(c), an employer must ensure that hoarded masonry walk-through scaffold frames are
(a) anchored by not less than one tie-in for each 9 square metres of hoarding surface area, and
(b) have vertical tie-ins spaced at least 2 metres apart but not more than 3 metres apart.

324(5)  If scaffolding or a temporary work platform can be damaged by powered mobile equipment or a vehicle contacting it, an employer must take reasonable measures to protect the scaffolding or temporary work platform from being contacted.
Load

325(1) An employer must ensure that a scaffold is designed and constructed to support at least 4 times the load that may be imposed on it.

325(2) An employer must ensure that the load to which a scaffold is subjected never exceeds the equivalent of one-quarter of the load for which it is designed.

325(3) An employer must ensure that a scaffold used to carry the equivalent of an evenly distributed load of more than 367 kilograms per square metre is
   (a) designed and certified by a professional engineer, and
   (b) constructed, maintained and used in accordance with the certified specifications.

325(4) Subsection (3) applies to a type of scaffold that is not otherwise specifically referred to in this Code.

325(5) An employer must ensure that all workers on a scaffold are informed of the maximum load that the scaffold is permitted to carry.

Tagging requirements

326(1) An employer must ensure that a scaffold is colour coded using tags at each point of entry indicating its status and condition as follows:
   (a) a green tag with “Safe for Use”, or similar wording, to indicate it is safe for use;
   (b) a yellow tag with “Caution: Potential or Unusual Hazard”, or similar wording, to indicate the presence of a potential or unusual hazard;
   (c) a red tag with “Unsafe for Use”, or similar wording, to indicate it is not safe to use.

326(2) An employer must ensure that a bracket scaffold, double-pole scaffold, needle-beam scaffold, outrigger scaffold, single-pole scaffold, suspended scaffold or swingstage scaffold erected but not immediately put into service, or not used for more than 21 consecutive calendar days, has a red tag at each point of entry until it is inspected and tagged by a competent worker for use.

326(3) An employer must ensure that a bracket scaffold, double-pole scaffold, needle-beam scaffold, outrigger scaffold, single-pole scaffold, suspended scaffold or swingstage scaffold is inspected and tagged by a competent worker before it is used for the first time and at intervals of not more than 21 calendar days while workers work from the scaffold or materials are stored on it.

326(4) A tag attached to a scaffold under this section expires 21 calendar days after the date of the inspection it records.
326(5) A tag required by this section must include
   (a) the duty rating of the scaffold,
   (b) the date on which the scaffold was last inspected,
   (c) the name of the competent worker who last inspected the scaffold,
   (d) any precautions to be taken while working on the scaffold, and
   (e) the expiry date of the tag.

326(6) A worker must not use a scaffold if it has
   (a) a red tag,
   (b) a green or yellow tag that has expired, or
   (c) no tag at all.

326(7) Subsection (6) does not apply to a competent worker who is involved in the erection, inspection or dismantling of a scaffold.

Vertical ladder on scaffold

327(1) An employer must ensure that a vertical ladder that gives access to a working level of a scaffold is used by a worker only to move up or down between levels of the scaffold.

327(2) Workers moving between levels of a scaffold on a vertical ladder
   (a) must not extend a part of their body, other than an arm, beyond the side rails of the ladder, and
   (b) must maintain a three-point stance on the ladder at all times.

327(3) The employer must ensure that a ladder attached to a scaffold and providing access to a working level of a scaffold
   (a) is securely fastened to the scaffold,
   (b) does not lean away from the scaffold,
   (c) extends at least 1 metre above the uppermost working level of the scaffold,
   (d) has rungs that are uniformly spaced at a centre-to-centre distance of 250 millimetres to 305 millimetres,
   (e) has a maximum unbroken length of 9.1 metres measured from the ground or between working levels, and
   (f) is equipped with a ladder cage that begins within 2.4 metres of the ground or working level if the ladder is more than 6.1 metres in height.
327(4) The employer must ensure that the ladder cage required by subsection (3)(f) is
   (a) circular with an inside diameter that measures no more than 760 millimetres, or
   (b) square with inside dimensions that measure no more than 760 millimetres by 760 millimetres.

327(5) Despite subsections (3)(e) and (3)(f), the ladder may have a maximum unbroken length of more than 9.1 metres and does not require a ladder cage if a fall protection system complying with Part 9 is used.

Working from a ladder
328(1) An employer must ensure that no worker performs work from a ladder that is used to give access to the working levels of a scaffold.

328(2) A worker must not perform work from a ladder that is used to give access to the working levels of a scaffold.

Scaffold planks
329(1) An employer must ensure that a commercially manufactured scaffold plank is used, stored, inspected and maintained according to the manufacturer’s specifications.

329(2) An employer must ensure that a solid sawn lumber scaffold plank is
   (a) graded as scaffold grade or better, and
   (b) sized 51 millimetres by 254 millimetres.

329(3) An employer must ensure that a solid sawn lumber scaffold plank
   (a) is used, stored, inspected and maintained according to the manufacturer’s specifications, or
   (b) if there are no manufacturer’s specifications, is made of at least number one grade lumber that is 51 millimetres by 254 millimetres with a wane limited to 20 percent of the width of the wide face of the plank and the warp limited to ensure a flat surface.

329(4) An employer must ensure that a scaffold plank
   (a) is visually inspected by a competent worker before it is installed in a scaffold,
   (b) is subjected to and passes a load test before it is installed in a scaffold if a visual inspection reveals damage that could affect its strength or function,
   (c) extends not less than 150 millimetres and not more than 300 millimetres beyond a ledger, and
   (d) is secured to prevent movement in any direction that may create a danger to a worker.
Despite subsection (4)(c), an employer must ensure that an overlapping scaffold plank extends not less than 300 millimetres beyond a ledger.

**Scaffold platform**

330(1) An employer must ensure that the platform of a scaffold

(a) is a minimum width of 500 millimetres, except that a nominal 300 millimetre wide platform may be used with ladderjacks, pump jacks or similar systems,

(b) does not have an open space between the platform and a structure that is greater than 250 millimetres in width,

(c) if not level, is designed to ensure adequate footing for workers using the platform, and

(d) is continuous around obstructions that would create openings into or through which a worker might step or fall through.

330(2) Repealed

**Metal scaffolding**

331 An employer must ensure that

(a) metal scaffolding is erected, used, inspected, maintained and dismantled in accordance with the manufacturer’s specifications or specifications certified by a professional engineer, and

(b) the structural parts of metal scaffolding are securely fastened together as required by the manufacturer.

**Bracket scaffolds**

332(1) An employer must ensure that a bracket scaffold

(a) is constructed, installed and used in accordance with the manufacturer’s specifications or specifications certified by a professional engineer,

(b) is securely attached to the support wall in a manner that prevents the bracket from dislodging, and

(c) is used only as a light duty scaffold.

332(2) An employer must ensure that the brackets on a bracket scaffold are spaced at intervals of not more than 3 metres.
Double-pole scaffolds

333(1) An employer must ensure that uprights and ledgers

(a) of light duty double-pole scaffolds are spaced not more than 3 metres apart, and
(b) of heavy duty double-pole scaffolds are spaced not more than 2.3 metres apart.

333(2) An employer must ensure that the dimensions of parts of wooden double-pole scaffolds are not less than those specified in Schedule 6, Tables 1, 2, 3 and 4.

Free-standing or rolling scaffolds

334(1) An employer must ensure that

(a) the height of a free-standing or rolling scaffold is not more than 3 times its smallest base dimension,
(b) if outriggers are used to attain the 3 to 1 ratio, the outriggers are firmly attached and ensure the stability of the scaffold,
(c) if a vehicle is used instead of scaffold wheels to form a rolling scaffold, all parts of the scaffold are securely fastened together and the scaffold is securely attached to the vehicle,
(d) if outriggers are required to maintain the stability of a vehicle-mounted scaffold, the outriggers are securely attached to the frame of the vehicle, and
(e) a rolling scaffold is equipped with locking wheels or there are blocks for the wheels.

334(2) A worker must not remain on a rolling scaffold while it is being moved unless

(a) the height of its work platform is not more than twice its smallest base dimension, and
(b) the surface over which it travels is firm, level and free of hazards that may cause the scaffold to topple.

334(3) A worker using a rolling scaffold must engage the wheel locking devices or block the scaffold against movement while the scaffold is stationary and a worker is working from the scaffold.

Half-horse scaffolds

335(1) An employer must ensure that

(a) a half-horse scaffold is used only as a light duty scaffold,
(b) half-horse scaffold ledgers are not more than 3 metres apart, and
(c) half-horse scaffold legs are not spliced or more than 5 metres high.
335(2) An employer must ensure that the parts of a half-horse scaffold are not less than the lumber sizes specified in Schedule 6, Tables 5 or 6.

335(3) If a part of a half-horse scaffold is not made of lumber, an employer must ensure that the part is made of a material that has properties equal to or greater than those of lumber.

Ladderjack scaffolds

336(1) An employer must ensure that ladders used for ladderjack scaffolds are
   (a) erected in accordance with the manufacturer’s specifications, or
   (b) if there are no manufacturer’s specifications, are not more than 3 metres apart.

336(2) An employer must ensure that brackets in a ladderjack scaffold are designed to
   (a) be supported by the side rails of the ladder, or
   (b) have at least 90 millimetres of width resting on the ladder rung.

336(3) An employer must ensure that a ladderjack scaffold is not more than 5 metres high.

336(4) An employer must ensure that there are not more than two workers at a time on a ladderjack scaffold.

336(5) Despite sections 329 and 330, an employer may use a single commercially manufactured extendable painter’s plank or a commercially manufactured aluminum or laminated plank on a ladderjack scaffold.

Needle-beam scaffolds

337(1) An employer must ensure that beams supporting a needle-beam scaffold
   (a) are constructed of lumber, or a material that has properties equal to or greater than those of lumber,
   (b) are not less than 89 millimetres by 140 millimetres, and
   (c) are placed on their edge.

337(2) An employer must ensure that planks forming the working platform of a needle-beam scaffold are pinned to prevent shifting.

337(3) An employer must ensure that ropes supporting a needle-beam scaffold have
   (a) a breaking strength of at least 39 kilonewtons, and
   (b) a diameter of not less than 16 millimetres.

337(4) An employer must ensure that beam ends of a needle-beam scaffold are provided with stops to prevent the ropes from slipping off the beam.
Outrigger scaffolds

338(1) This section applies to outrigger scaffolds, including suspended outrigger scaffolds.

338(2) If a reference in this section is made to lumber, a material that has properties equal to or greater than those of lumber may be used in its place.

338(3) An employer must ensure that

(a) thrustouts are constructed of lumber that is 89 millimetres by 140 millimetres and placed on their edge,
(b) thrustouts do not extend more than 2 metres beyond the edge of the bearing surface,
(c) thrustouts are securely braced at the fulcrum point against movement or upset,
(d) the inboard ends of thrustouts are securely anchored against horizontal or vertical movement or upset,
(e) the inboard portion from the fulcrum point to the point of anchorage is not less than 1.5 times the length of the outboard portion,
(f) the maximum distance between thrustouts is 2.3 metres,
(g) if a working platform is suspended or thrust out, the platform is
   (i) supported by vertical lumber hangers that are 38 millimetres by 140 millimetres or larger and not more than 3 metres long secured to the side of each thrustout and extending at least 300 millimetres above the top of each thrustout, and
   (ii) secured to a block that rests on the top edge of each thrustout as an additional support,
(h) a suspended platform is supported by lumber beams that are 38 millimetres by 140 millimetres and that are
   (i) secured to the vertical hangers at least 300 millimetres above the bottom of the hangers, and
   (ii) resting on blocks that are secured to the side of the hangers below each beam as an additional support,
(i) working platforms are completely planked between the hangers, and
(j) a suspended platform is braced to prevent swaying.

338(4) An employer must ensure that

(a) counterweights are not used,
(b) stops to prevent lateral movement of the hangers are fixed to
   (i) the thrustout and block referred to in subsection 3(g)(ii),
(ii) the ledgers and the blocks referred to in subsection (3)(h), and
(c) materials are not stored on outrigger scaffolds.

Roofing brackets

339 An employer must ensure that a roofing bracket is
(a) constructed to support the loads that may be put on it,
(b) provided with effective non-slip devices, and
(c) secured to the roof with nails.

Single-pole scaffolds

340 An employer must ensure that
(a) a wooden single-pole scaffold is used only as a light duty scaffold and is not more than 9 metres in height,
(b) the uprights on a wooden single-pole scaffold are spaced not more than 3 metres apart, and
(c) the dimensions and/or strength of members of single-pole scaffolds are not less than those specified in Schedule 6, Tables 7 and 8.

Suspended scaffolds

341(1) This section applies to suspended scaffolds other than suspended outrigger scaffolds or suspended swingstage scaffolds.

341(2) An employer must ensure that
(a) a commercially manufactured suspended scaffold is erected, used, operated and maintained in accordance with the manufacturer’s specifications or specifications certified by a professional engineer, and
(b) a suspended scaffold that is not commercially manufactured is designed and certified by a professional engineer.

341(3) An employer must ensure that
(a) the upper end of the suspension rope terminates in a spliced loop in which a steel thimble or eye is securely inserted,
(b) the suspension rope is secured to a thrustout by a bolt passing through the shackle, the steel thimble or the eye and the bolt is drawn up tightly to the end plate of the shackle by a securing nut,
(c) the planks of the platform are laid tightly together and overlap the supporting ledgers at each end of the scaffold by at least 300 millimetres, and

(d) working platforms are not less than 1 metre wide.

341(4) An employer must ensure that all parts of a suspended scaffold are inspected daily.

341(5) An employer must ensure that

(a) thrustouts are securely anchored to the building,

(b) counterweights are not used for anchoring a thrustout, and

(c) a stop bolt is placed at the outer end of each thrustout.

341(6) An employer must ensure that the working parts of a hoisting mechanism are left exposed so that

(a) defective parts of the mechanism can be easily detected, and

(b) an irregularity in the operation of the mechanism can be easily detected.

341(7) An employer must ensure that a suspended scaffold platform has an enclosure that

(a) is on the three sides of the platform that are not adjacent to the building,

(b) is made of wire mesh that complies with section 322 or another material that is at least as effective at containing materials or equipment, and

(c) extends not less than 1 metre above the platform.

Swingstage scaffolds

342(1) An employer must ensure that

(a) a commercially manufactured swingstage scaffold is erected, used, operated and maintained in accordance with the manufacturer’s specifications or specifications certified by a professional engineer,

(b) a swingstage scaffold that is not commercially manufactured is designed and certified by a professional engineer, and

(c) operating procedures are developed for a swingstage scaffold referred to in clause (b).

342(2) If it is necessary for the safe operation of a swingstage scaffold with a platform, an employer must ensure that the platform is designed to prevent the swingstage scaffold from swinging or swaying away from the building or structure.
Requirements for swingstage scaffold

343(1) An employer must ensure that a swingstage scaffold is used only as a light duty scaffold.

343(2) An employer must ensure that a swingstage scaffold is suspended by at least two upper attachment points placed so that the suspension ropes are parallel.

343(3) An employer must ensure that a platform is at least 500 millimetres wide and fastened to the stirrups.

343(4) An employer must ensure that a platform is equipped with rollers or fenders that bear against the side of the building or structure to hold the platform at a distance from the wall sufficient to avoid an obstacle, but not so far as to allow a worker to fall through the space between the wall and the platform.

343(5) An employer must ensure that a thrustout, clamp or parapet hook is tied back or otherwise secured to a solid part of the structure and cannot move or be dislodged.

343(6) An employer must ensure that counterweights
   (a) are firmly attached to the thrustouts,
   (b) are heavy enough to counterbalance four times the maximum weight likely to be on the scaffold, and
   (c) do not consist of bagged or loose material.

343(7) An employer must ensure that power units on a swingstage scaffold are equipped with
   (a) manually operated constant pressure controls, and
   (b) positive drives for raising and lowering the scaffold.

343(8) An employer must ensure that a swingstage scaffold platform has an enclosure that
   (a) is on the three sides of the platform that are not adjacent to the building,
   (b) is made of wire mesh that complies with section 322 or another material that is at least as effective at containing materials or equipment, and
   (c) extends not less than 1 metre above the platform.

Safety on swingstage scaffolds

344(1) An employer must ensure that if workers are required to be on a swingstage scaffold, the hoisting equipment is equipped with automatically operating locking mechanisms so that the suspension ropes cannot slip or run free.

344(2) An employer must ensure that if workers are required to be on a manually operated swingstage scaffold,
(a) the hoisting mechanism is securely locked in a positive drive position, and

(b) the scaffold has a secondary anti-fall device that connects the scaffold to the suspension rope at a point above the hoisting mechanism.

344(3) An employer must ensure that a powered swingstage scaffold has a manually operated secondary mechanism or an escape device, other than the vertical lifeline used for fall protection, if workers cannot reach a safe exit when there is a mechanical failure or power failure.

344(4) An employer must ensure that a worker on the stage of a swingstage scaffold can use the manually operated secondary mechanism or escape device referred to in subsection (3) to move the scaffold to a point at which the worker can exit safely.

344(5) An employer must ensure that a suspension rope is long enough to reach the next working surface below the scaffold.

344(6) An employer must ensure that the end of a suspension rope is doubled back and held securely by a cable clamp so that the hoisting machine cannot run off the end of the rope.

344(7) An employer must ensure that two or more swingstage scaffolds are not linked together by bridging the distance between them.

Workers on swingstage scaffolds

345(1) Before starting to work on a swingstage scaffold, a worker must inspect the scaffold to ensure that

(a) the thrustouts or parapet hooks are secured in accordance with section 343, and

(b) counterweights meet the requirements of section 343.

345(2) A worker on a swingstage scaffold must ensure that

(a) all ropes from the scaffold that extend to the ground or a landing are prevented from tangling, and

(b) when the scaffold is being moved up or down on its suspension ropes, the stage is not out of level by more than 10 percent of its length.

345(3) A person on a swingstage scaffold must

(a) remain between the stirrups at all times,

(b) not bridge the distance between the scaffold and any other scaffold,

(c) not use a vertical lifeline used for fall protection as a means of entering or leaving a swingstage, and

(d) not use bagged or loose materials as counterweights on the scaffold.
345(4) An employer must ensure that if a worker may fall 3 metres or more while working from a suspended swingstage scaffold, the worker’s personal fall arrest system is connected to a vertical lifeline.

345(5) Despite subsection (4), an employer may allow a worker using a swingstage scaffold to connect a personal fall arrest system to a horizontal lifeline or anchorage on the swingstage scaffold if the failure of one suspension line will not substantially alter the position of the swingstage scaffold.

Elevating Platforms and Aerial Devices

Worker safety

346(1) An employer must ensure that a worker is not travelling in a basket, bucket, platform or other elevated or aerial device that is moving on a road or work site if road conditions, traffic, overhead wires, cables or other obstructions create a danger to the worker.

346(2) A person must not travel in a basket, bucket, platform or other elevated or aerial device that is moving on a road or work site if road conditions, traffic, overhead wires, cables or other obstructions create a danger to the person.

Standards

347(1) An employer must ensure that a self-propelled work platform manufactured on or after July 1, 2009 with a boom-supported elevating platform that telescopes, articulates, rotates or extends beyond the base dimensions of the platform meets the requirements of

(a) CSA Standard CAN/CSA-B354.4-02, Self-Propelled Boom-Supported Elevating Work Platforms, or

(b) ANSI Standard ANSI/SIA A92.5-2006, Boom-Supported Elevating Work Platforms.

347(2) Subsection (1) does not apply to a work platform mounted on a motor vehicle.

347(3) An employer must ensure that a self-propelled integral chassis elevating work platform manufactured on or after July 1, 2009 with a platform that cannot be positioned laterally completely beyond the base and with its primary functions controlled from the platform meets the requirements of

(a) CSA Standard CAN/CSA-B354.2-01 (R2006), Self-Propelled Elevating Work Platforms, or

(b) ANSI Standard ANSI/SIA A92.6-2006, Self-Propelled Elevating Work Platforms.

347(4) An employer must ensure that a manually propelled, integral chassis elevating work platform manufactured on or after July 1, 2009 with a platform that cannot be positioned laterally completely beyond the base, that may be adjusted manually or using power and that must not be occupied when moved horizontally meets the requirements of
(a) CSA Standard CAN3-B354.1-04, Portable elevating work platforms, or
(b) ANSI Standard ANSI/SIA A92.3-2006, Manually Propelled Elevating Aerial Platforms.

347(5) An employer must ensure that a telescopic aerial device, aerial ladder, articulating aerial device, vertical tower, material-lifting aerial device or a combination of any of them, when mounted on a motor vehicle, whether operated manually or using power, meets the requirements of CSA Standard CAN/CSA-C225-00 (R2005), Vehicle-Mounted Aerial Devices.

347(6) An employer must ensure that a mast climbing elevating work platform that may be adjusted manually or using power meets the requirements of ANSI Standard ANSI/SIA A92.9-1993, Mast-Climbing Work Platforms.

347(7) An employer must ensure that a vehicle-mounted bridge inspection and maintenance elevating work platform meets the requirements of ANSI Standard ANSI/SIA A92.8-1993 (R1998), Vehicle-Mounted Bridge Inspection and Maintenance Devices.

347(8) An employer must ensure that an order picker meets the requirements of ASME Standard B56.1-2000, Safety Standard for Low Lift and High Lift Trucks.

347(9) Repealed AR 56/2018 s22.

348(1) An employer must ensure that the platform of a permanent suspension powered work platform

(a) is constructed, installed, operated, tested, inspected, maintained, altered and repaired in accordance with CSA Standard CAN/CSA-Z271-98 (R2004), Safety Code for Suspended Elevating Platforms, or
(b) if it was installed before April 30, 2004, is certified by a professional engineer.

348(2) For the purposes of subsection (1), the “rated capacity” in CSA Standard CAN/CSA-Z271-98 (R2004) is to be taken to mean the total weight of

(a) workers and hand tools, with a minimum aggregate weight of 115 kilograms per worker, and

(b) water and other equipment that the work platform is designed to lift at the rated speed.

Fork-mounted work platforms

349(1) An employer must ensure that a cage or work platform mounted on the forks of powered mobile equipment and intended to only support material is so designed and constructed that it is securely attached to the lifting carriage or forks of the powered mobile
equipment, so that the cage or platform cannot accidentally move laterally or vertically and so that the powered mobile equipment cannot tip.

349(2) An employer must ensure that a work platform mounted on the forks of powered mobile equipment and intended to support a worker

(a) is commercially manufactured or, if not commercially manufactured, is designed and certified by a professional engineer,

(b) has guardrails and toe boards, and

(c) has a screen or similar barrier that prevents a worker from touching any drive mechanism.

349(3) An employer must ensure that the operator of the powered mobile equipment remains at the controls while a worker is on the elevated fork-mounted work platform.

349(4) A person must not be on a fork-mounted work platform while the powered mobile equipment to which the platform is attached is moving horizontally.

**Suspended man baskets**

350 Moved to section 75.1

**Boatswain’s chairs**

351(1) An employer must ensure that

(a) a commercially manufactured boatswain’s chair is assembled, used and maintained in accordance with the manufacturer’s specifications or specifications certified by a professional engineer, or

(b) a boatswain’s chair that is not commercially manufactured is designed and certified by a professional engineer.

351(2) An employer must ensure that a boatswain’s chair provides stable support for the user.

351(3) An employer must ensure that a rope used to suspend a boatswain’s chair is

(a) made of synthetic fibre with a breaking strength of at least 27 kilonewtons, and

(b) is compatible for use with the rigging hardware in the suspension system.

351(4) An employer must ensure that a wire rope used to suspend a boatswain’s chair is

(a) of a type recommended for suspending boatswain’s chairs by the rope manufacturer, and

(b) is suitable for the hoist being used.
Temporary supporting structures

352(1) An employer must ensure that a temporary supporting structure and every part of it, including metal scaffold components, are designed, constructed and braced in accordance with CSA Standard S269.1-1975 (R2003), Falsework for Construction Purposes.

352(2) Subsection (3) applies to a temporary supporting structure unless the requirements of CSA Standard S269.1-1975 (R2003), Falsework for Construction Purposes are more stringent.

352(3) An employer must ensure that a temporary supporting structure is certified by a professional engineer if the temporary supporting structure

(a) consists of shoring that is more than 3.7 metres in height,
(b) may transmit loads to another part of the structure that may not provide adequate support, or
(c) is designed to act as a unit composed of parts so connected to one another that a load applied to any part of it may alter the stresses induced in other parts.

352(4) A professional engineer certification for the purposes of subsection (3) must show

(a) the size and specifications of the temporary supporting structure, including the type and grade of all materials for its construction,
(b) the loads for which the temporary supporting structure is designed,
(c) the sequence of loading or unloading the temporary supporting structure, if the loading or unloading sequence is critical to its stability, and
(d) the shoring sequence, as necessary, after the temporary supporting structure is stripped.

Fly form deck panels

353(1) An employer must ensure that a fly form deck panel

(a) is capable of resisting a minimum horizontal load of 3.6 kilonewtons applied in any direction at the upper edge,
(b) has a safety factor against overturning of at least 2 to 1, and
(c) has a safety factor against sliding of at least 1.5 to 1.

353(2) An employer must ensure that attachments to the panel are completed and secured before the fly form deck panel is detached from the hoist used to position the panel.

353(3) An employer must ensure that erection drawings and procedures respecting a fly form deck panel are readily available to the workers who will assemble, fly, use, dismantle or reuse the panel.
353(4) The erection drawings and procedures referred to in subsection (3) must include
   (a) a plan view, longitudinal section and cross section of the panel,
   (b) the calculated position of the panel’s centre of gravity,
   (c) step-by-step procedures for all phases of assembly, flying, use, dismantling, repair and reuse of the panel,
   (d) procedures for installing the panel on non-typical floors, and
   (e) any supplementary specifications for using the panels that are prepared by the manufacturer, a professional engineer or the employer.

353(5) An employer must ensure that no person is on a fly form deck panel while it is being flown.

353(6) A person must not be on a fly form deck panel while it is being flown.
Part 24  Toilets and Washing Facilities

Restrictions by employer

354  An employer must not place unreasonable restrictions on a worker’s use of, or access to, any of the facilities required by this Part.

Drinking fluids

355(1)  An employer must ensure that an adequate supply of drinking fluids is available to workers at a work site.

355(2)  The drinking fluids available at a work site must include potable water.

355(3)  Unless water is provided by a drinking fountain, the employer must ensure that an adequate supply of single-use drinking cups is provided in a sanitary container located by the water supply.

355(4)  If there are outlets at a work site for both potable water and non-potable fluid, the employer must ensure that the outlet for potable water has a prominent label that clearly indicates drinking water.

Exception

356  Sections 357 to 361 do not apply to

(a)  a food establishment or other work site for which there are specific regulations under the Public Health Act, or

(b)  a mobile or temporary work site at which work is being performed for a period of not more than five working days if the employer has arranged for workers to use local toilet facilities during that period.

Toilet facilities

357(1)  Subject to subsection (2), an employer must ensure that a work site has the number of toilets for each sex that are required by Schedule 7, in separate toilet facilities.

357(2)  A work site may have only one toilet facility for the use of both sexes if

(a)  the total number of workers at the work site is never more than 10, and

(b)  the door to the toilet facility can be locked from the inside.

357(3)  If three or more toilets are required for men, an employer may substitute not more than two thirds of the toilets with urinals.

357(4)  If two toilets are required for men, an employer may substitute one of them with a urinal.
357(5) An employer must ensure that a toilet facility is located so that it is readily accessible to the workers who may use it.

Water and drainage

358(1) If a work site is connected to a public or municipal water main and sanitary drainage system, the employer must ensure that the toilets are connected to that system.

358(2) If a work site is not connected to a public or municipal water main and sanitary drainage system, the employer must ensure that the toilets are self-contained units or connected to a septic tank.

358(3) An employer must ensure that a toilet that is a self-contained unit is emptied and serviced at regular intervals to ensure the unit does not overflow.

Hand cleaning facilities

359(1) An employer must ensure that at least one wash basin or hand cleaning facility is provided in a toilet facility.

359(2) An employer must ensure that there is one wash basin or hand cleaning facility for every two toilets in addition to the wash basin or hand cleaning facility required under subsection (1) if three or more toilets are required in a toilet facility.

359(3) An employer may substitute circular wash fountains for wash basins or hand cleaning facilities required by subsections (1) and (2) on the basis that each 500 millimetres of the fountain’s circumference is equivalent to one wash basin or hand cleaning facility.

Supplies and waste receptacle

360 An employer must ensure that a toilet facility at a work site has

(a) toilet paper available at each toilet,

(b) hand cleaning agents and single-use towels of cloth or paper, or air hand drying equipment, at each wash basin or hand cleaning facility, and

(c) a covered disposal container for feminine hygiene products near each toilet used by women.

Condition of facilities

361(1) An employer must ensure that a lunch room, change room, toilet, urinal, wash basin, hand cleaning facility, circular wash fountain or shower at a work site is clean and sanitary, and operational.
361(2) An employer must ensure that changing rooms, lunch rooms, toilet facilities and rooms in which a wash basin or shower are located are not used as storage areas for materials unless the storage facilities are properly constructed for those materials.
Part 25  Tools, Equipment and Machinery

Contact by clothing, etc.

362(1) If contact between moving parts of machinery, electrically energized equipment or part of the work process and a worker’s clothing, jewellery or hair is likely, an employer must ensure that

(a) the worker’s clothing fits closely to the body,
(b) the worker does not wear bracelets, rings, dangling neckwear, a wristwatch or similar articles, and
(c) the worker’s head and facial hair is short or confined and cannot be snagged or caught.

362(2) If contact between moving parts of machinery, electrically energized equipment or part of the work process and a worker’s clothing, jewellery or hair is likely, a worker must

(a) wear clothing that fits closely to the body,
(b) not wear bracelets, rings, dangling neckwear, a wristwatch or similar articles, and
(c) have head and facial hair that is short or confined and cannot be snagged or caught.

362(3) Despite subsections (1) and (2), a worker may wear a medical alert bracelet that has a breakaway or tear away band.

Machines close together

363 An employer must ensure that a worker is not in danger because the machines installed at a work site are close to each other or to a worker.

Moving workers

364 An employer must ensure that machinery or equipment used to move, raise or lower workers is designed by the manufacturer or certified by a professional engineer as being appropriate for that purpose.

Starting machinery

365(1) An employer must ensure that an alarm system is installed if

(a) a machine operator does not have a clear view of the machine or parts of it from the control panel or operator’s station, and
(b) moving machine parts may endanger workers.

365(2) The alarm system must effectively warn workers that the machine is about to start.
Preventing machine activation

366 An employer must install a positive means to prevent the activation of equipment if
   (a) a worker is required, during the course of the work process, to feed material into the
       machine, or
   (b) a part of the worker’s body is within the danger zone of the machine.

Operator responsibilities

367(1) Before starting machinery, an operator must ensure that starting the machinery will
       not endanger the operator or another worker.

367(2) While operating machinery, an operator must ensure that its operation will not
       endanger the operator or another worker.

Controls

368 An employer must ensure that an operational control on equipment
   (a) is designed, located or protected to prevent unintentional activation, and
   (b) if appropriate, is suitably identified to indicate the nature or function of the control.

Immobilizing machinery

369 A worker must not leave a machine, or a part of or extension to a machine, unattended
       or in a suspended position unless the machine is immobilized and secured against accidental
       movement.

Drive belts

370(1) A worker must not shift a drive belt on a machine manually while the machine or
       motor is energized.

370(2) An employer must ensure that a permanent drive belt shifter
       (a) is provided for all loose pulleys on a machine, and
       (b) is constructed so that the drive belt cannot creep back onto the driving pulley.

Continuous-feed machinery

371 An employer must ensure that the drive mechanism of a powered, continuously-fed
       feeder device permits the feeder mechanism to be stopped independently of the processing
       mechanism.
Elevated conveyor belts

372(1) If an elevated conveyor belt passes over a walkway, an employer must ensure that the conveyor

(a) has side walls high enough to prevent materials from falling from it, and
(b) runs in a trough strong enough to carry the weight of a broken chain, rope, belt or other material that falls from the conveyor.

372(2) A worker must use a walkway to cross over a conveyor belt if

(a) the conveyor belt is moving, or
(b) the conveyor belt is motionless but has not been locked out in accordance with Part 15.

372(3) A worker must not cross under a moving conveyor belt except at a walkway.

Crossing conveyor belts

373(1) A worker must cross over a conveyor belt using a bridge that is at least 1 metre wide and has adequate guardrails.

373(2) Despite subsection (1), a worker may cross over a conveyor belt at a location other than a bridge if the belt is locked out.

373(3) A worker must cross under a moving conveyor belt at a designated place where the worker is protected from moving parts of the conveyor and from material falling from the belt.

Actuated fastening tools

374 A worker must not permit the trigger of an actuated fastening tool to be mechanically held in the “ON” position unless the manufacturer’s specifications permit the tool to be used that way.

Grinders

375(1) An employer must ensure that

(a) a grinder is operated in accordance with the manufacturer’s specifications, and subject to subsection (2), equipped with a grinder guard,
(b) the maximum safe operating speed of the grinder accessory in revolutions per minute is equal to or greater than the maximum speed of the grinder shaft in revolutions per minute, and
(c) if a hand-held grinder is used, the object being ground cannot move.
375(2) An employer must ensure that the guard of a hand-held grinder covers the area of the grinder accessory contained within an arc of at least 120 degrees of the accessory’s circumference.

375(3) An employer must ensure that if a tool rest is installed on a fixed grinder, the manufacturer’s specifications are followed if they exist, or the tool rest is
   (a) installed in a manner compatible with the work process,
   (b) securely attached to the grinder,
   (c) set at or within 3 millimetres of the face of the wheel, and
   (d) set at or above the centre line of the wheel.

375(4) A worker must not
   (a) grind material using the side of an abrasive wheel unless the wheel has been designated for that purpose, or
   (b) adjust a tool rest while a grinder accessory is in motion.

Chainsaws

376(1) An employer must ensure that a chain saw
   (a) is operated, adjusted and maintained in accordance with the manufacturer’s specifications, and
   (b) is designed or equipped with a mechanism that minimizes the risk of injury from kickback when the saw is in use.

376(2) A worker must not adjust the chain of a chain saw while the saw’s motor is idling.

Circular saw blades

377(1) An employer must ensure that a circular saw blade with a crack of any size adjacent to the collar line, or with a crack elsewhere that exceeds the limits specified in Schedule 8, Table 1, is
   (a) removed from service, and
   (b) replaced or repaired.

377(2) If a circular saw blade has a crack near the periphery that does not exceed the limits specified in Schedule 8, Table 1, an employer must ensure that
   (a) the blade is removed from service and replaced,
   (b) the crack in the blade is repaired, or
(c) the crack is prevented from getting longer by slotting, centre punching, drilling or another effective means.

377(3) An employer must ensure that a circular saw that is repaired under subsection (1) or (2) is retensioned as necessary by a competent worker.

Band saw blades

378(1) An employer must ensure that a band saw blade, other than a shake band saw blade, with a crack that exceeds the limits specified in Schedule 8, Table 2, is
   (a) removed from service and replaced, or
   (b) the crack in the blade is repaired.

378(2) An employer must ensure that a band saw blade, other than a shake band saw blade, with a crack that does not exceed the limits specified in Schedule 8, Table 2, is
   (a) removed from service until the crack is repaired, or
   (b) the crack is prevented from getting longer by centre punching or another means.

378(3) An employer must ensure that a band saw that is repaired under subsection (1) or (2) is retensioned as necessary by a competent worker.

378(4) A worker must not use a shake band saw blade that is cracked.

Band saw wheels

379(1) Unless a manufacturer specifies or a professional engineer certifies otherwise, an employer must ensure that a cast steel band saw wheel measured 25 millimetres inboard from the rim edge has a minimum rim thickness
   (a) of 14 millimetres for wheels up to and including 1.8 metres in diameter,
   (b) of 16 millimetres for wheels more than 1.8 metres in diameter and up to and including 2.75 metres in diameter, and
   (c) of 17.5 millimetres for wheels more than 2.75 metres in diameter.

379(2) An employer must ensure that a band saw wheel that is more than 1.2 metres in diameter is tested for cracks at least once every 12 calendar months by a competent worker.

379(3) An employer must ensure that a band saw wheel that has been exposed to excessive heat is removed from service until the wheel manufacturer or a professional engineer certifies it is safe for continued use.
Power-fed circular saws

380(1) An employer must ensure that a power fed circular rip saw with horizontal power-driven infeed rolls has a sectional non-kickback device located in front of the saw blade across the full width of the feed rolls.

380(2) An employer must ensure that a power fed circular resaw has

(a) a splitter that is as high as the top of the saw, and

(b) a cover.

Cut-off saws

381(1) An employer must ensure that a hand-operated cut-off saw, other than a radial arm saw, is equipped with a device that returns the saw automatically to the back of the table when the saw is released at any point in its travel.

381(2) An employer must ensure that a limit device is used to prevent a swing or sliding cut-off saw from travelling past the outside edge of the cutting table.

Sawmill head rig

382(1) An employer must ensure that a circular head saw has adjustable guides and a splitter that

(a) is located not more than 75 millimetres from the back of the head saw, and

(b) extends not less than 250 millimetres above the carriage bench.

382(2) An employer must ensure that the upper half of a top saw on a circular head rig is covered.

382(3) An employer must ensure that circular head saw guide adjustment controls are operated remotely from the guides.

Sawmill log carriage

383(1) An employer must ensure that a sawmill log carriage has

(a) a substantial buffer stop at each end of the carriage travel,

(b) a carriage with a safety device that keeps the head blocks not less than 30 millimetres from the saw,

(c) each head block equipped with a dog, and

(d) sweepers at the front and back of the carriage to clear obstructions from the track.

383(2) A worker must not use frayed or worn rope, whether fibre or wire, on carriage drives.
383(3) An employer must ensure that a sawyer’s lever, operating the carriage drive mechanism, is designed and constructed to operate in the opposite direction from the direction the carriage travels if the operator’s position with respect to the carriage could put the operator in danger.

383(4) An employer must ensure that

(a) a sawmill with a device for turning logs has a hold-down device installed on the carriage, and

(b) a secure restraining device maintains the carriage drive control mechanism and the log-turning control in neutral if the operator is not at the controls.

Robots

384(1) An employer must ensure that the design, construction, installation, testing, start-up, operation and maintenance of an industrial robot system comply with CSA Standard Z434-03 (R2008), *Industrial Robots and Robot Systems – General Safety Requirements.*

384(2) to 384(8) Repealed

Teaching a robot

385 If a worker is teaching a robot, an employer must ensure that

(a) only the worker teaching the robot is allowed to enter the restricted work envelope,

(b) the robot system is under the sole control of the worker teaching the robot,

(c) if the robot is under drive power, it operates at slow speed only or at a speed that is deliberately selected and maintained by the worker teaching the robot,

(d) the robot cannot respond to a remote interlock or signal that would activate the robot, and

(e) the worker is outside the restricted work envelope before the robot is returned to automatic operation.
Part 26  Ventilation Systems

Application

386  This Part applies to work sites if a mechanical ventilation system controls worker exposure to

(a) an airborne contaminant that exceeds or is likely to exceed the occupational exposure limits prescribed in this Code,
(b) a biological contaminant that exceeds or is likely to exceed the occupational exposure limits prescribed in this Code,
(c) potentially hazardous dust, fumes, gas, mist, aerosol, smoke, vapour or other particulate of a kind or quantity that is given off by a process,
(d) an atmosphere that has flammable levels of gases, vapours, liquids or solids, or
(e) an atmosphere that has less than 19.5 percent or more than 23 percent by volume of oxygen.

Design

387(1) An employer must ensure that a ventilation system is

(a) designed, installed and maintained in accordance with established engineering principles, and
(b) maintained and operated according to the manufacturer’s specifications.

387(2) An employer must ensure that

(a) externally exhausted air from a ventilation system is, if reasonably practicable, prevented from entering a work site,
(b) make up air of a volume that does not compromise the effectiveness of the ventilation system and other ventilation systems is provided, and
(c) if it is a recirculating air system, the concentration of a contaminant controlled by the ventilation system and discharged within the work site from the system, if reasonably practicable, does not exceed 10 percent of the contaminant’s occupational exposure limit.

Safety

388(1) An employer must ensure that provision is made to warn workers immediately if a ventilation system fails, and to provide for their protection.
388(2) An employer must ensure that workers at the work site

(a) are trained in the correct use of the ventilation system,

(b) participate in the training, and

(c) use the ventilation system properly.
Part 27  Violence and Harassment

Hazard assessment

389 Violence and harassment are considered hazards for the purposes of Part 2.

Violence prevention plan

390(1) An employer must develop and implement a violence prevention plan that includes a violence prevention policy and violence prevention procedures.

390(2) The employer must develop and implement the violence prevention plan in consultation with

(a) the joint work site health and safety committee or the health and safety representative, if the employer is required to establish a committee or designate a representative, or

(b) affected workers, if the employer is not required to establish a committee or designate a representative.

Violence prevention policy

390.1 An employer must ensure that a violence prevention policy under section 390(1) includes the following:

(a) a statement that the employer is committed to eliminating or, if that is not reasonably practicable, controlling the hazard of violence;

(b) a statement that the employer will investigate any incidents of violence and take corrective action to address the incidents;

(c) a statement that the employer will not disclose the circumstances related to an incident of violence or the names of the complainant, the person alleged to have committed the violence, and any witnesses, except

(i) where necessary to investigate the incident or to take corrective action, or to inform the parties involved in the incident of the results of the investigation and any corrective action to be taken to address the incident,

(ii) where necessary to inform workers of a specific or general threat of violence or potential violence, or

(iii) as required by law;
(d) a statement that the employer will disclose only the minimum amount of personal information under clause (c)(ii) that is necessary to inform workers of a specific or general threat of violence or potential violence;

(e) a statement that the violence prevention policy is not intended to discourage a worker from exercising the worker’s rights pursuant to any other law.

AR 56/2018 s23

Violence prevention procedures

390.2 An employer must ensure that the violence prevention procedures under section 390(1) include the following:

(a) the measures the employer will take to eliminate or, if that is not reasonably practicable, control the hazard of violence to workers;

(b) information about the nature and extent of the hazard of violence, including information related to specific or general threats of violence or potential violence;

(c) the procedure to be followed by the employer when disclosing the information in clause (b), which must be in compliance with section 390.1(c) and (d);

(d) the procedure to be followed by a worker to obtain immediate assistance when an incident of violence occurs;

(e) the procedure to be followed by a worker when reporting violence;

(f) the procedure to be followed by the employer when

(i) documenting and investigating an incident of violence, and

(ii) implementing any measures to eliminate or control the hazard of violence that have been identified as a result of the investigation;

(g) the procedure to be followed by the employer when informing the parties involved in an incident of violence of

(i) the results of an investigation of the incident, and

(ii) any corrective action to be taken to address the incident.

AR 56/2018 s23

Domestic violence

390.3 When an employer is aware that a worker is or is likely to be exposed to domestic violence at a work site, the employer must take reasonable precautions to protect the worker and any other persons at the work site likely to be affected.

AR 56/2018 s23
Harassment prevention plan

390.4(1) An employer must develop and implement a harassment prevention plan that includes a harassment prevention policy and harassment prevention procedures.

390.4(2) The employer must develop and implement the harassment prevention plan in consultation with

(a) the joint work site health and safety committee or the health and safety representative, if the employer is required to establish a committee or designate a representative, or

(b) affected workers, if the employer is not required to establish a committee or designate a representative.

Harassment prevention policy

390.5 An employer must ensure that a harassment prevention policy under section 390.4(1) includes the following:

(a) a statement that the employer is committed to eliminating or, if that is not reasonably practicable, controlling the hazard of harassment;

(b) a statement that the employer will investigate any incidents of harassment and take corrective action to address the incidents;

(c) a statement that the employer will not disclose the circumstances related to an incident of harassment or the names of the complainant, the person alleged to have committed the harassment, and any witnesses, except

(i) where necessary to investigate the incident or to take corrective action, or to inform the parties involved in the incident of the results of the investigation and any corrective action to be taken to address the incident, or

(ii) as required by law;

(d) a statement that the harassment prevention policy is not intended to discourage a worker from exercising rights pursuant to any other law, including the Alberta Human Rights Act.

Harassment prevention procedures

390.6 An employer must ensure that the harassment prevention procedures under section 390.4(1) include the following:

(a) the procedure to be followed by a worker when reporting harassment;
(b) the procedure to be followed by the employer when documenting, investigating and preventing harassment;
(c) the procedure to be followed by the employer when informing the parties involved in an incident of harassment of
   (i) the results of an investigation of the incident, and
   (ii) any corrective action to be taken to address the incident.

AR 56/2018 s23

Review of plans

390.7(1) An employer must review the violence prevention plan and the harassment prevention plan, and revise the plans, if necessary.

390.7(2) The employer must carry out the review required by subsection (1) in consultation with

   (a) the joint work site health and safety committee or the health and safety representative, if the employer is required to establish a committee or designate a representative, or
   (b) affected workers, if the employer is not required to establish a committee or designate a representative.

390.7(3) With respect to the violence prevention plan, the review required by subsection (1) must take place on the earliest of the following:

   (a) when an incident of violence occurs;
   (b) if the joint work site health and safety committee or the health and safety representative, if applicable, recommends a review of the plan;
   (c) every 3 years.

390.7(4) With respect to the harassment prevention plan, the review required by subsection (1) must take place on the earliest of the following:

   (a) when an incident of harassment occurs;
   (b) if the joint work site health and safety committee or the health and safety representative, if applicable, recommends a review of the plan;
   (c) every 3 years.

AR 56/2018 s23

Training of workers

391 An employer must ensure that workers are trained in
(a) the recognition of violence and harassment,
(b) the policies, procedures and workplace arrangements that the employer has developed and implemented to eliminate or control the hazards of violence and harassment,
(c) the appropriate response to violence and harassment, including procedures for obtaining assistance, and
(d) the procedures for reporting, investigating and documenting incidents of violence and harassment.

Investigation and reporting of incidents

391.1 Sections 40(5)(b) to (d), (7) and (8) and 53 of the Act apply to incidents of violence or harassment.

Treatment or referral

391.2 An employer must ensure that a worker reporting an injury or adverse symptom resulting from an incident of violence or harassment is advised to consult a health professional of the worker’s choice for treatment or referral.

Entitlement to pay

392 When a worker is treated or referred by a physician under section 391.2 and if the treatment sessions occur during regular work hours, the employer at the work site where the incident occurred shall not make a deduction from the worker's pay or benefits for the time during which a worker attends the session.

Retail fuel and convenience store worker safety application

392.1 Sections 392.2 to 392.6 apply to gas stations, other retail fuelling outlets and convenience stores where workers are ordinarily present during business hours.

Additional requirements for violence prevention plan

392.2 An employer must ensure that the violence prevention plan contains the following procedures, policies and control measures, in addition to those required under sections 390, 390.1 and 390.2:
(a) safe cash-handling procedures, including procedures that minimize the amount of money readily accessible to a worker at the work site;
(b) where the work site is open to the public between the hours of 11:00 p.m. and 5:00 a.m.,
   (i) a time lock safe at the work site that cannot be opened by a worker between, at minimum, those hours;
   (ii) limiting the quantities of high-value items, including cash and lottery tickets, accessible at the work site between, at minimum, those hours;
   (iii) storing remaining high-value items in the time lock safe referred to in subclause (i) or securely elsewhere;
(c) maintaining good visibility into and out of the work site;
(d) limiting access by the public to the interior of any buildings at the work site;
(e) monitoring the work site by video surveillance;
(f) signs at the work site visible to the public indicating that
   (i) where the work site is open to the public between the hours of 11:00 p.m. and 5:00 a.m.,
      (A) the safe at the work site is a time lock safe that cannot be opened;
      (B) the quantity of high-value items such as cash and lottery tickets at the work site is limited;
   (ii) the work site is monitored by video surveillance;
(g) each worker working alone is provided with a personal emergency transmitter that is monitored by the employer or the employer’s designate.

Additional training required

392.3 In addition to any training under section 391, the employer must ensure that a worker is trained in the violence prevention plan requirements listed in section 392.2.

Review of violence prevention plan and worker training

392.4 The employer must ensure that the violence prevention plan requirements under section 392.2 and corresponding worker training under section 392.3 are reviewed and, if necessary, revised every 3 years, and whenever there is a change of circumstances that may affect the health and safety of workers.
Personal emergency transmitter

392.5 A worker working alone must at all times during the worker’s work shift wear the personal emergency transmitter referred to in section 392.2(g).

Mandatory fuel prepayment

392.6(1) An employer must require that customers prepay for fuel sold at gas stations and other retail fuelling outlets.

392.6(2) In addition to the requirement in subsection (1), an employer may implement procedures or use equipment as approved by a Director for payment for or sale of fuel, or the dispensing of fuel, to ensure worker safety.
Part 28 Working Alone

Application

393(1) This Part applies if

(a) a worker is working alone at a work site, and

(b) assistance is not readily available if there is an emergency or the worker is injured or ill.

393(2) Working alone is considered a hazard for the purposes of Part 2.

Precautions required

394(1) An employer must, for any worker working alone, provide an effective communication system consisting of

(a) radio communication,

(b) landline or cellular telephone communication, or

(c) some other effective means of electronic communication

that includes regular contact by the employer or designate at intervals appropriate to the nature of the hazard associated with the worker’s work.

394(1.1) Despite subsection (1), if effective electronic communication is not practicable at the work site, the employer must ensure that

(a) the employer or designate visits the worker, or

(b) the worker contacts the employer or designate at intervals appropriate to the nature of the hazard associated with the worker’s work.

394(2) and 394(3) Repealed
Part 29  Workplace Hazardous Materials Information System (WHMIS)

Definitions

394.1 In this Part,

“bulk shipment” means a shipment of a hazardous product contained in any of the following without intermediate containment or intermediate packaging:

(a) a vessel with a water capacity equal to or greater than 450 litres;
(b) a freight container, road vehicle, railway vehicle or portable tank;
(c) the hold of a ship;
(d) a pipeline;

“CAS Registry Number” means the identification number assigned to a chemical by the Chemical Abstracts Service division of the American Chemical Society;

“claim for disclosure exemption” means a claim filed under section 408;

“container” means a bag, barrel, bottle, box, can, cylinder, drum or similar package or receptacle, but does not include a storage tank;

“fugitive emission” means a substance that leaks or escapes from process equipment, a container, emission control equipment or a product;

“hazard class” means a hazard class listed in Schedule 2 of the Hazardous Products Act (Canada);

“hazard information” means information on the correct and safe use, storage, handling and manufacture of a hazardous product, including information relating to its health and physical hazards;

“hazardous product” means any product, mixture, material or substance classified in accordance with the regulations made under subsection 15(1) of the Hazardous Products Act (Canada) in a category or subcategory of a hazard class listed in Schedule 2 of that Act;

“hazardous waste” means a hazardous product that is intended for disposal, or is acquired or generated for recycling or recovery;

“label” means a group of written, printed or graphic information elements that relate to a hazardous product which group is designed to be affixed to, printed on or attached to the hazardous product or the container in which the hazardous product is packaged;
“laboratory sample” means a sample of a hazardous product that is packaged in a container that contains less than 10 kg of the hazardous product and is intended solely to be tested in a laboratory, but does not include a sample that is to be used
(a) by the laboratory for testing other products, mixtures, materials or substances, or
(b) for educational or demonstration purposes;
“manufactured article” means any article that is formed to a specific shape or design during manufacture, the intended use of which when in that form is dependent in whole or in part on its shape or design, and that, when being installed, if the intended use of the article requires it to be installed, and under normal conditions of use, will not release or otherwise cause an individual to be exposed to a hazardous product;
“mixture” means a combination of, or a solution that is composed of, two or more ingredients that, when they are combined, do not react with each other, but excludes any such combination or solution that is a substance;
“product identifier” with respect to a hazardous product, means the brand name, chemical name, common name, generic name or trade name;
“safety data sheet” means a document that contains information about a hazardous product, including information related to the hazards associated with any use, handling or storage of the hazardous product at a work site, in accordance with the regulations made under subsection 15(1) of the Hazardous Products Act (Canada);
“significant new data” means new data regarding the hazard presented by a hazardous product that
(a) change its classification in a category or subcategory of a hazard class,
(b) result in its classification in another hazard class, or
(c) change the ways to protect against the hazard presented by the hazardous product;
“substance” means any chemical element or chemical compound, that is in its natural state or that is obtained by a production process, whether alone or together with
(a) any additive that is necessary to preserve the stability of the chemical element or chemical compound,
(b) any solvent that is necessary to preserve the stability or composition of the chemical element or chemical compound, or
(c) any impurity that is derived from the production process;
“supplier” means a person who, in the course of business, imports or sells a hazardous product;
“supplier label” means the label provided by the supplier of a hazardous product that meets the requirements set out in the regulations made under subsection 15(1) of the *Hazardous Products Act* (Canada);

“work site label” with respect to a hazardous product means a label that contains

(a) a product identifier that is identical to that found on the safety data sheet for the hazardous product,

(b) information for the safe handling of the hazardous product, and

(c) reference to the safety data sheet for the hazardous product.

**Application**

**395(1)** Subject to subsections (3), (4) and (5), this Part applies to hazardous products at a work site.

**395(2)** An employer must ensure that a hazardous product is used, stored, handled or manufactured at a work site in accordance with this Part.

**395(3)** This Part does not apply if the hazardous product is

(a) wood or a product made of wood,

(b) tobacco or a tobacco product governed by the *Tobacco Act* (Canada),

(c) a hazardous waste, or

(d) a manufactured article.

**395(4)** Except for section 407, this Part does not apply if the hazardous product is a dangerous good, under the *Dangerous Goods Transportation and Handling Act*, to the extent that its handling, offering for transport or transport is subject to that Act.

**395(5)** Sections 398, 403, 404, 405, 406, 407 and 408 do not apply if the hazardous product is

(a) an explosive governed by the *Explosives Act* (Canada),

(b) a cosmetic, device, drug or food governed by the *Food and Drugs Act* (Canada),

(c) a product governed by the *Pest Control Products Act* (Canada),

(d) a nuclear substance that is radioactive governed by the *Nuclear Safety and Control Act* (Canada), or

(e) a product, material or substance packaged as a consumer product as defined in section 2 of the *Canada Consumer Product Safety Act* (Canada).
Hazardous waste

396 If a hazardous product is a hazardous waste generated at the work site, an employer must ensure that it is stored and handled safely using a combination of

(a) an appropriate means of identification, and
(b) instruction of workers on the safe handling of the hazardous waste.

Training

397(1) An employer must ensure that a worker who works with or near a hazardous product or performs work involving the manufacture of a hazardous product is trained in

(a) the content required to be on a supplier label and a work site label and the purpose and significance of the information on the label,
(b) the content required to be on a safety data sheet and the purpose and significance of the information on the safety data sheet,
(c) procedures for safely storing, using and handling the hazardous product,
(d) if applicable, the procedures for safely manufacturing the hazardous product,
(e) if applicable, the methods of identification referred to in section 402,
(f) the procedures to be followed if there are fugitive emissions, and
(g) the procedures to be followed in case of an emergency involving the hazardous product.

397(2) An employer must develop and implement the procedures referred to in subsection (1) in consultation with the joint work site health and safety committee or health and safety representative, if there is one.

Label required

398(1) Subject to subsection (5), an employer must ensure that a hazardous product or its container at a work site has a supplier label or a work site label on it.

398(2) Subject to any labelling exemptions in the Hazardous Products Regulations (Canada), an employer must not remove, modify or alter a supplier label on a container in which a hazardous product is received from a supplier if any amount of the hazardous product remains in the container.

398(3) If significant new data is provided to the employer from the supplier regarding the label content, the employer must update the supplier label or work site label as soon as this information is received.
398(4) Subject to any labelling exemptions in the *Hazardous Products Regulations* (Canada), if the supplier label on a hazardous product or its container is illegible or is removed or detached, an employer must immediately replace the label with another supplier label or a work site label.

398(5) An employer may store a hazardous product that does not have a supplier label or a work site label on it for not more than 120 days if the employer

(a) is actively seeking the supplier label or the information required for a work site label,

(b) posts a placard that complies with section 401, and

(c) ensures that a worker who works with or in proximity to the stored hazardous product

(i) knows the purpose of the placard and the significance of the information on it,

(ii) is trained in the procedures to be followed if there are fugitive emissions, and

(iii) is trained in the procedures to be followed in case of an emergency involving the hazardous product.

398(6) If a hazardous product is imported and received at a work site without a supplier label, the employer must apply a work site label.

398(7) An employer who receives an unpackaged hazardous product or a hazardous product transported as a bulk shipment must apply a label containing the information required on a supplier label or a work site label to the container of the hazardous product or to the hazardous product at the work site.

399 If an employer produces or manufactures a hazardous product for use at a work site, the employer must ensure that the hazardous product or its container has, at a minimum, a work site label on it.

400(1) If a hazardous product is decanted at a work site into a container other than the container in which it was received from a supplier, the employer must ensure that a work site label is applied to the container.

400(2) Subsection (1) does not apply to a portable container that is filled directly from a container that has a supplier label or a work site label if all of the hazardous product is required for immediate use and the hazardous product is...
(a) under the control of and used exclusively by the worker who filled the portable container,
(b) used only during the shift during which the portable container is filled, and
(c) the contents of the portable container are clearly identified on the container.

AR 87/2009 s400;56/2018

Placards

401(1) Sections 398, 399 and 400 do not apply if an employer posts a placard respecting a hazardous product that
   (a) is not in a container,
   (b) is in a container or in a form intended for export from Canada, or
   (c) is in a container that
      (i) is intended to contain the hazardous product for sale or other disposition, and
      (ii) is labelled, or is about to be labelled, in an appropriate manner having regard to the intended disposition.

401(2) A placard referred to in subsection (1) must
   (a) have the information required to be on a work site label printed large enough to be read by workers,
   (b) be big enough to be conspicuous, and
   (c) be located in a conspicuous place at the work area where the hazardous product is stored.

AR 87/2009 s401;56/2018

Transfer of hazardous products

402 Sections 398, 399 and 400 do not apply to a hazardous product at a work site if
   (a) the hazardous product is contained or transferred in
      (i) a piping system that includes valves,
      (ii) a reaction vessel, or
      (iii) a tank car, tank truck, ore car, conveyor belt or similar conveyance, and
   (b) the employer identifies the hazardous product by using colour coding, labels, placards or some other means of effective identification.

AR 87/2009 s402;56/2018
Laboratory samples

403(1) Section 398 does not apply to a hazardous product in a laboratory sample if

(a) the hazardous product is the subject of an exemption under subsection 5(4), 5(5) or 5(6) of the *Hazardous Products Regulations* (Canada), and

(b) the container of the laboratory sample is labelled with the information listed in subsection (2)(a) to (c) of this section in place of the information required by paragraph 3(1)(c) or 3(1)(d) of the *Hazardous Products Regulations* (Canada).

403(2) With respect to laboratory samples that are the subject of an exemption under subsection 5(4), 5(5) or 5(6) of the *Hazardous Products Regulations* (Canada), an employer must ensure that when such a laboratory sample is brought into the laboratory, it is packaged in a container that has a label with the following information printed on it:

(a) the chemical name or generic chemical name of any material or substance in the hazardous product that is classified in a category or subcategory of a health hazard class and is present above the relevant concentration limit or is present at a concentration that results or would result in the mixture being classified in a category or subcategory of any health hazard class, if the health hazard class is known to the supplier or the employer;

(b) the emergency telephone number that will enable the caller to obtain hazard information on the hazardous product;

(c) the statement “Hazardous Laboratory Sample. For hazard information or in an emergency call”, followed by the emergency telephone number referred to in clause (b).

403(3) Where a hazardous product is in a container other than the container in which it was received from the supplier or the hazardous product is manufactured and used in a laboratory, the employer is exempt from section 400 if

(a) the hazardous product

(i) is a laboratory sample,

(ii) is intended solely for the use of analysis, testing or evaluation in a laboratory, and

(iii) is clearly identified,

and

(b) the provisions of section 397 are complied with.

403(4) Where a hazardous product is produced at a work site and is in a container for the sole purpose of use, analysis, testing or evaluation in a laboratory, the employer is exempt from section 400 if
(a) the hazardous product
   (i) is not removed from the laboratory, and
   (ii) is clearly identified,
   and
(b) the provisions of section 397 are complied with.

Safety data sheet — supplier

404(1) An employer who acquires a hazardous product for use at a work site must obtain a supplier safety data sheet for that hazardous product unless the supplier is exempted from the requirement to provide a safety data sheet by the Hazardous Products Regulations (Canada).

404(2) An employer may store a hazardous product for which there is no supplier safety data sheet for not more than 120 days if the employer is actively seeking the supplier safety data sheet.

Safety data sheet — employer

405(1) An employer must prepare a safety data sheet for a hazardous product produced or manufactured at a work site.

405(2) Subsection (1) does not apply to a fugitive emission or an intermediate product undergoing reaction within a reaction vessel.

405(3) An employer may provide a safety data sheet in a format different from the supplier safety data sheet or containing additional hazard information if
   (a) the supplier safety data sheet is available at the work site, and
   (b) the safety data sheet, subject to section 408,
      (i) includes the information required for a supplier safety data sheet, and
      (ii) states that the supplier safety data sheet is available at the work site.

Information current

406(1) The employer must ensure that the safety data sheet for a hazardous product received at the time of purchase from the supplier is the most current version.
406(2) If significant new data are provided to the employer from the supplier regarding the safety data sheet content, the employer must update the safety data sheet referred to in subsection (1)
   (a) as soon as reasonably practicable, and, in any case,
   (b) not more than 90 days after significant new data are provided to the employer.

Availability of safety data sheet

407 An employer must ensure that the safety data sheet required by this Part is readily available at a work site to workers who may be exposed to a hazardous product and to the joint work site health and safety committee or health and safety representative, if there is one.

Claim for disclosure exemption

408 An employer may file a claim in accordance with the *Hazardous Materials Information Review Act* (Canada) that the following information is confidential business information and is exempt from disclosure on a label or a safety data sheet required under this Part:
   (a) in the case of a material or substance that is a hazardous product,
      (i) the chemical name of the material or substance,
      (ii) the CAS registry number, or any other unique identifier, of the material or substance, and
      (iii) the chemical name of any impurity, stabilizing solvent or stabilizing additive that is present in the material or substance, that is classified in a category or subcategory of a health hazard class under the *Hazardous Products Act* (Canada) and that contributes to the classification of the material or substance in the health hazard class under that Act;
   (b) in the case of an ingredient that is in a mixture that is a hazardous product,
      (i) the chemical name of the ingredient,
      (ii) the CAS registry number, or any other unique identifier, of the ingredient, and
      (iii) the concentration or concentration range of the ingredient;
   (c) in the case of a material, substance or mixture that is a hazardous product, the name of any toxicological study that identifies the material or substance or any ingredient in the mixture;
(d) the product identifier of a hazardous product, being its chemical name, common name, generic name, trade name or brand name;

(e) information about a hazardous product, other than the product identifier, that constitutes a means of identification;

(f) information that could be used to identify a supplier of a hazardous product.

Interim non-disclosure

409(1) Subject to subsection (2), an employer who claims an exemption referred to in section 408 in accordance with the Hazardous Materials Information Review Act (Canada) may

(a) delete the information that is the subject of the claim for exemption from the safety data sheet for the hazardous product, and

(b) remove a supplier label and replace it with a work site label that complies with this Part.

409(2) An employer may delete the confidential business information in respect of which a claim has been made under section 408 from the safety data sheet from the date the employer files the claim for exemption until the final disposition by Health Canada of the proceedings in relation to the claim, if the employer discloses on the safety data sheet and, where applicable, on the label of the product or its container

(a) a statement that the claim for exemption was filed,

(b) the date on which the claim was filed, and

(c) the registry number assigned to the claim for exemption under the Hazardous Materials Information Review Act (Canada).

409(3) An exemption is valid for 3 years after the date of determination by Health Canada that the information is confidential business information.

Exemption from disclosure

410(1) If an employer is notified that a claim for exemption under section 408 is valid, the employer may, subject to subsection (2),

(a) remove the supplier label and replace it with a work site label that complies with this Part, and

(b) delete the confidential business information from the safety data sheet for the hazardous product.
410(2) An employer may delete confidential business information from a hazardous product’s safety data sheet label if the employer includes on its safety data sheet and, if applicable, on its label or the container in which it is packaged,

(a) a statement that an exemption from disclosure has been granted,
(b) the date of the decision by Health Canada granting the exemption, and
(c) the registry number assigned to the claim for exemption under the Hazardous Materials Information Review Act (Canada).

410(3) The information referred to in subsection (2) must be included for a period of 3 years beginning not more than 30 days after the final disposition of the claim for exemption.

Duty to disclose information

411(1) An employer who manufactures a hazardous product must give, as quickly as possible under the circumstances, the source of toxicological data used in preparing a safety data sheet on request to

(a) an officer,
(b) the joint work site health and safety committee or health and safety representative, or
(c) if there is no joint work site health and safety committee or health and safety representative, a representative of concerned workers at the work site.

411(2) The Hazardous Materials Information Review Act (Canada) applies to the disclosure of information under subsection (1).

Information — confidential

412(1) If an officer or other official working under the authority of the Hazardous Products Act (Canada) obtains information under paragraph 46(2)(e) of the Hazardous Materials Information Review Act (Canada), the officer or other official

(a) must keep the information confidential, and
(b) must not disclose it to any person except in accordance with this Part and for the purposes of the administration or enforcement of the Hazardous Products Act (Canada) or the Act.

412(2) A person to whom information is disclosed under subsection (1)(b)

(a) must keep the information confidential, and
(b) must not disclose it to any person except in accordance with this Part and for the purposes of the administration or enforcement of the *Hazardous Products Act* (Canada) or the Act.

**Information to medical professional**

**413(1)** An employer must give information that the employer has, including confidential business information exempted from disclosure under this Part, to a medical professional for the purpose of making a medical diagnosis or treating a worker in an emergency.

**413(2)** A person to whom confidential business information is given under subsection (1) must not give the information to another person except for the purpose of treating a worker in an emergency.

**413(3)** A person to whom confidential business information is given under subsection (2) must keep the information confidential.

**Limits on disclosure**

**414(1)** A person must not use or disclose confidential business information exempted from disclosure under this Part except in accordance with sections 412 and 413.

**414(2)** Subsection (1) does not apply to a person who makes a claim for exemption or to a person acting with that person’s consent.
Requirements Applicable to Specific Industries and Activities

Part 30 Demolition

Worker in charge

415 An employer must ensure that a competent worker designated by the employer is in charge of the demolition work at all times while work is in progress.

Location of equipment

416 An employer must ensure that temporary offices and tool boxes are outside of the range of falling materials.

Hazardous substances

417 Before demolition begins and while demolition work continues, an employer must ensure that

(a) all chemical and biological substances that may be hazardous to workers during demolition are removed from the structure or the part of the structure that is being demolished, and

(b) existing concrete at the work site is not disturbed or removed until any embedded facilities have been isolated or their location marked in accordance with section 447.

Use of explosives

418 If a structure is to be demolished using explosives, an employer must ensure that a competent person develops a demolition procedure to protect the health and safety of workers.

Disconnecting services

419 An employer must ensure that

(a) all utilities are disconnected before demolition begins, and

(b) written confirmation of the disconnection by the person who disconnects the utilities is available at the work site.

Materials chute

420(1) An employer must ensure that a materials chute that is at an angle of more than 45 degrees from the horizontal is totally enclosed.
420(2) An employer must ensure that

(a) workers cannot enter an area into which material is dropped, thrown or conveyed by a materials chute, and

(b) conspicuous warning signs in the area advise of the danger.

Dismantling buildings

421(1) An employer must ensure that if a building or structure is being demolished,

(a) all glass and windows on the exterior walls of the building or structure and adjacent to a public walkway are removed before demolition begins,

(b) if the demolition may affect the stability of an adjoining building or structure, the demolition is carried out in accordance with procedures certified by a professional engineer that safeguard the stability of the adjoining structure,

(c) if tensioned steel cables or bars are known to be in the building or structure, demolition procedures are certified and supervised by a professional engineer,

(d) if there are workers in the building or structure during the demolition, the demolition is performed floor by floor from the top down,

(e) steel structures are dismantled column length by column length and tier by tier,

(f) a structural member that is being removed

(i) is not under stress, other than its own weight, and

(ii) is secured or supported to prevent unintentional movement, and

(g) unless it is being demolished at the time, a wall or other part of the building or structure is not left unstable or in danger of collapsing unintentionally.

421(2) A person must not allow materials or debris to accumulate in a building or structure being demolished if the accumulation could result in the collapse of a part of the building or structure.

Building shaft demolitions

422 An employer must ensure that a free-standing scaffold is used in the demolition of a building shaft from the inside of the shaft.
Part 31  Diving Operations

Application

423(1) This Part applies to diving operations performed by workers who are diving at a work site.

423(2) This Part does not apply to sport or recreational diving or to a person instructing others in sport or recreational diving.

423(3) If the requirements of this Part conflict with a requirement under another Part, the requirements of this Part prevail.

Employer responsibilities

424 An employer must ensure that diving operations meet the requirements of

(a) CSA Standard CAN/CSA-Z275.1-05, Hyperbaric Facilities,

(b) CSA Standard CAN/CSA-Z275.2-04, Occupational Safety Code for Diving Operations, and

(c) CSA Standard CAN/CSA-Z275.4-02, Competency Standard for Diving Operations.

425 - 436 Repealed

Intakes, pipes and tunnels

437 Despite Clause 3.5.3.4 of CSA Standard Z275.2-04, Competency Standard for Diving Operations, an employer must ensure that the flow through the intake of a pipe, tunnel, duct or similar installation in the vicinity of a dive

(a) is stopped and the intake mechanism is locked out before the dive begins, and

(b) is not restarted until after the diver leaves the water.

438 - 440 Repealed
Part 32  Excavating and Tunnelling

Disturbing the ground

441  For the purpose of this Part, ground is disturbed if a work operation or activity on or under the existing surface results in a disturbance or displacement of the soil, but not if the disturbance or displacement is a result only of

(a)  routine, minor road maintenance,

(b)  agricultural cultivation to a depth of less than 450 millimetres below the ground surface over a pipeline, or

(c)  hand-digging to a depth of no more than 300 millimetres below the ground surface, so long as it does not permanently remove cover over a buried facility.

Classification of soil type

442(1)  For the purpose of this Part, soil is classified as “hard and compact” if it closely exhibits most of the following characteristics:

(a)  it is hard in consistency and can be penetrated only with difficulty by a small, sharp object;

(b)  it is very dense;

(c)  it appears to be dry;

(d)  it has no signs of water seepage;

(e)  it is extremely difficult to excavate with hand tools;

(f)  it has not been excavated before.

442(2)  For the purpose of this Part, soil is classified as “likely to crack or crumble” if

(a)  it has been excavated before but does not exhibit any of the characteristics of “soft, sandy or loose” soil, or

(b)  it closely exhibits most of the following characteristics:

(i)  it is stiff in consistency and compacted;

(ii)  it can be penetrated with moderate difficulty with a small, sharp object;

(iii)  it is moderately difficult to excavate with hand tools;

(iv)  it has a low to medium natural moisture content and a damp appearance after it is excavated;

(v)  it exhibits signs of surface cracking;

(vi)  it exhibits signs of localized water seepage.
**442(3)** For the purposes of this Part, soil is classified as “soft, sandy or loose” if it closely exhibits most of the following characteristics:

(a) it is firm to very soft in consistency, loose to very loose;
(b) it is easy to excavate with hand tools;
(c) it is solid in appearance but flows or becomes unstable when disturbed;
(d) it runs easily into a well-defined conical pile when dry;
(e) it appears to be wet;
(f) it is granular below the water table, unless water has been removed from it;
(g) it exerts substantial hydraulic pressure when a support system is used.

**442(4)** If an excavation contains soil of more than one soil type, for the purposes of this Part an employer must operate as if all of it is the soil type with the least stability.

### Soil stabilization

**443(1)** Subject to subsection (2), an employer must stabilize the soil in

(a) an excavation by shoring or cutting back, or
(b) a tunnel, underground shaft or open pit mine by shoring.

**443(2)** An employer may stabilize the soil in an excavation, tunnel, underground shaft or open pit mine using an artificial soil stabilization technique, including freezing soil by artificial means or grouting if the process used is

(a) designed by a professional engineer to control soil conditions, and
(b) performed in accordance with the professional engineer’s specifications.

**443(3)** A person must not use natural freezing of the soil as an alternative or partial alternative to a temporary protective structure, or to stabilize the soil in an excavation, tunnel or underground shaft.

### Marking an excavation

**444** If there is a danger of a worker or equipment falling into an excavation, an employer must ensure that workers are made aware of the excavation through flagging, marking, safeguards or other appropriate and effective means.

### Water hazard

**445** An employer must ensure that an excavation that a worker may be required or permitted to enter is kept free of an accumulation of water that may pose a hazard to the worker.
Worker access

446(1) An employer must provide workers with a safe means of entering and leaving an excavation, tunnel or underground shaft.

446(2) An employer must ensure that a worker does not enter an excavation, tunnel or underground shaft that does not comply with this Part.

446(3) A worker must not enter an excavation, tunnel or underground shaft that does not comply with this Part.

Locating buried or concrete-embedded facilities

447(1) For the purposes of sections 447(1.1) and 448, an owner means an owner or the owner’s designee of a pipeline that is within 30 metres of the work site or any other buried or concrete-embedded facility that may be affected by the ground disturbance or removal of existing concrete.

447(1.1) Before the ground is disturbed or existing concrete is removed at a work site, an employer must

(a) contact the owner,

(b) advise the owner of the proposed activities,

(c) ask the owner to identify and mark the location of the buried or concrete-embedded facility, and

(d) not begin disturbing the ground or removing the existing concrete until buried or concrete-embedded facilities have been identified and their locations marked.

447(2) An employer must ensure that workers are aware of locate marks for buried or concrete-embedded facilities.

447(3) An employer must ensure that steps are taken to re-establish the locate marks for buried or concrete-embedded facilities if activities at the work site move or destroy the locate marks.

447(4) Despite subsection (1.1), an employer may use as-built record drawings of the buried or concrete-embedded facilities for locating the buried or concrete-embedded facilities if

(a) the work does not require excavation or removal of the soil, ground, or existing concrete, and

(b) the ground is penetrated to a depth of 1 metre or less or the existing concrete is penetrated to a depth of 150 millimetres or less.
(5) The as-built record drawings referred to in subsection (4) must be certified by the owner of the buried or concrete-embedded facility as the most current drawings of record that indicate the constructed location of the buried or concrete-embedded facility.

AR 87/2009 s447;56/2018

Exposing buried facilities

448(1) An employer must ensure that work with mechanical excavation equipment is not permitted within the hand expose zone of a buried facility until the buried facility has been exposed to sight

(a) by hand digging,

(b) by a non-destructive technique acceptable to the owner of the buried facility, or

(c) by a method equivalent to clause (a) or (b).

448(2) Despite subsection (1), an employer may use mechanical excavation if doing so does not present a hazard and

(a) if the buried facility is an electrical cable or conduit, the employer must ensure that

(i) it is grounded and isolated so that its disconnection is visible, and

(ii) the owner of the electrical cable or conduit is notified of the operation before it begins, or

(b) if the buried facility is not an electrical cable or conduit, the employer ensures that

(i) it is no longer in use, and

(ii) the owner of the buried facility gives the employer written consent to excavate or remove the facility.

(c) - (e) Repealed

448(3) An employer may reduce the width of a hand expose zone for a high pressure pipeline to within 1 metre on each side of the pipeline locate marks if

(a) the high pressure pipeline is not governed by the Pipeline Act, and

(b) the employer obtains written approval from the owner of the high pressure pipeline.

448(4) If the ground that will be disturbed lies within a pipeline right-of-way, an employer must

(a) contact the operator or licensee of the pipeline, and

(b) get their consent to disturb the ground.
448(5) An employer must not allow the use of mechanical excavation equipment within 600 millimetres of a buried pipeline unless the use of the equipment is under the direct supervision of a representative of the owner of the buried pipeline.

448(5.1) If an employer, on behalf of an electric utility, undertakes emergency work that
(a) involves ground disturbance to a depth of no more than 500 millimetres below the ground surface,
(b) is on the horizontal alignment or right-of-way of an electric utility structure, and
(c) is determined by the employer to be in a location where no buried facilities are present in the area affected by the work,

the employer is exempt from the requirements of subsections (1) through (5).

448(6) An employer must ensure that any exposed buried facilities are protected and supported so that workers are not injured.

448(7) If a pipeline is exposed during a work operation, an employer must notify the pipeline operator or licensee before backfilling the excavation.

Exemption
449 Sections 450 to 459 and sections 461 to 464 do not apply to an excavation if a professional engineer certifies that the ground formation is and will remain stable, free from cave-ins, sliding or rolling materials and other hazards associated with the workings that may compromise worker safety.

Methods of protection
450(1) Before a worker begins working in an excavation that is more than 1.5 metres deep and closer to the wall or bank than the depth of the excavation, an employer must ensure that the worker is protected from cave-ins or sliding or rolling materials by
(a) cutting back the walls of the excavation to reduce the height of the remaining vertical walls, if any, to no more than 1.5 metres for “hard and compact soil” and “likely to crack or crumble soil”,
(b) installing temporary protective structures, or
(c) using a combination of the methods in clauses (a) and (b).

450(2) Subsection (1) does not apply if a trench is constructed in solid rock throughout the entire trench.

Cutting back walls
451 If the walls of an excavation are cut back, an employer must ensure that
(a) if the soil is classified as “hard and compact soil”, the walls are sloped to within 1.5 metres of the bottom of the excavation at an angle of not less than 30 degrees measured from the vertical,

(b) if the soil is classified as “likely to crack or crumble soil” the walls are sloped to within 1.5 metres of the bottom of the excavation at an angle of not less than 45 degrees measured from the vertical, and

(c) if the soil is classified as “soft, sandy or loose soil” the walls are sloped from the bottom of the excavation at an angle of not less than 45 degrees measured from the vertical.

Loose materials

452 An employer must ensure that loose materials are scaled and trimmed from the sides of an excavation if workers may be on or near the sides.

Spoil piles

453 An employer must ensure that a spoil pile is piled so that

(a) the leading edge of the pile is at least 1 metre away from the edge of the excavation,

(b) the slope of a spoil pile adjacent to the excavation is at an angle of not more than 45 degrees from the horizontal, and

(c) loose materials are scaled and trimmed from the spoil pile.

Power pole support

454 An employer must ensure that work that disturbs the ground in the vicinity of an overhead power line is performed in a manner that does not reduce the original support provided for power line poles.

Safe entry and exit

455(1) An employer must ensure that if a worker is required to enter a trench that is more than 1.5 metres deep, a safe point of entering and leaving is located not more than 8 metres from the worker.

455(2) An employer must ensure that if a worker is in a trench that is more than 1.5 metres deep, the trench is supported or sloped so that the worker can reach the safe point in order to enter and leave.
Temporary protective structures

456(1) An employer must ensure that temporary protective structures in an excavation

(a) 3 metres deep or less are of sufficient strength to prevent the walls of the excavation from caving in or otherwise moving into the excavation, and

(b) more than 3 metres deep are designed, constructed and installed in accordance with the specifications of a professional engineer.

456(2) The specifications of a professional engineer for subsection (1)(b) must include

(a) the size and specifications of the structure, including the type and grade of materials used in its construction, and

(b) the loads for which the structure is designed.

456(3) An employer must ensure that, before beginning an excavation, a foundation that may be affected by the excavation is supported by a temporary protective structure designed, constructed and installed in accordance with the specifications of a professional engineer.

Alternatives to temporary protective structures

457(1) Despite section 456, an employer may install the following as temporary protective structures in trenches:

(a) if the trenches vary in depth from 1.5 metres to 6 metres, shoring, stringers and bracing constructed of lumber that complies with Schedule 9, or a material that has equal or greater properties to those of the lumber;

(b) exterior grade plywood as a substitute for 38 millimetre shoring elements if

(i) the plywood meets the requirements of CSA Standard O121-08, Douglas Fir Plywood or CSA Standard O151-04, Canadian Softwood Plywood,

(ii) the plywood is at least 19 millimetres thick,

(iii) the trench is not more than 2.7 metres deep,

(iv) uprights are installed at intervals of not more than 600 millimetres centre-to-centre,

(v) cross braces do not bear directly on the plywood, and

(vi) cross braces bearing on uprights or walers are located at all joints in the plywood sheathing.

457(2) Despite subsection (1)(a), screw jacks, hydraulic equipment or other apparatus may be used as shoring, stringers or bracing if they are at least equivalent in strength and reliability to the shoring, stringers or bracing described in Schedule 9.
457(3) Despite subsection (1)(a) if the trench is less than 2.4 metres deep and in soil classified as “hard and compact” an employer does not have to use stringers.

457(4) Despite section 456, an employer may install additional protection certified by a professional engineer in trenches to compensate for passing vehicular traffic, working machinery or a heavy object placed within a distance equal to the depth of the trench, measured from the near edge of the bottom of the trench to the traffic, machinery or heavy object.

457(5) Despite section 456, an employer may install additional protection certified by a professional engineer in a trench to compensate for the stress created because the trench is adjacent to or abuts a building or other structure.

**Installation of shoring, stringers or bracing**

458(1) An employer must ensure that a worker who installs shoring, stringers or bracing uses a ladder and works down from the top of the trench, installing each brace in descending order.

458(2) An employer must ensure that a worker who removes shoring, stringers or bracing uses a ladder and works upward from the bottom of the trench, removing each brace in ascending order.

458(3) A worker must install shoring, stringers or bracing in accordance with subsection (1) and remove them in accordance with subsection (2).

458(4) Despite subsections (2) and (3), if the quality of the ground in which a trench has been dug has deteriorated during operations to the extent that it is unsafe to use the method of removal required by subsection (2), an employer must ensure that the shoring, stringers or bracing are removed using a method that does not require the worker to be in the trench.

**Access for powered mobile equipment**

459 An employer must ensure that the open side of an excavation or a route used by powered mobile equipment to gain access to an excavation has a barrier high enough to stop the equipment from sliding or rolling into the excavation.

**Dumping block**

460 An employer must ensure that if powered mobile equipment may go over a bank or enter a dump opening while it is discharging its load, the equipment is effectively stopped or controlled by

(a) an anchored block,

(b) a ridge of material acting as a backstop, or
(c) a designated signaller with a stop signal.

Underground shafts

461(1) An employer must ensure that, during the excavation of an underground shaft that is between 1.5 metres and 6 metres deep, the walls of the shaft from the top down are retained by temporary protective structures strong enough to prevent the walls from collapsing or caving in.

461(2) An employer must ensure that, during the excavation of an underground shaft 6 metres or more deep, the walls of the shaft from the top down are retained by temporary protective structures certified by a professional engineer as strong enough to prevent the walls from collapsing or caving in.

461(3) An employer must ensure that

(a) a solid fence or equally effective means of preventing workers, materials and equipment from falling into the shaft is provided around an underground shaft opening, and

(b) gates not less than 1 metre high are installed at each entrance of an underground shaft and are kept closed when they are not being used.

461(4) Workers must keep a gate to the entrance of an underground shaft closed when it is not being used.

461(5) An employer must ensure that an underground shaft is provided with suitable and efficient machinery or another device for keeping the shaft free of accumulations of water.

Drilled or bored underground shaft

462(1) An employer must ensure that

(a) a worker who is required to enter a drilled or bored underground shaft is protected by a casing or temporary protective structure, and

(b) the casing or temporary protective structure extends and remains at least 300 millimetres above surface of the ground where the shaft is drilled or bored.

462(2) An employer must ensure that a casing or temporary protective structure referred to in subsection (1) is certified by a professional engineer as having sufficient strength to resist the shifting of the surrounding materials.

462(3) Subject to subsection (4), if a worker in a belled area of an underground shaft is exposed to falling materials and is unable to stand clear of the area, an employer must ensure that the worker precedes each load of excavated material to the surface.
462(4) If a worker referred to in subsection (3) cannot precede each load to the surface, an employer must ensure that

(a) the worker accompanies each load if the equipment is designed to safely transport both the worker and the excavated material simultaneously, and

(b) safe work procedures are prepared that include the procedures to be followed when the worker and the excavated material are moved simultaneously.

Prohibition

463 A worker must not enter a belled area of a drilled or bored underground shaft if the worker is not protected by temporary protective structures.

Tunnel

464(1) An employer must ensure that, during the excavation of a tunnel, the walls of the tunnel from the top down are retained by temporary protective structures certified by a professional engineer as strong enough to prevent the walls from collapsing or caving in.

464(2) An employer must ensure that a tunnel is provided with suitable and efficient machinery or another device for keeping the tunnel free from accumulations of water.
Part 33 Explosives

Application

465(1) This Part applies to the use of explosives at a work site other than a mine site.

465(2) This Part applies to the industrial use of explosives for the high energy welding of materials, including pipe and power transmission lines.

465(3) This Part does not apply to the use of explosive actuated fastening tools at a work site.

Burning material

466(1) An employer must ensure that no person smokes tobacco or burns material with 15 metres of an explosive.

466(2) A person must not smoke tobacco or burn material within 15 metres of an explosive.

Safe work procedures

467(1) An employer must prepare safe work procedures specific to the blasting activities undertaken by the employer.

467(2) The safe work procedures for the handling of pyrotechnic and special effects devices and explosives must be based on

(a) NFPA Standard 1123, Code for Fireworks Display (2006 Edition), and


Blasters

468(1) An employer must ensure that a worker who handles, prepares, loads, fires, burns or destroys an explosive is

(a) a blaster, or

(b) under the direct supervision of a blaster.

468(2) An employer must ensure that a blasting area and all supplies and equipment in the blasting area are under the direction and control of a blaster before blasting operations are allowed to begin and during blasting operations.

468(3) If there are 2 or more blasters working at a blasting area, the employer must designate the responsibility under subsection (2) to one of them.

468(4) A blaster in charge of a blasting operation must
(a) ensure that the blasting operation is carried out in accordance with the employer’s safe work procedures and this Code, and  
(b) exercise direct control of the blasting area.

**Reporting incidents involving explosives**

469 An employer must include the following in a report under section 40(1) of the Act on an incident arising from an unplanned or uncontrolled explosion or fire:

(a) the name of the blaster;  
(b) the blaster’s permit number, if any, and the issuer of the permit;  
(c) the date, time and place of the incident;  
(d) the make, type and date code of the explosives;  
(e) the type and method of detonation;  
(f) the purpose for which the explosives were being used;  
(g) the make, type and size of detonator used;  
(h) the conditions at the site;  
(i) the names of injured persons, if any;  
(j) the names and addresses of witnesses.

**Handling Explosives**

**Canadian guidelines**

470(1) An employer must ensure that a blaster complies with, and a blaster must comply with, *Blasting Explosives and Detonators Storage, Possession, Transportation, Destruction and Sale* (M82-8/1983), Revised 1993, published by Natural Resources Canada.  

470(2) An employer must ensure that a magazine is constructed in accordance with *Storage Standards for Industrial Explosives* (M81-7/2001E) published by Natural Resources Canada.

**Intermittent storage**

471 An employer and a blaster must ensure that explosives are returned to the appropriate magazine between periods of work.
Light sources in magazines

472 An employer must ensure that artificial light sources used in a magazine are of such closed and protected construction, position or character that they will not cause a fire or explosion when lit or if they are dropped.

Transporting explosives

473(1) An employer must ensure workers comply with the Dangerous Goods Transportation and Handling Act and the Explosives Act (Canada) when transporting explosives.

473(2) An employer must ensure that only the person authorized by the employer drives or is a passenger in a vehicle that is transporting explosives or detonators.

473(3) An employer and a blaster must ensure that the leg wires of electric detonators are shunted and folded while they are being transported.

473(4) An employer must ensure that vehicles transporting explosives have fire extinguishers that are

(a) in good working order,

(b) located and attached to the vehicle in such a manner as to be readily available for use at all times, and

(c) in the quantity and with the rating set out in Schedule 10, Table 1.

Oldest used first

474 A blaster must ensure that the oldest explosive is taken from a magazine first and is used first.

Deteriorated or damaged explosive

475 An employer must ensure that a deteriorated or damaged explosive is

(a) not used in any blasting operation, and

(b) destroyed or disposed of safely by a blaster.

Unused explosives

476 An employer must ensure that unused explosives, fuse assemblies or detonators are

(a) stored in accordance with this Code, or

(b) destroyed or disposed of safely by a blaster.
Appropriate quantities

477(1) An employer must ensure that explosives are brought to a work site in charge strengths appropriate to the blasting operation at the work site.

477(2) A blaster must not remove from the magazine more explosives than are required to complete each task.

477(3) A blaster must ensure that a charge is sectioned or cut only if there is no reasonable alternative available.

Cutting or piercing

478 An employer and a blaster must ensure that an explosive is sectioned, cut or pierced only

(a) with tools made of non-sparking material, and

(b) on a clean, wooden surface free from grit or other foreign matter.

Cartridge explosives

479(1) An employer must ensure that cartridge explosives are not removed from their original outer cover.

479(2) A person must not remove a cartridge explosive from its original outer cover.

Tools

480 An employer must provide workers with standard crimping tools and a safe location for

(a) crimping detonators to detonating cord, and

(b) cutting fuses.

Priming

481(1) A blaster must ensure that

(a) a charge is primed only at the blasting site, and

(b) all explosives, other than the total charge to be loaded, are kept in a magazine.

481(2) A blaster must ensure that a charge is not primed in a magazine or a place where other explosives are stored.

481(3) An employer and a blaster must ensure that workers do not assemble primed charges before the hole drilling operation is complete.
481(4) An employer and a blaster must ensure that workers prepare and load one charge at a time, and then only for the drill hole or bore hole at which they are working.

**Length of safety fuse assemblies**

482 A blaster must ensure that safety fuse assemblies used in a blasting operation are at least 1 metre long.

**Detonators**

483 A blaster must ensure that detonators made by different manufacturers are not used together in a single blasting circuit.

**Storms**

484 An employer and a blaster must ensure that a blasting operation using electric detonators is not performed during or on the approach of an electrical storm or a severe dust storm.

**Drilling**

**Drilling location**

485 An employer and a blaster must ensure that a worker does not drill in or adjacent to a drill hole or bore hole that contains, or may contain, an explosive that could be detonated by the drilling operation.

**Bootleg**

486(1) An employer and a blaster must ensure that a worker examines a bootleg and, if possible, it is washed out or blown out before a worker drills in that area.

486(2) If a worker finds an explosive in a bootleg, the employer and blaster must ensure that a charge is promptly inserted and detonated to destroy the explosive in the bootleg.

**Size of drill hole**

487 An employer and a blaster must ensure that a drill hole or borehole is big enough to allow a worker to insert the explosive charge without using excessive force.

**Prohibition**

488(1) A person must not look directly into a drill hole during a blasting operation.

488(2) An employer and a blaster must ensure that a worker does not look directly into a drill hole during a blasting operation.
Loading

Unwinding detonator leg wires

489(1) An employer and a blaster must ensure that a worker unravels or unwinds detonator leg wires slowly when a charge is lowered into a drill hole or borehole.

489(2) A worker must not unravel or unwind detonator leg wires by

(a) throwing them on the ground, or

(b) dragging them along the ground.

Static electricity

490 An employer and a blaster must ensure that the build-up of static electricity is minimized at a work site where workers are handling explosives.

Tamping explosives

491(1) An employer must ensure that loading poles, tamping poles and pole extension fittings are made of non-sparking, anti-static material.

491(2) A blaster must ensure that a worker does not use excessive force when tamping explosives.

Sequential firing

492 A blaster must ensure that detonating connectors used to provide sequential firing are delayed to minimize misfires resulting from cutting off holes.

Detonation within 30 days

493 An employer must ensure that workers detonate all loaded drill holes or bore holes within 30 calendar days of the date they are loaded unless an extension of that period is approved by a Director of Inspection.

Detonator leg wires

494(1) An employer and a blaster must ensure that detonator leg wires of loaded drill holes and bore holes

(a) are not exposed for more than 600 millimetres above ground level,

(b) are shunted, and

(c) are wrapped on a wooden or plastic lath or a wire pin flag.
494(2) The employer must ensure that the position of the drill hole or bore hole is marked by setting the base of the wooden or plastic lath or wire pin flag in the drill hole or bore hole.

Testing detonators and circuits

495(1) An employer and a blaster must ensure that all electric detonators and the complete firing circuit are tested with a galvanometer or circuit tester before firing.

495(2) An employer must ensure that workers test detonators and firing circuits only with galvanometers or circuit testers designed for use with detonators.

Damaged leads and wires

496 An employer and a blaster must ensure that workers do not use damaged leads and damaged connecting wires in blasting circuits.

Connecting down lines to trunk cords

497 A blaster must ensure that a worker who is using detonating cord with explosives connects or attaches down lines to trunk cords only after all the drill holes and boreholes are loaded.

Firing

Community protection

498 If an employer or a blaster is conducting blasting operations in the vicinity of a city, town, village, hamlet, inhabited campsite, other inhabited area, building, railway or road, the employer and the blaster must take adequate precautions against possible injury to persons and damage to property by

(a) limiting the explosive charge to the minimum required to do the job,

(b) using a blasting mat or other suitable protective device over the drill hole, bore hole or blasting area,

(c) closing roads, trails, paths and other approaches to the blasting area during blasting operations, and

(d) placing warning signs or barricades or using flag persons to ensure that no unauthorized person enters or remains in the area that is potentially dangerous.

Safe distance

499(1) When the blasting is being done, a blaster must ensure that
(a) all workers at the work site are protected from falling rocks, flying debris, mud and anything else that is disturbed, agitated or displaced by the blast, and
(b) no worker fires a charge until all workers are protected by suitable cover or are at a safe distance from the blast.

499(2) For seismic blasting operations, the minimum safe distance referred to in subsection (1)(b) is 30 metres.

499(3) For the purposes of operations involving pyrotechnic and special effects devices and explosives, the minimum blasting distances are those in

(a) NFPA Standard 1123, Code for Fireworks Display (2006 Edition), and

Stray electric currents

500 An employer and a blaster must prevent sources of stray electric currents from prematurely detonating electric detonators.

Overhead power line

501(1) If a worker is blasting within 60 metres of an overhead power line, an employer and a blaster must ensure that the worker uses

(a) detonating cord as a down line to the explosive charge, and
(b) a short leg-wire detonator to initiate the detonating cord.

501(2) The employer and the blaster must ensure that the leg wire referred to in subsection (1) is shorter than the distance from the overhead power line to the nearest ground level in the vicinity of the blasting operation.

Above-ground charge

502 An employer and a blaster must ensure that if a detonator discharges above the surface of the ground, the detonator is covered by a blasting mat or other protective device that confines fragments of debris created by the discharge.
Radiofrequency transmitters

503(1) Subject to subsections (2) and (4), a worker must not load, prime or fire a charge using electric detonators in the vicinity of an actively transmitting radiofrequency transmitter unless the distance from the drill hole or borehole closest to the base of the nearest transmitter antenna is at least the distance required by Schedule 10, Table 2 or Table 3 as is applicable.

503(2) An employer and a blaster must ensure that detonator leg wires are shunted directly or through a blasting machine if a radiofrequency transmitter is used within the minimum separation distance limits specified by Schedule 10, Table 2 or Table 3 as is applicable.

503(3) A person who brings a cellular telephone within 50 metres of an electric detonator must

(a) turn the cellular telephone off before advising the blaster of the presence of the telephone, and

(b) follow the blaster’s instructions respecting the use of cellular telephones.

503(4) An employer and a blaster must ensure that detonator leg wires are shunted directly or through a blasting machine if there is an actively transmitting cellular telephone within the minimum separation distance limits specified by Schedule 10, Table 3.

Length of fuse assembly

504 A blaster must ensure that all safety fuse assemblies are long enough to

(a) protrude from the collar of the borehole, and

(b) allow the blaster to reach a safe location after the blaster ignites the safety fuse.

Blasting machine

505(1) An employer and blaster must ensure that workers use blasting machines designed for use with explosives in all electrically controlled blasting operations.

505(2) A worker must not use a battery system for electric blasting.

505(3) Repealed

Shunting the firing line

506 Before and after a charge is fired, a blaster must ensure that

(a) the firing line is shunted if the blasting machine is not connected to the firing line, or

(b) the blasting machine is set to its “safe” or “unarmed” position if it is connected to the firing line.
Loaded hole

507 If a loaded hole cannot be immediately detonated safely within a reasonable time after it is loaded, an employer and a blaster must ensure that clearly visible signs are posted in the location of the loaded hole warning of the presence of the loaded hole.

Destroying Explosives

Standards

508 An employer must ensure that explosives are destroyed in accordance with the recognized safe practices set out in the guideline Blasting Explosives and Detonators – Storage, Possession, Transportation, Destruction and Sale (M82-8/1983), Revised 1993, published by Natural Resources Canada.

Misfire waiting period

509(1) If a blaster fired a charge using a safety fuse assembly and delay detonators and suspects a misfire, the employer and the blaster must ensure that no worker returns to or is permitted to approach the blasting area before the end of the longer of the following periods:

(a) 30 minutes after the last charge was fired or should have fired; or

(b) the period recommended by the manufacturer.

509(2) If a blaster fired a charge using electric detonators and suspects a misfire, the employer and the blaster must ensure that no worker returns to or is permitted to approach the blasting area before the end of the longer of the following periods:

(a) 10 minutes after the last charge was fired or should have fired; or

(b) the period recommended by the manufacturer.

Withdrawing a misfire

510(1) If a blaster fires a charge and there is a misfire, the blaster must ensure that no worker attempts to withdraw the charge.

510(2) Subsection (1) does not apply to a misfire that occurs during oil well blasting and perforating operations.

Destroying a misfire

511(1) Subject to section 512, an employer and a blaster must ensure that the blaster inserts a charge on top of or beside a misfire and detonates it.

511(2) If a misfire cannot be detonated immediately, an employer and a blaster must
(a) ensure that clearly visible signs are posted in the location of the misfire warning of the presence of the misfire, and

(b) detonate it in accordance with subsection (1) as soon as reasonably practicable.

Abandoned charge

512(1) An employer must ensure that a misfire or misfired charge is abandoned only if it cannot be detonated safely.

512(2) If a blaster cannot safely detonate a misfire or an unfired charge in a drill hole, the employer and the blaster may abandon it if

(a) the blaster cuts its detonator lead wires and places them in the drill hole beneath the surface,

(b) the drill hole is covered with surface cuttings,

(c) the drill hole’s location is marked, and

(d) a permanent record of the misfire and its location is kept by the employer.

Removal of waste

513 Before abandoning a blasting area, an employer and a blaster must ensure that the following are destroyed or removed for destruction:

(a) all pieces of charges that have blown from the shot hole;

(b) all wrappings or boxes used in the handling of explosives;

(c) all other waste from the blasting operations.

Loss or theft

514 An employer must ensure that the loss or theft of explosives from a work site is immediately reported to the nearest Royal Canadian Mounted Police detachment and the Chief Inspector of Explosives, Natural Resources Canada.

Specific Blasting Activities

Avalanche control

515(1) This section applies to blasting used to control avalanches.

515(2) Despite section 481, during avalanche control activities involving the hand deployment of explosive charges,

(a) a blaster may prime charges away from the blasting site, and

(b) may prime more than one charge at a time.
515(3) An employer must ensure that charges are primed by a blaster during avalanche control activities
   (a) as close to the control route as possible, and
   (b) in a safe, sheltered location from which the public are excluded.

515(4) An employer and a blaster must ensure that a worker does not carry primed charges and their pull-wire fuse lighters in the same container.

515(5) A blaster must ensure that the pull-wire fuse lighter is not connected to the safety fuse assembly of a primed charge until immediately before the charge is placed.

Oil well blasting

516(1) This section applies to oil well blasting and perforating.

516(2) An employer must ensure that perforating activities are done in accordance with practices approved by a Director of Inspection.

516(3) A competent worker who is not a blaster may load perforating explosives, other than detonators, into a perforating gun or a down hole tool if the worker has readily available access to a blaster.

516(4) An employer must ensure that a blaster is available to assist the worker referred to in subsection (3).

516(5) An employer must ensure that a blaster
   (a) detonates perforating explosives, including using a drop bar in a tubing-conveyed perforating firing system, and
   (b) retrieves a perforating firing system from the well bore.

516(6) Before and after a charge is fired, a blaster must ensure that the blasting machine is disconnected from the firing circuit by switching it to its “safe” or “unarmed” position.

516(7) In the event that an armed explosive device is at the surface, a blaster must ensure that all power and electronic transmitting devices within 20 metres of the explosive device are turned off.

Seismic blasting and drilling

517(1) This section applies to seismic blasting and drilling.

517(2) Despite section 466, a worker may use an open flame to warm water on a seismic drill if
   (a) the flame is used by a worker under the direct supervision of a blaster or by a competent worker designated by the blaster,
(b) propane is the fuel source of the flame, and

(c) the propane compressed gas cylinder used has a regulator.

**517(3)** Before a worker uses an open flame to warm water on a seismic drill, the blaster must ensure that

(a) all explosives not used in the particular seismic activity are returned to magazines on the drill rig,

(b) all magazines are closed and locked,

(c) the water tank, piping or valve being heated and the flame end of the torch are at least 600 millimetres away from the closest magazine,

(d) all compressed gas cylinders are secured and located at least 600 millimetres from the closed magazine,

(e) all combustible materials are removed from the vicinity of the magazines and the open flame, and

(f) a fire extinguisher is readily available to the worker.
Part 34  Forestry

Felling and bucking

518(1) Before a tree is felled, a faller must ensure that there is a clear path of retreat and sufficient space to work for the faller and the faller’s trainee, if any.

518(2) An employer must ensure that workers, except a hand faller and the hand faller’s trainee, if any, remain a distance of not less than twice the height of the tallest tree away from the immediate area in which the felling is taking place.

518(3) If a self-propelled mechanized feller is operating, an employer must ensure that workers remain at least the minimum distance prescribed by the manufacturer of the feller away from the immediate area in which felling is taking place.

518(4) A worker cutting timber must

(a) fall or remove snags and trees that create a danger to workers as the cutting progresses,

(b) when felling a tree, make a correct notch not less than one-quarter and not more than one-third of the diameter of the tree at the butt,

(c) ensure that the undercut is complete and cleaned out,

(d) leave sufficient uncut wood in the felling cut to control the direction in which the tree falls,

(e) not work on hillsides immediately below another worker if skidding, sliding or rolling trees or logs may be dangerous,

(f) carry and use wedges for hand felling, and

(g) closely trim logs before they are put onto a truck, log deck or rollway.

518(5) A worker who is bucking must

(a) take measures to protect other workers from the movement of trees during bucking,

(b) clear away all brush and other objects that may catch the saw before starting the bucking, and

(c) work on the upper side of logs lying on inclines.

518(6) An employer must ensure that a worker complies with subsections (4) and (5).

Hand felling

519  An employer must ensure that workers do not do hand felling during environmental conditions that may be hazardous to workers.
Mechanized feller or limber

520 An employer must ensure that a mechanized feller or limber
   (a) has a cab for the operator with two exits through which the operator can readily escape, and
   (b) is designed and equipped to direct the fall of the tree away from the mechanized feller.

Operator protective structures

521 An employer must ensure that skidders, grapple skidders and crawlers used in the harvesting of trees meet the requirements of SAE Recommended Practice J1084-APR80 (R2002), Operator Protective Structure Performance Criteria for Certain Forestry Equipment.

Road warnings

522 A worker must not fell a tree within the range of a road travelled by other workers or the public unless
   (a) a designated signaller is on the road to warn those approaching and to stop traffic until the tree is down and it is safe to continue, or
   (b) there are two flags or warning signs at the side of the road at a distance of 30 metres to 90 metres from each approach to the place where the tree is to be felled.

Partially cut trees

523 An employer must ensure that a partially cut tree is not left standing.

Logging trucks

524(1) Repealed
524(2) Repealed
524(3) An employer may operate a logging truck with a load that exceeds the manufacturer’s specifications for the maximum weight of the load if the employer
   (a) prepares a written assessment of the hazards relating to the operation of the logging truck, and
   (b) implements controls that ensure the safe operation of the truck.
Traffic safety

525(1) An employer must ensure that bridges, elevated platforms and other structures used by vehicles transporting workers, logs or other forest products in forestry operations are constructed and maintained to permit safe transit.

525(2) If two or more vehicles may simultaneously use a section of road that is too narrow to permit them to pass each other, an employer must ensure that a traffic control system is installed on the road.

525(3) A traffic control system under subsection (2) must use

   (a) turnouts if they are necessary for safety,
   (b) warning signs at locations where they are needed, and
   (c) instructional signs giving
       (i) the kilometre markings,
       (ii) the road names or number markings, and
       (iii) the radio frequency, if any, used for traffic control.

525(4) The traffic control system under subsection (2) must require vehicles to operate with their headlights turned on at all times.
Part 35 Health Care and Industries with Biological Hazards

Exposure control

525.1 An employer must ensure that a worker’s exposure to blood borne pathogens or other biohazardous material is controlled in accordance with section 9.

Medical sharps

525.2(1) Subsections (2) and (3) come into effect on July 1, 2010.

525.2(2) An employer must provide and ensure that any medical sharp is a safety-engineered medical sharp.

525.2(3) Subsection (2) does not apply if

(a) use of the required safety-engineered medical sharp is not clinically appropriate in the particular circumstances, or

(b) the required safety-engineered sharp is not available in commercial markets.

525.2(4) An employer must develop and implement safe work procedures for the use and disposal of medical sharps if a worker is required to use or dispose of a medical sharp.

525.2(5) An employer must ensure that a worker who is required to use and dispose of a medical sharp is trained in the safe work procedures required by subsection (4) and such training must include

(a) the hazards associated with the use and disposal of medical sharps,

(b) the proper use and limitations of safety-engineered medical sharps,

(c) procedures to eliminate accidental contact with medical sharps, and

(d) any other relevant information.

525.2(6) A worker must use and dispose of a medical sharp in accordance with the training provided by the employer.

Sharps containers

526(1) An employer must provide sharps containers and ensure that they are located as close as is reasonably practicable to where sharps are used.

526(2) A worker must use the sharps container provided.

526(3) An employer must ensure that a sharps container has a clearly defined fill line and is sturdy enough to resist puncture under normal conditions of use and handling.
Recapping needles

527 A person must not recap waste needles.

Policies and procedures

528(1) An employer must establish policies and procedures dealing with storing, handling, using and disposing of biohazardous materials.

528(2) An employer must ensure that workers are informed of the health hazards associated with exposure to the biohazardous material.

Limited exposure

529 An employer must ensure that worker exposure to biohazardous materials is kept as low as reasonably practicable.

Post-exposure management

530 An employer must establish policies and procedures for the post-exposure management of workers exposed to biohazardous material.
Part 36  Mining

Division 1  General

Application

531  This Part applies to mines and mine sites.

Building safety

532  An employer must ensure that a processing plant, other facility or building at a mine is
(a) kept as free as is reasonably practicable of dust, and
(b) cleaned often enough to prevent any dust from becoming a health or safety hazard.

Mine plans

533  An employer at a mine site must keep mine plans that include
(a) the workings surveyed, current to within three months of the previous survey,
(b) extensions to the workings sketched in, current to within one month of the previous survey,
(c) the general direction and inclination of the strata and thickness of the bed or strata being worked,
(d) the legal description of the land making up the mine operating property,
(e) a right of way on the land for a pipeline or other utility corridor, and
(f) exploration drill holes drilled for any purpose.

Record retention

534  An employer must keep the records of an inspection required under this Part for not less than 12 months after the inspection unless a section requires them to be kept for a longer period.

Excavation

535(1)  An employer at a surface mine must ensure that there is no excavation within
(a) 10 metres of a boundary of a mine operating property,
(b) 20 metres of a right of way for a highway or a thoroughfare,
(c) 30 metres of an oil or gas well, or
(d) 30 metres of a right of way for a pipeline or other utility corridor.
535(2) An employer at a surface mine must ensure that the walls of excavations are designed to ensure the distances prescribed in subsection (1) are maintained.

Open stockpiles

536 An employer must ensure that stockpiles of mine materials that are open to the atmosphere or accessible to workers are constructed and marked in such a way that workers are not endangered by any surface or sub-surface instability of the stockpiles.

Dust from drills

537(1) An employer must ensure that if a blast hole drill, rotary drill or other drill is used, the dust released is controlled.

537(2) Repealed AR 56/2018 s28.

Light metal alloys

538(1) An employer must ensure that, if it is reasonably practicable, workers do not take into an underground coal mine or other hazardous location light metal alloys that

(a) contain more than 15 percent aluminum by mass of the alloy or more than 15 percent aluminum, magnesium and/or titanium, taken together, by mass of the alloy, or

(b) contain more than 6 percent magnesium and/or titanium taken together or separately, by mass of the alloy.

538(2) Despite subsection (1), an employer may permit workers to take and use equipment that contains light metal alloys into a hazardous location if the equipment has protective design features that minimize the potential for incendiary friction or sparking.

538(3) An employer must ensure that fan blades for auxiliary or booster fans to be used in an underground coal mine and that do not comply with subsection (1) are

(a) adequately coated with non-sparking material,

(b) inspected by a competent person each time they are moved, or at least every 6 months, and a record of these inspections is kept at the mine,

(c) taken out of service if the coating is damaged.

538(4) This section also applies to hazardous locations at the surface of an underground mine.
Surface haul roads

539(1) An employer must ensure that a haul road is built and maintained so that a vehicle can travel safely into or out of a mine.

539(2) An employer must ensure that a haul road with a gradient of more than 5 percent has emergency escape routes that
   (a) are spaced throughout the length of the haul road, and
   (b) allow a runaway vehicle to be stopped safely.

539(3) An employer must ensure that
   (a) any portion of a surface haul road that exposes mobile equipment to a vertical fall of greater than 3 metres is protected by a berm that is equivalent to at least one-half the height of the largest haulage truck tire in use on that haul road, and
   (b) any breaks in the berms of a surface haul road must not be greater than the width of the smallest haul truck in regular service on that road.

Discard from mines

540 An employer must ensure that a dump or impoundment used for disposing of the following is stable:
   (a) discard from the mine;
   (b) refuse from the plant;
   (c) rock and soil from the mine operation;
   (d) mine and plant effluent.

Mine walls

541(1) An employer must establish and put in place specifications and procedures, certified by a professional engineer, for the safe control of mine walls, including the overall slope of walls.

541(2) An employer must ensure that
   (a) undermining is not carried out in unconsolidated or blasted mine material,
   (b) the working face is less than 1.5 metres above the maximum height that the excavation equipment can reach,
   (c) unconsolidated mine material lying within 2 metres of the crest of a working face is removed,
(d) unconsolidated mine material lying more than 2 metres from the crest of a working face is stabilized so that it does not create a hazard to workers working near the working face, and

(e) safety berms are constructed and maintained so that accumulations of loose rock or other mine material do not create a hazard to workers on working benches.

### Dumping block

542 An employer must ensure that if powered mobile equipment may go over a bank or enter a dump opening while it is discharging its load, the equipment is effectively stopped or controlled by

(a) an anchored block,

(b) a ridge of material acting as a backstop, or

(c) a designated signaller with a stop signal.

### Environmental monitoring of hazardous gases

543(1) An employer must ensure that appropriate flammable gas monitors are installed in a hazardous location and are continuously monitored via a remote monitoring and control system in a permanently attended surface communication station.

543(2) An employer must ensure that the flammable gas monitors required by subsection (1)

(a) are installed in an appropriate place in each hazardous location, and

(b) Repealed

(c) will cause an alarm to sound in a permanently attended surface communication station if the content of the atmosphere exceeds 20 percent of the lower explosive limit of the gas being monitored.

### Reporting dangerous occurrences

544(1) An employer must notify the Director as soon as possible if any of the following occur:

(a) an unexpected major ground fall or subsidence that endangers or may endanger workers, equipment or facilities;

(b) an unplanned stoppage of the main underground ventilation system, if it lasts more than 30 minutes;

(c) a vehicle that goes out of control;

(d) ignition of flammable gas, combustible dust or other material underground;
(e) workers are withdrawn from a hazardous location under emergency conditions;
(f) electrical equipment failures or incidents that cause, or threaten to cause, injury to workers or damage to equipment or facilities;
(g) any other unusual incident or unexpected event that could have caused serious injury to a worker;
(h) outbursts and inrushes; or
(i) an incident involving a hoist, sheave, hoisting rope, shaft conveyance, shaft, shaft timbering or headframe structure.

544(2) An employer must notify the Director as soon as possible if any of the following occur and the integrity of a dam or dike is affected:
(a) cracking or evidence of weakening or subsidence of a dam or impoundment dike;
(b) unexpected seepage or the appearance of springs on the outer face of a dam or dike;
(c) the freeboard of a dam or dike is less than adequate; or
(d) there is a washout or significant erosion to a dam or dike.

Fire Prevention and Emergency Response

Emergency response station

545(1) An employer must establish, maintain and operate an emergency response station and provide facilities for conducting rescue operations and other emergency work at a mine.

545(2) An employer must ensure that adequate rescue equipment and apparatus are available for immediate use at an emergency response station.

545(3) An employer must ensure that there are sufficient workers at a mine site who are trained in the use and maintenance of rescue equipment.

Emergency response team

546(1) An employer must appoint a competent worker to be responsible for the training of workers designated under section 117.

546(2) An employer must ensure that the emergency response workers referred to in subsection (1)
(a) are competent to perform the tasks assigned to them,
(b) are medically fit to perform rescue operations and other emergency work at a mine,
(c) qualify as standard first aiders in accordance with Part 11, and
(d) have completed training approved by the Director.
546(3) An employer must ensure that the designated members of the emergency response team
   (a) practice at least every two months, and
   (b) make periodic tours of all of the workings so that they are familiar with the complete mine layout and the location of entrances and exits to work areas.

546(4) At an underground coal mine, the underground coal mine manager must establish and maintain appropriately trained and equipped rescue teams as follows:
   (a) if the number of workers underground at one time is less than 50, but greater than 10, a minimum of one team;
   (b) if the number of workers underground at one time is greater than 50, a minimum of two teams;
   (c) if the number of workers underground at one time is less than 10,
      (i) maintain on site appropriately trained and equipped personnel to provide a first response and assessment capability, and
      (ii) establish mutual aid agreements with external agencies to provide additional appropriately trained and equipped personnel.

Fire fighting training

547(1) An employer at an underground coal mine must ensure that
   (a) all workers newly employed at the mine receive training in the use of fire fighting equipment during the first three months of their employment, and
   (b) all workers continually employed underground receive a practical course in the use of fire fighting equipment every two years.

547(2) An employer must keep a record of the workers attending fire fighting training.

Fire precautions

548(1) An employer at an underground coal mine must ensure that
   (a) not more than 700 litres of flammable liquid is stored in the mine unless the flammable liquid is stored in a fireproof receptacle or chamber,
   (b) mine material likely to cause a fire does not accumulate in any working part of the mine,
   (c) mine material likely to cause a fire is kept in fireproof containers that are removed and disposed of at regular intervals,
(d) flammable construction material is not used in an area of the mine in which stationary compressors or other stationary equipment capable of producing more than 400 kilowatts is installed,
(e) tarred or other building paper is not used in the mine, and
(f) propane is not used in the mine except in mine heaters in portal structures.

548(2) An employer at an underground coal mine must ensure that the following are constructed of non-flammable material or treated to make them fire resistant:
(a) underground portals;
(b) main fan installations;
(c) booster fan installations;
(d) ventilation air crossings;
(e) stoppings, regulators and doors.

548(3) An employer at an underground coal mine must ensure that workers use dust-suppression devices if concentrations of dust may be hazardous.

548(4) An employer at an underground coal mine must ensure that unattended conveyor belt transfer points have automatic fire warning devices that sound an alarm in the manned surface control room.

548(5) An employer at an underground coal mine must ensure that equipment brought into the mine by workers uses fire resistant hydraulic fluids that meet the requirements of CSA Standard CAN/CSA-M423-M87 (R2007), Fire-Resistant Hydraulic Fluids.

548(6) Subsection (5) does not apply to the following vehicle components:
(a) axles;
(b) fluid couplings;
(c) braking systems that employ totally enclosed friction elements immersed in a cooling liquid; or
(d) braking systems whose hydraulics are independent of any other hydraulic system.

548(7) Despite subsections (5) and (6), a vehicle that uses an automatic fire suppression system and associated automatic engine shutdown may be approved by the Director if the mine uses a continuous fire detection and gas monitoring system.
Fireproofing of roadways

549(1) An employer at an underground coal mine must ensure that, from not less than 5 metres on the air intake side to not less than 10 metres on the return air side, the roadway support and lining of a conveyor transfer or loading point installed in the mine is constructed

(a) of fire resistant materials, or 
(b) subject to subsection (2), with the minimum amount possible of combustible materials.

549(2) If reasonably practicable, an employer must ensure that combustible materials in a mine are treated with a fire resistant coating.

Conveyor clearance

550 An employer at an underground coal mine must ensure that

(a) a clearance is maintained between the bottom rollers of conveyor belt systems and the floor of the roadway that permits workers to remove combustible material, and
(b) if the clearance is obtained by mounting the conveyor belt system on pillars, the pillars are of non-flammable material.

Fire detection systems

551(1) An employer at an underground coal mine must ensure that

(a) one or more fire detection systems are installed in the mine, and
(b) the system automatically activates an audible alarm in a permanently attended surface control room if the system stops working.

551(2) The Director may require an employer to install a fire detection system at a specific location in an underground coal mine.

Emergency warning system

552 An employer at an underground coal mine must

(a) establish an effective emergency warning system that warns all workers at a work area of an emergency that requires prompt evacuation of the area, and
(b) ensure that the emergency warning system is tested at least once in every 12 month period and the results of that test, including remedial actions to address any identified deficiencies, are recorded in a logbook or electronic record that is maintained at the mine for that purpose for a period of three years and is available to an Officer upon request.
Evacuation

553 An employer at an underground mine must

(a) prepare procedures for safe evacuation of the mine,
(b) post copies of the procedures at conspicuous places on the surface and underground,
(c) ensure that all workers
   (i) are instructed in the procedures,
   (ii) recognize the emergency warning, and
   (iii) are familiar with the emergency escape routes,
(d) ensure that a mock exercise for evacuation of the mine is conducted with all workers annually,
(e) prepare a report of the exercise identifying remedial actions to address any deficiencies, and
(f) ensure that a copy of the report is kept at the mine and is available to an Officer upon request.

Fire fighting equipment

554(1) An employer at an underground coal mine must ensure that fire fighting equipment is provided

(a) at or near every structure where fire may endanger life, and
(b) at all underground locations where a fire hazard may exist.

554(2) An employer at an underground coal mine must ensure that if there is a fire, the direction of the mine ventilation air flow will not prevent or hamper the effective use of the fire fighting equipment.

554(3) An employer at an underground coal mine must ensure that fire fighting equipment

(a) is inspected once a month,
(b) except for fire extinguishers, is tested once in every three month period, and
(c) the results of the inspection are recorded in a log book maintained for that purpose.

Fire extinguishers

555 An employer at an underground coal mine must ensure that there are at least two suitable fire extinguishers

(a) at each stationary electric or diesel motor or transformer in the mine, and
(b) at each switchgear in use in the mine.
Location of equipment

556(1) An employer at an underground coal mine must ensure that there is a mine plan that shows the location of all fire fighting pipelines, water control valves, fire stations and fire cabinets in the mine.

556(2) The employer at an underground coal mine must ensure that the mine plan is

(a) reviewed at intervals of not more than three months and updated as required, and
(b) readily available to workers in a work area during an emergency.

Water supply

557 An employer at an underground coal mine must ensure that the water supply meets the following:

(a) the supply of available water intended for fire fighting is not less than 100 cubic metres;
(b) the system can supply water to any part of the mine at the pressure and volume necessary for fire fighting;
(c) if electric pumps are used to maintain the water supply, there is a standby pumping system whose power supply is not dependent on the main electrical system for the mine; and
(d) if the main fire fighting water supply is located in a return air roadway, then supply control valves must be located at appropriate intervals in the intake air roadway(s).

Water control valves

558(1) An employer at an underground mine must ensure that fire fighting water control valves meet the requirements of this section and are located

(a) on the intake side of conveyor loading points, transfer points and main junctions,
(b) along fire ranges so that the distance between valves is not more than 100 metres,
(c) at points central to room and pillar workings, and
(d) as close as is reasonably practicable to longwall faces.

558(2) An employer at an underground coal mine must ensure that the fire fighting system and water control valves are capable of delivering a flow of not less than 4 litres per second.

558(3) An employer at an underground mine must ensure that the following are as close as is reasonably practicable to each fire fighting water control valve:

(a) nozzles with a minimum internal diameter of 38 millimetres;
(b) hoses
(i) long enough to cover the distances between the valves,
(ii) with a minimum internal diameter of 38 millimetres, and
(iii) with a working pressure of 1000 kilopascals.

Refuge stations

559(1) An employer at an underground coal mine must ensure that there are refuge stations located at strategic places in the mine.

559(2) A refuge station must

(a) be big enough to accommodate all workers working in the vicinity during one shift,
(b) have water, air and a system that communicates effectively with the surface, and
(c) be separated from adjoining workings by closeable fireproof doors arranged and equipped to prevent gases from entering the refuge station.

559(3) An employer at an underground coal mine must ensure that the number of workers that can be accommodated in a refuge station is posted outside of the entrance to the station.

559(4) Repealed AR 56/2018 s31.

Electrical Systems

Electrical standards

560 Subject to sections 561 to 572, an employer must ensure that the installation, maintenance and operation of electrical equipment meets the requirements of CSA Standard CAN/CSA-M421-00 (R2007), Use of Electricity in Mines.

Notice to Director

561(1) An employer must notify the Director before

(a) electrical energy is installed and used at a mine,
(b) Repealed
(c) electrical equipment is placed, installed or modified in an underground coal mine or a hazardous location, or
(d) an electrical distribution system is disconnected from the power source when a mine is to be abandoned or left unattended.

561(2) An employer must ensure that a system referred to in subsection (1)(a) or (c) is not energized unless approved by the Director.
561(3) A notification under subsection (1) must show the parts of the mine where the electrical energy is to be transmitted and used.

Electrical installations

562(1) An employer must ensure that electrical installations, repairs and modifications are made by an authorized worker.

562(2) An employer must ensure that records of the installation of and repairs and modifications to electrical equipment are

(a) kept at the mine for two years following the activity, and

(b) available for inspection at the mine by an officer.

Surface facilities

563(1) An employer must ensure that all electrical equipment in a hazardous location on the surface is approved by the manufacturer or a professional engineer for use in the presence of the specific gas, vapour or dust that is or may be in the location.

563(2) An employer must ensure that electrical equipment is repaired, adjusted or replaced in a hazardous location at a surface mine only

(a) after the equipment is disconnected from the power supply and is confirmed as disengaged, and

(b) if the electrician performing the work is satisfied that no dangerous concentration of flammable gas is present.

Underground coal mine

564(1) An employer must ensure that electrical equipment is operated in an underground coal mine only after an underground coal mine electrical superintendent approves it.

564(2) An employer must ensure that electrical equipment used in an underground coal mine is installed, re-installed, repaired, maintained and tested under the supervision of an underground coal mine electrical superintendent.

564(3) An employer must ensure that electrical equipment is repaired, adjusted or replaced in an underground coal mine only

(a) after the equipment is disconnected from the power supply and is confirmed as disengaged, and

(b) if the electrician performing the work is satisfied that no dangerous concentration of flammable gas is present.
Equipment supply systems

565(1) An employer must ensure that supply systems for mobile electrical equipment are tested to ensure the effectiveness of the ground fault tripping and ground conductor monitoring circuits

(a) before the equipment is put into service, and
(b) every 12 months while the equipment is in service.

565(2) An employer must ensure that a record of the tests required under subsection (1) is

(a) kept at the mine for two years after the test, and
(b) available for inspection at the mine by an officer.

Batteries

566(1) An employer must ensure that battery charging stations in an underground mine are

(a) ventilated by intake air to ensure gases are diffused and the contaminated air is discharged directly into the return airway, and
(b) approved by the Director.

566(2) An employer must ensure that workers do not repair batteries in an underground coal mine or other hazardous location.

Overhead power lines

567 An employer must ensure that the cable supplying a moveable switch house or substation from an overhead line

(a) is not more than 25 metres long unless
   (i) the ampacity of the cable is at least one-third of the overcurrent protection setting of the supply, or
   (ii) properly sized overcurrent protective devices are installed at the point of cable termination to the overhead line,
(b) has at the overhead line end a separate means of disconnection located on a power pole,
(c) is continuous, without cable couplers or junction boxes, and
(d) has conductors connected directly through suitable cable glands to the supply terminals of the switch house or substation.
Ground fault protection

568 An employer must ensure that in an underground coal mine the current of portable power cables supplying moveable electrical equipment and submersible pumps operating at a voltage exceeding 125 volts
(a) is automatically interrupted if there is a ground fault, and
(b) cannot be restored until the ground fault is removed.

Switchgear

569(1) An employer must ensure that
(a) the surface of an underground mine has electrical distribution switchgear for isolating all underground electrical circuits, and
(b) an authorized worker is available to operate the switchgear whenever the circuits are energized.

569(2) An employer must ensure that electrical distribution switchgear is not located nearer to the working face in an underground coal mine than the last ventilated cross-cut.

Grounding

570(1) An employer must ensure that the ground electrodes at a surface mine and at the surface of an underground mine are inspected and tested every 12 months.

570(2) An employer must ensure that a record of the tests required under subsection (1) is
(a) kept at the mine for two years following the activity, and
(b) available for inspection at the mine by an officer.

Electric welding

571 An employer must ensure that a worker who uses a welding unit in a mine uses a current return wire from the welding unit to the work area that has the same cross-sectional area as the power lead wire.

Hand held electrical drills

572 An employer must ensure that if the power switch is released on a hand held drill used by a worker in a mine,
(a) the power to the drill is interrupted, and
(b) the drill stops operating.
Rubber-Tired, Self-Propelled Machines

Approval

573(1) An employer must not use a rubber-tired, self-propelled machine with a GVW of more than 32 000 kilograms at a mine site, other than a machine approved under the Traffic Safety Act, unless it, or a representative unit, is approved by the Director for use in Alberta.

573(2) Despite subsection (1),

(a) the Director may request that any rubber-tired, self-propelled machine at a mine site be tested and approved for use, and

(b) all rubber-tired, self-propelled machines must meet the applicable requirements of sections 577 through 596.

573(3) An employer may operate a rubber-tired, self-propelled machine with a load that weighs more than the manufacturer’s specifications for the maximum weight of a load if the employer

(a) prepares a report of the employer’s assessment of the hazards relating to the operation of the machine, and

(b) develops procedures

(i) that ensure the safe operation of the machine, and

(ii) that are approved by the Director.

Standards

574(1) An employer must ensure that rubber-tired, self-propelled machines used in an underground mine meet the requirements of CSA Standard CAN/CSA M424.3-M90 (R2007), Braking Performance — Rubber-Tired, Self-Propelled Underground Mining Machines.

574(2) Repealed AR 56/2018 s35.

Prototype machine

575(1) This section applies to a prototype machine that is

(a) a new or used, rubber-tired, self-propelled, machine unit referred to in ISO Standard 6165: 2006, Earth-moving machinery — Basic types — Vocabulary,

(b) intended for use at surface mines or at surface operations related to underground mines, and

(c) brought into Alberta for the first time.

575(3) Repealed

575(4) Repealed

575(5) An employer must ensure that the manufacturer of a prototype self-propelled machine or a professional engineer certifies that the prototype self-propelled machine meets or exceeds the requirements of this section.

575(6) An employer must ensure that a copy of the “Test Report” referred to in clause 8 of ISO Standard 3450: 1996, on the prototype machine is given to the Director.

Representative machines

576(1) This section applies to a type of rubber-tired, self-propelled machine that

(a) is not included in ISO Standard 6165: 2006, *Earth-moving machinery — Basic types — Vocabulary*,

(b) has a GVW of more than 32,000 kilograms, and

(c) is proposed by an employer for use in surface mines or at surface operations related to underground mines.

576(2) An employer must ensure that a machine is not used in Alberta unless

(a) the braking systems of a representative unit of each type of machine are tested,

(b) the machine manufacturer or a professional engineer certifies that the machine meets or exceeds the stopping performance specified in section 7.6 of ISO Standard 3450: 1996, and

(c) a copy of the “Test Report” referred to in clause 8 of ISO Standard 3450: 1996 on the representative machine is given to the Director.

Emergency energy

577 An employer must ensure that a rubber-tired, self-propelled machine fitted with an air or air-over-hydraulic braking system has an emergency source of energy that can

(a) apply the service brake, and

(b) safely stop and hold the machine on all grades over which it operates.
Hydraulic brakes

578 An employer must ensure that a rubber-tired, self-propelled machine with hydraulically activated service brakes

(a) has a hydraulic system divided into two or more separate circuits that are independently activated, and

(b) meets the requirements of ISO Standard 3450: 1996.

Dual brake systems

579 An employer must ensure that a rubber-tired, self-propelled machine fitted with a divided or dual braking system has a visible or audible warning device that effectively alerts the operator when a part of the system stops working as designed.

Emergency brakes

580 If the emergency braking system of a rubber-tired, self-propelled machine is arranged to cause an automatic application of the service brakes when there is an accidental loss of air pressure in the main brake actuating system, an employer must ensure that the available brake application pressure does not fall below 415 kilopascals.

Air brakes

581 An employer must ensure that if air or air-over-hydraulic brake systems are fitted to a rubber-tired, self-propelled machine,

(a) all non-braking secondary air circuits are supplied through check valves that isolate the secondary circuit involved if there is a sudden pressure drop in the main circuit,

(b) the total volume of air available in the main circuit for normal service brake application is not less than 12 times the total displacement volume of all brake actuators at full travel,

(c) a wet reservoir with an automatic water ejection valve or an air-drying system is fitted between the compressor and the first brake service reservoir,

(d) the machine has gauges that

(i) meet the requirements of

(A) SAE Standard J209 (2003), Instrument Face Design and Location for Construction and Industrial Equipment, or

(B) SAE Standard J209 JAN87, Instrument Face Design and Location for Construction and Industrial Equipment,

(ii) are visible to the operator, and
(iii) show the air pressure in the main and emergency air circuits and the brake
application pressure,

(e) the machine has a visible or audible warning device that effectively alerts the
operator when the air pressure in the main service brake circuit falls below a
predetermined pressure, and

(f) check valves protect air reservoirs from loss of pressure if the supply side leaks.

**Auxiliary air reservoirs**

582 If a rubber-tired, self-propelled machine has auxiliary air reservoirs for modulated
emergency brake application under driver control, an employer must ensure that the volume
of air in the auxiliary reservoirs is not less than six times the total displacement volume of all
brake actuators used to develop the emergency brake force.

**Front wheel brake control**

583 An employer must ensure that a rubber-tired, self-propelled machine used in a surface
mine with a GVW of more than 32,000 kilograms and an air or air-over-hydraulic brake
system has front wheel brake control that allows the operator to reduce the front wheel brake
effort according to road conditions.

**Parking brakes**

584(1) An employer must ensure that a rubber-tired, self-propelled machine used in a
surface mine or a surface operation related to underground mines has a mechanically
activated parking brake that can hold the machine on a 15 percent grade when the machine is
loaded to the machine’s GVW.

584(2) An employer must ensure that the performance of a parking brake system is not
affected

(a) if any of the air pressure in the system is lost, or

(b) if there is a dimensional change in the brake’s components.

**Periodic service brake testing**

585(1) Subject to subsections (3) and (4), an employer must ensure that the service brakes are
tested at regular intervals on a rubber-tired, self-propelled machine

(a) that has a GVW of more than 32,000 kilograms, and

(b) that travels at a speed of more than 10 kilometres per hour in normal operations.
585(2) If the Director requests the testing, an employer must ensure that service brakes are tested at regular intervals on a rubber-tired, self-propelled machine that is not referred to in subsection (1).

585(3) An employer must ensure that the service brakes of at least 30 percent of the machines referred to in subsections (1) and (2) in the employer’s fleet are tested in each year.

585(4) An employer must ensure that the service brakes of all machines referred to in subsections (1) and (2) in the employer’s fleet are tested within a three year period.

585(5) If a rubber-tired, self-propelled machine does not meet the minimum brake performance requirements as determined by the employer or an officer, the employer must remove it from service until it meets the requirements.

585(6) Despite subsections (3) and (4), an officer may request, at any time, that the service brakes of a vehicle be tested.

Tests

586(1) An employer must ensure that the service brakes of a machine referred to in section 585 are tested under the supervision of a competent worker.

586(2) An employer must ensure that the service brakes of a machine referred to in section 585 are tested

   (a) at the machine’s normal operation speed,

   (b) with the machine loaded to approximately the manufacturer’s specified maximum load weight, and

   (c) on a straight, level road with a hard, dry surface.

586(3) An employer must ensure that the following are measured and recorded when service brakes are tested:

   (a) the distance travelled by the machine after the service brakes are applied to the maximum extent possible;

   (b) the forward speed of the machine at the time the service brakes are applied.

Maintenance records

587(1) An employer must ensure that a maintenance record is kept on each rubber-tired, self-propelled machine that includes

   (a) all unsafe conditions of the machine,

   (b) repairs to the machine, and

   (c) copies of the machine’s periodic service brake tests if required by section 585.
587(2) An employer must ensure that the maintenance record
(a) is kept at the mine for three years following the activity, and
(b) is available for inspection at the mine by an officer.

Auxiliary steering
588(1) An employer must ensure that a rubber-tired, self-propelled machine has an auxiliary power source that enables the operator to steer the machine to a safe stop if
(a) the machine depends on hydraulic power for steering, and
(b) the loss of hydraulic power might prevent the machine from being steered.

588(2) Despite subsection (1), a rubber-tired, self-propelled machine does not require auxiliary steering if
(a) it is restricted to underground use, and
(b) it has a maximum speed of 20 kilometres per hour.

Auxiliary pump
589 An employer must ensure that the hydraulic fluid supply to an auxiliary hydraulic pump used to provide the emergency steering capability on a rubber-tired, self-propelled machine comes from a separate reservoir or from an isolated section of the main reservoir.

Auxiliary steering standards
590(1) An employer must ensure that an auxiliary steering system on a rubber-tired, self-propelled machine conforms to the requirements of SAE Standard J1511 FEB94/ISO 5010, Steering for Off-Road, Rubber-Tired Machines.

590(2) The auxiliary steering system must
(a) come into use automatically or be activated manually if the power source fails, and
(b) operate a visible or audible warning device that effectively alerts the operator that steering power or power assistance is not available and emergency steering is being used.

Design safety factors
591(1) An employer must ensure that a rubber-tired, self-propelled machine has
(a) shock-absorbing seats,
(b) a fail-safe means of preventing unintentional movement when the machine is parked, and
(c) an interlock system that prevents the engine from starting when the transmission is engaged.

591(2) An employer must ensure that all haulage trucks fitted with rear dump boxes

(a) have a calculated centre of gravity, and

(b) will maintain all wheels in contact with the ground during normal operation when loaded to the manufacturer’s specified maximum load weight.

591(3) If the load characteristics cause the front wheels of a rubber-tired, self-propelled machine to lift off the ground, an employer must develop procedures to protect workers from the related hazards.

Clearance lights

592(1) An employer must ensure that a rubber-tired, self-propelled machine has clearance lights that

(a) indicate clearly from both the front and rear of the machine the overall width of the machine, and

(b) meet the requirements of

(i) SAE Standard J2042 July2006, Clearance, Sidemarker, and Identification Lamps for Use on Motor Vehicles 2032 mm or More in Overall Width, or

(ii) SAE Standard J2042 (2003), Clearance, Sidemarker, and Identification Lamps for Use on Motor Vehicles 2032 mm or More in Overall Width.

592(2) An employer must ensure that the clearance lights of a rubber-tired, self-propelled machine are on when the machine’s engine is on.

592(3) For the purpose of subsection (1), the overall width does not include

(a) blades on motor graders or rubber-tired dozers, or

(b) buckets on front-end loaders.

Clear view

593 An employer must ensure that means are provided to enhance or improve the operator’s line of sight if a rubber-tired, self-propelled machine restricts the operator’s ability to safely operate the machine.

Lights

594(1) An employer must ensure that a rubber-tired, self-propelled machine has headlights, reversing lights, tail lights, retarder lights and brake lights, where applicable.
594(2) An employer must ensure that headlights on a rubber-tired, self-propelled machine are properly aligned.

**Clearances**

595(1) An employer must ensure that, in an underground coal mine

(a) the sum of the horizontal clearances on each side of a rubber-tired, self-propelled machine is not less than 2 metres, and

(b) the vertical clearance between the highest point of a rubber-tired, self-propelled machine or its load and the lowest overhead obstruction is not less than 0.3 metres.

595(2) Repealed AR 56/2018 s36.

**Unattended machines**

596(1) A worker must not leave a rubber-tired, self-propelled machine unattended underground unless the engine is turned off.

596(2) A worker must not leave a rubber-tired, self-propelled machine unattended underground unless it is parked

(a) on level ground,

(b) with its downhill end turned into the rib, or

(c) with its wheels turned towards the rib and blocked.

**Diesel Power**

**Diesel powered machine**


597(2) An employer must ensure that a diesel powered machine used in an underground mine, other than a coal mine, meets the requirements of CSA Standard CAN/CSA-M424.2-M90 (R2007), Non-Rail-Bound Diesel-Powered Machines for Use in Non-Gassy Underground Mines.

**Conveyors**

**Fire resistance**

598 An employer must ensure that, in a hazardous location,
(a) all conveyor belting meets the requirements of CSA Standard CAN/CSA-M422-M87 (R2007), Fire Performance and Anti-static Requirements for Conveyor Belting, and

(b) the conveyor belt stabgle sistem is fitted with a fire suppression system approved by the Director.

**Stopping**

599(1) An employer must ensure that a section of a conveyor belt system that is accessible to workers has

(a) a pull cord to stop the conveyor belt system in an emergency, and

(b) controls that must be reset manually before the conveyor belt system can be restarted after an emergency stop.

599(2) An employer must ensure that a switch is installed on each conveyor belt that

(a) is sensitive to belt travel, and

(b) stops the drive motor if the belt or transfer chute or both are blocked or slip.

**Travelling room**

600 An employer must ensure that each part of an underground mine over which coal or another mineral is moved by a conveyor belt system has travelling room of at least 1 metre between a side of the conveyor belt and the edge of the roadway on the same side.

**Combustible dust**

601(1) An employer must ensure that, in hazardous locations, no combustible dust accumulates at or near the conveyor belt, the belt support rollers, the conveyor belt drive and tail or the belt take-up drums.

601(2) An employer must ensure that, if dust may be a hazard, a belt conveyor discharge is constructed so that the amount of dust spilled or dispersed into the air is minimized or eliminated.

**Clearances**

602(1) An employer must ensure the following clearances are maintained along a conveyor belt:

(a) on the travelling side, if rubber-tired vehicles are used, at least 2 metres more than the maximum width of the vehicle;
(b) on the travelling side, if track-guided vehicles are used, not less than 0.3 metres between the vehicle and the conveyor belt;

(c) on the blind side, not less than 0.3 metres.

**602(2)** An employer must ensure that there is a clearance of not less than 0.3 metres between the roof supports and the top of the load carried by a conveyor belt.

### Riding conveyor belts

**603(1)** A worker must not ride on a conveyor belt unless the conveyor installation is certified by a professional engineer and designated by the employer as a riding conveyor belt.

**603(2)** An employer must ensure that a conveyor designated as a riding conveyor belt complies with the following:

(a) it is at no place steeper than 15 degrees from the horizontal plane;

(b) it has head room clearance along its entire length of at least 0.9 metres;

(c) it has a maximum belt speed of 2.65 metres per second;

(d) it has a belt width of not less than 915 millimetres;

(e) it has mounting platforms with non-slip surfaces that
   (i) are not less than 1.5 metres long and 0.6 metres wide, and
   (ii) have a clearance of 2.4 metres above the platform for the length of the platform plus 10 metres beyond the platform in the direction the belt travels;

(f) it has dismounting platforms with non-slip surfaces that
   (i) are not less than 15 metres long and 0.6 metres wide,
   (ii) are fitted with a handrail, and
   (iii) have adequate head room clearance to allow workers to dismount without stooping;

(g) the mounting and dismounting platforms are electrically illuminated;

(h) it has reflective signs that clearly indicate
   (i) the mounting platforms,
   (ii) the dismounting platforms, and
   (iii) the approaches to dismounting platforms at 30 metres, 20 metres and 10 metres from the dismounting place;

(i) it has a safety device that automatically stops the belt if a worker travels beyond the dismounting platform;
(j) it has automatic brakes that apply when the belt is stopping; and
(k) it has a safety device that automatically stops the belt if a tear or split in the belt is detected.

603(3) An employer must develop safe operating procedures for workers who are required to travel on a riding conveyor belt.

603(4) An employer must post the safe operating procedures for a riding conveyor belt in conspicuous and appropriate locations.

Examination

604 In an underground coal mine, the employer must ensure that a belt line is examined by a worker

(a) at least once during every work shift, and
(b) following the last work shift if there is an interruption in the work.

Carbon monoxide monitors

605 An employer must ensure that conveyor belt systems installed in an underground coal mine have carbon monoxide monitors that are linked to the fire detection system.

Conveyor roadways

606(1) An employer must ensure that conveyor roadways are kept clear of obstructions.

606(2) An employer must ensure that conveyor roadways in an underground mine are at least 1.5 metres high.

606(3) A worker must travel only in the clear space on the conveyor roadway.

Division 2 Explosives

Theft of explosives

607(1) A mine blaster must immediately report to the employer

(a) the suspected, attempted or known unlawful entry into a magazine, or
(b) the unlawful removal of explosives or detonators from a mine site.

607(2) An employer must immediately report to the Director

(a) the suspected, attempted or known unlawful entry into a magazine, or
(b) the unlawful removal of explosives or detonators from a mine site.
Non-sparking tools

608(1) An employer must provide workers with tools made of non-sparking material for
(a) opening containers or packages of explosives,
(b) preparing explosives, and
(c) loading holes with explosives.

608(2) A worker must use tools made of non-sparking material for
(a) opening containers or packages of explosives,
(b) preparing explosives, and
(c) loading holes with explosives.

Underground mine blaster

609(1) An employer must not allow a worker to handle an explosive or a misfire in an underground mine unless the worker
(a) is an underground mine blaster, or
(b) works under the direct supervision of an underground mine blaster.

609(2) A worker who is not referred to in subsection (1) must not handle an explosive or a misfire in an underground mine.

Surface mine blaster

610(1) An employer must not allow a worker to handle an explosive at a surface mine unless the worker
(a) is a surface mine blaster, or
(b) works under the direct supervision of a surface mine blaster.

610(2) A worker who is not referred to in subsection (1) must not handle an explosive at a surface mine.

Magazines

611 An employer must ensure that magazines in an underground mine are
(a) located and certified by a professional engineer, and
(b) approved by the Director.

Illumination of magazines

612 An employer must ensure that
(a) a permanent illumination system is installed in a magazine, or
(b) only portable lights designed for use in hazardous locations are taken into a magazine.

Stored explosives

613 An employer must ensure that
(a) stored explosives are examined often enough to ensure that no hazardous conditions arise because an explosive has deteriorated,
(b) all deteriorated or damaged explosives are removed from storage, and
(c) all deteriorated or damaged explosives are destroyed in accordance with the manufacturer’s specifications.

Electric detonators

614 An employer must ensure that electric detonators are stored and transported with the leg wires coiled and shunted in the manner in which they are supplied by the manufacturer.

Access to explosives

615(1) An employer must ensure that only a mine blaster designated by the employer, or a worker working under the direct supervision of the designated mine blaster, has access to magazines.

615(2) An employer must ensure that no worker, except a mine blaster or a worker working under the direct supervision of the designated mine blaster, has
(a) blasting apparatus at a mine site, or
(b) a key to a case, canister, storage box or magazine at a mine site.

Removal from magazine

616(1) A mine blaster must ensure that, until the explosive is about to be primed, explosives or detonators that are removed from a magazine are
(a) kept in separate containers, and
(b) separated so that one cannot affect the other.

616(2) An employer must ensure that the containers referred to in subsection (1) are
(a) lined with non-conductive material,
(b) secured against unintentional movement or unauthorized access, and
(c) weatherproof.
616(3) An employer must ensure that the explosives in a container are arranged and protected to ensure that they do not contact anything that may cause premature detonation.

616(4) A mine blaster must ensure that the leg wires of electric detonators that are removed from a magazine are shunted until immediately before the detonator is connected to the blasting circuit.

Priority of use

617 An employer and a mine blaster must ensure that the oldest explosives in a magazine are removed for use first and are used first.

Magazine record

618(1) An employer must ensure that a magazine record is kept at each magazine in which the mine blaster records

(a) immediately all explosives placed into or removed from a magazine,
(b) the number of failures of explosive charges at the end of each shift, and
(c) immediately all cartridges that are destroyed.

618(2) An employer must retain the magazine record for at least three years from the date of the last entry.

Explosive location

619(1) A worker must not take explosives into a building at a mine site other than a magazine.

619(2) A worker must get a mine blaster to remove explosives that are in a building other than a magazine.

619(3) If workers have explosives in their possession at the end of the work shift, the workers must return the explosives to a magazine.

Transportation

Removal and transfer

620(1) An employer must ensure that explosives are removed from a magazine and transported to a work area by a worker authorized by the mine manager.

620(2) An employer must ensure that explosives are removed from a magazine and transported to a work area without undue delay.
Restriction on open flames

621 A worker must not smoke tobacco or have an open flame or smouldering substance within 8 metres of a vehicle transporting explosives.

Vehicle requirements

622(1) An employer must ensure that a vehicle used to transport explosives complies with the following:

(a) it is not loaded until the vehicle is fully serviced, including fuelling;

(b) it has separate compartments for the explosives and detonators that prevent them from coming into contact with any metals or with each other;

(c) it is constructed so that the explosives cannot fall from the vehicle;

(d) is maintained in good working order.

622(2) An employer must ensure that a vehicle used to transport explosives is operated by a mine blaster or by a worker authorized by the mine blaster.

622(3) An employer must ensure that a vehicle used to transport explosives is equipped with at least two 9 kilogram ABC type fire extinguishers.

622(4) An employer must ensure that a vehicle that is transporting more than 25 kilograms of explosives shows placards clearly marked “Explosives” in letters that are not less than 150 millimetres high.

Protection from weather

623 An employer must ensure that explosives being transported are protected from rain and snow.

Original packaging

624 An employer must ensure that explosives are transported in their original packaging.

Detonators

625(1) An employer must ensure that detonators transported in a vehicle are separated from other explosives by a solid partition of wood or its equivalent that

(a) provides a distance of not less than 150 millimetres between the detonators and other explosives, and

(b) extends at least 150 millimetres above the highest level to which explosives are packed in the vehicle.
625(2) An employer must ensure that a radio transmitter in a vehicle transporting electric detonators is switched off while the detonators are being placed into or removed from the containment areas.

**Vehicle breakdown**

626(1) If a vehicle transporting explosives breaks down, repairs may be made to the vehicle without unloading the explosives if, in the opinion of the operator of the vehicle,

(a) the repairs are minor, and
(b) the repairs can be made without creating a hazard.

626(2) If a vehicle transporting explosives breaks down, the explosives must be transferred to another vehicle or be removed from the vehicle if, in the opinion of the operator of the vehicle,

(a) the repairs are major, or
(b) the repairs cannot be made without creating a hazard.

626(3) An employer must ensure that explosives removed from a vehicle that has broken down are placed under proper security

(a) at a safe distance from the track, road or highway, and
(b) not less than 300 metres from an inhabited building or a work area.

**Operational Procedures**

**Manufacturer’s specifications**

627(1) An employer must ensure that explosives are handled, stored, used and destroyed in accordance with the manufacturer’s specifications.

627(2) A worker must handle, store, use and destroy explosives in accordance with the manufacturer’s specifications.

**Unsafe explosives**

628 A mine blaster must not use, or permit another worker to use, an explosive that, in the mine blaster’s opinion, is deteriorated, damaged or otherwise unsafe to use.

**Blast area control**

629(1) An employer must ensure that the blast area is under the direction and control of a mine blaster.
629(2) If there are two or more mine blasters at a blast area, an employer must designate one mine blaster to be the blaster-in-charge of all blasting operations at the blast area.

Access to blast area

630 A worker must not approach, enter or remain in a blast area unless authorized to do so by the mine blaster.

General duties

631(1) An employer and a mine blaster must ensure that

(a) the blasting operation and related activities are performed safely,
(b) all primers are made up at the blast area,
(c) only sufficient primers for the number of shots to be fired are made up prior to the loading,
(d) no explosive is forcibly pressed into a hole of insufficient size,
(e) before a charge is fired, explosives not required for the blast are removed from the blast area,
(f) workers who are not required for loading operations are outside the blast area during loading operations, and
(g) the firing lines and lead-in lines required for electric detonation are in good condition.

631(2) A mine blaster must supervise, where applicable, the connection of

(a) the detonator to the detonating cord,
(b) the blasting cable to the detonator wires, and
(c) the non-electric lead-in line detonator to the blast pattern.

631(3) A mine blaster must, before the blast is fired, ensure that all workers are out of danger from the effects of the blast.

631(4) A mine blaster must, before blasting, ensure that

(a) entrances and approaches to the blast area are effectively guarded to prevent unauthorized workers entering or remaining in the blast area, and
(b) the guards or equipment guarding the blast area remain in position until the blast area is cleared and work can resume safely.

631(5) A mine blaster must give due warning of a blast.
631(6) After the blast is fired, a mine blaster must
(a) examine the blast area, including blasting cables affected by the blasting, and
(b) take whatever action is necessary to allow work to be safely resumed.

Secondary blasting
632 A mine blaster must ensure that if secondary blasting is practised,
(a) blockholes are used whenever reasonably practicable,
(b) the blockholes are deep enough to accommodate both the charge of explosive and
   sufficient stemming to confine the charge, and
(c) two or more charges are not used on the same boulder unless the charges are
   detonated simultaneously.

Mine blaster’s record
633 A mine blaster must keep, in a log book that is kept at the mine for that purpose, a daily
record at the end of the mine blaster’s shift showing the following:
(a) the number of holes charged;
(b) the number of detonators used;
(c) the number of holes blasted;
(d) the kind and amount of explosives used;
(e) the kind and quantity of explosives taken from the magazines;
(f) the number and location of misfires;
(g) the kind and quantity of explosives returned to the magazines;
(h) the number and location of any charges left unfired.

Damaged blasting wires
634 If a worker drives over or damages blasting lead wires or lines, that worker must
immediately advise the mine blaster and the employer.

Blasting machine control
635 An employer must ensure that a blasting machine is under the direct supervision and
control of a mine blaster while it is in the blast area.
Undetonated or Abandoned Explosives

Unused explosives

636(1) An employer and a mine blaster must ensure that
   (a) explosives are not abandoned,
   (b) a misfire that can be safely detonated or removed from its hole is not abandoned, and
   (c) unused explosives are returned to their magazine or destroyed in accordance with
       the manufacturer’s specifications.

636(2) An employer must ensure that, before a blast area is defined as safe,
   (a) all portions of charges that have been blown from the blast area are treated as
       misfires, and
   (b) all wrappings or containers used in the handling of the explosives are destroyed.

Misfire procedures

637(1) A mine blaster must not abandon a misfire unless it cannot be safely detonated or
       removed from its hole.

637(2) An employer must ensure that safe work procedures are developed for handling of
       misfires.

Abandoned explosive

638(1) A worker who finds an abandoned explosive must
   (a) take all reasonable action to ensure that other workers who may be exposed to it are
       made aware of it, and
   (b) report the find to the employer or to a mine blaster.

638(2) An employer or mine blaster to whom an abandoned explosive is reported must
   (a) take immediate steps to ensure that workers are protected from the hazards
       associated with the abandoned explosive, and
   (b) notify the Director of the abandoned explosive.

Blasting Machines and Circuits

Testing and initiation

639 An employer must ensure that a worker who initiates and tests a blasting circuit uses
   (a) explosive initiating and testing devices designed and manufactured for that purpose,
   and
(b) explosive initiating and testing devices approved by CANMET or by the Director in a location where an explosion or fire hazard exists or may exist.

**Blasting apparatus**

640(1) An employer must ensure that a blasting machine is clearly marked with its capacity.

640(2) A mine blaster must ensure that a blasting machine is tested before it is used for a blast that may require the machine’s maximum capacity.

**Circuit testing**

641(1) A mine blaster must ensure that

(a) all workers are outside the blast area before an electrical blasting circuit is tested, and

(b) an electrical blasting circuit is tested before firing to confirm that the circuit is complete.

641(2) If electric blasting is performed with delayed-action detonators, a worker must not return to the scene of the blasting operation until at least 10 minutes after the blasting circuit is closed.

**Circuit requirement**

642(1) A mine blaster must ensure that

(a) power circuits used for blasting meet the requirements of clause 3.7 of CSA Standard CAN/CSA-M421-00 (R2007), Use of Electricity in Mines,

(b) the blasting machine or power source has adequate capacity for the number of detonators involved, and

(c) circuits supplying electricity for blasting are fed from

(i) a blasting machine,

(ii) an isolating transformer, or

(iii) a power source that does not supply any other equipment.

642(2) A mine blaster must ensure that lead wires between the blasting machine and the zone of blasting operations

(a) are not less than No. 16 AWG in size,

(b) are readily identifiable as being for blasting use,

(c) are waterproof,

(d) consist of two insulated conductors,
(e) are used only for blasting,
(f) are kept at a distance of not less than 1.5 metres from a power or lighting cable, and
(g) are installed so that they do not touch pipes, rails or other electrically conductive materials.

642(3) A mine blaster must ensure that expendable connecting wires used from the lead wires to the leg wires of the electric detonator are not less than No. 20 AWG in size.

Surface Mines

Application

643 Sections 644 to 657 apply to explosives used at surface mines.

Signs

644(1) An employer must ensure that the blast area is clearly identified by posted signs or flagging.

644(2) An employer must ensure that unauthorized mobile equipment, vehicles and workers do not inadvertently enter a blast area.

Blast holes

645(1) A surface mine blaster must ensure that holes are stemmed.

645(2) Subsection (1) does not apply to controlled blasting holes.

Electrical storm

646 If an electrical storm is approaching the blast area, a surface mine blaster must ensure that

(a) no attempt is made to connect or fire a blast,
(b) all loading operations are stopped and workers are withdrawn to a safe distance from the blast area, and
(c) if charges are loaded and connected, workers are posted to prevent access to the blast area until the storm passes.

Detonating cord

647(1) A surface mine blaster must ensure that, if drill holes are being primed, detonating cord

(a) is cut from the reel and the reel moved away before other explosives are loaded,
(b) extends at least 1 metre from the hole in the case of holes that are 3 metres or more deep, and
(c) is drawn taut and made secure at the top of the hole.

647(2) A surface mine blaster must ensure that inserting detonating cords, loading the hole and stemming is as continuous an operation as is practically possible.

647(3) A surface mine blaster must ensure that
(a) no splices in the detonating cord are inserted within a blast hole,
(b) detonating cords are not coupled to a trunk line, charged hole or delay or relay until final blast preparation,
(c) the main or trunk line splices
   (i) are tight square knots, or
   (ii) are spliced by another method acceptable to the manufacturer,
(d) the trunk lines are free from kinks or coils when laid out,
(e) main or trunk lines are not laid out from a moving vehicle unless
   (i) the surface mine blaster is in attendance at the rear of the vehicle, or
   (ii) the vehicle is moving at idle speed,
(f) all connections in the line, other than splices, are tight and at right angles,
(g) detonators are not attached to the detonating cord until everything else is ready for blast initiation, and
(h) the detonator is attached to the detonating cord by a method acceptable to the manufacturer.

Ignition precautions

648(1) An employer must ensure that only machinery directly involved in loading an explosive is operated within 8 metres of a hole being loaded with explosive.

648(2) A worker must not load a hole or prime an explosive charge if machinery other than that directly involved in the loading is operating within 8 metres of the hole or the explosive charge.

648(3) A worker must not smoke tobacco or allow an open flame or other possible means of ignition within 8 metres of a blast area.
Safety fuses

649 A surface mine blaster must ensure that safety fuses protrude at least 1.5 metres from the drill hole.

Electrical cables and wires

650 A surface mine blaster must ensure that

(a) the blasting cable assembly is not grounded,
(b) the insulation of the blasting cable is kept in good condition to avoid grounding, and
(c) the splice connections between detonator wires and the blasting cable are kept clear of the ground or otherwise protected to prevent grounding.

Electric blasting

651(1) This section applies to electric blasting in the presence of electromagnetic radiation.

651(2) If blasting is within 60 metres of an overhead power line, a surface mine blaster must ensure that precautions are taken to prevent

(a) an electrical charge build-up in the blasting circuit, and
(b) damage or short-circuiting of the overhead power line.

651(3) An employer must ensure that electric detonators are not used at a blast area if radiofrequency transmitters or other radiofrequency fields are closer than the distances listed in Schedule 11, Tables 1 and 2.

651(4) A surface mine blaster must ensure that lead wires laid out from the connecting wires are not within 1 metre of any trailing cables.

Burning explosives

652 If a surface mine blaster is of the opinion that explosives are burning in a drill hole, the surface mine blaster must not allow a worker to return to the area of the hole until the surface mine blaster is of the opinion that it is safe to return.

Misfires

653(1) An employer must ensure that a misfire identified by a worker is not dug out by an excavator except under the direction of a surface mine blaster or a competent worker appointed by the employer.

653(2) An employer must ensure that a hole drilled in order to blast or disperse a misfired charge is drilled under the direction of a surface mine blaster or a competent worker appointed by the employer.
Drilling near explosives

654(1) Subject to section 653(2), an employer must ensure that workers do not drill within 5 metres of a charged blast hole.

654(2) If a charge or shot has been fired, an employer must ensure that workers do not drill until the area to be drilled is examined by a surface mine blaster for misfires and cut-off holes.

Storage

655(1) An employer must ensure that only sufficient explosives are taken to a mine to provide a 24-hour supply.

655(2) A surface mine blaster must ensure that explosives and detonators, including detonating relays, are stored in separate operation storage boxes that are kept not less than 8 metres apart.

655(3) An employer must ensure that the operation storage boxes are a type 6 magazine, as defined in the Storage Standards for Industrial Explosives (M81-7/2001E), published by Natural Resources Canada.

655(4) An employer must ensure that operation storage boxes are

(a) locked at all times when not in use,
(b) placed not less than 60 metres from a blasting area or an operating unit of equipment,
(c) placed not less than 8 metres from a track, roadway, travel way or power cable, and
(d) identified by a luminous or reflecting sign reading “Danger Explosives”.

Blasting warnings

656(1) Before an electric blasting system is connected, a surface mine blaster must ensure that signs are posted around the blast area warning that mobile radio transmitters must be turned off within 20 metres of the blast area.

656(2) If electric blasting is being conducted near a public road, an employer must ensure that an approach sign is posted on the road that reads as follows:

BLASTING
DRIVERS MUST TURN OFF MOBILE TRANSMITTERS UNTIL FURTHER POSTED NOTICE
WATCH FOR IT ON THE RIGHT SIDE
656(3) If electric blasting is being conducted near a public road, an employer must ensure that a departure sign is posted on the road that reads as follows:

YOU MAY RESUME TRANSMITTING
THANK YOU

Charged holes

657 A surface mine blaster must ensure that a charged hole is not left unattended unless

(a) if an electric detonator is being used, the ends of the electric detonator wires are shorted, and

(b) a warning sign is posted that reads as follows:

DANGER: CHARGED SHOT HOLES

Underground Mines and Tunnels

Application

658 Sections 659 to 679 apply to explosives used in underground mines or tunnels.

Permitted explosives

659(1) An employer must ensure that a worker in an underground coal mine uses explosives or detonators that are classed as “permitted explosives” by an accredited laboratory.

659(2) Despite subsection (1), the Director may issue an acceptance to use explosives that are not classed as “permitted explosives” if

(a) the proposed blasting is to be performed in solid rock,

(b) an application is made to the Director using the form in Schedule 11, Table 3, and

(c) the employer puts in place safety measures certified by a professional engineer.

659(3) An employer must ensure that a worker does not take into an underground coal mine explosives that the worker cannot use under subsection (1) or (2).

Electric conveyance

660 An employer must ensure that explosives are not transported on an electric locomotive, on a conveyance moved by an electric locomotive or wire rope, on a conveyor or in a shuttle car unless the explosives

(a) are in special closed containers, and

(b) the Director gives permission in writing.
Mine shaft conveyance

661 An employer must not allow workers to transport explosives on a hoist in a mine shaft unless procedures are developed to ensure the safe transport of the explosives.

Transport underground

662(1) An employer must ensure that explosives taken underground are
   (a) in a secure case or canister with detonators kept separately from the explosives, and
   (b) in a quantity sufficient for a working shift.

662(2) Repealed AR 56/2018 s41.

662(3) An underground mine blaster must ensure that a case or canister
   (a) is kept closed until immediately before the shot hole is charged, and
   (b) is closed immediately after the shot hole is charged.

662(4) Repealed

662(5) If there are two or more cases or canisters containing explosives at a working face because two or more workers are working together, the underground mine blaster must ensure the cases or canisters are kept as far apart as is reasonably practicable.

662(6) A worker carrying electric detonators must not enter a room where lamps or batteries are charged.

Drilling distances

663 An employer must ensure that a worker does not drill a hole within 300 millimetres of a hole that has contained explosives.

Underground mine blaster

664(1) An underground mine blaster must
   (a) personally prepare all primer charges,
   (b) make tests for the presence of flammable gas immediately
      (i) before the holes are charged,
      (ii) before the round is fired, and
      (iii) after returning to the working face when a shot is fired,
   (c) regulate the quantity of explosive used in each hole, and
   (d) ensure that blasting cable is
(i) disconnected and short-circuited and kept short-circuited at the blasting apparatus end until ready to attach the blasting apparatus, and
(ii) staggered in length, at the detonator end, to prevent short-circuiting.

**664(2)** An underground mine blaster must not load or fire explosives if, within 25 metres of a hole,

(a) the atmosphere contains more than 1 percent of methane or 20 percent of the lower explosive limit of a flammable gas,

(b) there is coal dust that has not been treated with a minimum of 6 kilograms of incombustible dust per hole or 75 kilograms of incombustible dust per working face, whichever is greater, or

(c) the area has been thoroughly wetted.

**664(3)** If the atmosphere within 25 metres of a hole contains more than 1 percent of methane or 20 percent of the lower explosive limit of a flammable gas, the underground mine blaster

(a) must not load the blast hole, and

(b) must fill the blast hole with stemming material.

**664(4)** Before firing a round, an underground mine blaster must

(a) post guards not less than 75 metres from the blast area to stop workers from approaching the blast area while the shot is fired and the guards must remain in position until released by the blaster,

(b) couple the cables to the detonator and blasting apparatus, and

(c) take refuge in a manhole or other safe place not less than 75 metres from the blast area.

**664(5)** An underground mine blaster must not allow a worker to return to the face after a blast until the expiration of a waiting period of at least 10 minutes or for a longer period determined by the underground mine blaster.

**Blasting cable**

**665(1)** An underground mine blaster must use a blasting cable

(a) designed for that purpose, and

(b) with a resistance of less than 2 ohms.

**665(2)** An underground mine blaster must ensure that a cable used in blasting

(a) is not less than 75 metres long, and

(b) reaches from the blast area to a suitable refuge for the underground mine blaster.
Use of detonators

666 A worker charging the shot hole must insert the detonator in the primer cartridge and insert the primer cartridge first with the detonator at the back of the hole.

Same manufacturer

667 An underground mine blaster must ensure that all the electric detonators used in the same round are made by a single manufacturer.

Series connection

668 An underground mine blaster must ensure that all the charges to be fired in the same round are connected in series, except in shaft excavation work.

Water

669 An underground mine blaster must ensure that only a water-resistant explosive, or an explosive sheathed to make it waterproof, is used if water may enter the hole before it is fired.

Stemming

670(1) An underground mine blaster must ensure that
   (a) all blast holes are stemmed,
   (b) stemming is to the collar in shot holes, and
   (c) a non-flammable substance or material is used for stemming.

670(2) If water stemming is used, the underground mine blaster must ensure that
   (a) a layer of clay at least 100 millimetres thick is tamped into the hole between the charge and the stemming, or
   (b) the water is in at least two separate packings.

Firing in the same round

671 An underground mine blaster must ensure that only holes to be fired in the same round are charged and tamped before the round is fired.

Misfires

672(1) A mine manager must ensure that a misfire is handled under the direct supervision of an underground mine blaster.

672(2) If a misfire occurs, the underground mine blaster must ensure that
(a) no worker returns to the working face until the expiration of a waiting period of at least 10 minutes, and

(b) the blasting cable is disconnected from the blasting apparatus and the cable ends short-circuited before a worker examines the misfire to determine the cause of the misfire.

672(3) An underground mine blaster must ensure that a worker removes an explosive from a loaded blast hole only by using a jet of water.

672(4) A worker must not pull a detonator lead wire from a charged blast hole.

**Misfire detonation**

673(1) An attempt to detonate a misfire must be done as a single hole blast.

673(2) If the attempt to detonate a misfire is unsuccessful, an underground mine blaster must ensure that the worker deactivating the misfire

(a) removes the minimum amount of stemming material from the misfired hole required to establish the true direction of the hole,

(b) fires a separate charge parallel to the misfired charge and no closer to it than 300 millimetres,

(c) after detonating the parallel hole, exercises extra caution while the rock broken by the blast is loaded out of the working face, and

(d) searches for cartridges, their parts or detonators during and after the rock loading is complete.

673(3) If there is a faulty electric detonator, an underground mine blaster must ensure that a worker short-circuits the leg wires.

**Leaving a misfire**

674(1) If a misfire is not deactivated in the same work shift as the one in which it occurred, the underground mine blaster must erect a warning board or fence bearing a sign “DO NOT ENTER – MISFIRE” across the whole width of the tunnel or location of the blast area before leaving the misfire unattended.

674(2) An underground mine blaster must report to the blaster’s supervisor the location of a misfire that is not deactivated.

**Compressed air**

675 If compressed air is used to break coal, an employer must ensure that a professional engineer prepares a detailed procedure to be used and certifies it as safe.
**Shock blasting**

676(1) If an area of an underground mine is subject to sudden outbursts of gas or coal, the Director, on written application by the employer, may allow shock blasting.

676(2) An application to the Director to allow shock blasting under subsection (1) must be prepared by a professional engineer and must include:

(a) the location in the underground mine where the shock blasting will take place,
(b) detailed reasons for shock blasting, and
(c) the proposed safety procedures.

**Surface shots**

677 An employer must ensure that no worker remains in an underground mine at the time an underground blast is fired from the surface.

**Permanent firing station**

678(1) When shots are fired from a permanent underground firing station, an employer must ensure that the only workers remaining in the blast area at the time of firing are:

(a) the underground mine blaster, and
(b) not more than two blast guards appointed by the employer.

678(2) When shots are fired from a permanent underground firing station, an employer must ensure that no worker, other than the underground mine blaster and blast guards, is downwind from where the shots are fired.

**Secondary blasting**

679(1) If charges are placed directly on top of the material being blasted in an underground mine, an underground mine blaster must ensure that:

(a) the charges weigh not more than 0.5 kilograms,
(b) not more than two charges are fired at any one time,
(c) only instantaneous detonators are used,
(d) the surrounding area within a radius of 10 metres is clear of coal dust and dusted with incombustible dust, and
(e) each charge is covered with stemming material and not less than 10 kilograms of incombustible dust.
679(2) An underground mine blaster must ensure that, if charges are placed directly on top of the material being blasted in an underground mine, the charges are not fired if the methane content in the surrounding area is more than 0.3 percent (6 percent of the lower explosive limit).

679(3) An underground mine blaster must ensure that if charges are placed directly on top of the material being blasted in an underground mine, a refuge or shelter for the blaster is located not less than 150 metres away from the charges.

Division 3: Underground Coal Mines

Application

680 This Division applies to underground coal mines.

Annual plan

681 An employer must ensure that the following mine plans, certified by a professional engineer, are submitted to the Director before the last day in September in each year for review:

(a) a proposed underground operations working plan for the next year’s operation;

(b) a ventilation plan for operations in the next year of operation.

Underground coal mine surveyor

682(1) An employer must appoint a worker as an underground coal mine surveyor.

682(2) An underground coal mine surveyor must make all surveys and mine plans required under this Part.

682(3) All survey plans for an underground coal mine must be approved by a professional engineer.

Mine Workers

Supervision

683 An employer at an underground coal mine must ensure that a worker employed underground is under the supervision of the holder of an underground coal mine manager’s certificate or an underground coal mine foreman’s certificate.

Required qualifications

684(1) An employer must not appoint a worker as an underground coal mine manager or acting underground coal mine manager unless the worker holds an underground coal mine manager’s certificate issued under the Occupational Health and Safety Regulation.
684(2) An employer must not appoint a worker as an underground coal mine foreman or acting underground coal mine foreman unless the worker holds an underground coal mine foreman’s certificate issued under the *Occupational Health and Safety Regulation*.

684(3) An employer must not appoint a worker as underground coal mine electrical superintendent or acting underground coal mine electrical superintendent unless the worker holds an underground coal mine electrical superintendent’s certificate issued under the *Occupational Health and Safety Regulation*.

**Mine manager**

685(1) An employer must

(a) appoint an underground coal mine manager to supervise daily activities at an underground coal mine, and

(b) notify the Director of the appointment without undue delay.

(c) Repealed

685(2) An employer may appoint an underground coal mine foreman as a temporary underground coal mine manager if

(a) the foreman holds an underground coal mine foreman’s certificate,

(b) not more than 30 workers in total are working underground at any one time, and

(c) the appointment is for a period that does not exceed seven calendar days.

685(3) An employer must ensure that whenever the underground coal mine manager is absent from the mine site for a period not exceeding seven calendar days, the underground coal mine manager maintains, as far as is reasonably practicable, constant communication with the mine site.

685(4) An employer must appoint an acting underground coal mine manager for any absence of the underground coal mine manager that exceeds seven calendar days but is less than 90 calendar days.

685(5) An employer must

(a) appoint a new underground coal mine manager for any absence of the underground coal mine manager that exceeds 90 calendar days, and

(b) inform the Director of the appointment as soon as possible.
Combined operations

686(1) If surface mining operations and underground coal mining operations with the same owner take place simultaneously and are in such proximity that mining in one may affect the safety of workers in the other, they must be declared a “combined operation” by

(a) the owner,

(b) an employer of the surface mine or an employer of the underground coal mine, or

(c) the Director.

686(2) If surface mining operations and underground coal mining operations are declared to be a combined operation, overall control of the mining activities must be coordinated under the direction of a single mine manager, who may be the underground coal mine manager or the manager of the surface mine, without either being relieved of the responsibility for their separate mines.

686(3) Nothing in subsection (2) shall be construed to mean that only one mine manager is required under this Code for two or more mining operations.

Working alone

687(1) Only a worker who is sampling, testing or inspecting at a working face may work alone at a working face.

687(2) Subject to subsection (1), an underground coal mine manager must ensure that no worker works at producing coal while alone at a working face.

Unsafe conditions

688(1) A worker in a mine must immediately notify the workers and a mine official if the workers are exposed to a hazard if the worker discovers the following:

(a) the ventilation is interrupted;

(b) an air crossing, door, stopping, brattice or duct is damaged;

(c) an air flow in an air course is reduced by a disruption;

(d) a weakness in a roof or rib;

(e) a deficiency of a roof or rib;

(f) evidence of movement in a roof or rib;

(g) smoke or fire;

(h) an accumulation of gas or water;

(i) any other hazard to workers.
688(2) If a worker at the surface of a mine discovers a hazard to workers in the mine, the worker must immediately notify a mine official.

688(3) A mine official to whom a hazard to workers is reported under subsection (1) or (2) must

(a) take immediate steps to withdraw workers exposed to a hazard until the defect is remedied, and

(b) assess the hazard and remedy it if possible.

688(4) The mine official must record an incident reported under subsection (1) or (2) and the record must be available for workers at the mine.

Shift change

689 An underground coal mine foreman must ensure that entrances to any place found unsafe during a work shift are fenced, cordoned or taped off and signed at sufficient distances to prevent workers from entering the unsafe place.

Shift report

690(1) An employer must ensure that a shift report is completed by an underground coal mine foreman at a mine.

690(2) At the beginning of a work shift, an underground coal mine foreman must read and initial the reports of the underground coal mine foreman of the immediately preceding shift and note whether a hazard has been reported.

690(3) Before work begins, an underground coal mine foreman must inspect that section of the mine assigned to the underground coal mine foreman unless an inspection was carried out by an underground coal mine foreman within the immediately preceding four hours.

690(4) Immediately at the end of a work shift, an underground coal mine foreman must post an inspection report that includes the names of workers remaining in the foreman’s section of the mine at the end of the work shift.

690(5) The report posted under subsection (4) must be in the designated place and accessible to anyone who might need to determine the location and number of workers who are still underground.

Record of workers

691 An employer must ensure a daily report is kept in the shift report of

(a) the times at which each worker checked in and out of the mine, and
(b) the name of each worker who remains in the mine beyond the end of the regular shift.

**Self rescuers**

692 An employer must

(a) provide or make available to each worker who goes underground, an approved self-contained self rescuer device, rated at a minimum of one hour,

(b) require that each worker be in possession of a self rescuer at all times when underground,

(c) ensure that each worker receives training in

   (i) the proper procedures for use, donning and switch-over of the self rescuer during an emergency, and

   (ii) the location of underground caches of additional self rescuers,

(d) ensure that each worker receives refresher training every three months in the subjects referred to in (c),

(e) ensure that a record of the training is maintained at the mine for at least three years and is available to an officer upon request, and

(f) store and strategically locate as many additional units as may be required by workers walking from the most distant working face to the defined emergency exit during a mine emergency.

**Means of ignition**

693(1) An employer must

(a) ensure that workers entering a mine do not take smoking materials, matches or other means of ignition into the mine,

(b) direct all workers who enter a mine, or such number of workers as may be selected by the employer, to be searched to confirm that they are not carrying any prohibited means of ignition, and

(c) ensure that any worker who refuses to be searched is refused entry into the mine.

693(2) Workers must not have in their possession, or otherwise transport, smoking materials, matches or other means of ignition when they enter a mine.

693(3) A worker must not use smoking materials, matches or other means of ignition in a mine.
693(4) Subsections (1) to (3) do not prohibit a worker from taking an approved explosive initiating apparatus or cutting equipment specifically permitted by this Code into a mine, or from using it.

No smoking warnings

694 An employer must ensure that areas at the surface in which tobacco or matches or other means of ignition are not allowed are clearly marked as no smoking areas.

Mine equipment

Recognizing international standards

694.1 Equipment for use in underground coal mines that is approved to a current, relevant standard in another country can be used subject to the approval of the Director.

Propane installations

695(1) An employer must ensure that propane installations in proximity to underground workings are installed and maintained in accordance with the manufacturer’s specifications and the Safety Codes Act.

695(2) An employer must ensure that precautions are taken to prevent

(a) moving vehicles from contacting propane installations, and

(b) propane from collecting in low areas.

695(3) An employer must ensure that propane installations are inspected once each week by a competent worker to ensure the propane does not leak into an underground working or ventilation system of the mine or a building or other structure.

695(4) An employer must ensure that, as part of the mine maintenance scheme, a competent worker examines the burners, relighters, vapourizers, storage tanks and all associated protective devices every three months to ensure the equipment is functioning and there is no leakage of propane.

695(5) An employer must ensure that a detection system operates at all times that

(a) will detect propane from leaking into the ventilation system of a mine, and

(b) visibly or audibly warns workers of the leak.

695(6) An employer must ensure that no furnace or device for heating mine air is installed unless approved by the Director.
**Bulk fuel storage**

696(1) An employer must ensure that bulk fuel storage facilities are located on ground that is impervious to the substances being stored.

696(2) An employer must ensure that bulk fuel storage facilities are

(a) located at a lower ground elevation than the entrance to an underground working,

(b) placed in a secondary containment structure, or

(c) protected by an earthen berm to prevent propane or other fuel from entering the underground working.

**Voice communication**

697(1) An employer must ensure that a mine has a voice communication system between the surface and underground that consists of interconnected voice communication stations.

697(2) Subsection (1) does not apply to exploration drivages from the surface that are not more than 60 metres long.

697(3) An employer must ensure that a voice communication system has a separate back-up power supply that operates if there is a power failure.

**Location**

698(1) An employer must ensure that interconnected voice communication stations in a mine are located at the following:

(a) the top and bottom of mine shafts and mine tunnel outlets and main hoisting and haulage engines;

(b) main electrical distribution centres, both at the surface and underground;

(c) main pumping stations;

(d) refuge stations;

(e) at the drive of a conveyor belt and, if the conveyor belt is more than 60 metres long, at the tail end of the conveyor belt;

(f) booster fans;

(g) underground garages and repair shops;

(h) a mining section as close as is practicable to the working face and, in the case of a longwall face, to each end of the working face;

(i) permanently attended surface stations.
698(2) The Director may require an employer to locate interconnected voice communication stations in a mine at a place not referred to in subsection (1).

Permanently attended stations

699(1) An employer must ensure that a permanently attended surface communication station in the voice communication system of a mine has a telephone connection to the public telephone system.

699(2) An employer must ensure that a communication station in the voice communication system of a mine has an audible alarm that is

(a) initiated from the permanently attended surface communication station, and

(b) sounded in case of emergency.

Portal

700(1) An employer must ensure that all parts of a portal are constructed of non-flammable materials.

700(2) An employer must ensure, before a portal is constructed, that a professional engineer prepares and certifies a portal construction plan that

(a) includes drawings, diagrams and instructions detailing the design of the portal, and

(b) specifies how the portal is to be safely constructed and positioned while protecting workers from falling or collapsing ground.

Mine outlets

701(1) An employer must ensure that there are at least two separate and independent mine openings or outlets by which workers can leave a mine.

701(2) An employer must ensure that the mine openings

(a) Repealed

(b) are connected to the mine voice communication system.

701(2.1) An employer must ensure that the mine openings or outlets are certified by a professional engineer so that in the event of any reasonably foreseeable incident, at least one opening will allow egress of workers.

701(3) Subsection (1) does not apply to the following:

(a) a new mine where mine openings are being constructed;

(b) a location where the mine voice communication system is in the process of being constructed between mine openings;
(c) a location where ground is being excavated for the purposes of searching for or proving mineral deposits.

701(4) If there is only a single means of exit in an underground working, an employer must ensure that the number of workers in the working is never greater than nine in total, unless others are needed to secure the health and safety of those nine workers in an emergency.

**Escape ways**

702(1) The underground coal mine manager must ensure that shafts, tunnels, levels, ladders, stairs and similar installations used as escape ways

(a) are kept free from accumulations of ice and obstructions of every kind, and
(b) have signs posted where necessary to show the direction to the surface outlet, and
(c) are provided with continuous directional guide lines or equivalent devices that are
   (i) installed and maintained throughout the entire length of each escapeway,
   (ii) made of durable material,
   (iii) marked with reflective material every 8 metres,
   (iv) located in a manner that allows effective escape,
   (v) equipped with directional indicators, signifying the route of escape, and placed at intervals not exceeding 30 metres, and
   (vi) securely attached to, and marked to show the location of, any self-contained, self rescuer storage locations in the escapeways.

702(2) An underground coal mine manager must ensure that all water is conducted away from stairways.

702(3) An employer must ensure that shafts, tunnels and slopes used as escape ways and inclined at more than 30 degrees from horizontal have ladders, walkways or other apparatus that

(a) are designed to allow workers to leave the mine safely,
(b) are kept in good repair, and
(c) lead to the mine opening.

702(4) An employer must ensure that the airway and travelling road of an escapeway are not less than 2 metres high and 2 metres wide.
**Manholes**

703(1) An employer must ensure that a haulage mine level or tunnel in which workers normally travel has manholes or places of refuge at intervals of not more than 20 metres.

703(2) Despite subsection (1), manholes or places of refuge are not required if

(a) the speed of haulage does not exceed 8 kilometres per hour, and

(b) there is clear standing room of at least 1 metre between the side of the equipment and the side of the road.

703(3) An employer must ensure that a manhole or place of refuge is

(a) at least 1 metre wide, 1.3 metres deep and 1.8 metres high,

(b) kept clear at all times,

(c) clearly identified as a manhole or place of refuge, and

(d) numbered.

**Vehicles**

**Underground fuel stations**

704(1) An underground coal mine manager must ensure that diesel fuel tanks of vehicles filled underground are filled at designated fuel stations certified by a professional engineer.

704(2) An employer must ensure that an underground fuel station

(a) has a smooth concrete floor,

(b) is constructed of non-flammable material,

(c) has fireproof doors with the door nearest the fueling point opening outwards, and

(d) has a sump in the floor, or collecting pans, at possible spillage points.

704(3) An employer must ensure that an underground fuel station has appropriate fire fighting equipment.

**Diesel fuel**

705(1) An employer must ensure that diesel fuel supplied at a fuel station

(a) at least meets the requirements of CGSB Standard CAN/CGSB 3.16-99 AMEND, Mining Diesel Fuel, and

(b) is not stored underground in quantities greater than the quantity required for 24 hour’s work unless permission to store more is given by the Director.

705(2) An employer must ensure that workers take precautions to prevent the diesel fuel from spilling while the fuel tanks are filled.
705(3) An employer must ensure that all empty diesel fuel containers are removed from the mine daily.

705(4) An underground coal mine manager must ensure that spilled oil and diesel fuel is immediately taken up with a non-flammable absorbent material that is
   (a) deposited in a fireproof receptacle, and
   (b) removed from the mine at intervals of not more than every three days.

705(5) An employer must ensure that a copy of subsections (1) to (4) is posted in a conspicuous place at an underground fuel station.

Control of equipment

706(1) An employer must ensure that the control levers of storage battery locomotives, trolley locomotives and vehicles are designed so that the levers
   (a) can only be removed when the lever is in the neutral position, and
   (b) are spring-loaded or biased to return to the neutral position.

706(2) If remote controlled equipment is used at a mine site, the employer must ensure it is used in accordance with the manufacturer’s specifications.

Roof and Side Support

Support system

707(1) If an entry or roadway is to be excavated in an underground coal mine, an employer must ensure that a geotechnical analysis of the strata and structures is conducted by a professional engineer to determine the effects of the strata and structures on the entry or roadway excavation.

707(2) An employer must ensure that a professional engineer certifies
   (a) the support system of the roof and sides of a roadway, and
   (b) the dimensions of all support pillars.

707(3) The professional engineer referred to in subsection (2) must take into consideration the following:
   (a) the depth of cover and stratigraphy;
   (b) the nature and character of the strata immediately above the roof horizon, the further overlying strata and the floor strata;
   (c) the strength characteristics of the roof, sides, floor strata and the coal seam;
   (d) the thickness and sequence of bedding planes and other planes of weakness in relation to the application of supports;
(e) the local hydrogeology;
(f) the structural control including faults, synclines, anticlines and other known abnormalities;
(g) the proximity of any surface glacial deposits and their stability;
(h) the possible interaction between underlying and overlying coal seams, mine workings, pillars, aquifers, geological features and the proposed mine workings;
(i) the mining sequence;
(j) with respect to the general roadways layout and related extraction, the possible impact at the surface area and its infrastructure;
(k) the geotechnical analysis referred to in subsection (1); and
(l) the propensity of the coal and surrounding strata for sudden bursts of solids and/or gas.

707(4) Nothing in this section prevents a worker from setting additional supports if the worker considers them to be necessary for safety.

Extractions

708(1) If solid mineral pillars or blocks are to be extracted from a mine, an employer must ensure that a systematic method and sequence of extraction is prepared in which
(a) workers are not required to work beneath an unsupported roof, and
(b) workers are not subjected to the hazard of the collapse of a side or rib.

708(2) The method and sequence of extraction must be certified by a professional engineer.

Operating procedures

709(1) An employer must prepare a code of practice for installing and maintaining or removing ground supports that prescribes the procedures to be followed by workers.

709(2) A mine official must post a copy of the code of practice prepared under subsection (1) in a conspicuous location at the mine.

Removal of ground supports

710(1) A worker must not remove a ground support without the permission of a mine official.

710(2) If work requires the removal of ground supports prescribed by this Code, the underground coal mine manager must ensure that there are temporary supports in place.
710(3) Despite subsection (2), other supports must not be used to protect workers from falling ground if
   (a) supports are withdrawn from the gob, or
   (b) supports are withdrawn under a roof that appears to the mine official to be insecure.

710(4) A professional engineer must certify the means to be used to protect workers from falling ground if
   (a) supports are withdrawn from the gob, or
   (b) supports are withdrawn under a roof that appears to the mine official to be insecure.

Ventilation System

Ventilation system

711(1) An employer must ensure that a mine has a mechanical ventilation system, certified by a professional engineer, that
   (a) dilutes, displaces, eliminates or otherwise renders harmless all noxious or flammable gases and harmful substances,
   (b) keeps work areas and accessible roads fit for workers to work or travel in,
   (c) ensures that the air contains at least 19.5 percent oxygen by volume and not more than 0.5 percent carbon dioxide by volume, and
   (d) ensures that a minimum volume of 1.9 cubic metres per second of air passes active working headings.

711(2) An employer must develop safe operating procedures for the ventilation system that are certified by a professional engineer.

711(3) An employer must ensure that
   (a) the ventilation system is designed to prevent the raising of dust, and
   (b) compressed air is not used for ventilation.

Air velocity

712(1) An employer must ensure that a ventilation system in a mine maintains a minimum air velocity at working faces of 0.3 metres per second.

712(2) An employer must ensure that a ventilation system maintains a minimum air velocity in roadways, other than working headings, of 0.3 metres per second unless methane layering is occurring, in which case the air velocity must be increased to prevent the methane layering.
712(3) An employer must ensure that the velocity of the air in a ventilation system is not more than
   (a) Repealed
   (b) 5 metres per second in a coal conveyor road, and
   (c) 8 metres per second in other roadways.

712(4) The Director may grant an acceptance changing the requirements of subsections (2) or (3) only after reviewing a proposal certified by a professional engineer.

Return airway

713 An employer must ensure that underground oil transformers rated at more than 1000 kilovoltamperes, garages, bulk oil storage areas and fuel stations are ventilated by air that flows directly to the return airway.

Doors

714(1) An employer must ensure that airlock doors
   (a) remain open no longer than is necessary for workers or vehicles to pass through,
   (b) are designed to be self-closing, and
   (c) operate in such a way that if one door of the airlock system is open, the other door remains closed.

714(2) A worker must not, without the authority of the employer,
   (a) leave a ventilation door open that the worker found shut, or
   (b) leave a ventilation door closed that the worker found open.

714(3) An employer must ensure that an airlock located in major connections between the main air intake and the air return has a door system in which at least one door remains closed if there is an air reversal.

Stoppings

715 An employer must ensure that
   (a) ventilation stoppings between intake and return airways prevent air leaks,
   (b) the space between the faces of ventilation stoppings and roadways is kept free of obstructions, and
   (c) ventilation stoppings are constructed at crosscuts on each side of the conveyor system up to the last crosscut before the tail end of the last conveyor in order to minimize the potential contamination of those airways.
Seals

716(1) An employer must ensure that worked out or inaccessible parts of a mine are sealed off.

716(1.1) The seals referred to in subsection (1) must withstand an overpressure of at least 345 kilopascals.

716(2) An employer must ensure that a worked out district is sealed off within three months after mining stops in the district.

716(3) An employer must ensure that workers monitor conditions at a seal to ensure that a hazardous condition does not develop.

716(4) An employer must ensure that a seal constructed to contain fire, spontaneous heating or another similar hazard is

   (a) certified by a professional engineer,

   (b) constructed to withstand the force of an explosion in the sealed off area, and

   (c) has a method of sampling the atmosphere and draining water from behind the seal.

Chutes

717 An employer must ensure that, in a system with chutes passing from an upper to a lower mine level, mineral or rock is kept in the chutes above the bulkhead to prevent any passage of air.

Splits

718(1) An employer must ensure that a coal mine is divided into splits.

718(2) An employer must ensure that each split and each working face in a split is supplied with a separate current of fresh air.

718(3) An employer must ensure that the return air from a working split goes directly to the return airway.

Fans

719(1) An employer must ensure that

   (a) all main fans in a mine have an automatic ventilating pressure recording device that is always operating and monitored daily,

   (b) a mine has a standby main fan, and

   (c) a mine has an emergency power supply capable of running the main fan if the principle source of power fails.
719(2) An employer must keep a record of the ventilating pressures taken and the dates on which they were taken.

Reverse flows

720(1) Repealed

720(2) A worker must not reverse the air flow of a main fan without the underground coal mine manager’s authorization.

Surface fans

721(1) An employer must ensure that the main surface ventilating fans

(a) are offset by not less than 5 metres from the nearest side of the mine opening, and
(b) have non-combustible air ducts and housing.

721(2) An employer must ensure that the mine opening referred to in subsection (1) is protected by one or more weak walls or explosion doors, or a combination of weak walls and explosion doors, located in direct line with possible explosive forces.

721(3) Despite subsection (1), the main surface ventilating fan may be located directly in front of or over a mine opening if

(a) the opening is not in a direct line with possible air blasts coming out of the mine, and
(b) there is another opening not less than 5 metres and not more than 30 metres from the fan opening that
   (i) is in a direct line with possible air blasts coming out of the mine, and
   (ii) has explosion doors.

Booster fans

722 An employer must ensure that a booster fan

(a) does not restrict the free passage of air delivered by a main fan if the booster fans stops,
(b) stops if a main fan stops, and
(c) is continuously monitored by a system that alarms at a permanently attended monitoring station if the fan stops or its performance falls below an established efficiency level.
Auxiliary fans

723(1) An employer must ensure that an auxiliary fan used in a mine is electrically grounded.

723(2) An employer must ensure that a heading that is advanced more than 10 metres from the main ventilation circuit and a raise or sub-drift that is more than 10 metres from the main ventilation circuit has an auxiliary ventilation system, or a system of line brattices, to direct ventilation so that the face of the heading is swept by the ventilating air supply.

723(3) The distance referred to in subsection (2) must be measured from the nearest rib.

723(4) If a heading to be ventilated is less than 200 metres long, the auxiliary fan interlock requirement of Clause 6.2.3 of CSA Standard M421-00 (R2007), Use of Electricity in Mines, does not apply.

Brattice, vent tubes

724(1) If brattice or vent tubes are used to ventilate the working face, an employer must ensure that the brattice or vent tubes are kept advanced as close as possible to the working face.

724(2) An employer must ensure that brattice or vent tubes used in a mine are constructed of materials that meet the requirements of CSA Standard CAN/CSA M427-M91 (R2001), Fire-Performance and Antistatic Requirements for Ventilation Materials.

Operating procedures for booster and auxiliary fans

725(1) An employer must ensure that

(a) if a booster fan or auxiliary fan stops, workers in an area that is affected by the stopping move to a place that is adequately ventilated, and

(b) a competent worker tests the affected area to ensure it is adequately ventilated before other workers enter the area.

725(2) An employer must ensure that an auxiliary fan is not restarted unless a competent worker has

(a) inspected the area underground that is serviced by the auxiliary fan and has tested for flammable gases,

(b) declared in writing that it is safe to restart the auxiliary fan, and

(c) included a copy of the declaration in the supervisor’s shift report.

725(3) An employer must develop a code of practice to be followed if a booster fan or an auxiliary fan stops and post it at a conspicuous location at the surface of the mine.

725(4) Repealed
Stopping fan

726(1) A worker must not stop a fan that provides ventilation for a mine without the consent of the mine official in charge.

726(2) If workers withdraw because a fan stops or there is a decrease in ventilation, an employer must ensure that no worker is re-admitted to the mine, to part of the mine or to a split until

(a) the fan is in operation and ventilation is restored,

(b) the work areas are examined by a mine official,

(c) a report that the workings are safe is made by a mine official in a book that is kept at the mine for that purpose, and

(d) a copy of the report is posted in a conspicuous location.

726(3) Subsection (2) does not apply to the mine official examining the work area.

Ventilation monitoring

727(1) An employer must appoint a competent worker who must measure the barometric pressure outside the mine and the velocity and quantity of air in all airways and old workings of the mine that are accessible to workers.

727(2) An employer must ensure that measurements under subsection (1) are, at a minimum, taken

(a) at the main airway as near as is reasonably practicable to the point at which the air enters or leaves the mine,

(b) within each split or part of the mine

(i) as near as reasonably practicable to the points at which air enters and leaves the split or part of the mine, and

(ii) in longwall workings, within 10 metres of the working face in the intake and return airways,

(c) in other mining methods, as near as is reasonably practicable to the last open cross cut,

(d) as near as is reasonably practicable to the working face of each active heading, and

(e) at seals along intake air courses where intake air passes by a seal to ventilate active working sections.

727(3) The appointed worker must notify the mine manager of any abnormalities in the barometric pressure or the velocity and quantity of air.
727(4) An employer must ensure that the measurements under subsection (1) are taken at least once a week.

727(5) If the quality or quantity of air passing a place where the measurements are taken may be substantially affected because the ventilation system of a mine is altered, an employer must ensure that the appointed worker repeats the measurements as soon as the effect of the alteration would be apparent.

727(6) An underground coal mine manager must ensure that before the commencement of each work shift, the appointed worker takes temperature and barometric pressure readings outside the mine.

727(7) An appointed worker must
   (a) record the results of the measurements taken under this section in the log book provided by the employer for that purpose,
   (b) sign each entry, and
   (c) post a copy of the results at the portal.

Cross cuts

728(1) Repealed

728(2) An employer must ensure that all cross-cuts except the one nearest to the working face are securely stopped off.

728(3) Repealed AR 56/2018 s45.

Operating in split

729 An employer must ensure that not more than one coal mining machine operates in one split.

Gas and Dust Control

Gas inspections

730(1) An underground coal mine manager must ensure that a mine official
   (a) always carries an approved gas testing device for methane, carbon monoxide and oxygen when underground, and
   (b) within four hours of each shift commencing work, inspects, with the device referred to in (a), that part of the mine being worked, or intended to be worked, and all related roadways.
730(2) A mine official must inspect for gas at the working face of every work area, at the edge of the gob, in roof cavities and anywhere else that gas may accumulate.

730(3) A mine official who makes the inspection must

(a) report to the mine manager on the conditions of the part of the mine, the roadways and the explosion barriers inspected for gas and ventilation, and

(b) enter and sign a detailed report of the inspection in a book kept at the mine for that purpose.

730(4) An underground coal mine manager must ensure that a copy of the report is immediately posted at a conspicuous location at the mine or the entrance to the inspected part of the mine, or at a place designated by the underground coal mine manager.

730(5) The report referred to in subsection (3)(b) must be examined and countersigned by the underground coal mine manager or designate at least once every day.

Flammable gas levels

731(1) An underground coal mine manager must ensure that workers are withdrawn from a work area if the amount of flammable gas in the general body of the air exceeds 40 percent of the lower explosive limit.

731(2) An underground coal mine manager must ensure that the supply of electrical power is automatically cut off if the amount of flammable gas in the general body of air exceeds 25 percent of the lower explosive limit.

731(3) An underground coal mine manager must ensure that workers do not blast if the amount of flammable gas in the general body of air exceeds 20 percent of the lower explosive limit.

731(4) An underground coal mine manager must ensure that workers do not operate diesel engines if the amount of flammable gas in the general body of air exceeds 20 percent of the lower explosive limit.

731(5) An underground coal mine manager must ensure that a bleeder system is designed such that the flammable gas level does not exceed 40 percent of the lower explosive limit.

Diesel vehicle roads

732(1) If workers operate a diesel vehicle in an underground coal mine, the underground coal mine manager must ensure that a worker measures the air flow and the percentage of flammable gas present in the general body of air at all points that the underground coal mine manager or the Director specify.

732(2) Repealed
732(3) An underground coal mine manager must ensure that a worker takes the measurements required under subsection (1)
   (a) at least once each week, and
   (b) whenever an alteration is made in the quantity of air circulating.

732(4) If the percentage of flammable gas measured under subsection (1) exceeds 15 percent of the lower explosive limit, the underground coal mine manager must appoint a competent worker who must
   (a) take further measurements under subsection (1), and
   (b) immediately submit a written report of the results to the mine manager.

732(5) If the percentage of flammable gas measured under subsection (1) exceeds 15 percent of the lower explosive limit continuously over a 24-hour period, the employer must install a system of continuous methane monitoring.

732(6) The measurements required by subsection (4) must continue to be taken until
   (a) the percentage of flammable gas measured is less than 15 percent of the lower explosive limit, or
   (b) a system of continuous methane monitoring is installed.

Degassing procedures

733(1) An employer must ensure that procedures for degassing headings are prepared and certified by a professional engineer.

733(2) An employer must ensure that a copy of the procedures for degassing headings is posted at a conspicuous location at the mine.

Gas removal

734 An employer must ensure that workers remove standing gas in a mine under the direct supervision of a mine official.

Unused areas

735(1) An employer must ensure that parts of a mine that are not being worked are, so far as is reasonably practicable, kept free of dangerous gases.

735(2) Repealed
Sealed off areas

736(1) An employer must ensure that parts of a mine that cannot be kept free of accumulations of gas are fenced off.

736(2) If an accumulation of gas cannot be safely removed, an employer must ensure that the affected parts are sealed in accordance with section 716.

Approval of devices for testing and measuring

737 An employer must ensure that combustible gas detectors and other devices used for testing and measuring air quality, velocity, and volume in a mine are approved for use in coal mines by one of the following:

(a) the United States Mines Safety and Health Administration, or its predecessors or successors in administration;

(b) the Ministry of Power of the Government of Great Britain, or its predecessors or successors in administration; or

(c) the Department of Natural Resources, Canada, or its predecessors or successors in administration.

(d) repealed AR 56/2018 s46.

Combustible gas detector

738(1) An employer must ensure that a coal cutting machine is equipped with a combustible gas detector.

738(2) A worker operating a coal cutting machine must keep the combustible gas detector operating at all times.

738(3) An employer must ensure that the sensing device of a combustible gas detector is installed

(a) as close to the cutting head as is reasonably practicable, and

(b) not more than 3 metres from the cutting head.

738(4) Repealed AR 56/2018 s47.

738(5) An employer must ensure that the combustible gas detector

(a) Repealed

(b) has a distinct and separate visible or audible warning that is activated if the level of flammable gas reaches 20 percent of the lower explosive limit, and
Part 36
Section 739    AR 87/2009

(2) automatically cuts off power to the cutting head if the level of flammable gas reaches 25 percent of the lower explosive limit.

738(6) If power to the cutting head is cut off, the operator must back the coal cutting machine out of the face and turn off the power to the machine.

AR 87/2009 s738;56/2018

Portable detector

739(1) A worker must not use a portable combustible gas detector unless an underground coal mine manager authorizes its use.

739(2) An underground coal mine manager may authorize a competent worker to use a portable combustible gas detector.

739(3) A portable combustible gas detector must comply with section 737.

739(4) An employer must ensure that before each shift, a portable combustible gas detector to be used underground is tested for accuracy and calibrated according to the manufacturer’s specifications.

Breakdown of detector

740(1) A worker may continue to operate a coal cutting machine that has a broken combustible gas detector if

(a) there is a continual monitoring by another combustible gas detector operated by a worker authorized under section 739, and

(b) the flammable gas reading at the operator’s cab does not exceed 15 percent of the lower explosive limit.

740(2) A worker must not operate a coal cutting machine that has a broken combustible gas detector after the end of the work shift in which it broke down.

Roof bolting

741(1) An employer must ensure that a worker operating a roof bolter

(a) is competent to use a combustible gas detector,

(b) carries a combustible gas detector, and

(c) takes flammable gas readings at roof level.

741(2) An employer must ensure that workers do not drill or install bolts at a location where methane readings exceed 25 percent of the lower explosive limit.

741(3) Subsections (1)(a) and (b) do not apply if a working flammable gas monitor is installed on the bolter at roof level.
Airborne dust

742(1) An employer must ensure that there is a water supply designed to suppress airborne dust

(a) at a location where mineral is transferred from one conveyor to another conveyor, a chute or a vehicle, and

(b) at the cutting teeth or picks of a coal cutting machine.

742(2) Subsection (1) does not apply to a location where mineral is conveyed from the conveyor of a mobile unit.

742(3) An employer must ensure that a roadway used by rubber-tired vehicles is treated or wetted to minimize the creation of airborne dust.

742(4) An employer must ensure that there is an ongoing program for monitoring the concentration of respirable dust to which workers are exposed.

742(5) The Director may require an employer to install dust collection devices on exhaust fans if the Director considers that conditions warrant doing so.

Incombustible dust

743(1) This section does not apply to the part of a roadway within 10 metres of the working face while coal cutting is in progress.

743(1.1) If reasonably practicable, an employer must ensure that every area in an underground coal mine is kept free of accumulations of coal dust.

743(1.2) An employer must file with the Director a copy of a stone dusting program for the mine, including the method and frequency of testing.

743(2) An employer must ensure that the floor, roof and sides of a roadway that is accessible to workers are treated with incombustible dust.

743(3) An employer must ensure that the dust on the floor, roof and sides consists of at least 80 percent of incombustible matter.

743(4) Subsections (2) and (3) do not apply if the dust mixture on the floor, sides, timbers and roof of the roadway consists of at least 30 percent by weight of water.

743(5) An employer must ensure that the minimum amount of incombustible matter prescribed by subsection (3) is increased by 1 percent for each 0.1 percent of flammable gas in the atmosphere if there is flammable gas in the ventilating current.

743(6) Repealed
743(7) An underground coal mine manager must ensure that a part of a roadway is cleaned as thoroughly as is possible of all combustible dust before it is dusted for the first time with incombustible dust.

AR 87/2009 s743;56/2018

Sampling of settled dust

744 An employer must
(a) put in place and maintain sampling procedures to ensure the requirements of section 743 are met, and
(b) keep a record of the results at the mine site.

AR 87/2009 s744;56/2018

Explosion Control

Explosion barriers

745(1) An employer must develop an explosion prevention plan acceptable to the Director and certified by a professional engineer for the design, erection, location and maintenance of any explosion barriers included in it.

745(2) An employer must ensure that the position of any explosion barrier is shown on the mine ventilation and emergency response plans.

Welding, cutting and soldering

746(1) An employer must ensure that a worker does not weld, cut or solder using an arc or flame.

746(2) and (2.1) Repealed AR 56/2018 s50.
746(3) Repealed

Pillars

747(1) The owners or prime contractors, if prime contractors are designated, of adjoining underground properties must ensure that a pillar is left in each seam along the boundary line common to the adjoining properties.

747(2) The owners or prime contractors, if prime contractors are designated, of adjoining underground properties must ensure that together the pillars are a sufficient barrier to ensure the safety of workers in each mine.

747(3) A professional engineer must determine the width of the pillar required to be left under subsection (1).
747(4) An employer must not conduct mining operations within 100 metres of the boundary line of an underground mine referred to in subsection (1) until the determination is made under subsection (3).

747(5) An employer must ensure that no mining is performed in the barrier pillar.

747(6) The underground coal mine surveyor of one mine may enter an adjoining mine to survey the working face of that mine along the barrier pillar.

747(7) An employer must

(a) ensure that an underground coal mine surveyor prepares plans of the survey of the working faces along the barrier pillar within 60 days of the extraction of coal adjoining the barrier pillar, and

(b) file the plans with the Director immediately after they are prepared.

Drill holes

748 An employer must ensure that workers do not mine coal within 100 metres of a drill hole drilled or being drilled for oil or gas, unless approved by the Director.

Water or gas

749 The employer must ensure that the working face is not advanced to within 50 metres of the surface or to within 100 metres horizontally of

(a) a projection onto the working face of a place that is likely to contain a dangerous accumulation of water or gas,

(b) inactive workings that have not been examined and found free from accumulations of water or gas, or

(c) the seam outcrop or subcrop.

Shaft access and hoisting equipment

749.1 An employer intending to use shaft access and mine hoisting equipment, including rope haulage, must prepare designs, plans and procedures, certified by a professional engineer, and submit them to the Director prior to beginning construction.
Part 37  Oil and Gas Wells

Application

750  This Part applies to activities and auxiliary processes associated with exploring for and drilling, operating or servicing wells for gas, crude oil or geothermal energy.

Competent supervisor

751(1)  An employer must appoint a supervisor to supervise an exploration, drilling, servicing, snubbing, testing or production operation.

751(2)  An employer must ensure the supervisor is competent in each of the following that is within the supervisor’s area of responsibility:
   (a)  safe work practices, including the safe operation of a plant at the work site;
   (b)  the safe handling, use and storage of hazardous substances;
   (c)  well control and blow out prevention;
   (d)  detecting and controlling worker exposure to hydrogen sulphide;
   (e)  handling, using, maintaining and storing personal protective equipment;
   (f)  appropriate responses to emergencies at the work site;
   (g)  the duties and responsibilities of all workers supervised by the supervisor;
   (h)  training workers supervised by the supervisor in safe work practices and procedures;
   (i)  health and safety programs.

Breathing equipment

752(1)  If a worker is undertaking emergency response activities at a well site and the worker may be exposed to a harmful substance in excess of its occupational exposure limit, an employer must ensure that sufficient self-contained breathing apparatus units that comply with section 251 are provided, based on the hazard assessment required by Part 2 and the emergency response plan required by Part 7.

752(2)  Despite subsection (1), if there is only one worker at the well site, an employer may use alternate means to protect the worker to ensure that the worker is not exposed to a harmful substance in excess of its occupational exposure limit.

Operating load of derrick or mast

753(1)  An employer must ensure that the maximum safe operating load of a derrick or mast
(a) is specified in the manufacturer’s specifications or specifications certified by a professional engineer,
(b) is prominently displayed on the derrick or mast, and
(c) is not exceeded.

753(2) If a structural modification or repair is made to a derrick or mast, an employer must ensure that
(a) the structural modification or repair is certified by a professional engineer,
(b) the maximum safe operating load of the derrick or mast is determined and certified by a professional engineer, and
(c) the load marking on the derrick or mast is replaced if the maximum safe operating load is changed.

Derricks and masts

754(1) An employer must ensure that, before a derrick or mast is erected or brought down, a competent worker inspects all of its parts in accordance with the manufacturer’s specifications.

754(2) An employer must ensure that
(a) a competent worker is in charge of a derrick or mast and present when a derrick or mast is erected or brought down, and
(b) a derrick or mast is erected or brought down in a manner that does not create a danger to workers.

Log book

755(1) An employer must ensure that inspections and repairs on a derrick or mast are recorded in a log book issued by the Canadian Association of Oil Well Drilling Contractors or its equivalent.

755(2) An employer must ensure that the log book is available at the work site for review by an officer.

Drillers

756(1) An employer must ensure that the driller’s position on a drilling or service rig is protected or guarded from hazards created by the cathead or tong lines.
756(2) An employer must ensure that workers do not slide down a pipe, kelly hose, cable or rope on a derrick or mast unless the line is part of a means of escape and there is an emergency.

756(3) A worker must not slide down a pipe, kelly hose, cable or rope on a derrick or mast unless the line is part of a means of escape and there is an emergency.

Geophysical operations
757 An employer must ensure that, during operations involving shot hole drilling,
   (a) Repealed
   (b) the mast of the seismic drill is lowered if the equipment being moved is in danger of contacting an overhead power line or losing its stability, and
   (c) the seismic drill has an emergency stopping device at the driller’s console.

Drilling rig, service rig, and snubbing unit inspections
758(1) An employer must ensure that the drilling rig, service rig or snubbing unit is inspected by a competent worker
   (a) before it is placed into service, and
   (b) every seventh day on which it is used for as long as it is in service.

758(2) The competent worker must prepare a report of the inspection and the employer must keep a copy of the report
   (a) at the work site where the drilling rig, service rig or snubbing unit is in service, and
   (b) at the employer’s principal place of business in Alberta for at least one year from the date of the inspection.

Overloaded service rig trucks
759 An employer may operate a service rig truck with a load that exceeds the manufacturer’s specifications for the maximum weight of the load if the employer
   (a) prepares a written assessment of the hazards relating to the operation of the truck, and
   (b) implements controls that ensure the safe operation of the truck.

Safety check
760 An employer must ensure that no worker services or works on a drilling rig, service rig or snubbing unit until a competent worker ensures that
(a) all guards are installed and secure,
(b) all platforms, stairways, handrails and guardrails are installed and secure,
(c) the emergency escape line and its components are installed and secure, and
(d) all fastening devices required in the erection of the rig and its substructure are installed and secure.

Exits from enclosures

761(1) An employer must ensure that a drilling rig, service rig or snubbing unit floor enclosure has exits to ground level that
(a) are located on at least two sides of the drilling or service rig floor,
(b) open away from the drill hole, and
(c) have no obstacles that would hinder or prevent a worker who is leaving in an emergency.

761(2) An employer must ensure that a pumphouse enclosure has at least two exits leading in different directions to the outside.

761(3) An employer must ensure that a catwalk on a drilling rig, service rig or snubbing unit has a stairway at the end farthest from the drill hole.

Emergency escape route

762(1) If a primary exit from the principal working platform above the drill floor may be blocked or otherwise compromised, an employer must ensure there is an emergency means of escape from the principal working platform that
(a) is visually inspected by a competent worker at least once a week, and
(b) is kept free of obstructions.

762(2) If the emergency means of escape includes using an anchored line, the employer must ensure the line is
(a) installed, tested and maintained according to the manufacturer’s specifications, and
(b) able to successfully withstand a pull-test load of 13.3 kilonewtons at the time of its installation.

762(3) If an emergency escape safety buggy is used as part of the emergency means of escape, the employer must ensure it is
(a) installed and maintained according to the manufacturer’s specifications,
(b) kept at the principal working platform when not in use, and
(c) easily accessible to workers in an emergency.

Guy lines

763(1) An employer must ensure that derrick, mast or self-contained snubbing unit guy lines are installed in accordance with
   (a) the manufacturer’s specifications, or
   (b) API Recommended Practice RP 4G, Recommended Practice for Maintenance and Use of Drilling and Well Servicing Structures (2004).

763(2) An employer must ensure that the specifications applied under subsection (1) for the correct number and proper spacing of guy lines are on a plate attached to the derrick, mast or self-contained snubbing unit.

Ground anchors

764(1) An employer must ensure that ground anchors are pull-tested annually in accordance with
   (a) API Recommended Practice RP 4G, Recommended Practice for Maintenance and Use of Drilling and Well Servicing Structures (2004), or
   (b) the manufacturer’s specifications, or
   (c) specifications certified by a professional engineer.

764(2) An employer must ensure that the pull-test charts for temporary and permanent ground anchors are readily available for inspection by an officer.

Trailer pipe rack

765(1) An employer must ensure that a trailer that is used as a pipe rack
   (a) has guardrails and toe boards along the full length of both sides of the trailer,
   (b) has a stairway at the end farthest from the drilling or service rig floor, and
   (c) is constructed so that the lower end of the pipe does not roll off the trailer when the pipe is hoisted into the derrick.

765(2) An employer must ensure that a trailer used as a pipe rack is secured from movement.

765(3) Moved to section 762(3).
Part 37

Section 766    AR 87/2009

OCCUPATIONAL HEALTH AND SAFETY CODE

Drawworks

766(1) An employer must ensure that the function or action of each operating control on a drilling rig, service rig or self-contained snubbing unit is clearly marked on or near the control.

766(2) A worker in charge of the drawworks must ensure that all other workers are clear of the machinery and lines before the drawworks is put into motion.

Brakes

767(1) An employer must ensure that a mechanism used to hold the drawworks brakes of a drilling or service rig in the “on” position is designed so that the brakes cannot be accidentally disengaged.

767(2) An employer must ensure that the drawworks brakes of a drilling or service rig are tested at the beginning of each crew shift and examined at least weekly to ensure they are in good working order.

767(3) Unless drawworks have an automatic feed control, an employer must ensure that drawworks brakes are not left unattended without first being secured in the “on” position.

767(4) An employer must ensure that, except during drilling, drawworks controls are not left unattended while the hoisting drum is in motion.

Weight indicators

768 An employer must ensure that the hoist mechanism of a drilling or service rig has a reliable weight indicator that

(a) is secured against falling by a secondary cable or chain if it is hung above the derrick or mast floor, and

(b) is calibrated in accordance with the manufacturer’s specifications or at least annually if a minimum interval between calibrations is not stated by the manufacturer.

Travelling blocks

769(1) An employer must ensure that each hook of a travelling block has a safety latch, mousing, shackle or equivalent positive locking device.

769(2) An employer must ensure that the travelling block and each hook, elevator, elevator link and unit of travelling equipment is free from projecting bolts, nuts, pins or other parts.

769(3) An employer must ensure that an upward travel limiting device

(a) is installed on every drilling or service rig and is tested at least once during each shift, and
(b) prevents the travelling block from contacting the crown structure by disengaging the power to the hoisting drum and applying brakes.

**Tugger or travelling block**

**770(1)** Subject to subsection (2), an employer must ensure that a worker does not use a travelling block or a tugger to raise or lower a worker unless the manufacturer’s specifications allow the travelling block or tugger to be used in that way.

**770(2)** Subsection (1) does not apply in an emergency if

(a) an injured worker is lowered from a derrick using a travelling block or a tugger,

(b) the rotary table is stopped, and

(c) a competent worker trained in emergency procedures operates the control of the travelling block or tugger.

**Catheads**

**771(1)** An employer must ensure that workers do not use a rope-operated friction cathead on a drilling or service rig.

**771(2)** A worker must not use a rope-operated friction cathead on a drilling or service rig.

**771(3)** An employer must ensure that each automatic cathead has a separate control unless

(a) the cathead has dual purpose controls, and

(b) a locking device is installed to prevent one cathead from being engaged accidentally while another cathead is in operation.

**771(4)** Despite subsections (1) and (2), a worker may use a rope-operated friction cathead for hoisting before January 1, 2005 if

(a) a cathead on which a rope is manually operated has a blunt, smooth-edged rope divider,

(b) the clearance between a rope divider and the friction surface of a cathead is not more than 7 millimetres,

(c) every key seat and projecting key on a cathead is covered with a smooth thimble or plate,

(d) the clearance between the outer flange of a cathead and any substructure, guardrail or wall is at least 500 millimetres,

(e) a competent worker handles the drawworks control while a cathead is in use,

(f) the operating area of a manually operated cathead is kept clear at all times, and
(g) the portion of a rope or line that is not being used is coiled or spooled.

771(5) A worker who operates a rope-operated friction cathead must not

(a) leave a rope or line wrapped around or in contact with an unattended cathead, or
(b) allow a splice to come in contact with the friction surface of the cathead.

Racking pipes

772(1) An employer must ensure that provision is made for completely draining fluids from standing drill pipes, drill collars and tubing racked in a derrick.

772(2) An employer must ensure that drill pipes, drill collars, tubing, casing and rods racked in a derrick or mast are secured and cannot fall out of or across the derrick or mast.

Rotary table danger zone

773(1) An employer must ensure that a danger zone is established and clearly marked around a rotary table used in a drilling operation.

773(2) When a rotary table is in motion during an operation, a worker must not enter the danger zone or allow other equipment or loose materials to enter the danger zone.

773(3) Despite subsection (2), a worker is permitted within the rotary table danger zone only during non-drilling operations and only once a hazard assessment as required by Part 2 is completed.

773(4) If a worker is within the rotary table danger zone while the rotary table is in motion, the employer must ensure that

(a) the table is restricted to a slow rate of speed and is under the continuous control of a designated driller positioned at the table controls,
(b) the area around the rotary table is clear of any equipment that may contact the rotating equipment,
(c) all workers positioning slips or tongs remain clear of rotating equipment,
(d) all lines attached to tongs are placed outside of the direct line of rotating slips,
(e) the worker’s clothing and personal protective equipment is in good repair and fits closely to the body, and
(f) the worker does not wear bracelets, rings, dangling neckwear, a wristwatch, or similar articles.

773(5) Prior to initiating or resuming drilling operations, the employer must ensure that all workers are positioned outside of the rotary table danger zone and that all auxiliary equipment is stored clear of the danger zone.
Tong safety

774 An employer must ensure that a rotary tong has
(a) a primary device that prevents uncontrolled movement of the tong, and
(b) a safety device that prevents uncontrolled movement of the tong if the primary
device fails.

Counterweights

775 An employer must ensure that a counterweight above a derrick or mast floor cannot come within 2.3 metres of the floor if the counterweight is not
(a) fully encased, or
(b) running in permanent guides.

Drilling fluid

776(1) An employer must ensure that, when workers are pumping drilling fluid,
(a) a positive displacement pump and its attachments have valves, pipes and fittings rated equal to or greater than the pump’s maximum working pressure,
(b) a positive displacement pump is protected against freezing,
(c) a pressure relief device is installed on the discharge side of a positive displacement pump,
(d) a valve is not installed between a pressure relief device and a positive displacement pump,
(e) piping on the discharge side of a pressure relief device does not have a valve,
(f) a pressure relief device is set to discharge at a pressure that is not more than the maximum working pressure recommended by the manufacturer for the drilling fluid pump, connecting pipes and fittings,
(g) shear pins used in a pressure relief device are of the design and strength specified in the manufacturer’s specifications,
(h) the fluids or materials discharged through a pressure relief device are piped to a place where they will not endanger workers,
(i) piping connected to the pressure side and discharge side of a pressure relief device is not smaller than the normal pipe size openings of the device,
(j) piping on the discharge side of the pressure relief device is secured,
(k) piping from the discharge side of the pressure relief device is continuously sloped to drain liquids, and
(l) piping going vertically on a relief line is heated or installed in a heated environment.

776(2) An employer must ensure that the manufacturer’s specifications and recommendations are followed under subsection (1) unless a professional engineer certifies otherwise.

776(3) An employer must ensure that a mud gun used for jetting is secured to prevent movement.

776(4) An employer must ensure that a worker does not use a “quick closing” type of valve on the discharge line of a positive displacement pump.

776(5) A worker must not use a “quick closing” type of valve on the discharge line of a positive displacement pump.

Rig tank or pit enclosures

777(1) An employer must ensure that a rig tank or pit used for the circulation of drilling fluids containing flammable or combustible material is protected from sources of ignition.

777(2) An employer must ensure that a rig tank or pit that is enclosed

(a) is properly vented, and

(b) that vented vapours are directed away from ignition sources.

Prohibition on fuel storage

778(1) An employer must ensure that fuel is not stored within 25 metres of a well.

778(2) A worker must not store fuel within 25 metres of a well.

778(3) Subsections (1) and (2) do not apply to diesel fuel provided that

(a) it is used solely as fuel for machinery operating at the well,

(b) it is stored in fully enclosed storage containers,

(c) no more than 8000 litres total is stored in the storage containers, and

(d) it is more than 7 metres away from the well.

Drill stem testing

779(1) This section applies to drill stem testing operations.

779(2) An employer must ensure that after fluids are encountered while tripping out, workers use the mud can and test plug on every joint of pipe disconnected, unless the drill stem contents have been pumped out and replaced with drilling fluid.
779(3) An employer must ensure that
(a) workers test for the presence of hydrogen sulphide and hydrocarbons if oil, water or gas is encountered during the drill stem testing, and
(b) if hydrogen sulphide is present, the sour fluids in the drill stem are displaced with drilling fluid and circulated to a flare pit or a holding tank that is at least 50 metres from the well.

779(4) An employer must ensure that
(a) motors and engines not required in the testing operation are shut off, and
(b) there are no motor vehicles within 25 metres of the well bore.

779(5) An employer must ensure that, if swivel joints are used in the piping system, workers secure the source and discharge ends of the piping system in a manner that prevents pipes that are separated from the source or discharge connection from whipping or flailing.

779(6) An employer must ensure that, if test fluid recovery is encountered during darkness,
(a) liquids are reverse circulated, or
(b) if reverse circulation is not practicable because the pump-out sub has failed, additional drill pipe is not pulled and disconnected until daylight.

Well swabbing
780(1) This section applies to well swabbing operations.

780(2) An employer must ensure that during swabbing operations,
(a) workers anchor auxiliary swabbing units securely against movement,
(b) fluids are piped directly to a battery, skid tank, mobile trailer or tank truck, and
(c) the battery, skid tank, mobile trailer or tank truck is at least 50 metres from the well bore.

780(3) An employer must ensure that if fluids are piped to a tank truck during swabbing operations,
(a) the engine of the truck is shut off, and
(b) the driver is not in the cab of the truck while fluids are transferred.

780(4) A person must not be in the cab of a truck while fluids are transferred to the truck during swabbing operations.

780(5) Repealed
780(6) If workers are well swabbing during darkness, an employer must ensure that

(a) there is auxiliary lighting providing a minimum illumination level of 54 lux measured 500 millimetres above the travel surface,

(b) rig lighting is turned off if it is not designed for use in an explosive atmosphere,

(c) sandline flags are illuminated and acid resistant,

(d) wind direction indicators are illuminated and appropriately located around the site, and

(e) workers use atmospheric monitoring equipment.

Well servicing

781(1) This section applies to well servicing operations.

781(2) An employer must ensure that

(a) when circulating hydrocarbons, the air intake and exhaust of the pump motor are located at least 6 metres away from the rig tank,

(b) if a tank truck is being loaded or unloaded, it is at least 6 metres away from the rig tank in a direction away from the well bore, and

(c) carbon dioxide suction lines are secured to the supply vehicle and pumping unit.

781(3) An employer must ensure that, before pressurization begins, warning signs prohibiting the presence of workers in the area and complying with CSA Standard CAN/CSA-Z321-96 (R2006), Signs and Symbols for the Workplace, are positioned along the discharge pipelines.

781(4) An employer must ensure that, before fluids are unloaded into the well-head, workers hydraulically pressure test the lines between the pump and the well-head for 10 minutes

(a) to at least 10 percent above the maximum pressure anticipated during service, but

(b) not above the working pressure rating of the line.

781(5) An employer must ensure that the controls on oil savers can be readily operated by a worker on the rig floor.

781(6) An employer must ensure that when a snubbing unit conducts gas-assisted sand clean-out, it is done only by a competent worker, during daylight hours, and using equipment intended for that activity.

Well stimulation

782(1) This section applies to well stimulation or a similar operation.
782(2) An employer must ensure that if a working pressure of 2000 kilopascals or more is applied to the piping system,
   (a) workers establish the area between a pump or sand concentrator and the well-head as a potential danger area,
   (b) workers control equipment located between a pump or sand concentrator and the well-head outside the potential danger area, and
   (c) subject to subsection (3), workers do not enter that potential danger area when the system is pressurized.

782(3) Subject to section 188, an employer may permit a worker to enter the potential danger area to operate the bleed-off valve or squeeze manifold if the pump is disengaged before that worker enters the potential danger area.

782(4) An employer must ensure that
   (a) while workers are using liquid carbon dioxide or liquid nitrogen, the pumping unit is positioned so that the valve controls are on the side opposite to the pipe supplying the well,
   (b) a check valve is installed as close as is practical to the well-head except while cementing or selective acidizing is occurring,
   (c) if flammable fluids are being pumped during fracturing and acidizing treatment, fire protection equipment capable of extinguishing a fire that may occur is provided on pumping units, including blenders and coiled tubing units,
   (d) a worker does not use the mud line from the cement truck in place of the circulating line, and
   (e) a bleed-off valve is installed between a check valve and the well-head.

Well site piping system

783(1) An employer must ensure that piping systems installed and maintained at a well site
   (a) are designed, constructed, installed, operated and maintained to safely contain any material at the maximum operating pressures anticipated,
   (b) meet the requirements of ANSI/ASME Standard B1.20.1-1983 (R2006), *Pipe Threads, General Purpose (Inch)*, for threaded connections,
   (c) are anchored during well testing, servicing and flowback in accordance with section 188, and
   (d) have connections that are welded, flanged or hammer unions if pressures exceed 3000 kilopascals.
783(2) Subsection (1) does not apply to low pressure water, steam, fuel, lubrication, pneumatic or conduit lines if the low pressure lines are clearly distinguishable from high pressure lines.

Gas sample containers

784 An employer must ensure that containers, piping and fittings used in collecting gas samples are

(a) strong enough to withstand all the pressures to which they may be subjected, and

(b) designed, used and transported in such a way that their contents cannot be released accidentally.
Part 38  Expired
Part 39  Tree Care Operations

Application

792  This Part applies to arboriculture activities that involve pruning, repairing, maintaining or removing trees or cutting brush if a worker works at height and depends on the tree for support.

Safe work practices

793(1)  An employer must develop and implement safe work practices and procedures that include

(a)  the assessment of hazards at the work site,
(b)  worker training, including hazard recognition,
(c)  the selection, limitation, operation and maintenance of equipment,
(d)  work positioning and fall protection, and
(e)  emergency rescue.

793(2)  If reasonably practicable, an employer must involve affected workers in the development and implementation of the safe work practices and procedures.

Fall protection and work positioning

794(1)  If it is not reasonably practicable to comply with the fall protection requirements of section 139, an employer must ensure that a worker uses a work positioning system.

794(2)  A worker must use or wear the work positioning or fall protection system the employer requires the worker to use or wear.

Harness standards

795(1)  An employer must ensure that a harness manufactured on or after July 1, 2009 and used as part of a work positioning system is approved to

(a)  NFPA Standard 1983, Standard on Fire Service Life Safety Rope and System Components, 2006 Edition, as a Class II or Class III life safety harness,
(b)  CEN Standard EN 813: 1997, Personal protective equipment for prevention of falls from a height — Sit harnesses,
(c)  CSA Standard CAN/CSA-Z259.10-06, Full Body Harnesses,
(d)  ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components, or

795(2) Subsection (1) does not apply to harnesses in use before April 30, 2004.

**Knot exemption**

796 Section 150.3 does not apply to arboriculture activities to which this Part applies.
Part 40  Utility Workers — Electrical

Application

797 If a requirement of this Part conflicts with a requirement elsewhere in this Code, the requirement of this Part prevails.

Application

798 If a term is defined in both this Code and the Alberta Electrical and Communication Utility Code, published by the Safety Codes Council, Second Edition, 2002, the definition appearing in the Alberta Electrical and Communication Utility Code prevails.

Protective devices or equipment

799(1) An employer must ensure that a protective device and protective equipment required by this Part meets the requirements of the following applicable standards:

(a) CAN/ULC-60832-99, Insulating Poles (Insulating Sticks) and Universal Tool Attachments (Fittings) for Live Workings;

(b) CAN/ULC-D60855-00, Live Working – Insulating Foam-Filled Tubes and Solid Rods for Live Working;

(c) CAN/ULC-60895-04, Live Working – Conductive Clothing for Use at Nominal Voltage Up to 800 kV A.C. and +/- 600 kV D.C.;

(d) CAN/ULC-60900-99, Hand Tools for Live Working up to 1000 V a.c. and 1500 V d.c.;

(e) CAN/ULC-60903-04, Live Working – Gloves of Insulating Materials;

(f) CAN/ULC-D60984-00, Sleeves of Insulating Material for Live Working;

(g) CAN/ULC-D61112-01, Blankets of Insulating Material for Electrical Purposes;

(h) CAN/ULC-D61229-00, Rigid Protective Covers for Live Working on a.c. Installations;

(i) CAN/ULC-61236-99, Saddles, Pole Clamps (Stick Clamps) and Accessories for Live Working;

(j) CAN/CSA-C225-00 (R2005), Vehicle-Mounted Aerial Devices.

799(2) Subsection (1) applies only to new protective devices and protective equipment put into service as of the effective date of this Code.

799(3) A laboratory that performs electrical insulating materials testing to the standards listed in subsection (1) must meet the requirements of ASTM Standard D2865-06, Standard Practice for Calibration of Standards and Equipment for Electrical Insulating Materials Testing.
Safe work practices for electric utilities and rural electrification associations

800(1) An electric utility and a rural electrification association must ensure that all work performed by utility employees is in accordance with the requirements of section 4 of the Alberta Electrical and Communication Utility Code, published by the Safety Codes Council, Second Edition, 2002.

800(2) Despite subsection (1), rules 4-040(1)(a) and (b), 4-044(a), 4-048, 4-126, 4-160, 4-162, 4-164 and 4-176 of the Alberta Electrical and Communication Utility Code do not apply.

Safe work practices for industrial power producers

801 An industrial power producer must

(a) complete a written assessment of hazards associated with the production of electrical energy,

(b) implement written safe work procedures that are made available to utility employees, and

(c) ensure all work performed by utility employees is in accordance with the safe work procedures required by subsection (b).

Coordinated work

802 If utility employees

(a) perform work on or near a power system, and

(b) their work activities may affect or be affected by a utility employee of another electric utility, industrial power producer or rural electrification association,

the involved electric utilities, industrial power producers or rural electrification associations must jointly develop and follow one agreed-upon set of safe work procedures for isolating electrical equipment and lines or blocking reclosing devices.

Communication lines, cables

803 A utility employee stringing or removing communication lines or cables near any electric utility facility must ensure that

(a) the limit of approach distances required by Rule 4-130 of the Alberta Electrical and Communication Utility Code between the communication lines or cables and energized equipment or lines are met,

(b) the communication lines or cables are prevented from contacting overhead electrical lines,

(c) the work is done under the control of the operator of the electric utility system, and
(d) the work method is acceptable to the operator of the electric utility system.

Work on energized electrical equipment or lines (above 750 volts)

804(1) If work is performed on energized electrical equipment or lines, an employer must ensure that

(a) a minimum of two qualified utility employees are used to perform the work and an additional utility employee is at ground level,

(b) aerial devices are equipped with both upper and lower controls, and

(c) if an aerial device is used to perform the work, either an additional utility employee qualified to operate the lower controls is present at the work site at ground level or the utility employee already at the work site is qualified to operate the lower controls.

804(2) Despite subsection (1), subsections (1)(a) and (1)(c) do not apply if

(a) a professional engineer certifies that an alternative live line work procedure provides adequate utility employee protection,

(b) the live line work on the electrical equipment or lines is performed by one qualified utility employee, and

(c) a second qualified utility employee is present at the work site at ground level.

804(3) Subsections (1) and (2) do not apply to

(a) switching work,

(b) fuse replacement work,

(c) phasing work,

(d) measuring clearances with live line tools,

(e) power quality measurements with live line tools, and

(f) emergency situations in which, in order to protect life or property, a qualified utility employee performs work to eliminate the electrical hazards.
Part 41 Work Requiring Rope Access

General Requirements

Exemptions

805 Workers involved in training for occupational rope access work or performing occupational rope access work may use equipment and practices other than those specified in Part 9.

Exemptions

806 Workers involved in emergency rescue services or training for the purpose of emergency rescue may use equipment and practices other than those specified in this Part.

Exemptions

807 This Part does not apply to workers using fall protection systems specified in Part 9.

Rope access safe work plan

808 An employer must develop an occupational rope access safe work plan for a work site if

(a) a worker at the work site may fall 3 metres or more, or

(b) there is an unusual possibility of injury if a worker falls less than 3 metres.

Rope access safe work plan

809 An occupational rope access safe work plan must specify the following:

(a) the hazards associated with the work to be performed;

(b) how the hazards will be eliminated or controlled;

(c) the rope access system to be used at the work site;

(d) the procedures used to assemble, maintain, inspect, use and disassemble the rope access system;

(e) the members of the work team by name, and their duties;

(f) the appropriate personal protective equipment to be used;

(g) an emergency response plan.

Rope access safe work plan

810 An employer must ensure that an occupational rope access safe work plan is available at the work site before work with a risk of falling begins.
Safe work practices

811 An employer must develop and implement safe work practices that include
(a) the assessment of hazards at the work site in accordance with Part 2,
(b) worker training, including hazard recognition and the selection, limitation, operation, inspection and maintenance of equipment,
(c) work positioning and fall protection, and
(d) the rescue procedures to be used in case of equipment malfunction, a fall or injury that leaves a worker suspended and requiring rescue.

Instruction of workers

812 An employer must ensure that a worker is trained in the rope access safe work plan, the safe work practices and the safe use of the rope access system before allowing the worker to work in an area where a rope access system is to be used.

Tools and equipment

813(1) An employer must ensure that equipment to be used by a worker during occupational rope access work activities is not suspended from the worker’s working line or safety line.

813(2) An employer must ensure that equipment weighing more than 8 kilograms and to be used by a worker during occupational rope access work activities is suspended from a separate line secured to a suitable anchorage.

Equipment compatibility

814 An employer must ensure that all components of an occupational rope access system are compatible with one another and with the environment in which they are used.

Inspection and maintenance

815 An employer must ensure that the components of an occupational rope access system are
(a) inspected by the worker as required by the manufacturer before the system is used on each work shift,
(b) kept free from substances and conditions that could contribute to their deterioration, and
(c) re-certified as specified by the manufacturer.
Low stretch (static) and high stretch (dynamic) rope

**816** An employer must ensure that the working line and safety line of an occupational rope access system are the same diameter.

Low stretch (static) and high stretch (dynamic) rope

**817** An employer must ensure that low stretch or static rope manufactured on or after July 1, 2009 and used in an occupational rope access system is approved to

(a) CEN Standard EN 1891: 1998, *Personal protective equipment for the prevention of falls from a height — Low stretch kernmantel ropes*, and is a Type A rope as classified by the standard,


(c) UIAA Standard 107: 2004, *Mountaineering and Climbing Equipment – Low Stretch Ropes*, and is a Type A rope as classified by the standard.

Low stretch (static) and high stretch (dynamic) rope

**818** An employee must ensure that high stretch or dynamic rope used in an occupational rope access system is approved to

(a) CEN Standard EN 892: 2004, *Mountaineering equipment — Dynamic mountaineering ropes — Safety requirements and test methods*, or


Cow’s tail

**819(1)** If a cow’s tail is made of dynamic rope, an employer must ensure that the rope is approved to

(a) CEN Standard EN 892: 2004, *Mountaineering equipment — Dynamic mountaineering ropes — Safety requirements and test methods*, or


**819(2)** If a cow’s tail is not made of dynamic rope, an employer must ensure that the cow’s tail is approved to CEN Standard EN 354: 2002, *Personal protective equipment against falls from a height — Lanyards*.

Removal from service

**820(1)** An employer must ensure that equipment used as part of an occupational rope access system is removed from service
(a) as specified by the manufacturer, or
(b) if it is defective,

and returned to the manufacturer, destroyed, or rendered unusable.

**820(2)** An employer must ensure that equipment used as part of an occupational rope access system that is removed from service is not returned to service unless a professional engineer or the manufacturer certifies that the equipment is safe to use.

**Worker rescue**

**821** An employer must ensure that a worker can be promptly rescued in case of equipment malfunction, fall or injury.

**Worker rescue**

**822** An employer must ensure that a worker is trained to perform self-rescue on the equipment.

**Industrial Rope Access Work**

**Safe work practices**

**823** An employer must ensure that one of the following safe work practices for industrial rope access work is followed:


**Safe work practices**

**824** If the requirements of section 823 conflict with requirements elsewhere in this Code, the requirements of this Code prevail.

**Safe work practices**

**825** An employer must ensure that at least two workers trained in industrial rope access work are present when rope access equipment and techniques are used.
Worker competency

826 An employer must ensure that the training required to comply with section 812 includes the applicable skills and practical experience hours described in

(a) Clauses 15.3, 16.3 or 17.3 as appropriate, of General requirements for certification of personnel engaged in industrial rope access methods, 2005, published by the Industrial Rope Access Trade Association,

(b) Clause 7 of Certification Requirements for Rope Access Work, January 2005, published by the Society of Professional Rope Access Technicians, or


Worker’s personal logbook

827(1) A worker performing industrial rope access work must have a personal logbook containing a record of the industrial rope access work performed by that worker.

827(2) Records in the worker’s personal logbook must be in chronological order and each entry must be verified and signed by the rope access supervisor or worksite manager.

827(3) Each record of work must include

(a) the date the work was performed,
(b) the type of work performed, including the access method used,
(c) the type of structure worked on, and
(d) the hours worked using industrial rope access techniques.

827(4) The worker must ensure that the personal logbook is current and available at the worksite for inspection by an officer.

Maximum arrest force, clearance, anchor strength

828 An employer must ensure that a rope access system used for industrial rope access work

(a) limits the maximum arresting force on a worker to 6 kilonewtons,

(b) prevents the worker from striking a lower surface that could cause injury, unless doing so exposes the worker to other greater hazards, and

(c) minimizes the hazards of swinging and striking an object that could injure the worker.
Maximum arrest force, clearance, anchor strength

**829(1)** An employer must ensure that an anchor to which an industrial rope access system is attached has an ultimate breaking strength of at least 16 kilonewtons per worker attached, in the direction in which the load may be applied.

**829(2)** Despite subsection (1), if it is not practicable for the anchor to have the specified ultimate breaking strength, an anchor may be used that has an ultimate breaking strength per attached worker of two times the estimated maximum arresting force created by a fall in the direction of the rope pull, unless doing so exposes the worker to other greater hazards.

Safety line

**830(1)** An employer must ensure that a safety, secondary, belay or backup line is used when the working line is the primary means of support.

**830(2)** An employer must ensure that the safety line and the working line are each provided with a separate anchorage connection and are separately fixed to the worker’s harness.

**830(3)** Subsections (1) and (2) do not prohibit both the working line and safety line from being attached to single harness attachment point.

**830(4)** An employer may allow a worker to connect the safety line to the sternal or frontal attachment point of the worker’s full body harness in accordance with the harness manufacturer’s specifications.

Head protection

**831(1)** Despite section 234, if there is a foreseeable danger of injury to a worker’s head while the worker is performing industrial rope access work, and there is a significant possibility of lateral impact to the worker’s head, an employer must ensure that the worker wears protective headwear that is appropriate to the hazards and meets the requirements of

(a) CSA Standard Z94.1-05, *Industrial Protective Headwear*,

(b) ANSI Standard Z89.1-2003, *American National Standard for Industrial Head Protection*, for Type II helmets,

(c) CEN Standard EN 12492: 2000, *Mountaineering equipment – Helmets for mountaineers – Safety requirements and test methods*, if the manufacturer’s specifications allow the helmet to be used for industrial work at height, or

(d) UIAA Standard 106: 2004, *Mountaineering and Climbing Equipment – Helmets*, if the manufacturer’s specifications allow the helmet to be used for industrial work at height,

if the protective headwear was manufactured on or after July 1, 2009.
831(2) Despite section 234, if there is a foreseeable danger of injury to a worker’s head while the worker is performing industrial rope access work, and the possibility of lateral impact to the worker’s head is unlikely, an employer must ensure that the worker wears protective headwear that is appropriate to the hazards and meets the requirements of

(a) CSA Standard Z94.1-05, Industrial Protective Headwear,
(b) ANSI Standard Z89.1-2003, American National Standard for Industrial Head Protection, for Type I or Type II helmets,
(c) CEN Standard EN 397: 2006, Specification for industrial safety helmets,
(d) CEN Standard EN 12492: 2000, Mountaineering equipment – Helmets for mountaineers – Safety requirements and test methods, if the manufacturer’s specifications allow the helmet to be used for industrial work at height, or
(e) UIAA Standard 106: 2004, Mountaineering and Climbing Equipment – Helmets, if the manufacturer’s specifications allow the helmet to be used for industrial work at height,

if the protective headwear was manufactured on or after July 1, 2009.

Head protection

832 An employer must ensure that the protective headwear required by section 831 is equipped with a retention system having at least three separate points of attachment to the helmet shell, and includes a chin strap.

Head protection

833 An employer must ensure that a worker secures the protective headwear according to the manufacturer’s specifications.

Full body harness

834 An employer must ensure that a full body harness is used during industrial rope access work and if manufactured on or after July 1, 2009 is approved to

(a) NFPA Standard 1983, Standard on Fire Service Life Safety Rope and System Components, 2006 Edition, as a Class III safety harness,
(b) CEN Standard EN 361: 2007, Personal protective equipment against falls from a height — Full body harnesses, or
(c) ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components.
Connecting components

835 An employer must ensure that connecting components manufactured on or after July 1, 2009 used in industrial rope access work consist of carabiners, D-rings, O-rings, oval rings and self-locking connectors approved to


(c) UIAA Standard 121: 2004, *Mountaineering and Climbing Equipment – Connectors*,

(d) CSA Standard Z259.12-01 (R2006), *Connecting Components for Personal Fall-Arrest Systems*, or


Connecting components

836 An employer must ensure that carabiners used as part of an industrial rope access system are

(a) a screw-gate type, or

(b) self-locking and self-closing, requiring at least two consecutive, deliberate actions to open.

Ascenders

837 An employer must ensure that an ascender manufactured on or after July 1, 2009 used in an industrial rope access system is approved to


(b) UIAA Standard 126: 2004, *Mountaineering and Climbing Equipment – Rope Clamps*, or


Back-up devices

838 An employer must ensure that a back-up device manufactured on or after July 1, 2009 used in an industrial rope access system is approved to

(a) CEN Standard EN 353-2: 2002, *Personal protective equipment against falls from a height – Part 2: Guided type fall arresters including a flexible anchor line*,

41-8

(c) UIAA Standard 126: 2004, *Mountaineering and Climbing Equipment – Rope Clamps*, or

(d) ANSI Standard Z359.1-2007, *Safety requirements for personal fall arrest systems, subsystems and components*.

**Descenders**

**839** An employer must ensure that a descender manufactured on or after July 1, 2009 used in an industrial rope access system is approved to

(a) CEN Standard EN 341: 1997, *Personal protective equipment against falls from height — Descender devices*, as a Class A device, or


**Non-industrial Rope Access Work**

**Safe work practices**

**840** An employer must ensure that a Director of Inspection approves the safe work practices for non-industrial rope access work.

**Worker competency**

**841** An employer must ensure that the training required to comply with section 812 includes the applicable skills described in

(a) *Technical Handbook for Professional Mountain Guides* (July 1999), published by the Association of Canadian Mountain Guides (ACMG), if the work involves guiding activities within the scope of the publication,

(b) *Climbing Gym Instructor Technical Manual* (July 2003), published by the Association of Canadian Mountain Guides (ACMG), if the work involves climbing activities within the scope of the publication, or

(c) if this work involves caving activities within the scope of these publications,

(i) *Cave Guiding Standards for British Columbia and Alberta* (March 2003), published by the Canadian Cave Conservancy, and

(ii) *British Columbia Cave Rescue Companion Rescue Workshop* (2005), published by British Columbia Cave Rescue.
Fall factor, clearance, anchorage strength

842 An employer must ensure that a rope system used for non-industrial rope access work
(a) limits the fall factor on a worker to 1.78, unless doing so exposes the worker to other
greater hazards,
(b) prevents the worker from striking a lower surface that could cause injury, unless
doing so exposes the worker to other greater hazards, and
(c) minimizes the hazards of swinging and striking an object that could injure the
worker.

Fall factor, clearance, anchorage strength

843(1) An employer must ensure that an anchor used for non-industrial rope access work
has an ultimate breaking strength of at least 16 kilonewtons per worker attached, in the
direction in which the load may be applied.

843(2) Despite subsection (1), if it is not practicable for the anchor to have the specified
ultimate breaking strength, an anchor may be used that has an ultimate breaking strength
per attached worker of two times the estimated maximum arresting force created by a fall in
the direction of the rope pull, unless doing so exposes the worker to other greater hazards.

Head protection

844 Despite section 234, if there is a foreseeable danger of injury to a worker’s head while
performing non-industrial rope access work, an employer must ensure that a worker wears
protective headwear that is appropriate to the hazards and meets the requirements of
(a) CEN Standard EN 12492: 2000, Mountaineering equipment – Helmets for mountaineers –
Safety requirements and test methods,
(b) UIAA Standard 106: 2004, Mountaineering and Climbing Equipment – Helmets, or
(c) ANSI Standard Z89.1-2003, American National Standard for Industrial Head Protection,
for Type II helmets,
if the protective headwear was manufactured on or after July 1, 2009.

Head protection

845 An employer must ensure that a worker secures the protective headwear according to
the manufacturer’s specifications.
Head protection

846  Protective headwear in good condition meeting an earlier edition of a standard listed in section 844 may remain in service.

Sit harness

847  An employer must ensure that a sit harness used for non-industrial rope access work is approved to

(a) CEN Standard EN 813: 1997, Personal protective equipment for prevention of falls from a height — Sit harnesses,

(b) CEN Standard EN 12277: 1998, Mountaineering equipment — Harnesses — Safety requirements and test methods, or

(c) UIAA Standard 105: 2004, Mountaineering and Climbing Equipment — Harnesses.

Full body harness

848  An employer must ensure that a full body harness used during non-industrial rope access work is approved to

(a) CEN Standard EN 361: 2007, Personal protective equipment against falls from a height — Full body harnesses, or

(b) ANSI/ASSE Standard Z359.1-2007, Safety requirements for personal fall arrest systems, subsystems and components.

if the full body harness was manufactured on or after July 1, 2009.

Connecting components

849  An employer must ensure that connecting components used during non-industrial rope access work are approved to

(a) CEN Standard EN 12275: 1998, Mountaineering equipment — Connectors — Safety requirements and test methods, or

(b) UIAA Standard 121: 2004, Mountaineering and Climbing Equipment — Connectors.
Schedules

Schedule 1 Chemical Substances

Table 1 Substances and processes requiring a code of practice

[See subsection 26(1)]

- Arsenic and arsenic compounds
- Asbestos
- Benzene
- Beryllium
- 1,3-Butadiene
- Cadmium
- Coal tar pitch volatiles
- 1,2-Dibromoethane (Ethylene dibromide)
- Ethylene oxide
- Hexachlorobutadiene
- Hydrazines
- Hydrogen sulphide
- Isocyanates
- Lead and lead compounds
- Methyl bromide
- Methyl hydrazine
- Perchlorates
- Silica-crystalline, respirable
- Styrene in styrene resin fabrication
- Vinyl chloride (Chloroethylene)
- Zinc chromate
### Table 2  Occupational exposure limits for chemical substances

1. A person using this Table may apply either the “mg/m\(^3\)” or “ppm” measure defined as follows:
   - “mg/m\(^3\)” means milligrams of substance per cubic metre of air measured at ambient work site conditions;
   - “ppm” (parts per million) means parts of a vapour or gas by volume at standard conditions (25\(^\circ\)C and an absolute barometric pressure of 101.3 kilopascals) per parts of contaminated air by volume at ambient work site conditions.

2. “f/cc” means fibres per cubic centimetre of air; “CAS” means Chemical Abstracts Service.

3. The numbers 1, 2 and 3 in the “Substance Interaction” column have the following meanings:
   1. substance may be readily absorbed through intact skin;
   2. substance is a simple asphyxiant that may create an atmosphere deficient in oxygen; available oxygen in the range of 19.5 percent to 23 percent by volume must be present.
   3. occupational exposure limit is based on irritation effects and its adjustment to compensate for unusual work schedules is not required.

4. A carcinogen is defined as “an agent capable of inducing benign or malignant neoplasms.” Based on the weight of evidence from epidemiologic studies, “A1” would be a Confirmed Human Carcinogen and means that the agent is carcinogenic to humans. “A2” would be a Suspected Human Carcinogen and means that human data are accepted as adequate in quality but are conflicting or insufficient to classify the agent as A1 (American Conference of Governmental Industrial Hygienists).
<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS number</th>
<th>8-hour occupational exposure limit</th>
<th>15-minute or ceiling (c) occupational exposure limit</th>
<th>Substance interaction 1, 2, 3</th>
<th>Carcinogenicity A1, A2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
<td>mg/m³</td>
</tr>
<tr>
<td>Acetaldehyde</td>
<td>75-07-0</td>
<td>-</td>
<td>-</td>
<td>(c) 25</td>
<td>(c) 45</td>
</tr>
<tr>
<td>Acetic acid</td>
<td>64-19-7</td>
<td>10</td>
<td>25</td>
<td>-</td>
<td>15</td>
</tr>
<tr>
<td>Acetic anhydride</td>
<td>108-24-7</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
<td>(c) 21</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>500</td>
<td>1200</td>
<td>-</td>
<td>750</td>
</tr>
<tr>
<td>Acetone cyanohydrin</td>
<td>75-86-5</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
<td>1</td>
</tr>
<tr>
<td>Acetonitrile</td>
<td>75-05-8</td>
<td>20</td>
<td>34</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acetophenone</td>
<td>98-86-2</td>
<td>10</td>
<td>49</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acetylene</td>
<td>74-86-2</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acetylene dichloride (1,2-Dichloroethylene)</td>
<td>540-59-0</td>
<td>200</td>
<td>793</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>156-59-2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>156-60-5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acetylene tetrabromide (1,1,2,2-Tetrabromoethane)</td>
<td>79-27-6</td>
<td>0.1</td>
<td>1.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acetylene tetrachloride (1,1,2,2-Tetrachloroethane)</td>
<td>79-34-5</td>
<td>1</td>
<td>6.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acetysalicicylic acid (Aspirin)</td>
<td>50-78-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acrolein</td>
<td>107-02-8</td>
<td>-</td>
<td>-</td>
<td>(c) 0.1</td>
<td>(c) 0.2</td>
</tr>
<tr>
<td>Acrylamide</td>
<td>79-06-1</td>
<td>-</td>
<td>0.03</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acrylic acid</td>
<td>79-10-7</td>
<td>2</td>
<td>5.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acrylic acid, n-butyl ester (n-Butyl acrylate)</td>
<td>141-32-2</td>
<td>2</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acrylic acid, ethyl ester (Ethyl acrylate)</td>
<td>140-88-5</td>
<td>5</td>
<td>20</td>
<td>15</td>
<td>61</td>
</tr>
<tr>
<td>Acrylic acid, methyl ester (Methyl acrylate)</td>
<td>96-33-3</td>
<td>2</td>
<td>7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Acrylonitrile (Vinyl cyanide)</td>
<td>107-13-1</td>
<td>2</td>
<td>4.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Adipic acid</td>
<td>124-04-9</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Adiponitrile</td>
<td>111-69-3</td>
<td>2</td>
<td>8.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Aldrin</td>
<td>309-00-2</td>
<td>-</td>
<td>0.25</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>------------------------------------------------</td>
<td>------------</td>
<td>------------------------------------</td>
<td>----------------------------------------------------</td>
<td>------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm mg/m³ f/cc</td>
<td>ppm mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aliphatic Hydrocarbon gases, Alkane (C2-C4)</td>
<td>-</td>
<td>1000</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Allyl alcohol</td>
<td>107-18-6</td>
<td>0.5 1.2</td>
<td>-</td>
<td></td>
<td>1, 3</td>
</tr>
<tr>
<td>Allyl chloride</td>
<td>107-05-1</td>
<td>1 3.1</td>
<td>2 6.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Allyl glycidyl ether</td>
<td>106-92-3</td>
<td>1 4.7</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Allyl propyl disulfide</td>
<td>2179-59-1</td>
<td>0.5 3</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Alumina (Aluminum oxide)</td>
<td>1344-28-1</td>
<td>- 10</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>- 10</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Metal Dust</td>
<td></td>
<td>- 10</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyro powders, as Al</td>
<td></td>
<td>- 5</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Soluble salts, as Al</td>
<td></td>
<td>- 2</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alkyls, not otherwise specified as Al</td>
<td></td>
<td>- 2</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Alumina oxide (Alumina)</td>
<td>1344-28-1</td>
<td>- 10</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Aminoethanol (Ethanolamine)</td>
<td>141-43-5</td>
<td>3 7.5</td>
<td>6 15</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Aminopyridine</td>
<td>504-29-0</td>
<td>0.5 1.9</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Amino-1,2,4 triazole (Amitrole)</td>
<td>61-82-5</td>
<td>- 0.2</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Amitrole</td>
<td>61-82-5</td>
<td>- 0.2</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ammonia</td>
<td>7664-41-7</td>
<td>25 17</td>
<td>35 24</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Ammonium chloride fume</td>
<td>12125-02-9</td>
<td>- 10</td>
<td>-</td>
<td></td>
<td>20</td>
</tr>
<tr>
<td>Ammonium perfluoroctanoate</td>
<td>3825-26-1</td>
<td>- 0.01</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ammonium persulfate (Persulfates)</td>
<td>7772-54-0</td>
<td>- 0.1</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Ammonium sulfamate</td>
<td>7773-06-0</td>
<td>- 10</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Amosite (Asbestos)</td>
<td>12172-73-5</td>
<td>- 0.1</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>n-Amyl acetate (1-Pentyl acetate)</td>
<td>628-63-7</td>
<td>50 266</td>
<td>100 532</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Sec-Amyl acetate (2-Pentyl acetate)</td>
<td>626-38-0</td>
<td>50 266</td>
<td>100 532</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Tert-Amyl acetate (1,1-dimethylpropyl acetate)</td>
<td>625-16-1</td>
<td>50 266</td>
<td>100 532</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Aniline</td>
<td>62-53-3</td>
<td>2 7.6</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>o-Anisidine</td>
<td>90-04-0</td>
<td>- 0.5</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>p-Anisidine</td>
<td>104-94-9</td>
<td>- 0.5</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>------------------------------------------------</td>
<td>------------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-----------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Antimony &amp; compounds, as Sb</td>
<td>7440-36-0</td>
<td>ppm</td>
<td>mg/m³</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Antimony hydride</td>
<td>7803-52-3</td>
<td>0.1 ppm</td>
<td>m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ANTU (α-Naphthylthiourea)</td>
<td>86-88-4</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Argon</td>
<td>7440-37-1</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Arsenic, elemental &amp; inorganic compounds as As</td>
<td>7440-38-2</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>A1</td>
</tr>
<tr>
<td>Arsine</td>
<td>7784-42-1</td>
<td>0.05 ppm</td>
<td>m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Asbestos, all forms</td>
<td>1332-21-4</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>A1</td>
</tr>
<tr>
<td>Asphalt (Petroleum; Bitumen) fume</td>
<td>8052-42-4</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Atrazine</td>
<td>1912-24-9</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Azinphos-methyl (Guthion)</td>
<td>86-50-0</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Barium and soluble compounds, as Ba</td>
<td>7440-39-3</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Barium sulfate</td>
<td>7727-43-7</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Benomyl</td>
<td>17804-35-2</td>
<td>0.84 ppm</td>
<td>m³</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Benzene</td>
<td>71-43-2</td>
<td>0.5 ppm</td>
<td>m³</td>
<td></td>
<td>A1</td>
</tr>
<tr>
<td>p-Benzoquinone (Quinone)</td>
<td>106-51-4</td>
<td>0.1 ppm</td>
<td>m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Benzotrichloride (Benzyl trichloride)</td>
<td>98-07-7</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>A2</td>
</tr>
<tr>
<td>Benzoyl chloride</td>
<td>98-88-4</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Benzoyl peroxide</td>
<td>94-36-0</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Benzyl acetate</td>
<td>140-11-4</td>
<td>10</td>
<td>ppm</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Benzyl chloride</td>
<td>100-44-7</td>
<td>5.2</td>
<td>ppm</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Benzyl trichloride (Benzotrichloride)</td>
<td>98-07-7</td>
<td>-</td>
<td>ppm</td>
<td></td>
<td>A2</td>
</tr>
<tr>
<td>Beryllium and compounds, as Be</td>
<td>7440-41-7</td>
<td>0.002 ppm</td>
<td>ppm</td>
<td>0.01</td>
<td>A1</td>
</tr>
<tr>
<td>Biphenyl (Diphenyl)</td>
<td>92-52-4</td>
<td>0.2 ppm</td>
<td>m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bis (2-dimethylaminoethyl) ether</td>
<td>3033-62-3</td>
<td>0.5 ppm</td>
<td>m³</td>
<td>0.15</td>
<td>1, 3</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------</td>
<td>----------------</td>
<td>-----------------------------------</td>
<td>----------------------------------------------------</td>
<td>------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Bismuth telluride</td>
<td>1304-82-1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Undoped, as Bi₂Te₃</td>
<td></td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Se-doped, as Bi₂Te₃</td>
<td></td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bitumen (Asphalt fume)</td>
<td>8052-42-4</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Borates, tetra, sodium salts,</td>
<td>1303-96-4</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Anhydrous</td>
<td></td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Decahydrate</td>
<td></td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Pentahydrate</td>
<td></td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Boron oxide</td>
<td>1303-86-2</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Boron tribromide</td>
<td>10294-33-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 1</td>
</tr>
<tr>
<td>Boron trifluoride</td>
<td>7637-07-2</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 1</td>
</tr>
<tr>
<td>Bromacil</td>
<td>314-40-9</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bromine</td>
<td>7726-95-6</td>
<td>0.1</td>
<td>0.7</td>
<td>-</td>
<td>0.2</td>
</tr>
<tr>
<td>Bromine pentafluoride</td>
<td>7789-30-2</td>
<td>0.1</td>
<td>0.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bromochloromethane</td>
<td>74-97-5</td>
<td>200</td>
<td>1060</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>(Chlorobromomethane)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bromoethane (Ethyl bromide)</td>
<td>74-96-4</td>
<td>5</td>
<td>22</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bromoform (Tri bromomethane)</td>
<td>75-25-2</td>
<td>0.5</td>
<td>5.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1-Bromopropane</td>
<td>106-44-5</td>
<td>10</td>
<td>50</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bromotrifluoromethane (Trifluoromethane)</td>
<td>75-63-8</td>
<td>1000</td>
<td>6090</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,3-Butadiene</td>
<td>106-99-0</td>
<td>2</td>
<td>4.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Butane</td>
<td>106-97-8</td>
<td>1000</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Butanethiol (n-tyl mercaptan)</td>
<td>109-79-5</td>
<td>0.5</td>
<td>1.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Butanol (n-Butyl alcohol)</td>
<td>71-36-3</td>
<td>20</td>
<td>60</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>sec-Butanol (sec-Butyl alcohol)</td>
<td>78-92-2</td>
<td>100</td>
<td>303</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>tert-Butanol (tert-Butyl alcohol)</td>
<td>75-65-0</td>
<td>100</td>
<td>303</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Butanone (Methyl ethyl ketone)</td>
<td>78-93-3</td>
<td>200</td>
<td>590</td>
<td>-</td>
<td>300</td>
</tr>
<tr>
<td>3-Buten-2-one (Methyl vinyl ketone)</td>
<td>78-94-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.2</td>
</tr>
<tr>
<td>2-Butoxyethanol (Ethylene glycol monobutyl ether)</td>
<td>111-76-2</td>
<td>20</td>
<td>97</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-------------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-----------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>n-Butoxyethyl acetate</td>
<td>112-07-2</td>
<td>20</td>
<td>131</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Butyl acetate</td>
<td>123-86-4</td>
<td>150</td>
<td>713</td>
<td>-</td>
<td>200</td>
</tr>
<tr>
<td>sec-Butyl acetate</td>
<td>105-46-4</td>
<td>200</td>
<td>950</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>tert-Butyl acetate</td>
<td>540-88-5</td>
<td>200</td>
<td>950</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Butyl acrylate</td>
<td>141-32-2</td>
<td>2</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Butylamine</td>
<td>109-73-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
</tr>
<tr>
<td>Butylated hydroxytoluene (BHT) (2,6-Di-tert-butyl-p-cresol)</td>
<td>128-37-0</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>tert-Butyl chromate as CrO³</td>
<td>1189-85-1</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.1</td>
</tr>
<tr>
<td>n-Butyl glycidyl ether</td>
<td>2426-08-06</td>
<td>3</td>
<td>16</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Butyl lactate</td>
<td>138-22-7</td>
<td>5</td>
<td>30</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Butyl mercaptan (Butanethiol)</td>
<td>109-79-5</td>
<td>0.5</td>
<td>1.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>o-sec-Butylphenol</td>
<td>89-72-5</td>
<td>5</td>
<td>31</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>p-tert-Butyltoluene</td>
<td>98-51-1</td>
<td>1</td>
<td>6.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cadmium, elemental</td>
<td>7440-43-9</td>
<td>0.01</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cadmium compounds as Cd, respirable</td>
<td></td>
<td>0.002</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium carbonate (Aragonite, Calcite, Marble, Vaterite)</td>
<td>1317-65-3</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>471-34-1</td>
<td>0.002</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium chromate, as Cr</td>
<td>13756-19-0</td>
<td>-</td>
<td>0.001</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium cyanamide</td>
<td>156-62-7</td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium hydroxide</td>
<td>1305-62-0</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium oxide</td>
<td>1305-78-8</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium silicate, (synthetic, nonfibrous)</td>
<td>1344-95-2</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Calcium sulphate (Plaster of Paris, Gypsum)</td>
<td>7778-18-9</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>26499-65-0</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>13397-24-5</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Camphor, synthetic</td>
<td>76-22-2</td>
<td>2</td>
<td>12</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Caprolactam</td>
<td>105-60-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Captafol</td>
<td>2425-06-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Captan</td>
<td>133-06-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Carbaryl (Sevin®)</td>
<td>63-25-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------</td>
<td>------------</td>
<td>------------------------------------</td>
<td>----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm mg/m³ f/cc ppm mg/m³</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbofuran</td>
<td>1563-66-2</td>
<td>- 0.1 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>- 3.5 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>124-38-9</td>
<td>5000 9000 - 30000 54000 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Carbon disulfide</td>
<td>75-15-0</td>
<td>1 3.1 - - -</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Carbon monoxide</td>
<td>630-08-0</td>
<td>25 29 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Carbon tetrabromide</td>
<td>558-13-4</td>
<td>0.1 1.4 - 0.3 4.1 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Carbon tetrachloride (Tetrachloromethane)</td>
<td>56-23-5</td>
<td>5 31 - 10 63 - 1</td>
<td>-</td>
<td></td>
<td>1 A2</td>
</tr>
<tr>
<td>Carbonyl chloride (Phosgene)</td>
<td>75-44-3</td>
<td>0.1 0.4 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Carbonyl fluoride</td>
<td>353-50-4</td>
<td>2 5.4 - 5 13 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Catechol</td>
<td>120-80-9</td>
<td>5 23 - - -</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Cellulose</td>
<td>9004-34-6</td>
<td>- 10 - - -</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Cesium hydroxide</td>
<td>21351-79-1</td>
<td>- 2 - - -</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Chlordane</td>
<td>57-74-9</td>
<td>- 0.5 - - -</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Chlorinated camphene (Toxaphene)</td>
<td>8001-35-2</td>
<td>- 0.5 - - -</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Chlorinated diphenyl oxide</td>
<td>31242-93-0</td>
<td>- 0.5 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Chlorine</td>
<td>7782-50-5</td>
<td>0.5 1.5 - 1 2.9 3</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Chlorine dioxide</td>
<td>10049-04-4</td>
<td>0.1 0.3 - 0.3 0.8 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Chlorine trifluoride</td>
<td>7790-91-2</td>
<td>- - - (c) 0.1 (c) 0.4 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Chloroacetaldehyde</td>
<td>107-20-0</td>
<td>- - - (c) 1 (c) 0.4 3</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Chloroacetone</td>
<td>78-95-5</td>
<td>- (c) 1 (c) 3.8 1, 3</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>2-Chloroacetophenone (Phenacyl chloride)</td>
<td>532-27-4</td>
<td>0.05 0.3 - - -</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Chloroacetyl chloride</td>
<td>79-04-9</td>
<td>0.05 0.2 - 0.15 0.7 1, 3</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Chlorobenzene</td>
<td>108-90-7</td>
<td>10 46 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>o-Chlorobenzylidene malononitrile</td>
<td>2698-41-1</td>
<td>- - - (c) 0.05 (c) 0.4 1</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Chlorobromomethane</td>
<td>74-97-5</td>
<td>200 1060 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>2-Chloro-1,3-butadiene (β-Chloroprene)</td>
<td>126-99-8</td>
<td>10 36 - - -</td>
<td>-</td>
<td></td>
<td>1, 3</td>
</tr>
<tr>
<td>Chlorodifluoromethane</td>
<td>75-45-6</td>
<td>1000 3500 - - -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Chlorodiphenyl (42 percent chlorine) (PCBs, Polychlorinated biphenyls – 42 percent chlorine)</td>
<td>53469-21-9</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chlorodiphenyl (54 percent chlorine) (PCBs, Polychlorinated biphenyls 54 percent chlorine)</td>
<td>11097-69-1</td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1-Chloro,2,3-epoxy-propane (Epichlorohydrin)</td>
<td>106-89-8</td>
<td>0.5</td>
<td>1.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chloroethane (Ethyl chloride)</td>
<td>75-00-3</td>
<td>100</td>
<td>264</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Chloroethanol (Ethylene chlorohydrin)</td>
<td>107-07-3</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 1</td>
</tr>
<tr>
<td>Chloroethylene (Vinyl chloride)</td>
<td>75-01-4</td>
<td>1</td>
<td>2.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chloroform (Trichloromethane)</td>
<td>67-66-3</td>
<td>10</td>
<td>49</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Bis(Chloromethyl) ether</td>
<td>542-88-1</td>
<td>0.001</td>
<td>0.005</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>p-Chloronitrobenzene (p-Nitrochlorobenzene)</td>
<td>100-00-5</td>
<td>0.1</td>
<td>0.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1-Chloro-1-nitropropane</td>
<td>600-25-9</td>
<td>2</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chloropentafluorothane</td>
<td>76-15-3</td>
<td>1000</td>
<td>6300</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chloropicrin (Trichloronitromethane)</td>
<td>76-06-2</td>
<td>0.1</td>
<td>0.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1-Chloro-2-propanol and 2-Chloro-1-propanol</td>
<td>127-00-4</td>
<td>1</td>
<td>4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>78-89-7</td>
<td>126-99-8</td>
<td>10</td>
<td>36</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>β-Chloroprene</td>
<td>598-78-7</td>
<td>0.1</td>
<td>0.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chlorostyrene</td>
<td>2039-87-4</td>
<td>50</td>
<td>283</td>
<td>-</td>
<td>75</td>
</tr>
<tr>
<td>Chlorotoluene</td>
<td>95-49-8</td>
<td>50</td>
<td>259</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Chloro-6-(trichloromethyl) pyridine (Nitrapyrin)</td>
<td>1929-82-4</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chlorpyrifos</td>
<td>2921-88-2</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Chromite ore processing (Chromate), as Cr</td>
<td>-</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-------------------------------------------------------------</td>
<td>------------</td>
<td>----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>mg/m³</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromium, metal and inorganic compounds, as Cr</td>
<td>7440-47-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Metal and Cr III compounds</td>
<td></td>
<td>0.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water-soluble Cr VI compounds</td>
<td></td>
<td>0.05</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Insoluble Cr VI compounds</td>
<td></td>
<td>0.01</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chromyl chloride</td>
<td>14977-61-8</td>
<td>0.025</td>
<td>0.2</td>
<td>3</td>
<td>A1</td>
</tr>
<tr>
<td>Chrysotile (Asbestos)</td>
<td>12001-29-5</td>
<td></td>
<td>0.1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clopidol</td>
<td>2971-90-6</td>
<td>10</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coal dust (Respirable particulate)</td>
<td></td>
<td>2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>This limit expires on July 1, 2010 and is replaced by the exposure limit shown below</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coal dust (Respirable particulate)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Anthracite</td>
<td></td>
<td>0.4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bituminous</td>
<td></td>
<td>0.9</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>These limits come into effect on July 1, 2010</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coal tar pitch volatiles, as benzene solubles</td>
<td>65996-93-2</td>
<td>0.2</td>
<td></td>
<td></td>
<td>A1</td>
</tr>
<tr>
<td>Cobalt, elemental inorganic compounds, as Co</td>
<td>7440-48-4</td>
<td>0.02</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cobalt carbonyl, as Co</td>
<td>10210-68-1</td>
<td>0.1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cobalt hydrocarbonyl, as Co</td>
<td>16842-03-8</td>
<td>0.1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Copper Fume</td>
<td>7440-50-8</td>
<td>0.2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dusts/mists, as Cu</td>
<td></td>
<td>1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cotton, dust, raw</td>
<td></td>
<td>0.2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coumaphos (mg/m3)</td>
<td>56-72-4</td>
<td>0.5</td>
<td></td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Cresol, all isomers</td>
<td>1319-77-3</td>
<td>5</td>
<td>22</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td></td>
<td>95-48-7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>108-39-4</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>106-44-5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cristobalite, respirable (Silica, crystalline)</td>
<td>14464-46-1</td>
<td>0.025</td>
<td></td>
<td></td>
<td>A2</td>
</tr>
<tr>
<td>Crocidolite (Asbestos)</td>
<td>12001-28-4</td>
<td>0.1</td>
<td></td>
<td></td>
<td>A1</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit ppm</td>
<td>mg/m$^3$</td>
<td>f/cc</td>
<td>15-minute or ceiling (c) occupational exposure limit ppm</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>--------------------------------------</td>
<td>---------</td>
<td>-------</td>
<td>----------------------------------------------------------</td>
</tr>
<tr>
<td>Crotonaldehyde</td>
<td>4170-30-3</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.3</td>
</tr>
<tr>
<td>Cruformate</td>
<td>299-86-5</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cumene</td>
<td>98-82-8</td>
<td>50</td>
<td>246</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyanamide</td>
<td>420-04-2</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyanogen</td>
<td>460-19-5</td>
<td>10</td>
<td>21</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyanogen chloride</td>
<td>506-77-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.3</td>
</tr>
<tr>
<td>Cyclohexane</td>
<td>110-82-7</td>
<td>100</td>
<td>344</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyclohexanol</td>
<td>108-93-0</td>
<td>50</td>
<td>205</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td>108-94-1</td>
<td>20</td>
<td>80</td>
<td>-</td>
<td>50</td>
</tr>
<tr>
<td>Cyclohexene</td>
<td>110-83-8</td>
<td>300</td>
<td>1010</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyclohexylamine</td>
<td>108-91-8</td>
<td>10</td>
<td>41</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyclonite (RDX)</td>
<td>121-82-4</td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyclopentadiene</td>
<td>542-92-7</td>
<td>75</td>
<td>203</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyclopentane</td>
<td>287-92-3</td>
<td>600</td>
<td>1720</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Cyhexatin (Tricyclohexyltin hydroxide)</td>
<td>13121-70-5</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4-D (2,4-Dichlorophenoxyacetic acid)</td>
<td>94-75-7</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>DDT (Dichlorodiphenyl trichloroethane)</td>
<td>50-29-3</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Decaborane</td>
<td>17702-41-9</td>
<td>0.05</td>
<td>0.3</td>
<td>0.15</td>
<td>0.8</td>
</tr>
<tr>
<td>Demeton (Systox®)</td>
<td>8065-48-3</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Demeton-s-methyl (Methyl demeton)</td>
<td>8022-00-2</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diacetone alcohol (4-Hydroxy-4-methyl-2-pentanone)</td>
<td>123-42-2</td>
<td>50</td>
<td>238</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>4,4-Diaminodiphenyl-methane (4,4'-Methylene dianiline)</td>
<td>101-77-9</td>
<td>0.1</td>
<td>0.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,2-Diaminoethane (Ethylenediamine)</td>
<td>107-15-3</td>
<td>10</td>
<td>25</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diazinon</td>
<td>333-41-5</td>
<td>-</td>
<td>0.01</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>----------------------------------</td>
<td>-----------------------------------------------</td>
<td>-----------------------------</td>
<td>----------------------</td>
</tr>
<tr>
<td>Diazomethane</td>
<td>334-88-3</td>
<td>ppm</td>
<td>mg/m$^3$</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Dibenzoyl peroxide (Benzoyl peroxide)</td>
<td>94-36-0</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diborane</td>
<td>19287-45-7</td>
<td>0.1</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dibrom (Naled)</td>
<td>300-76-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-N-Dibutylaminoethanol</td>
<td>102-81-8</td>
<td>0.5</td>
<td>3.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,6-Di-tert-butyl-p-cresol (Butylated hydroxytoluene, BHT)</td>
<td>128-37-0</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dibutyl phenyl phosphate</td>
<td>2528-36-1</td>
<td>0.3</td>
<td>3.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dibutyl phosphate</td>
<td>107-66-4</td>
<td>1</td>
<td>8.6</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>Dibutyl phthalate</td>
<td>84-74-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichloroacetic acid</td>
<td>79-43-6</td>
<td>0.5</td>
<td>2.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichloroacetylene</td>
<td>7572-29-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.1</td>
</tr>
<tr>
<td>o-Dichlorobenzene (1,2-Dichlorobenzene)</td>
<td>95-50-1</td>
<td>25</td>
<td>150</td>
<td>-</td>
<td>50</td>
</tr>
<tr>
<td>p-Dichlorobenzene (1,4-Dichlorobenzene)</td>
<td>106-46-7</td>
<td>10</td>
<td>60</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,4-Dichloro-2-butene</td>
<td>764-41-0</td>
<td>0.005</td>
<td>0.03</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichlorodifluoromethane</td>
<td>75-71-8</td>
<td>1000</td>
<td>4950</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,3-Dichloro-5,5-dimethyl hydantoin</td>
<td>118-52-5</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichlorodiphenyl-trichloroethane (DDT)</td>
<td>50-29-3</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1-Dichloroethane (Ethylidene chloride)</td>
<td>75-34-3</td>
<td>100</td>
<td>405</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,2-Dichloroethane (Ethylene dichloride)</td>
<td>107-06-2</td>
<td>10</td>
<td>40</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1-Dichloroethylene (Vinylidene chloride)</td>
<td>75-35-4</td>
<td>5</td>
<td>20</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,2-Dichloroethylene, all isomers (Acetylene dichloride)</td>
<td>540-59-0</td>
<td>200</td>
<td>793</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>156-59-2</td>
<td>156-60-5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dichloroethyl ether (2,2'-Dichlorodiethyl ether)</td>
<td>111-44-4</td>
<td>5</td>
<td>29</td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction</td>
<td>Carcinogenicity</td>
</tr>
<tr>
<td>-----------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>----------------------------------------------------</td>
<td>------------------------</td>
<td>-----------------</td>
</tr>
<tr>
<td>Substances</td>
<td>ppm</td>
<td>mg/m^3</td>
<td>f/cc</td>
<td>ppm</td>
<td>mg/m^3</td>
</tr>
<tr>
<td>Dichlorofluoromethane (Dichloromonofluoromethane)</td>
<td>75-43-4</td>
<td>10</td>
<td>42</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichloromethane (Methylene chloride)</td>
<td>75-09-4</td>
<td>50</td>
<td>174</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1-Dichloro-1-nitroethane</td>
<td>594-72-9</td>
<td>2</td>
<td>12</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4-Dichlorophenoxyacetic acid (2,4-D)</td>
<td>94-75-7</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,2-Dichloropropane (Propylene dichloride)</td>
<td>78-87-5</td>
<td>10</td>
<td>46</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1-Dichloro-1-nitroethane</td>
<td>594-72-9</td>
<td>2</td>
<td>12</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,3-Dichloropropene</td>
<td>542-75-6</td>
<td>1</td>
<td>4.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,2-Dichloropropionic acid</td>
<td>75-99-0</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichlorotetrafluoroethane (1,2-Dichloro-1,1,2, 2-tetrafluoroethane)</td>
<td>76-14-2</td>
<td>1000</td>
<td>7000</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dichlorvos</td>
<td>62-73-7</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dicrotophos</td>
<td>141-66-2</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dicyclopentadiene</td>
<td>77-73-6</td>
<td>5</td>
<td>27</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dicyclopentadienyl iron (Ferrocene)</td>
<td>102-54-5</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dieldrin</td>
<td>60-57-1</td>
<td>-</td>
<td>0.25</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diesel fuel, as total hydrocarbons</td>
<td>68334-30-5</td>
<td>100</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diethanolamine</td>
<td>111-42-2</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diethylamine</td>
<td>109-89-7</td>
<td>5</td>
<td>15</td>
<td>-</td>
<td>15</td>
</tr>
<tr>
<td>2-Diethylaminoethanol</td>
<td>100-37-8</td>
<td>2</td>
<td>9.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diethylene dioxide (1,4-Dioxane)</td>
<td>123-91-1</td>
<td>20</td>
<td>72</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diethylene triamine</td>
<td>111-40-0</td>
<td>1</td>
<td>4.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diethyl ether (Ethyl ether)</td>
<td>60-29-7</td>
<td>400</td>
<td>1210</td>
<td>-</td>
<td>500</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>--------------------------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Di(2-ethylhexyl)phthalate (DEHP, Di-sec-octyl phthalate)</td>
<td>117-81-7</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diethyl ketone</td>
<td>96-22-0</td>
<td>200</td>
<td>705</td>
<td>-</td>
<td>300</td>
</tr>
<tr>
<td>Diethyl phthalate</td>
<td>84-66-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Difluorodibromomethane</td>
<td>75-61-6</td>
<td>100</td>
<td>858</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1-Difluoroethylene (Vinylidene fluoride)</td>
<td>75-38-7</td>
<td>500</td>
<td>1310</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diglycidyl ether</td>
<td>2238-07-5</td>
<td>0.1</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dihydroxybenzene (Hydroquinone)</td>
<td>123-31-9</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diisobutyl ketone (2,6-Dimethyl-4-heptanone)</td>
<td>108-83-8</td>
<td>25</td>
<td>145</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diisopropylamine</td>
<td>108-18-9</td>
<td>5</td>
<td>21</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dimethoxymethane (Methylal)</td>
<td>109-87-5</td>
<td>1000</td>
<td>3110</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>N,N-Dimethylacetamide</td>
<td>127-19-5</td>
<td>10</td>
<td>36</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dimethylamine</td>
<td>124-40-3</td>
<td>5</td>
<td>9.2</td>
<td>-</td>
<td>15</td>
</tr>
<tr>
<td>Dimethylaminobenzene (Xyline, mixed isomers)</td>
<td>1300-73-8</td>
<td>0.5</td>
<td>2.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>bis(2-Dimethylamino-ethyl) ether (DMAEE)</td>
<td>3033-62-3</td>
<td>0.05</td>
<td>0.3</td>
<td>-</td>
<td>0.15</td>
</tr>
<tr>
<td>Dimethylaniline (N,N-Dimethylaniline)</td>
<td>121-69-7</td>
<td>5</td>
<td>25</td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>Dimethylbenzene (Xylene, o, m &amp; p isomers)</td>
<td>1330-20-7</td>
<td>100</td>
<td>434</td>
<td>-</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>95-47-6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>108-38-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>106-42-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dimethylbutane (Hexane, all isomers, except n-Hexane)</td>
<td>75-83-2</td>
<td>500</td>
<td>1760</td>
<td>-</td>
<td>1000</td>
</tr>
<tr>
<td></td>
<td>79-29-8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dimethyl-1,2-dibromo-2,2-dichloroethyl phosphate (Dibrom, Naled)</td>
<td>300-76-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dimethylethoxysilane</td>
<td>14857-34-2</td>
<td>0.5</td>
<td>2.1</td>
<td>-</td>
<td>1.5</td>
</tr>
<tr>
<td>Dimethylformamide</td>
<td>68-12-2</td>
<td>10</td>
<td>30</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,6-Dimethyl-4-heptanone (Diisobutyl ketone)</td>
<td>108-83-8</td>
<td>25</td>
<td>145</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1-Dimethylhydrazine</td>
<td>57-14-7</td>
<td>0.01</td>
<td>0.02</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dimethyl phthalate</td>
<td>131-11-3</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>---------------------------------</td>
<td>-------------------------------------------------</td>
<td>-----------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
<td>mg/m³</td>
</tr>
<tr>
<td>1,1-Dimethylpropyl acetate (tert-Amyl acetate)</td>
<td>625-16-1</td>
<td>50</td>
<td>266</td>
<td>-</td>
<td>100</td>
</tr>
<tr>
<td>Dimethyl sulfate</td>
<td>77-78-1</td>
<td>0.1</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dimethyl sulfide</td>
<td>75-18-3</td>
<td>10</td>
<td>25</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dinitolmide (3,5-Dinitro-toluamide)</td>
<td>148-01-6</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dinitrobenzene, all isomers</td>
<td>528-29-0</td>
<td>0.15</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dinitro-o-cresol</td>
<td>534-52-1</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>3,5-Dinitro-o-toluamide (Dinitolmide)</td>
<td>148-01-6</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dinitrotoluene</td>
<td>25321-14-6</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,4-Dioxane (Diethylene dioxide)</td>
<td>123-91-1</td>
<td>20</td>
<td>72</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dioxathion</td>
<td>78-34-2</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,3-Dioxolane</td>
<td>646-06-0</td>
<td>20</td>
<td>61</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl (Biphenyl)</td>
<td>92-52-4</td>
<td>0.2</td>
<td>1.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diphenylamine</td>
<td>122-39-4</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl ether, vapour (Phenyl ether)</td>
<td>101-84-8</td>
<td>1</td>
<td>7</td>
<td>2</td>
<td>14</td>
</tr>
<tr>
<td>Diphenylmethane-4,4'-diisocyanate (Methylene bisphenyl isocyanate, MDI)</td>
<td>101-68-8</td>
<td>0.005</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Dipropylene glycol methyl ether ([2-Methoxy(methylethoxy) propanol, DPGME]</td>
<td>34590-94-8</td>
<td>100</td>
<td>606</td>
<td>-</td>
<td>150</td>
</tr>
<tr>
<td>Dipropyl ketone</td>
<td>123-19-3</td>
<td>50</td>
<td>235</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diquat</td>
<td>2764-72-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Total</td>
<td>85-00-7</td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Respirable</td>
<td>6385-62-2</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Di-sec-octyl-phthalate (DEHP, Di-sec-octyl phthalate)</td>
<td>117-81-7</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Disulfiram</td>
<td>97-77-8</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Disulfoton</td>
<td>298-04-4</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Diuron</td>
<td>330-54-1</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Divinyl benzene</td>
<td>1321-74-0</td>
<td>10</td>
<td>53</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Dodecyl mercaptan</td>
<td>112-55-0</td>
<td>0.1 ppm 0.8 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Emery</td>
<td>1302-74-5</td>
<td>- 10 ppm -</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Endosulfan</td>
<td>115-29-7</td>
<td>- 0.1 ppm -</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Endrin</td>
<td>72-20-8</td>
<td>- 0.1 ppm -</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Enflurane</td>
<td>13838-16-9</td>
<td>75 ppm 566 mg/m³</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Enzymes, proteolytic (Subtilisins)</td>
<td>1395-21-7</td>
<td>- 0.00006 ppm -</td>
<td>(c) 0.00006</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Epichlorohydrin (1-Chloro-2,3-epoxypropane)</td>
<td>106-89-8</td>
<td>0.5 ppm 1.9 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>EPN</td>
<td>2104-64-5</td>
<td>- 0.1 ppm -</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>1,2-Epoxypropane (Propylene oxide)</td>
<td>75-56-9</td>
<td>2 ppm 4.7 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,3-Epoxy-1-propanol (Glycidol)</td>
<td>556-52-5</td>
<td>2 ppm 6.1 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Ethane</td>
<td>74-84-0</td>
<td>1000 ppm -</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethanethiol (Ethyl mercaptan)</td>
<td>75-08-1</td>
<td>0.5 ppm 1.3 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethanol (Ethyl alcohol)</td>
<td>64-17-5</td>
<td>1000 ppm 1880 mg/m³</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethanolamine (2-Aminoethanol)</td>
<td>141-43-5</td>
<td>3 ppm 7.5 mg/m³ f/cc</td>
<td>6 15</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Ethion</td>
<td>563-12-2</td>
<td>- 0.05 ppm -</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>2-Ethoxyethanol (Ethylene glycol monoethyl ether)</td>
<td>110-80-5</td>
<td>5 ppm 18 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>2-Ethoxyethyl acetate (Ethylene glycol monoethyl ether acetate)</td>
<td>111-15-9</td>
<td>5 ppm 27 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Ethyl acetate</td>
<td>141-78-6</td>
<td>400 ppm 1440 mg/m³</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Ethyl acrylate (Acrylic acid, ethyl ester)</td>
<td>140-88-5</td>
<td>5 ppm 20 mg/m³ f/cc</td>
<td>15 61</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethyl alcohol (Ethanol)</td>
<td>64-17-5</td>
<td>1000 ppm 1880 mg/m³</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethylamine</td>
<td>75-04-7</td>
<td>5 ppm 9.2 mg/m³ f/cc</td>
<td>15 28</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Ethyl amyl ketone (5-Methyl-3-heptanone)</td>
<td>541-85-5</td>
<td>25 ppm 131 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethyl benzene</td>
<td>100-41-4</td>
<td>100 ppm 434 mg/m³ f/cc</td>
<td>125 543</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethyl bromide (Bromoethane)</td>
<td>74-96-4</td>
<td>5 ppm 22 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Ethyl tert-butyl ether (ETBE)</td>
<td>637-92-3</td>
<td>5 ppm 21 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethyl butyl ketone (3-Heptanone)</td>
<td>106-35-4</td>
<td>50 ppm 234 mg/m³ f/cc</td>
<td>75 350</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ethyl chloride (Chloroethane)</td>
<td>795-00-3</td>
<td>100 ppm 264 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Ethyl cyanoacrylate (Ethyl-2-cyanoacrylate)</td>
<td>7085-85-0</td>
<td>0.2 ppm 1 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-------------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Ethylene chlorohydrin (2-chloroethanol)</td>
<td>107-07-3</td>
<td>ppm</td>
<td>ppm, mg/m$^3$, f/cc</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylenediamine (1,2-Diaminoethane)</td>
<td>107-15-3</td>
<td>10</td>
<td>25</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethylene dichloride (1,2-Dichloroethane)</td>
<td>107-06-2</td>
<td>10</td>
<td>40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylene</td>
<td>74-85-1</td>
<td>200</td>
<td>229</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylene glycol</td>
<td>107-21-1</td>
<td>-</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylene glycol dinitrate (EGDN)</td>
<td>628-96-6</td>
<td>0.05</td>
<td>0.3</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethylene glycol isopropyl ether (2-Isoproxyethanol)</td>
<td>109-59-1</td>
<td>25</td>
<td>106</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylene glycol methyl ether acetate (2-Methoxyethyl acetate)</td>
<td>110-49-6</td>
<td>0.1</td>
<td>0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylene glycol monobutyl ether (2-Butoxyethanol)</td>
<td>111-76-2</td>
<td>20</td>
<td>97</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Ethylene glycol monoethyl ether (2-Ethoxyethanol)</td>
<td>110-80-5</td>
<td>0.1</td>
<td>0.4</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethylene glycol monoethyl ether acetate (2-Ethoxyethyl acetate)</td>
<td>111-15-9</td>
<td>5</td>
<td>27</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethylene glycol monomethyl ether (2-Methoxyethanol)</td>
<td>109-86-4</td>
<td>0.1</td>
<td>0.3</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethylene oxide</td>
<td>75-21-8</td>
<td>1</td>
<td>1.8</td>
<td></td>
<td>A2</td>
</tr>
<tr>
<td>Ethylenimine</td>
<td>151-56-4</td>
<td>0.5</td>
<td>0.9</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethyl ether (Diethyl ether)</td>
<td>60-29-7</td>
<td>400</td>
<td>1210</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethyl formate (Formic acid, ethyl ester)</td>
<td>109-94-4</td>
<td>100</td>
<td>303</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>2-Ethylhexanoic acid</td>
<td>149-57-5</td>
<td>-</td>
<td>5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethyldiene chloride (1,1-Dichloroethane)</td>
<td>75-34-3</td>
<td>100</td>
<td>405</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethyldiene norbornene</td>
<td>16219-75-3</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
<td>3</td>
</tr>
<tr>
<td>Ethyl mercaptan</td>
<td>75-08-1</td>
<td>0.5</td>
<td>1.3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N-Ethylmorpholine</td>
<td>100-74-3</td>
<td>5</td>
<td>24</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Ethyl silicate (Silicic acid, tetraethyl ester)</td>
<td>78-10-4</td>
<td>10</td>
<td>85</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fenamiphos</td>
<td>22224-92-6</td>
<td>-</td>
<td>0.05</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Fensulfothion</td>
<td>115-90-2</td>
<td>-</td>
<td>0.01</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Fenthion</td>
<td>55-38-9</td>
<td>-</td>
<td>0.05</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------------------------------------------</td>
<td>--------------</td>
<td>------------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm mg/m^3 f/cc</td>
<td>ppm mg/m^3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ferbam</td>
<td>14484-64-1</td>
<td>10 -</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Ferrocene (Dicyclopentadienyl iron)</td>
<td>102-54-5</td>
<td>10 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Ferrovanadium dust</td>
<td>12604-58-9</td>
<td>1 -</td>
<td>3</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Flour dust (Total particulate)</td>
<td></td>
<td>0.5 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Fluorides, as F</td>
<td></td>
<td>2.5 -</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Fluorine</td>
<td>7782-41-4</td>
<td>1.6 -</td>
<td>2 3.1</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Fluorotrichloromethane (Trichlorofluoromethane)</td>
<td>75-69-4</td>
<td>- -</td>
<td>(c) 1000 (c) 5620</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Fonomos</td>
<td>944-22-9</td>
<td>0.01 -</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Formaldehyde</td>
<td>50-00-0</td>
<td>0.75 0.9 -</td>
<td>(c) 1 (c) 1.3</td>
<td>A2</td>
<td></td>
</tr>
<tr>
<td>Formamide</td>
<td>75-12-7</td>
<td>10 18 -</td>
<td>-</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Formic acid</td>
<td>64-18-6</td>
<td>5 9.4 -</td>
<td>10 19</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Formic acid, ethyl ester (Ethyl formate)</td>
<td>109-94-4</td>
<td>100 303 -</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Formic acid, methyl ester (Methyl formate)</td>
<td>107-31-3</td>
<td>100 246 -</td>
<td>150 368</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Furfural</td>
<td>98-01-1</td>
<td>2 7.9 -</td>
<td>-</td>
<td>1, 3</td>
<td></td>
</tr>
<tr>
<td>Furfuryl alcohol</td>
<td>98-00-0</td>
<td>10 40 -</td>
<td>15 60</td>
<td>1, 3</td>
<td></td>
</tr>
<tr>
<td>Gallium arsenide, respirable particulate</td>
<td>1303-00-0</td>
<td>- 0.0003 -</td>
<td>-</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Gasoline</td>
<td>86290-81-5</td>
<td>300 -</td>
<td>500</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Germanium tetrahydride</td>
<td>7782-65-2</td>
<td>0.2 0.6 -</td>
<td>-</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass Fibres</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Continuous filament</td>
<td></td>
<td>- - 1</td>
<td>-</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Continuous filament, total</td>
<td></td>
<td>- 5 -</td>
<td>-</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Glass Wool</td>
<td></td>
<td>- - 1</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Special purpose</td>
<td></td>
<td>- - 1</td>
<td>-</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Glutaraldehyde, activated and inactivated</td>
<td>111-30-8</td>
<td>- -</td>
<td>(c) 0.05 (c) 0.2</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Glycerin mist</td>
<td>56-81-5</td>
<td>10 -</td>
<td>-</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Glycidol (2,3-Epoxy-1-propanol)</td>
<td>556-52-5</td>
<td>2 6.1 -</td>
<td>-</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Glycol monoethyl ether (2-Ethoxyethanol)</td>
<td>110-80-5</td>
<td>5 18 -</td>
<td>-</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Glyoxal</td>
<td>107-22-2</td>
<td>0.1 -</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Grain dust (oat, wheat, barley)</td>
<td></td>
<td>4 -</td>
<td></td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>--------------------------------------------------------------------------</td>
<td>-----------------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m$^3$</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Graphite, respirable (all forms except graphite fibres)</td>
<td>7782-42-5</td>
<td></td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Guthion® (Azinphos-methyl)</td>
<td>86-50-0</td>
<td></td>
<td>0.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gypsum (Calcium sulphate)</td>
<td>13397-24-5</td>
<td></td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hafnium and compounds, as Hf</td>
<td>7440-58-6</td>
<td></td>
<td>0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Halamthane</td>
<td>151-67-7</td>
<td>50</td>
<td>404</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Helium</td>
<td>7440-59-7</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heptachlor and Heptachlor epoxide</td>
<td>76-44-8 1024-57-3</td>
<td></td>
<td>0.05</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heptane, all isomers</td>
<td>142-82-5 590-35-2 565-59-3 108-08-7 591-76-4 589-34-4</td>
<td>400</td>
<td>1640</td>
<td>500</td>
<td>2050</td>
</tr>
<tr>
<td>2-Heptanone (Methyl n-amyl ketone)</td>
<td>110-43-0</td>
<td>50</td>
<td>233</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3-Heptanone (Ethyl butyl ketone)</td>
<td>106-35-4</td>
<td>50</td>
<td>234</td>
<td></td>
<td>75</td>
</tr>
<tr>
<td>Hexachlorobenzene</td>
<td>118-74-1</td>
<td></td>
<td>0.002</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexachlorobutadiene</td>
<td>87-68-3</td>
<td>0.02</td>
<td>0.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>γ-Hexachlorocyclohexane (Lindane)</td>
<td>58-89-9</td>
<td></td>
<td>0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexachlorocyclopentadiene</td>
<td>77-47-4</td>
<td>0.01</td>
<td>0.1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexachloroethane</td>
<td>67-72-1</td>
<td>1</td>
<td>9.7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexachloronaphthalene</td>
<td>1335-87-1</td>
<td></td>
<td>0.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexafluoroacetone</td>
<td>684-16-2</td>
<td>0.1</td>
<td>0.7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexahydrophthalic anhydride, all isomers</td>
<td>85-42-7 13149-00-3 14166-21-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,6-Hexamethylene diisocyanate</td>
<td>822-06-0</td>
<td>0.005</td>
<td>0.03</td>
<td></td>
<td></td>
</tr>
<tr>
<td>n-Hexane</td>
<td>110-54-3</td>
<td>50</td>
<td>176</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hexane (all isomers except n-hexane)</td>
<td>107-83-5 96-14-0 75-83-2 79-29-8</td>
<td>500</td>
<td>1760</td>
<td>1000</td>
<td>3500</td>
</tr>
<tr>
<td>1,6-Hexanediamine</td>
<td>124-09-4</td>
<td>0.5</td>
<td>2.4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>----------------------------------</td>
<td>--------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>2-Hexanone (Methyl n-butyl ketone)</td>
<td>591-78-6</td>
<td>5</td>
<td>20</td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>1-Hexene</td>
<td>592-41-6</td>
<td>50</td>
<td>172</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hexene (Methyl isobutyl ketone)</td>
<td>108-10-1</td>
<td>50</td>
<td>205</td>
<td>-</td>
<td>75</td>
</tr>
<tr>
<td>Sec-Hexyl acetate</td>
<td>108-84-9</td>
<td>50</td>
<td>295</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hexylene glycol</td>
<td>107-41-5</td>
<td>-</td>
<td>-</td>
<td>(c) 25</td>
<td>(c) 121</td>
</tr>
<tr>
<td>Hydrazine</td>
<td>302-01-2</td>
<td>0.01</td>
<td>0.01</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>HCFC-123</td>
<td>306-83-2</td>
<td>50</td>
<td>310</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hydrogen</td>
<td>1333-74-0</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hydrogenated terphenyls</td>
<td>61788-32-7</td>
<td>0.5</td>
<td>4.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hydrogen bromide</td>
<td>10035-10-6</td>
<td>-</td>
<td>-</td>
<td>(c) 2</td>
<td>(c) 6.6</td>
</tr>
<tr>
<td>Hydrogen chloride</td>
<td>7647-01-0</td>
<td>-</td>
<td>-</td>
<td>(c) 2</td>
<td>(c) 3</td>
</tr>
<tr>
<td>Hydrogen cyanide and cyanide salts, as CN</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrogen cyanide</td>
<td>74-90-8</td>
<td>-</td>
<td>-</td>
<td>(c) 4.7</td>
<td>(c) 5.2</td>
</tr>
<tr>
<td>Calcium cyanide</td>
<td>592-01-8</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
</tr>
<tr>
<td>Potassium cyanide</td>
<td>151-50-8</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
</tr>
<tr>
<td>Sodium cyanide</td>
<td>143-33-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
</tr>
<tr>
<td>Hydrogen fluoride, as F</td>
<td>7664-39-3</td>
<td>0.5</td>
<td>0.4</td>
<td>(c) 2</td>
<td>(c) 1.6</td>
</tr>
<tr>
<td>Hydrogen peroxide</td>
<td>7722-84-1</td>
<td>1</td>
<td>1.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hydrogen selenide, as Se</td>
<td>7783-07-5</td>
<td>0.05</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hydrogen sulphide</td>
<td>7783-06-4</td>
<td>10</td>
<td>14</td>
<td>(c) 15</td>
<td>(c) 21</td>
</tr>
<tr>
<td>Hydroquinone (Dihydroxybenzene)</td>
<td>123-31-9</td>
<td>2</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>4-Hydroxy-4-methyl-2-pentanone (Diacetone alcohol)</td>
<td>123-42-2</td>
<td>50</td>
<td>238</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Hydroxypropyl acrylate</td>
<td>999-61-1</td>
<td>0.5</td>
<td>2.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Indene</td>
<td>95-13-6</td>
<td>10</td>
<td>48</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Indium &amp; compounds, as In</td>
<td>7440-74-6</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Iodine</td>
<td>7553-56-2</td>
<td>-</td>
<td>-</td>
<td>(c) 0.1</td>
<td>(c) 1</td>
</tr>
<tr>
<td>Iodoform</td>
<td>75-47-8</td>
<td>0.6</td>
<td>9.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Iron oxide (Fe₂O₃), Respirable</td>
<td>1309-37-1</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Iron pentacarbonyl, as Fe</td>
<td>13463-40-6</td>
<td>0.1</td>
<td>0.8</td>
<td>-</td>
<td>0.2</td>
</tr>
<tr>
<td>Iron salts, soluble, as Fe</td>
<td>-</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Isoamyl acetate (Isopentyl acetate)</td>
<td>123-92-2</td>
<td>50</td>
<td>266</td>
<td>-</td>
<td>100</td>
</tr>
<tr>
<td>Isoamyl alcohol</td>
<td>123-51-3</td>
<td>100</td>
<td>361</td>
<td>-</td>
<td>125</td>
</tr>
<tr>
<td>Isobutyl acetate</td>
<td>110-19-0</td>
<td>150</td>
<td>713</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm mg/m³ f/cc ppm mg/m³</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isobutyl alcohol</td>
<td>78-83-1</td>
<td>50 152 - - -</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isobutyl nitrite</td>
<td>542-56-3</td>
<td>- - - (c) 1 4.2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isoctyl alcohol</td>
<td>26952-21-6</td>
<td>50 266 - - (c) 1 4.2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopentane (Pentane, all isomers)</td>
<td>78-78-4</td>
<td>600 1770 - -</td>
<td></td>
<td></td>
<td>1, 3</td>
</tr>
<tr>
<td>Isopentyl acetate (Isoamyl acetate)</td>
<td>123-92-2</td>
<td>50 266 - 100 532</td>
<td></td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Isoporphone</td>
<td>78-59-1</td>
<td>- - - (c) 5 (c) 28</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isophorone diisocyanate</td>
<td>4098-71-9</td>
<td>0.005 0.05 - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropanol (2-Propanol, isopropyl alcohol)</td>
<td>67-63-0</td>
<td>200 492 - 400 984</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropoxyethanol</td>
<td>109-59-1</td>
<td>25 106 - - -</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl acetate</td>
<td>108-21-4</td>
<td>100 416 - 200 832</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl alcohol (2-Propanol, isopropanol)</td>
<td>67-63-0</td>
<td>200 492 - 400 984</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropylamine</td>
<td>75-31-0</td>
<td>5 12 - 10 24</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>N-Isopropylaniline</td>
<td>768-52-5</td>
<td>2 11 - - -</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl ether</td>
<td>108-20-3</td>
<td>250 1040 - 310 1300</td>
<td></td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Isopropyl glycidyl ether (IGE)</td>
<td>4016-14-2</td>
<td>50 238 - 75 356</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kaolin respirable</td>
<td>1332-58-7</td>
<td>- 2 - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Kerosene/Jet fuels, as total hydrocarbon vapour</td>
<td>8008-20-6</td>
<td>- 200 - - -</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>64742-81-0</td>
<td>- - - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ketene</td>
<td>463-51-4</td>
<td>0.5 0.9 - 1.5 2.6</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lead elemental &amp; inorganic compounds, as Pb</td>
<td>7439-92-1</td>
<td>- 0.05 - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lead arsenate, as Pb(AsO₄)₂</td>
<td>7784-40-9</td>
<td>- 0.15 - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lead chromate, as Pb as Cr</td>
<td>7758-97-6</td>
<td>- 0.05 0.012 - - -</td>
<td></td>
<td></td>
<td>A2</td>
</tr>
<tr>
<td>Limestone (Calcium carbonate)</td>
<td>1317-65-3</td>
<td>- 10 - - -</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lindane (γ-Hexachlorocyclohexane)</td>
<td>58-89-9</td>
<td>- 0.5 - - -</td>
<td></td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Lithium hydride</td>
<td>7580-67-8</td>
<td>- 0.025 - - -</td>
<td></td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>L.P.G. (Liquified petroleum gas)</td>
<td>68476-85-7</td>
<td>1000 - - 1500</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Magnesium oxide fume</td>
<td>1309-48-4</td>
<td>- 10 - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Malathion</td>
<td>121-75-5</td>
<td>- 1 - - -</td>
<td></td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>Maleic anhydride</td>
<td>108-31-6</td>
<td>0.1 0.4 - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Manganese, elemental &amp; inorganic compounds, as Mn</td>
<td>7439-96-5</td>
<td>- 0.2 - - -</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>----------------------------------------------------</td>
<td>-----------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Manganese cyclopentadienyl tricarbonyl, as Mn</td>
<td>12079-65-1</td>
<td>ppm</td>
<td>mg/m^3 f/cc</td>
<td>ppm</td>
<td>mg/m^3</td>
</tr>
<tr>
<td>Marble (Calcium carbonate)</td>
<td>1317-65-3</td>
<td>10</td>
<td>100</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Mercury, as Hg in Alkyl compounds, Aryl compounds Inorganic compounds, including metallic mercury</td>
<td>7439-97-6</td>
<td>0.01</td>
<td>0.03</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Mesityl oxide</td>
<td>141-79-7</td>
<td>60</td>
<td>25</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methacrylic acid</td>
<td>79-41-4</td>
<td>20</td>
<td>200</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methacrylic acid, methyl ester (Methyl methacrylate)</td>
<td>80-62-6</td>
<td>200</td>
<td>250</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methanethiol (Methyl mercaptan)</td>
<td>74-93-1</td>
<td>0.5</td>
<td>1.0</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methanol (Methyl alcohol)</td>
<td>67-56-1</td>
<td>100</td>
<td>250</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methomyl</td>
<td>16752-77-5</td>
<td>2.5</td>
<td>250</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methoxychlor</td>
<td>72-43-5</td>
<td>10</td>
<td>100</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2-Methoxyethanol (Ethylene glycol monomethyl ether)</td>
<td>109-86-4</td>
<td>0.3</td>
<td>100</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2-Methoxyethyl acetate (Ethylene glycol monomethyl ether acetate)</td>
<td>110-49-6</td>
<td>0.5</td>
<td>100</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>(2-Methoxymethylethoxy) propanol (DPGME)</td>
<td>34590-94-8</td>
<td>100</td>
<td>150</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>4-Methoxyphenol</td>
<td>150-76-5</td>
<td>5</td>
<td>5</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>1-Methoxy-2-propanol (Propylene glycol monomethyl ether)</td>
<td>107-98-2</td>
<td>100</td>
<td>150</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methyl acrylate (Acrylic acid, methyl ester)</td>
<td>96-33-3</td>
<td>2</td>
<td>7</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methyl acrylonitrile</td>
<td>126-98-7</td>
<td>1</td>
<td>2.7</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methylal (Dimethoxymethane)</td>
<td>109-87-5</td>
<td>1000</td>
<td>3110</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methyl alcohol (Methanol)</td>
<td>67-56-1</td>
<td>200</td>
<td>250</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Methylamine</td>
<td>74-89-5</td>
<td>5</td>
<td>15</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Methyl amyl alcohol (Methyl isobutyl carbinol, 4-Methyl-2-pentanol)</td>
<td>108-11-2</td>
<td>25</td>
<td>40</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Methyl n-amyl ketone (2-Heptanone)</td>
<td>110-43-0</td>
<td>50 ppm 233 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>N-Methyl aniline (Monomethyl aniline)</td>
<td>100-61-8</td>
<td>0.5 ppm 2.2 mg/m³</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>2-Methylaziridine (Propyleneimine)</td>
<td>75-55-8</td>
<td>2 ppm 4.7 mg/m³</td>
<td>-</td>
<td>-</td>
<td>1, 3</td>
</tr>
<tr>
<td>Methyl bromide</td>
<td>74-83-9</td>
<td>1 ppm 3.9 mg/m³</td>
<td>-</td>
<td>-</td>
<td>1, 3</td>
</tr>
<tr>
<td>1-Methylbutyl acetate (2-Pentyl acetate, sec-amyl acetate)</td>
<td>626-38-0</td>
<td>50 ppm 266 mg/m³ f/cc</td>
<td>100 ppm 532 mg/m³</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>3-Methylbutyl acetate (Isopentyl acetate, isoamyl acetate)</td>
<td>123-92-2</td>
<td>50 ppm 266 mg/m³ f/cc</td>
<td>100 ppm 532 mg/m³</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Methyl tert-butyl ether (MTBE)</td>
<td>1634-04-4</td>
<td>50 ppm 180 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methyl n-butyl ketone (2-Hexanone)</td>
<td>591-78-6</td>
<td>5 ppm 20 mg/m³</td>
<td>10 ppm 40 mg/m³</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl Cellosolve (2-Methoxyethanol)</td>
<td>109-86-4</td>
<td>0.1 ppm 0.5 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl Cellosolve acetate (2-Methoxyethyl acetate)</td>
<td>110-49-6</td>
<td>0.1 ppm 0.5 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl chloride</td>
<td>74-87-3</td>
<td>50 ppm 103 mg/m³ f/cc</td>
<td>100 ppm 207 mg/m³</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl chloroform (1,1,1-Trichloroethane)</td>
<td>71-55-6</td>
<td>350 ppm 1910 mg/m³ f/cc</td>
<td>450 ppm 2460 mg/m³</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methyl-2-cyanoacrylate</td>
<td>137-05-3</td>
<td>0.2 ppm 0.9 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Methyliclohexane</td>
<td>108-87-2</td>
<td>400 ppm 1610 mg/m³</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methyliclohexanol</td>
<td>25639-42-3</td>
<td>50 ppm 234 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>o-Methyliclohexanone</td>
<td>583-60-8</td>
<td>50 ppm 229 mg/m³ f/cc</td>
<td>75 ppm 344 mg/m³</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>2-Methylcyclopentadienyl manganese tricarbonyl, as Mn</td>
<td>12108-13-3</td>
<td>- ppm 0.2 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl demeton (Demeton-methyl)</td>
<td>8022-00-2</td>
<td>- ppm 0.5 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methylene bisphenyl isocyanate (Diphenylmethane-4,4'-diisocyanate; MDI)</td>
<td>101-68-8</td>
<td>0.005 ppm 0.05 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methylene chloride (Dichloromethane)</td>
<td>75-09-2</td>
<td>50 ppm 174 mg/m³</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>4,4'-Methylenebis(2-chloroaniline) (MBOCA)</td>
<td>101-14-4</td>
<td>0.01 ppm 0.1 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methylenebis(4-cyclohexylisocyanate)</td>
<td>5124-30-1</td>
<td>0.005 ppm 0.05 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>4,4'-Methylene dianiline (4,4'-Diaminodiphenylmethane)</td>
<td>101-77-9</td>
<td>0.1 ppm 0.8 mg/m³ f/cc</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl ethyl ketone (MEK; 2-Butanone)</td>
<td>78-93-3</td>
<td>200 ppm 590 mg/m³ f/cc</td>
<td>300 ppm 885 mg/m³</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methyl ethyl ketone peroxide</td>
<td>1338-23-4</td>
<td>- ppm - mg/m³ f/cc f/cc</td>
<td>(c) 0.2 ppm (c) 1.4 mg/m³</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Methyl formate (Formic acid, methyl ester)</td>
<td>107-31-3</td>
<td>100 ppm 246 mg/m³ f/cc</td>
<td>150 ppm 368 mg/m³</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Substance CAS number</td>
<td>ppm</td>
<td>mg/m$^3$</td>
<td>f/cc</td>
<td>ppm</td>
<td>mg/m$^3$</td>
</tr>
<tr>
<td>5-Methyl-3-heptanone (Ethyl amyl ketone)</td>
<td>541-85-5</td>
<td>25</td>
<td>131</td>
<td>25</td>
<td>1</td>
</tr>
<tr>
<td>Methyl hydrazine</td>
<td>60-34-4</td>
<td>0.01</td>
<td>0.02</td>
<td>0.01</td>
<td>1</td>
</tr>
<tr>
<td>Methyl iodide</td>
<td>74-88-4</td>
<td>2</td>
<td>12</td>
<td>2</td>
<td>1</td>
</tr>
<tr>
<td>Methyl isomyl ketone</td>
<td>110-12-3</td>
<td>50</td>
<td>234</td>
<td>50</td>
<td>1</td>
</tr>
<tr>
<td>Methyl isobutyl carbinol (Methyl amyl alcohol)</td>
<td>108-11-2</td>
<td>25</td>
<td>104</td>
<td>25</td>
<td>1</td>
</tr>
<tr>
<td>Methyl isobutyl ketone (Hexone)</td>
<td>108-10-1</td>
<td>50</td>
<td>205</td>
<td>50</td>
<td>1</td>
</tr>
<tr>
<td>Methyl isocyanate</td>
<td>624-83-9</td>
<td>0.02</td>
<td>0.05</td>
<td>0.02</td>
<td>1,3</td>
</tr>
<tr>
<td>Methyl isopropyl ketone</td>
<td>563-80-4</td>
<td>200</td>
<td>705</td>
<td>200</td>
<td>3</td>
</tr>
<tr>
<td>Methyl mercaptan (Methanethiol)</td>
<td>74-93-1</td>
<td>0.5</td>
<td>1</td>
<td>0.5</td>
<td>4</td>
</tr>
<tr>
<td>Methyl mercury, as Hg (mercury, alkyl compounds)</td>
<td>22967-92-6</td>
<td>-</td>
<td>0.01</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>50</td>
<td>205</td>
<td>50</td>
<td>-</td>
</tr>
<tr>
<td>Methyl parathion</td>
<td>298-00-0</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>2-Methylpentane (all isomers except n-hexane, isohexane) (hexane)</td>
<td>107-83-5</td>
<td>500</td>
<td>1760</td>
<td>500</td>
<td>-</td>
</tr>
<tr>
<td>3-Methylpentane (all isomers except n-hexane) (hexane)</td>
<td>96-14-0</td>
<td>500</td>
<td>1760</td>
<td>500</td>
<td>-</td>
</tr>
<tr>
<td>4-Methyl-2-pentanol (Methyl amyl alcohol)</td>
<td>108-11-2</td>
<td>25</td>
<td>104</td>
<td>25</td>
<td>1</td>
</tr>
<tr>
<td>Methyl propyl ketone (2-Pentanone)</td>
<td>107-87-9</td>
<td>200</td>
<td>705</td>
<td>250</td>
<td>-</td>
</tr>
<tr>
<td>Methyl silicate</td>
<td>681-84-5</td>
<td>1</td>
<td>6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>α-Methyl styrene</td>
<td>98-83-9</td>
<td>50</td>
<td>242</td>
<td>50</td>
<td>483</td>
</tr>
<tr>
<td>Methyl styrene (all isomers) (Vinyl toluene, α-methyl styrene)</td>
<td>250-13-5</td>
<td>100</td>
<td>483</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>N-Methyl-N,2,4,6-tetranitroaniline (Tetryl)</td>
<td>479-45-8</td>
<td>-</td>
<td>1.5</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Methyl vinyl ketone (3-Buten-2-one)</td>
<td>78-94-4</td>
<td>-</td>
<td>-</td>
<td>(c) 0.2</td>
<td>(c) 0.6</td>
</tr>
<tr>
<td>Metribuzin</td>
<td>21087-64-9</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Mevinphos</td>
<td>7786-34-7</td>
<td>0.01</td>
<td>-</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Mica</td>
<td>12001-26-2</td>
<td>-</td>
<td>3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Respirable</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Molybdenum, as Mo</td>
<td>7439-98-7</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Soluble compounds, respirable</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Metal and insoluble compounds, respirable</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Metal and insoluble compounds, total</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Monochloroacetic acid</td>
<td>79-11-8</td>
<td>0.5</td>
<td>1.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Monochlorobenzene (Chlorobenzene)</td>
<td>108-90-7</td>
<td>10</td>
<td>46</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Monocrotrophos</td>
<td>6923-22-4</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Morpholine</td>
<td>110-91-8</td>
<td>20</td>
<td>71</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Naled (Dibrom)</td>
<td>300-76-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Naphthylthiourea (ANTU)</td>
<td>86-88-4</td>
<td>-</td>
<td>0.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Natural Rubber latex, as total proteins</td>
<td>9006-04-6</td>
<td>-</td>
<td>0.001</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Neon</td>
<td>7440-01-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nickel</td>
<td>7440-02-0</td>
<td>-</td>
<td>1.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Elemental/metal</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Insoluble compounds, as Ni</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Soluble compounds, as Ni</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nickel carbonyl, as Ni</td>
<td>13463-39-3</td>
<td>0.05</td>
<td>0.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nickel subsulfide, as Ni</td>
<td>12035-72-2</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nicotine</td>
<td>54-11-5</td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitrpyrin (2-Chloro-6-trichloromethyl pyridine)</td>
<td>1929-82-4</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitric acid</td>
<td>7697-37-2</td>
<td>2</td>
<td>5.2</td>
<td>-</td>
<td>4</td>
</tr>
<tr>
<td>Nitric oxide</td>
<td>10102-43-9</td>
<td>25</td>
<td>31</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>p-Nitroaniline</td>
<td>100-01-6</td>
<td>-</td>
<td>3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitrobenzene</td>
<td>98-95-3</td>
<td>1</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>p-Nitrochlorobenzene</td>
<td>100-00-5</td>
<td>0.1</td>
<td>0.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitroethane</td>
<td>79-24-3</td>
<td>100</td>
<td>307</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitrogen</td>
<td>7727-37-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitrogen dioxide</td>
<td>10102-44-0</td>
<td>3</td>
<td>5.6</td>
<td>-</td>
<td>5</td>
</tr>
<tr>
<td>Nitrogen trifluoride</td>
<td>7783-54-2</td>
<td>10</td>
<td>29</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitroglycerin (NG)</td>
<td>55-63-0</td>
<td>0.05</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Nitromethane</td>
<td>75-52-5</td>
<td>20</td>
<td>50</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1-Nitropropane</td>
<td>108-03-2</td>
<td>25</td>
<td>91</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Nitropropane</td>
<td>79-46-9</td>
<td>10</td>
<td>36</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------</td>
<td>------------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m^3</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Nitrotoluene, all isomers</td>
<td>88-72-2 99-08-1 99-99-0</td>
<td>2</td>
<td>11</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nitrotrichloromethane (Chloropicrin, trichloronitromethane)</td>
<td>76-06-2</td>
<td>0.1</td>
<td>0.7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nitrous oxide</td>
<td>10024-97-2</td>
<td>50</td>
<td>90</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nonane, all isomers</td>
<td>111-84-2 200-1050</td>
<td>200</td>
<td>1050</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Octachloronaphthalene</td>
<td>2234-13-1</td>
<td>-</td>
<td>0.1</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Octane, all isomers</td>
<td>111-65-9</td>
<td>300</td>
<td>1400</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil mist, mineral</td>
<td></td>
<td>-</td>
<td>5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Osmium tetroxide, as Os</td>
<td>20816-12-0</td>
<td>0.0002</td>
<td>0.002</td>
<td>-</td>
<td>0.0006</td>
</tr>
<tr>
<td>Oxalic acid</td>
<td>144-62-7</td>
<td>-</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxygen difluoride</td>
<td>7783-41-7</td>
<td>-</td>
<td>-</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Ozone</td>
<td>10028-15-6</td>
<td>0.1</td>
<td>0.2</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Paraffin wax fume</td>
<td>8002-74-2</td>
<td>-</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Parquat Total</td>
<td>4685-14-7</td>
<td>-</td>
<td>0.5</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Parquat Respirable</td>
<td></td>
<td>-</td>
<td>0.1</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Parathion</td>
<td>56-38-2</td>
<td>-</td>
<td>0.05</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Particulate polycyclic aromatic hydrocarbons (PPAH; Coal tar pitch volatiles)</td>
<td>65996-93-2</td>
<td>-</td>
<td>0.2</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Particulate Not Otherwise Regulated Total</td>
<td></td>
<td>-</td>
<td>10</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Particulate Not Otherwise Regulated Respirable</td>
<td></td>
<td>-</td>
<td>3</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>PCBs, Polychlorinated biphenyls 42 percent chlorine (Chlorodiphenyl – 42 percent chlorine)</td>
<td>53469-21-9</td>
<td>-</td>
<td>1</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>PCBs, Polychlorinated biphenyls 54 percent chlorine (Chlorodiphenyl – 54 percent chlorine)</td>
<td>11097-69-1</td>
<td>-</td>
<td>0.5</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Pentaborane</td>
<td>19624-22-7</td>
<td>0.005</td>
<td>0.01</td>
<td></td>
<td>0.015</td>
</tr>
<tr>
<td>Pentachloronaphthalene</td>
<td>1321-64-8</td>
<td>-</td>
<td>0.5</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Pentachloronitrobenzene</td>
<td>82-68-8</td>
<td>-</td>
<td>0.5</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Pentachlorophenol</td>
<td>87-86-5</td>
<td>-</td>
<td>0.5</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Pentaerythritol</td>
<td>115-77-5</td>
<td>-</td>
<td>10</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------------------------------------------</td>
<td>------------</td>
<td>------------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m$^3$</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Pentane, all isomers</td>
<td>78-78-4</td>
<td>600</td>
<td>1770</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>109-66-0</td>
<td>200</td>
<td>705</td>
<td>-</td>
<td>250</td>
</tr>
<tr>
<td></td>
<td>463-82-1</td>
<td>50</td>
<td>266</td>
<td>-</td>
<td>100</td>
</tr>
<tr>
<td>2-Pentanone (Methyl propyl ketone)</td>
<td>107-87-9</td>
<td>250</td>
<td>881</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1-Pentyl acetate (n-Amyl acetate)</td>
<td>628-63-7</td>
<td>100</td>
<td>532</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Pentyl acetate (sec-Amyl acetate)</td>
<td>626-38-0</td>
<td>250</td>
<td>881</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Perchloroethylene (Tetrachloroethylene)</td>
<td>127-18-4</td>
<td>250</td>
<td>881</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Perchloromethyl mercaptan</td>
<td>594-42-3</td>
<td>0.1</td>
<td>0.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Perchloryl fluoride</td>
<td>7616-94-6</td>
<td>3</td>
<td>13</td>
<td>-</td>
<td>6</td>
</tr>
<tr>
<td>Perfluorobuty  ethylene</td>
<td>19430-93-4</td>
<td>100</td>
<td>1010</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Perfluorobutyl ethylene</td>
<td>382-21-8</td>
<td>-</td>
<td>-</td>
<td>(c) 0.01</td>
<td>(c) 0.08</td>
</tr>
<tr>
<td>Persulphates</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ammonium persulphate</td>
<td>7727-54-0</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Potassium persulphate</td>
<td>7727-21-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sodium persulphate</td>
<td>7775-27-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenyacly chloride (2-Chloroacetoephene)</td>
<td>532-27-4</td>
<td>0.05</td>
<td>0.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenol</td>
<td>108-95-2</td>
<td>5</td>
<td>19</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenothiazine</td>
<td>92-84-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>o-Phenylenediamine</td>
<td>95-54-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>m-Phenylenediamine</td>
<td>108-45-2</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>p-Phenylenediamine</td>
<td>106-50-3</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenyl ether, vapour</td>
<td>101-84-8</td>
<td>1</td>
<td>7</td>
<td>2</td>
<td>14</td>
</tr>
<tr>
<td>Phenylethylene (Styrene, monomer)</td>
<td>100-42-5</td>
<td>20</td>
<td>85</td>
<td>40</td>
<td>170</td>
</tr>
<tr>
<td>Phenyl glycidyl ether (PGE)</td>
<td>122-60-1</td>
<td>0.1</td>
<td>0.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenylhydrazine</td>
<td>100-63-0</td>
<td>0.1</td>
<td>0.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenyl mercaptan</td>
<td>108-98-5</td>
<td>0.1</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phenylphosphine</td>
<td>638-21-1</td>
<td>-</td>
<td>-</td>
<td>(c) 0.05</td>
<td>(c) 0.2</td>
</tr>
<tr>
<td>Phorate</td>
<td>298-02-2</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phosgene (Carbonyl chloride)</td>
<td>75-44-5</td>
<td>0.1</td>
<td>0.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phosphine</td>
<td>7803-51-2</td>
<td>0.3</td>
<td>0.4</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Phosphoric acid</td>
<td>7664-38-2</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Phosphorous (yellow)</td>
<td>7723-14-0</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phosphorus oxychloride</td>
<td>10025-87-3</td>
<td>0.1</td>
<td>0.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phosphorus pentachloride</td>
<td>10026-13-8</td>
<td>0.1</td>
<td>0.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Phosphorus pentasulphide</td>
<td>1314-80-3</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------</td>
<td>-------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Phosphorus trichloride</td>
<td>7719-12-2</td>
<td>0.2</td>
<td>1.1</td>
<td>-</td>
<td>0.5</td>
</tr>
<tr>
<td>Phthalic anhydride</td>
<td>85-44-9</td>
<td>1</td>
<td>6.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>m-Phthalodinitrile</td>
<td>626-17-5</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Picloram</td>
<td>1918-02-1</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Picric acid (2,4,6-Trinitrophenol)</td>
<td>88-89-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Pindone (2-Pivalyl-1,3-indandione)</td>
<td>83-26-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Piperazine dihydrochloride</td>
<td>142-64-3</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2-Pivalyl-1,3-indandione (Pindone)</td>
<td>83-26-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Plaster of Paris (Calcium sulfate; Gypsum)</td>
<td>26499-65-0</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Platinum</td>
<td>7440-06-4</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Metal</td>
<td></td>
<td>0.002</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Soluble salts, as Pt</td>
<td></td>
<td>-</td>
<td>0.002</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Polymethylene polyphenyl isocyanate (PAPI)</td>
<td>9016-87-9</td>
<td>0.005</td>
<td>0.07</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Portland cement</td>
<td>65997-15-1</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Potassium hydroxide</td>
<td>1310-58-3</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Potassium persulfate (Persulfates)</td>
<td>7727-21-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propane</td>
<td>74-98-6</td>
<td>1000</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Propanol (n-Propyl alcohol)</td>
<td>71-23-8</td>
<td>200</td>
<td>492</td>
<td>-</td>
<td>400</td>
</tr>
<tr>
<td>2-Propanol (Isopropyl alcohol, isopropanol)</td>
<td>67-63-0</td>
<td>200</td>
<td>492</td>
<td>-</td>
<td>400</td>
</tr>
<tr>
<td>Propargyl alcohol</td>
<td>107-19-7</td>
<td>1</td>
<td>2.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>β-Propiolactone</td>
<td>57-57-8</td>
<td>0.5</td>
<td>1.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propionaldehyde</td>
<td>123-38-6</td>
<td>20</td>
<td>48</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propionic acid</td>
<td>79-09-4</td>
<td>10</td>
<td>30</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Proponxur</td>
<td>114-26-1</td>
<td>1</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Propyl acetate</td>
<td>109-60-4</td>
<td>200</td>
<td>835</td>
<td>-</td>
<td>250</td>
</tr>
<tr>
<td>n-Propyl alcohol (n-Propanol)</td>
<td>71-23-8</td>
<td>200</td>
<td>492</td>
<td>-</td>
<td>400</td>
</tr>
<tr>
<td>Propylene</td>
<td>115-07-1</td>
<td>500</td>
<td>860</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propylene dichloride (1,2-Dichloropropane)</td>
<td>78-87-5</td>
<td>10</td>
<td>46</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propylene glycol dinitrate</td>
<td>6423-43-4</td>
<td>0.05</td>
<td>0.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propylene glycol monomethyl ether</td>
<td>107-98-2</td>
<td>100</td>
<td>369</td>
<td>-</td>
<td>150</td>
</tr>
<tr>
<td>Propyleneimine (2-Methylaziridine)</td>
<td>75-55-8</td>
<td>2</td>
<td>4.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Propylene oxide (1,2-Epoxypropane)</td>
<td>75-56-9</td>
<td>2</td>
<td>4.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------</td>
<td>----------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-----------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>n-Propyl nitrate</td>
<td>627-13-4</td>
<td>25</td>
<td>107</td>
<td>-</td>
<td>40</td>
</tr>
<tr>
<td>Propyne (Methyl acetylene)</td>
<td>74-99-7</td>
<td>1000</td>
<td>1640</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Pyrethrum</td>
<td>8003-34-7</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Pyridine</td>
<td>110-86-1</td>
<td>1</td>
<td>3.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Pyrocatechol (Catechol)</td>
<td>120-80-9</td>
<td>5</td>
<td>23</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Quartz, Respirable particulate</td>
<td>14808-60-7</td>
<td>-</td>
<td>0.025</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Quinone</td>
<td>106-51-4</td>
<td>0.1</td>
<td>0.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>RCF (Refractory Ceramic Fibres)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
</tr>
<tr>
<td>RDX (Cyclonite)</td>
<td>121-82-4</td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Refractory Ceramic Fibres (RCF)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
</tr>
<tr>
<td>Resorcinol</td>
<td>108-46-3</td>
<td>10</td>
<td>45</td>
<td>20</td>
<td>90</td>
</tr>
<tr>
<td>Rhodium, as Rh Metal and Insoluble compounds, Soluble compounds</td>
<td>7440-16-6</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Rock Wool Fibres</td>
<td>299-84-3</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Ronnel</td>
<td>83-79-4</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Rotenone (commercial)</td>
<td>8030-30-6</td>
<td>400</td>
<td>1590</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Selenium and compounds, as Se</td>
<td>7782-49-2</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Selenium hexafluoride</td>
<td>7783-79-1</td>
<td>0.05</td>
<td>0.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sesone (Sodium-2,4-dichlorophenoxyethyl sulphate)</td>
<td>136-78-7</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Silane (Silicon tetrahydride)</td>
<td>7803-62-5</td>
<td>5</td>
<td>6.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Silica-Crystalline, Respirable particulate Cristobalite</td>
<td>14464-46-1</td>
<td>-</td>
<td>0.025</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Quartz</td>
<td>14808-60-7</td>
<td>-</td>
<td>0.025</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Silicic acid, tetraethyl ester (Ethyl silicate)</td>
<td>78-10-4</td>
<td>10</td>
<td>85</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Silicon carbide, nonfibrous Total particulate</td>
<td>409-21-2</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Silicon carbide, fibrous (including whiskers)</td>
<td>409-21-2</td>
<td>-</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
</tr>
<tr>
<td>Silicon tetrahydride (Silane)</td>
<td>7803-62-5</td>
<td>5</td>
<td>6.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------</td>
<td>------------</td>
<td>----------------------------------</td>
<td>-----------------------------------------------</td>
<td>-----------------------------</td>
<td>----------------------</td>
</tr>
<tr>
<td>Silver</td>
<td>7440-22-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Metal</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Soluble compounds, as Ag</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Slag Wool Fibres</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Soapstone</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Total (no asbestos and less than 1% crystalline silica)</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Respirable</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium azide</td>
<td>26628-22-8</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>As Sodium azide</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>As Hydrazoic acid vapour</td>
<td></td>
<td>-</td>
<td>-</td>
<td>(c) 0.11</td>
<td>-</td>
</tr>
<tr>
<td>Sodium bisulfite</td>
<td>7631-90-5</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium-2,4-dichlorophenoxycetyl sulfate (Sesone)</td>
<td>136-78-7</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium fluoroacetate</td>
<td>62-74-8</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
<td>-</td>
<td>-</td>
<td>(c) 2</td>
<td>3</td>
</tr>
<tr>
<td>Sodium metabisulfite</td>
<td>7681-57-4</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium persulfate (Persulfates)</td>
<td>7775-27-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Starch</td>
<td>9005-25-8</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Stearates, excludes stearates of toxic metals</td>
<td></td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Stibine (Antimony hydride)</td>
<td>7803-52-3</td>
<td>0.1</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Stoddard solvent</td>
<td>8052-41-3</td>
<td>100</td>
<td>572</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Strontium chromate, as Cr</td>
<td>7789-06-2</td>
<td>0.0005</td>
<td>-</td>
<td>-</td>
<td>A2</td>
</tr>
<tr>
<td>Strychnine</td>
<td>57-24-9</td>
<td>-</td>
<td>0.15</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Styrene, monomer (Phenylethylene; Vinyl benzene)</td>
<td>100-42-5</td>
<td>20</td>
<td>85</td>
<td>40</td>
<td>170</td>
</tr>
<tr>
<td>Subtilisins (as 100 percent pure crystalline enzyme)</td>
<td>1395-21-7</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Subtilisins (as 100 percent pure crystalline enzyme)</td>
<td>9014-01-1</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sucrose</td>
<td>57-50-1</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulfometuron methyl</td>
<td>74222-97-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulfopt (TEDP)</td>
<td>3689-24-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Sulphur</td>
<td>7704-34-9</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulphur dioxde</td>
<td>7446-09-5</td>
<td>2</td>
<td>5.2</td>
<td>5</td>
<td>13</td>
</tr>
<tr>
<td>Sulphur hexafluoride</td>
<td>2551-62-4</td>
<td>1000</td>
<td>5970</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulphuric acid</td>
<td>7664-93-9</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
</tbody>
</table>

**Schedule 1**

**OCCUPATIONAL HEALTH AND SAFETY CODE**

**Substance CAS number**

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS number</th>
<th>8-hour occupational exposure limit</th>
<th>15-minute or ceiling (c) occupational exposure limit</th>
<th>Substance interaction 1, 2, 3</th>
<th>Carcinogenicity A1, A2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silver</td>
<td>7440-22-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Metal</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Soluble compounds, as Ag</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Slag Wool Fibres</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Soapstone</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Total (no asbestos and less than 1% crystalline silica)</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Respirable</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium azide</td>
<td>26628-22-8</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>As Sodium azide</td>
<td></td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>As Hydrazoic acid vapour</td>
<td></td>
<td>-</td>
<td>-</td>
<td>(c) 0.11</td>
<td>-</td>
</tr>
<tr>
<td>Sodium bisulfite</td>
<td>7631-90-5</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium-2,4-dichlorophenoxycetyl sulfate (Sesone)</td>
<td>136-78-7</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium fluoroacetate</td>
<td>62-74-8</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
<td>-</td>
<td>-</td>
<td>(c) 2</td>
<td>3</td>
</tr>
<tr>
<td>Sodium metabisulfite</td>
<td>7681-57-4</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Sodium persulfate (Persulfates)</td>
<td>7775-27-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Starch</td>
<td>9005-25-8</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Stearates, excludes stearates of toxic metals</td>
<td></td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Stibine (Antimony hydride)</td>
<td>7803-52-3</td>
<td>0.1</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Stoddard solvent</td>
<td>8052-41-3</td>
<td>100</td>
<td>572</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Strontium chromate, as Cr</td>
<td>7789-06-2</td>
<td>0.0005</td>
<td>-</td>
<td>-</td>
<td>A2</td>
</tr>
<tr>
<td>Strychnine</td>
<td>57-24-9</td>
<td>-</td>
<td>0.15</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Styrene, monomer (Phenylethylene; Vinyl benzene)</td>
<td>100-42-5</td>
<td>20</td>
<td>85</td>
<td>40</td>
<td>170</td>
</tr>
<tr>
<td>Subtilisins (as 100 percent pure crystalline enzyme)</td>
<td>1395-21-7</td>
<td>-</td>
<td>-</td>
<td>(c) 0.0006</td>
<td>-</td>
</tr>
<tr>
<td>Subtilisins (as 100 percent pure crystalline enzyme)</td>
<td>9014-01-1</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sucrose</td>
<td>57-50-1</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulfometuron methyl</td>
<td>74222-97-2</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulfopt (TEDP)</td>
<td>3689-24-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Sulphur</td>
<td>7704-34-9</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulphur dioxde</td>
<td>7446-09-5</td>
<td>2</td>
<td>5.2</td>
<td>5</td>
<td>13</td>
</tr>
<tr>
<td>Sulphur hexafluoride</td>
<td>2551-62-4</td>
<td>1000</td>
<td>5970</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Sulphuric acid</td>
<td>7664-93-9</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>---------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>-----------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m$^3$</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>Sulphur monochloride</td>
<td>10025-67-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 1</td>
</tr>
<tr>
<td>Sulphur pentafluoride</td>
<td>5714-22-7</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.01</td>
</tr>
<tr>
<td>Sulphur tetrafluoride</td>
<td>7783-60-0</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.1</td>
</tr>
<tr>
<td>Sulphuryl fluoride</td>
<td>2699-79-8</td>
<td>5</td>
<td>21</td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>Sulprofos</td>
<td>35400-43-2</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Synthetic Vitreous Fibres:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass fibres, continuous filament</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass fibres, continuous filament, total particulate</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass fibres, special purpose</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glass wool fibres</td>
<td></td>
<td></td>
<td></td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Refractory ceramic fibres (RCF)</td>
<td></td>
<td></td>
<td></td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Rock wool fibres</td>
<td></td>
<td></td>
<td></td>
<td>0.2</td>
<td></td>
</tr>
<tr>
<td>Slag wool fibres</td>
<td></td>
<td></td>
<td></td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Systox ® (Demeton)</td>
<td>8065-48-3</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4,5-T</td>
<td>93-76-5</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>(2,4,5-Trichlorophenoxyacetic acid)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Talc</td>
<td>14807-96-6</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Respirable particulate containing no asbestos fibres</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tantalum metal and oxide dusts, as Ta</td>
<td>7440-25-7</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1314-61-0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TEDP</td>
<td>3689-24-5</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>(Sulfotep)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tellurium &amp; compounds, except hydrogen telluride, as Te</td>
<td>13494-80-9</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tellurium hexafluoride</td>
<td>7783-80-4</td>
<td>0.02</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Temephos</td>
<td>3383-96-8</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>TEPP (Tetraethyl pyrophosphate)</td>
<td>107-49-3</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Terbufos</td>
<td>13071-79-9</td>
<td>-</td>
<td>0.01</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Terephthalic acid</td>
<td>100-21-0</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Terphenyls</td>
<td>26140-60-3</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
</tr>
<tr>
<td>1,1,2,2-Tetrabromoethane</td>
<td>79-27-6</td>
<td>0.1</td>
<td>1.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>(Acetylene tetrabromide)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,1,1,2-Tetrachloro-2,2-difluoroethane</td>
<td>76-11-9</td>
<td>500</td>
<td>4170</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1,2,2-Tetrachloro-1,2-difluoroethane</td>
<td>76-12-0</td>
<td>500</td>
<td>4170</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>----------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------</td>
<td>-------------------------------</td>
<td>-----------------------</td>
</tr>
<tr>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,1,2,2-Tetrachloroethane</td>
<td>79-34-5</td>
<td>1</td>
<td>6.9</td>
<td>-</td>
<td>1</td>
</tr>
<tr>
<td>Tetrachloroethylene (Perchloroethylene)</td>
<td>127-18-4</td>
<td>25</td>
<td>170</td>
<td>100</td>
<td>678</td>
</tr>
<tr>
<td>Tetrachloromethane (Carbon tetrachloride)</td>
<td>56-23-5</td>
<td>5</td>
<td>31</td>
<td>10</td>
<td>63</td>
</tr>
<tr>
<td>Tetrachloronaphthalene</td>
<td>1335-88-2</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetraethyl lead, as Pb</td>
<td>78-00-2</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetraethyl pyrophosphate (TEPP)</td>
<td>107-49-3</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetrafluoroethylene</td>
<td>116-14-3</td>
<td>2</td>
<td>8.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>109-99-9</td>
<td>50</td>
<td>147</td>
<td>100</td>
<td>295</td>
</tr>
<tr>
<td>Tetrakis (hydroxymethyl) phosphonium salts</td>
<td>124-64-1</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>--Tetrakis (hydroxymethyl) phosphonium chloride</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>--Tetrakis (hydroxymethyl) phosphonium sulfate</td>
<td>55566-30-8</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetramethyl lead, as Pb</td>
<td>75-74-1</td>
<td>-</td>
<td>0.15</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetramethyl succinonitrile</td>
<td>3333-52-6</td>
<td>0.5</td>
<td>2.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetranitromethane</td>
<td>509-14-8</td>
<td>0.005</td>
<td>0.04</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tetryl (2,4,6-Trinitrophenylmethylnitramine)</td>
<td>479-45-8</td>
<td>-</td>
<td>1.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Thallium, elemental, and soluble compounds, as Tl</td>
<td>7440-28-0</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>4,4'-Thiobis (6-tert-butyl-m-cresol)</td>
<td>96-69-5</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Thioglycolic acid</td>
<td>68-11-1</td>
<td>1</td>
<td>3.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Thionyl chloride</td>
<td>7719-09-7</td>
<td>-</td>
<td>-</td>
<td>(c) 1</td>
<td>(c) 4.9</td>
</tr>
<tr>
<td>Thiram</td>
<td>137-26-8</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tin, as Sn</td>
<td>7440-31-5</td>
<td>-</td>
<td>-</td>
<td>2</td>
<td>-</td>
</tr>
<tr>
<td>Metal Oxide and inorganic compounds except tin hydride</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Organic compounds</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Toluene (Toluol)</td>
<td>108-88-3</td>
<td>50</td>
<td>188</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Toluene-2,4 or 2,6-diisocyanate (or as mixture) (TDI)</td>
<td>584-84-9</td>
<td>0.005</td>
<td>0.04</td>
<td>(c) 0.02</td>
<td>(c) 0.1</td>
</tr>
<tr>
<td>o-Toluidine</td>
<td>95-53-4</td>
<td>2</td>
<td>8.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>m-Toluidine</td>
<td>108-44-1</td>
<td>2</td>
<td>8.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-----------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>--------------------------------------------------</td>
<td>------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>p-Toluidine</td>
<td>106-49-0</td>
<td>2</td>
<td>8.8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Toluol (Toluene)</td>
<td>108-88-3</td>
<td>50</td>
<td>188</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Toxaphene (Chlorinated camphene)</td>
<td>8001-35-2</td>
<td>-</td>
<td>-</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>Tremolite (Asbestos)</td>
<td>1332-21-4</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tribromomethane (Bromoform)</td>
<td>75-25-2</td>
<td>0.5</td>
<td>5.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tributyl phosphate</td>
<td>126-73-8</td>
<td>0.2</td>
<td>2.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Trichloroacetic acid</td>
<td>76-03-9</td>
<td>1</td>
<td>6.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,2,4-Trichlorobenzene</td>
<td>120-82-1</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 5</td>
</tr>
<tr>
<td>1,1,1-Trichloroethane (Methyl chloroform)</td>
<td>71-55-6</td>
<td>350</td>
<td>1910</td>
<td>450</td>
<td>2460</td>
</tr>
<tr>
<td>1,1,2-Trichloroethane</td>
<td>79-00-5</td>
<td>10</td>
<td>55</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Trichloroethylene</td>
<td>79-01-6</td>
<td>50</td>
<td>269</td>
<td>100</td>
<td>537</td>
</tr>
<tr>
<td>Trichlorofluoromethane (Fluorotrichloromethane)</td>
<td>75-69-4</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 1000</td>
</tr>
<tr>
<td>Trichloromethane (Chloroform)</td>
<td>67-66-3</td>
<td>10</td>
<td>49</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Trichloronaphthalene</td>
<td>1321-65-9</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Trichloronitromethane (Chloropicrin)</td>
<td>76-06-2</td>
<td>0.1</td>
<td>0.7</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4,5-Trichlorophenoxy acetic acid (2,4,5-T)</td>
<td>93-76-5</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>5</td>
</tr>
<tr>
<td>1,2,3-Trichloropropane</td>
<td>96-18-4</td>
<td>10</td>
<td>60</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1,2-Trichloro-1,2,2-trifluoroethane</td>
<td>76-13-1</td>
<td>1000</td>
<td>7660</td>
<td>1250</td>
<td>9580</td>
</tr>
<tr>
<td>Trichlorophenol</td>
<td>52-68-6</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tricyclohexyltin hydroxide (Cyhexatin)</td>
<td>13121-70-5</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Triethylene</td>
<td>121-44-8</td>
<td>1</td>
<td>4.1</td>
<td>3</td>
<td>12</td>
</tr>
<tr>
<td>Trifluorobromomethane (Bromotrifluoromethane)</td>
<td>75-63-8</td>
<td>1000</td>
<td>6090</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,1,1-Trifluoro-2,2-dichloroethane (HCFC-123)</td>
<td>306-83-2</td>
<td>50</td>
<td>310</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>1,3,5-Triglycidyl-s-triazinetrione</td>
<td>2451-62-9</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Trimesityl anhydride</td>
<td>552-30-9</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>(c) 0.04</td>
</tr>
<tr>
<td>Trimethylamine</td>
<td>75-50-3</td>
<td>5</td>
<td>12</td>
<td>15</td>
<td>36</td>
</tr>
<tr>
<td>Trimethyl benzene (mixed isomers)</td>
<td>25551-13-7</td>
<td>25</td>
<td>123</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Trimethyl phosphate</td>
<td>121-45-9</td>
<td>2</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4,6-Trinitrophenol (Picric acid)</td>
<td>88-89-1</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>-------------------------------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>-----------------------------------------------------</td>
<td>-----------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td>2,4,6-Trinitrophenyl-methylnitramine (Tetryl)</td>
<td>479-45-8</td>
<td>-</td>
<td>1.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4,6-Trinitrotoluene (TNT)</td>
<td>118-96-7</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Triorthocresyl phosphate</td>
<td>78-30-8</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Triphenyl amine</td>
<td>603-34-9</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Triphenyl phosphate</td>
<td>115-86-6</td>
<td>-</td>
<td>3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Tungsten, as W Metal and insoluble compounds</td>
<td>7440-33-7</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20</td>
<td>111</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Turpentine and selected monoterpenes</td>
<td>8006-64-2</td>
<td>20</td>
<td>111</td>
<td>-</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td>80-56-8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>127-91-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>13466-78-9</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Uranium (natural), soluble &amp; insoluble compounds, as U</td>
<td>7440-61-1</td>
<td>-</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>n-Valeraldehyde</td>
<td>110-62-3</td>
<td>50</td>
<td>176</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vanadium pentoxide, as V₂O₅ Respirable particulate or fume</td>
<td>1314-62-1</td>
<td>-</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyl acetate</td>
<td>108-05-4</td>
<td>10</td>
<td>35</td>
<td>15</td>
<td>53</td>
</tr>
<tr>
<td>Vinyl benzene (Styrene, monomer)</td>
<td>100-42-5</td>
<td>20</td>
<td>85</td>
<td>40</td>
<td>170</td>
</tr>
<tr>
<td>Vinyl bromide</td>
<td>593-60-2</td>
<td>0.5</td>
<td>2.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyl chloride (Chloroethylene)</td>
<td>75-01-4</td>
<td>1</td>
<td>2.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyl cyanide (Acrylonitrile)</td>
<td>107-13-1</td>
<td>2</td>
<td>4.3</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>4-Vinyl cyclohexene</td>
<td>100-40-3</td>
<td>0.1</td>
<td>0.4</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyl cyclohexene dioxide</td>
<td>106-87-6</td>
<td>0.1</td>
<td>0.6</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyl fluoride</td>
<td>75-02-5</td>
<td>1</td>
<td>1.9</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyllidene chloride (1,1-Dichloroethylene)</td>
<td>75-35-4</td>
<td>5</td>
<td>20</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyllidene fluoride (1,1-Difluoroethylene)</td>
<td>75-38-7</td>
<td>500</td>
<td>1310</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>N-Vinyl-2-pyrrolidone</td>
<td>88-12-0</td>
<td>0.05</td>
<td>0.2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Vinyl toluene (Methyl styrene, all isomers)</td>
<td>25013-15-4</td>
<td>50</td>
<td>242</td>
<td>100</td>
<td>483</td>
</tr>
<tr>
<td>VM &amp; P Naphtha</td>
<td>8032-32-4</td>
<td>300</td>
<td>1400</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Warfarin</td>
<td>81-81-2</td>
<td>-</td>
<td>0.1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Substance</td>
<td>CAS number</td>
<td>8-hour occupational exposure limit</td>
<td>15-minute or ceiling (c) occupational exposure limit</td>
<td>Substance interaction 1, 2, 3</td>
<td>Carcinogenicity A1, A2</td>
</tr>
<tr>
<td>------------------------------------------------</td>
<td>------------</td>
<td>-----------------------------------</td>
<td>---------------------------------------------------</td>
<td>------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Wood Dust (Total)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Softwoods and hardwoods except western red cedar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Western red cedar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>ppm</td>
<td>mg/m³</td>
<td>f/cc</td>
<td>ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>-</td>
<td>0.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Xylene (o-,m-,p-isomers)</td>
<td>1330-20-7</td>
<td>100</td>
<td>434</td>
<td>-</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>95-47-6</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>108-38-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>106-42-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>m-Xylene α,α’-diamine</td>
<td>1477-55-0</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Xylidine (mixed isomers)</td>
<td>1300-73-8</td>
<td>0.5</td>
<td>2.5</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Yttrium metal &amp; compounds, as Y</td>
<td>7440-65-5</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Zinc beryllium silicate, as Be</td>
<td>39413-47-3</td>
<td>-</td>
<td>0.002</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Zinc chloride fume</td>
<td>7646-85-7</td>
<td>-</td>
<td>1</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Zinc chromates, as Cr</td>
<td>13530-65-9</td>
<td>-</td>
<td>0.01</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>11103-86-9</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>37300-23-5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Zinc oxide, respirable</td>
<td>1314-13-2</td>
<td>-</td>
<td>2</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Zinc stearate</td>
<td>557-05-1</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Zirconium and compounds, as Zr</td>
<td>7440-67-7</td>
<td>-</td>
<td>5</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>
Schedule 2    First Aid

Table 1    Low Hazard Work

“Low hazard work” means work at:
(a) administrative sites where the work performed is clerical or administrative in nature;
(b) dispersal sites
   (i) where a worker is based,
   (ii) where a worker is required to report for instruction, and
   (iii) from which a worker is transported to a work site where the work is performed.

Table 2    High hazard work

“High hazard work” means work involving:
(a) construction or demolition, including
   (i) industrial and commercial process facilities,
   (ii) pipelines and related gas or oil transmission facilities,
   (iii) commercial, residential and industrial buildings,
   (iv) roads, highways, bridges and related installations,
   (v) sewage gathering systems,
   (vi) utility installations, and
   (vii) water distribution systems;
(b) operation and maintenance of
   (i) food packing or processing plants,
   (ii) beverage processing plants,
   (iii) electrical generation and distribution systems,
   (iv) foundries,
   (v) industrial heavy equipment repair and service facilities,
   (vi) sawmills and lumber processing facilities,
   (vii) machine shops,
   (viii) metal fabrication shops,
   (ix) gas, oil and chemical process plants,
   (x) steel and other base metal processing plants, and
   (xi) industrial process facilities not elsewhere specified;
(c) woodlands operations;
(d) gas and oil well drilling and servicing operations;
(e) mining and quarrying operations;
(f) seismic operations;
(g) detonation of explosives.
### Table 3  First aid equipment and supplies

[See section 178)

(1) A Number 1 First Aid Kit consists of the following:

<table>
<thead>
<tr>
<th>Item</th>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a)</td>
<td>10</td>
<td>antiseptic cleansing towelettes, individually packaged;</td>
</tr>
<tr>
<td>(b)</td>
<td>25</td>
<td>sterile adhesive dressings, individually packaged;</td>
</tr>
<tr>
<td>(c)</td>
<td>10</td>
<td>10 centimetres x 10 centimetres sterile gauze pads, individually packaged;</td>
</tr>
<tr>
<td>(d)</td>
<td>2</td>
<td>10 centimetres x 10 centimetres sterile compress dressings, with ties, individually packaged;</td>
</tr>
<tr>
<td>(e)</td>
<td>2</td>
<td>15 centimetres x 15 centimetres sterile compress dressings, with ties, individually packaged;</td>
</tr>
<tr>
<td>(f)</td>
<td>2</td>
<td>conform gauze bandages — 75 millimetres wide;</td>
</tr>
<tr>
<td>(g)</td>
<td>3</td>
<td>cotton triangular bandages;</td>
</tr>
<tr>
<td>(h)</td>
<td>5</td>
<td>safety pins — assorted sizes;</td>
</tr>
<tr>
<td>(i)</td>
<td>1</td>
<td>pair of scissors;</td>
</tr>
<tr>
<td>(j)</td>
<td>1</td>
<td>pair of tweezers;</td>
</tr>
<tr>
<td>(k)</td>
<td>1</td>
<td>25 millimetres x 4.5 metres of adhesive tape;</td>
</tr>
<tr>
<td>(l)</td>
<td>1</td>
<td>crepe tension bandage — 75 millimetres wide;</td>
</tr>
<tr>
<td>(m)</td>
<td>1</td>
<td>resuscitation barrier device with a one-way valve;</td>
</tr>
<tr>
<td>(n)</td>
<td>4</td>
<td>pairs of disposable surgical gloves;</td>
</tr>
<tr>
<td>(o)</td>
<td>1</td>
<td>first aid instruction manual (condensed);</td>
</tr>
<tr>
<td>(p)</td>
<td>1</td>
<td>inventory of kit contents;</td>
</tr>
<tr>
<td>(q)</td>
<td>1</td>
<td>waterproof waste bag.</td>
</tr>
</tbody>
</table>

(2) A Number 2 First Aid Kit consists of the following:

<table>
<thead>
<tr>
<th>Item</th>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a)</td>
<td>10</td>
<td>antiseptic cleansing towelettes, individually packaged;</td>
</tr>
<tr>
<td>(b)</td>
<td>50</td>
<td>sterile adhesive dressings, individually packaged;</td>
</tr>
<tr>
<td>(c)</td>
<td>20</td>
<td>10 centimetres x 10 centimetres sterile gauze pads, individually packaged;</td>
</tr>
<tr>
<td>(d)</td>
<td>3</td>
<td>10 centimetres x 10 centimetres sterile compress dressings, with ties, individually packaged;</td>
</tr>
<tr>
<td>(e)</td>
<td>3</td>
<td>15 centimetres x 15 centimetres sterile compress dressings, with ties, individually packaged;</td>
</tr>
<tr>
<td>(f)</td>
<td>1</td>
<td>20 centimetres x 25 centimetres sterile abdominal dressing;</td>
</tr>
<tr>
<td>(g)</td>
<td>2</td>
<td>conform gauze bandages — 75 millimetres wide;</td>
</tr>
<tr>
<td>(h)</td>
<td>4</td>
<td>cotton triangular bandages;</td>
</tr>
<tr>
<td>(i)</td>
<td>8</td>
<td>safety pins — assorted sizes;</td>
</tr>
<tr>
<td>(j)</td>
<td>1</td>
<td>pair of scissors;</td>
</tr>
</tbody>
</table>
(k) 1 pair of tweezers;
(l) 1 25 millimetres x 4.5 metres roll of adhesive tape;
(m) 2 crepe tension bandages — 75 millimetres wide;
(n) 1 resuscitation barrier device with a one-way valve;
(o) 6 pairs of disposable surgical gloves;
(p) 1 sterile, dry eye dressing;
(q) 1 first aid instruction manual (condensed);
(r) 1 inventory of kit contents;
(s) 1 waterproof waste bag.

(3) A Number 3 First Aid Kit consists of the following:

(a) 24 antiseptic cleansing towelettes, individually packaged;
(b) 100 sterile adhesive dressings, individually packaged;
(c) 50 10 centimetres x 10 centimetres sterile gauze pads individually packaged;
(d) 6 10 centimetres x 10 centimetres sterile compress dressings, with ties, individually packaged;
(e) 6 15 centimetres x 15 centimetres sterile compress dressings, with ties, individually packaged;
(f) 4 20 centimetres x 25 centimetres sterile abdominal dressings, individually packaged;
(g) 6 conform gauze bandages — 75 millimetres wide;
(h) 12 cotton triangular bandages;
(i) 12 safety pins — assorted sizes;
(j) 1 pair of scissors;
(k) 1 pair of tweezers;
(l) 2 25 millimetres x 4.5 metres rolls of adhesive tape;
(m) 4 crepe tension bandages — 75 millimetres wide;
(n) 1 resuscitation barrier device with a one-way valve;
(o) 12 pairs of disposable surgical gloves;
(p) 2 sterile, dry eye dressings, individually packaged;
(q) 1 tubular finger bandage with applicator;
(r) 1 first aid instruction manual (condensed);
(s) 1 inventory of kit contents;
(t) 2 waterproof waste bags.
Schedule 2

OCCUPATIONAL HEALTH AND SAFETY CODE

(4) A Type P First Aid Kit consists of the following:

(a) 10 sterile adhesive dressings, assorted sizes, individually packaged;
(b) 5 10 centimetres x 10 centimetres sterile gauze pads, individually packaged;
(c) 1 10 centimetres x 10 centimetres sterile compress dressing, with ties;
(d) 5 antiseptic cleansing towelettes, individually packaged;
(e) 1 cotton triangular bandage;
(f) 1 waterproof waste bag;
(g) 1 pair disposable surgical gloves.

Table 4  First aid room requirements

[ See section 178 ]

(1) If an employer is required to provide a first aid room by Part 11, the employer must ensure that it is

(a) located near the work area or areas it is to serve,
(b) easily accessible to workers at all times,
(c) able to accommodate a stretcher,
(d) close to bathroom facilities,
(e) of adequate size,
(f) kept clean and sanitary,
(g) provided with adequate lighting, ventilation and heating,
(h) designated as non-smoking,
(i) under the supervision of an advanced first aider or an advanced care paramedic,
(j) clearly identified as a first aid facility and appropriately marked with how and where to access the first aider,
(k) used only to administer first aid or health related services, and
(l) equipped with:
   (i) a communication system;
   (ii) a permanently installed sink with hot and cold running water;
   (iii) a cot or bed with a moisture-protected mattress and 2 pillows;
   (iv) 6 towels and 3 blankets;
   (v) eye wash equipment;
   (vi) a shower, or is close to a shower facility if it is a work site described in section 24;
   (vii) a Number 3 First Aid Kit.
(2) A first aid room must contain the following:
   (a) the supplies of a Number 2 First Aid Kit;
   (b) space blanket;
   (c) hot and cold packs;
   (d) spine board and straps;
   (e) adjustable cervical collar or set of different sized cervical collars;
   (f) stretcher;
   (g) splint set;
   (h) waterproof waste bag;
   (i) sphygmomanometer (blood pressure cuff);
   (j) stethoscope;
   (k) disposable drinking cups;
   (l) portable oxygen therapy unit consisting of a cylinder(s) containing compressed oxygen, a pressure regulator, pressure gauge, a flow meter and oxygen delivery equipment;
   (m) flashlight;
   (n) bandage scissors.
## Table 5  First aid requirements for low hazard work

[See sections 178, 181(1)]

<table>
<thead>
<tr>
<th>Number of workers at work site per shift</th>
<th>Close work site (up to 20 minutes)</th>
<th>Distant work site (20 – 40 minutes)</th>
<th>Isolated work site (more than 40 minutes)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Type P First Aid Kit</td>
<td>Type P First Aid Kit</td>
<td>Type P First Aid Kit</td>
</tr>
<tr>
<td>2 – 9</td>
<td>No. 1 First Aid Kit</td>
<td>1 Emergency First Aider</td>
<td>1 Standard First Aider No. 2 First Aid Kit</td>
</tr>
<tr>
<td>10 – 49</td>
<td>1 Emergency First Aider</td>
<td>1 Emergency First Aider</td>
<td>1 Standard First Aider No. 2 First Aid Kit</td>
</tr>
<tr>
<td>50 – 99</td>
<td>1 Emergency First Aider</td>
<td>1 Emergency First Aider</td>
<td>2 Standard First Aiders No. 2 First Aid Kit</td>
</tr>
<tr>
<td>100 – 199</td>
<td>1 Emergency First Aider</td>
<td>1 Emergency First Aider</td>
<td>3 Standard First Aiders No. 3 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>2 Standard First Aiders</td>
<td>2 Standard First Aiders</td>
<td>3 blankets, stretcher, splints Designated area for first aid services</td>
</tr>
<tr>
<td></td>
<td>No. 3 First Aid Kit</td>
<td>3 blankets, stretcher, splints</td>
<td>Designated area for first aid services</td>
</tr>
<tr>
<td></td>
<td>Designated area for first aid services</td>
<td>Designated area for first aid services</td>
<td>Designated area for first aid services</td>
</tr>
<tr>
<td>200 or more</td>
<td>1 Emergency First Aider</td>
<td>1 Emergency First Aider</td>
<td>3 Standard First Aiders No. 3 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>2 Standard First Aiders</td>
<td>2 Standard First Aiders</td>
<td>3 blankets, stretcher, splints Designated area for first aid services</td>
</tr>
<tr>
<td></td>
<td>Plus</td>
<td>Plus</td>
<td>Designated area for first aid services</td>
</tr>
<tr>
<td></td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers No. 3 First Aid Kit</td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers No. 3 First Aid Kit</td>
<td>Designated area for first aid services</td>
</tr>
<tr>
<td></td>
<td>Designated area for first aid services</td>
<td>Designated area for first aid services</td>
<td>Designated area for first aid services</td>
</tr>
</tbody>
</table>

Note: Number of first aiders indicated is for a shift at all times.
## Table 6  
First aid requirements for medium hazard work  
[ See sections 178, 181(1) ]

<table>
<thead>
<tr>
<th>Number of workers at work site per shift</th>
<th>Close work site (up to 20 minutes)</th>
<th>Distant work site (20 – 40 minutes)</th>
<th>Isolated work site (more than 40 minutes)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Type P First Aid Kit</td>
<td>Type P First Aid Kit</td>
<td>Type P First Aid Kit</td>
</tr>
<tr>
<td>2 – 9</td>
<td>1 Emergency First Aider No. 1 First Aid Kit</td>
<td>1 Standard First Aider No. 2 First Aid Kit</td>
<td>1 Standard First Aider No. 2 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 blankets</td>
<td>3 blankets</td>
</tr>
<tr>
<td>10 – 19</td>
<td>1 Emergency First Aider No. 1 Standard First Aid Kit</td>
<td>1 Emergency First Aider No. 2 First Aid Kit</td>
<td>2 blankets</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 blankets</td>
<td>3 blankets</td>
</tr>
<tr>
<td>20 – 49</td>
<td>1 Emergency First Aider No. 1 Standard First Aid Kit</td>
<td>1 Emergency First Aider No. 2 First Aid Kit</td>
<td>2 blankets</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 blankets</td>
<td>3 blankets</td>
</tr>
<tr>
<td>50 – 99</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>3 blankets</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 blankets</td>
<td>3 blankets</td>
</tr>
<tr>
<td>100 – 199</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>3 blankets</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 blankets, stretcher, splints</td>
<td>Designated area for first aid services</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Designated area for first aid services</td>
<td>3 blankets, stretcher, splints</td>
</tr>
<tr>
<td>200 or more</td>
<td>2 Emergency First Aiders No. 1 Nurse or 1 ACP Plus</td>
<td>2 Emergency First Aiders No. 1 Nurse or 1 ACP Plus</td>
<td>4 Standard First Aiders</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers First Aid Room</td>
<td>1 Nurse or 1 ACP Plus</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First Aid Room</td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers First Aid Room</td>
</tr>
</tbody>
</table>

Note: Number of first aiders indicated is for a shift at all times.
Table 7  
First aid requirements for high hazard work  
[ See sections 178, 181(1) ]

<table>
<thead>
<tr>
<th>Number of workers at work site per shift</th>
<th>Close work site (up to 20 minutes)</th>
<th>Distant work site (20 – 40 minutes)</th>
<th>Isolated work site (more than 40 minutes)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Type P First Aid Kit</td>
<td>Type P First Aid Kit</td>
<td>Type P First Aid Kit</td>
</tr>
<tr>
<td>2 – 4</td>
<td>1 Emergency First Aider No. 1 First Aid Kit</td>
<td>1 Standard First Aider No. 2 First Aid Kit</td>
<td>1 Standard First Aider No. 2 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>3 blankets</td>
<td>3 blankets</td>
<td>3 blankets</td>
</tr>
<tr>
<td>5 – 9</td>
<td>1 Emergency First Aider No. 2 First Aid Kit</td>
<td>2 Standard First Aiders No. 2 First Aid Kit</td>
<td>2 Standard First Aiders No. 2 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>3 blankets</td>
<td>3 blankets</td>
<td>3 blankets</td>
</tr>
<tr>
<td>10 – 19</td>
<td>1 Emergency First Aider No. 2 First Aid Kit</td>
<td>2 Standard First Aiders No. 3 First Aid Kit</td>
<td>2 Standard First Aiders No. 3 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>3 blankets</td>
<td>3 blankets, stretcher, splints</td>
<td>3 blankets, stretcher, splints</td>
</tr>
<tr>
<td>20 – 49</td>
<td>2 Standard First Aiders No. 2 First Aid Kit</td>
<td>3 Standard First Aiders No. 3 First Aid Kit</td>
<td>3 Standard First Aiders No. 3 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>3 blankets</td>
<td>3 blankets, stretcher, splints</td>
<td>3 blankets, stretcher, splints</td>
</tr>
<tr>
<td>50 – 99</td>
<td>2 Standard First Aiders No. 3 First Aid Kit</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>4 Standard First Aiders No. 3 First Aid Kit</td>
</tr>
<tr>
<td></td>
<td>3 blankets</td>
<td>3 blankets, stretcher, splints</td>
<td>3 blankets, stretcher, splints</td>
</tr>
<tr>
<td>100 – 199</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>4 Standard First Aiders No. 1 Advanced First Aider</td>
<td>4 Standard First Aiders No. 1 Advanced First Aider</td>
</tr>
<tr>
<td></td>
<td>3 blankets</td>
<td>3 blankets, stretcher, splints</td>
<td>3 blankets, stretcher, splints</td>
</tr>
<tr>
<td>200 or more</td>
<td>2 Emergency First Aiders No. 3 First Aid Kit</td>
<td>4 Standard First Aiders No. 1 Advanced First Aider</td>
<td>4 Standard First Aiders No. 1 Advanced First Aider</td>
</tr>
<tr>
<td></td>
<td>1 Nurse or 1 ACP Plus</td>
<td>1 Nurse or 1 ACP Plus</td>
<td>1 Nurse or 1 ACP Plus</td>
</tr>
<tr>
<td></td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers First Aid Room</td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers First Aid Room</td>
<td>1 Standard First Aider for each additional increment of 1 to 100 workers First Aid Room</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: Number of first aiders indicated is for a shift at all times.
Schedule 3  Noise

Table 1  Occupational exposure limits for noise
[See sections 218, 219(1)]

<table>
<thead>
<tr>
<th>Exposure level (dBA)</th>
<th>Exposure duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>82</td>
<td>16 hours</td>
</tr>
<tr>
<td>83</td>
<td>12 hours and 41 minutes</td>
</tr>
<tr>
<td>84</td>
<td>10 hours and 4 minutes</td>
</tr>
<tr>
<td>85</td>
<td>8 hours</td>
</tr>
<tr>
<td>88</td>
<td>4 hours</td>
</tr>
<tr>
<td>91</td>
<td>2 hours</td>
</tr>
<tr>
<td>94</td>
<td>1 hour</td>
</tr>
<tr>
<td>97</td>
<td>30 minutes</td>
</tr>
<tr>
<td>100</td>
<td>15 minutes</td>
</tr>
<tr>
<td>103</td>
<td>8 minutes</td>
</tr>
<tr>
<td>106</td>
<td>4 minutes</td>
</tr>
<tr>
<td>109</td>
<td>2 minutes</td>
</tr>
<tr>
<td>112</td>
<td>56 seconds</td>
</tr>
<tr>
<td>115 and greater</td>
<td>0</td>
</tr>
</tbody>
</table>

Note: Exposure levels and exposure durations to be prorated if not specified.

Table 2  Selection of hearing protection devices
[See subsection 222(1)]

<table>
<thead>
<tr>
<th>Maximum equivalent noise level (dBA Lex)</th>
<th>CSA Class of hearing protection</th>
<th>CSA Grade of hearing protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 90</td>
<td>C, B or A</td>
<td>1, 2, 3, or 4</td>
</tr>
<tr>
<td>≤ 95</td>
<td>B or A</td>
<td>2, 3, or 4</td>
</tr>
<tr>
<td>≤ 100</td>
<td>A</td>
<td>3 or 4</td>
</tr>
<tr>
<td>≤ 105</td>
<td>A</td>
<td>4</td>
</tr>
<tr>
<td>≤ 110</td>
<td>A earplug + A or B earmuff</td>
<td>3 or 4 earplug + 2, 3, or 4 earmuff</td>
</tr>
<tr>
<td>&gt; 110</td>
<td>A earplug + A or B earmuff and limited exposure time to keep sound reaching the worker's ear drum below 85 dBA $L_{ex}$</td>
<td>3 or 4 earplug + 2, 3, or 4 earmuff and limited exposure time to keep sound reaching the worker's ear drum below 85 dBA $L_{ex}$</td>
</tr>
</tbody>
</table>
Table 3 Permissible background noise conditions during audiometric testing
[ See subsection 223(2) ]

<table>
<thead>
<tr>
<th>Octave band centre frequency (Hz)</th>
<th>Maximum level (dB)</th>
</tr>
</thead>
<tbody>
<tr>
<td>500</td>
<td>22</td>
</tr>
<tr>
<td>1000</td>
<td>30</td>
</tr>
<tr>
<td>2000</td>
<td>35</td>
</tr>
<tr>
<td>4000</td>
<td>42</td>
</tr>
<tr>
<td>8000</td>
<td>45</td>
</tr>
</tbody>
</table>
Schedule 4  Safe Limit of Approach Distances
[ See sections 225, 226 ]

Table 1  Safe limit of approach distances from overhead power lines for persons and equipment

<table>
<thead>
<tr>
<th>Operating voltage between conductors of overhead power line</th>
<th>Safe limit of approach distance for persons and equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 — 750 volts Insulated or polyethylene covered conductors (1)</td>
<td>300 millimetres</td>
</tr>
<tr>
<td>0 — 750 volts Bare, uninsulated</td>
<td>1.0 metre</td>
</tr>
<tr>
<td>Above 750 volts Insulated conductors (1) (2)</td>
<td>1.0 metre</td>
</tr>
<tr>
<td>750 volts — 40 kilovolts</td>
<td>3.0 metres</td>
</tr>
<tr>
<td>69 kilovolts, 72 kilovolts</td>
<td>3.5 metres</td>
</tr>
<tr>
<td>138 kilovolts, 144 kilovolts</td>
<td>4.0 metres</td>
</tr>
<tr>
<td>230 kilovolts, 260 kilovolts</td>
<td>5.0 metres</td>
</tr>
<tr>
<td>500 kilovolts</td>
<td>7.0 metres</td>
</tr>
</tbody>
</table>

Notes:
(1) Conductors must be insulated or covered throughout their entire length to comply with this group.
(2) Conductors must be manufactured to rated and tested insulation levels.
Schedule 5    Cable Clips on Wire Rope  
[ See section 300 ]

Table    Cable clip requirements for wire rope

<table>
<thead>
<tr>
<th>Diameter of rope (millimetres)</th>
<th>Number of clips</th>
<th>Spacing between clips centre-to-centre (millimetres)</th>
<th>Torque (Newton.metres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>2</td>
<td>38</td>
<td>20</td>
</tr>
<tr>
<td>8</td>
<td>2</td>
<td>51</td>
<td>40</td>
</tr>
<tr>
<td>10</td>
<td>2</td>
<td>57</td>
<td>65</td>
</tr>
<tr>
<td>11</td>
<td>2</td>
<td>64</td>
<td>90</td>
</tr>
<tr>
<td>12</td>
<td>3</td>
<td>76</td>
<td>90</td>
</tr>
<tr>
<td>16</td>
<td>3</td>
<td>102</td>
<td>135</td>
</tr>
<tr>
<td>19</td>
<td>4</td>
<td>114</td>
<td>176</td>
</tr>
<tr>
<td>22</td>
<td>4</td>
<td>133</td>
<td>305</td>
</tr>
<tr>
<td>25</td>
<td>4</td>
<td>152</td>
<td>305</td>
</tr>
<tr>
<td>29</td>
<td>5</td>
<td>178</td>
<td>305</td>
</tr>
<tr>
<td>32</td>
<td>5</td>
<td>203</td>
<td>488</td>
</tr>
<tr>
<td>38</td>
<td>6</td>
<td>229</td>
<td>488</td>
</tr>
<tr>
<td>44</td>
<td>7</td>
<td>267</td>
<td>628</td>
</tr>
<tr>
<td>50</td>
<td>8</td>
<td>305</td>
<td>881</td>
</tr>
</tbody>
</table>
Schedule 6  Dimensions of Scaffold Members

Table 1  Light duty double-pole scaffolds less than 6 metres in height
[ See subsection 333(2) ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprights</td>
<td>38 millimetres by 89 millimetres</td>
</tr>
<tr>
<td>Ledgers</td>
<td>2 — 21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td></td>
<td>or 1 — 21 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
</tbody>
</table>

Table 2  Light duty double-pole scaffolds 6 metres or more in height
[ See subsection 333(2) ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprights</td>
<td>89 millimetres by 89 millimetres</td>
</tr>
<tr>
<td>Ledgers</td>
<td>2 — 21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td></td>
<td>or 1 — 21 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
</tbody>
</table>

Table 3  Heavy duty double-pole scaffolds less than 6 metres in height
[ See subsection 333(2) ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprights</td>
<td>38 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Ledgers</td>
<td>2 — 21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td></td>
<td>or 1 — 38 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
</tbody>
</table>
Table 4  Heavy duty double-pole scaffolds 6 metres or more in height  
[ See subsection 333(2) ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimension</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprights</td>
<td>89 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Ledgers</td>
<td>2 — 21 millimetres by 140 millimetres or 1 — 38 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
</tbody>
</table>

Table 5  Half-horse scaffolds less than 3 metres in height  
[ See subsection 335(2) ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ledgers</td>
<td>38 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Legs</td>
<td>38 millimetres by 89 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Leg spread</td>
<td>1 metre</td>
</tr>
</tbody>
</table>

Table 6  Half-horse scaffolds 3 metres to 5 metres in height  
[ See subsection 335(2) ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ledgers</td>
<td>38 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Legs</td>
<td>38 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Leg spread</td>
<td>1.5 metres</td>
</tr>
</tbody>
</table>
Table 7  Single-pole scaffolds less than 6 metres in height  
[ See section 340 ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprights</td>
<td>38 millimetres by 89 millimetres</td>
</tr>
<tr>
<td>Ledgers</td>
<td>2 — 21 millimetres by 140 millimetres or 1 — 21 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Wall scabs</td>
<td>38 millimetres by 140 millimetres</td>
</tr>
</tbody>
</table>

Table 8  Single-pole scaffolds 6 metres to 9 metres in height  
[ See section 340 ]

<table>
<thead>
<tr>
<th>Member</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uprights</td>
<td>89 millimetres by 89 millimetres</td>
</tr>
<tr>
<td>Ledgers</td>
<td>2 — 21 millimetres by 140 millimetres or 1 — 21 millimetres by 184 millimetres</td>
</tr>
<tr>
<td>Ribbons</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Braces</td>
<td>21 millimetres by 140 millimetres</td>
</tr>
<tr>
<td>Wall scabs</td>
<td>38 millimetres by 140 millimetres</td>
</tr>
</tbody>
</table>
Schedule 7  Toilets at a Work Site
[ See subsection 357(1) ]

Number of toilets required at a work site

<table>
<thead>
<tr>
<th>Number of workers of the sex</th>
<th>Minimum number of toilets for that sex</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 — 10</td>
<td>1</td>
</tr>
<tr>
<td>11 — 25</td>
<td>2</td>
</tr>
<tr>
<td>26 — 50</td>
<td>3</td>
</tr>
<tr>
<td>51 — 75</td>
<td>4</td>
</tr>
<tr>
<td>76 — 100</td>
<td>5</td>
</tr>
<tr>
<td>&gt; 100</td>
<td>6 plus 1 for each additional 30 workers of the sex in excess of 100</td>
</tr>
</tbody>
</table>
Schedule 8  Saw Blade Crack Limits

Table 1  Circular saw blade crack limits
[See subsections 377(1), 377(2)]

<table>
<thead>
<tr>
<th>Diameter of saw blade (millimetres)</th>
<th>Maximum length of crack (millimetres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>up — 300</td>
<td>13</td>
</tr>
<tr>
<td>301 — 610</td>
<td>25</td>
</tr>
<tr>
<td>611 — 915</td>
<td>38</td>
</tr>
<tr>
<td>916 — 1220</td>
<td>50</td>
</tr>
<tr>
<td>1221 — 1525</td>
<td>64</td>
</tr>
<tr>
<td>&gt; 1525</td>
<td>76</td>
</tr>
</tbody>
</table>

Table 2  Band saw blade crack limits
[See subsections 378(1), 378(2)]

<table>
<thead>
<tr>
<th>Width of band saw blade (millimetres)</th>
<th>Maximum length of crack (millimetres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>up — 125</td>
<td>1/10 of saw blade width</td>
</tr>
<tr>
<td>126 — 300</td>
<td>13</td>
</tr>
<tr>
<td>&gt; 300</td>
<td>19</td>
</tr>
</tbody>
</table>
Schedule 9  Shoring Component Dimensions

[See subsections 457(1), 457(2)]

Shoring components used in excavations, trenches, tunnels and underground shafts

<table>
<thead>
<tr>
<th>Soil type</th>
<th>Depth of excavation (metres)</th>
<th>Uprights</th>
<th>Stringers</th>
<th>Cross-braces</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Minimum dimensions (millimetres)</td>
<td>Maximum horizontal spacing (millimetres)</td>
<td>Minimum dimensions (millimetres)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Vertical</td>
<td>Horizontal</td>
<td></td>
</tr>
<tr>
<td>Hard and compact</td>
<td>1.5 to 3.0</td>
<td>38 x 235</td>
<td>1800</td>
<td>89 x 140</td>
</tr>
<tr>
<td></td>
<td>More than 3.0 to 4.5</td>
<td>38 x 235</td>
<td>1200</td>
<td>89 x 140</td>
</tr>
<tr>
<td></td>
<td>More than 4.5 to 6.0</td>
<td>38 x 235</td>
<td>10</td>
<td>140 x 140</td>
</tr>
<tr>
<td>Likely to crack or crumble</td>
<td>1.5 to 3.0</td>
<td>38 x 235</td>
<td>1200</td>
<td>89 x 140</td>
</tr>
<tr>
<td></td>
<td>More than 3.0 to 4.5</td>
<td>38 x 235</td>
<td>900</td>
<td>140 x 140</td>
</tr>
<tr>
<td></td>
<td>More than 4.5 to 6.0</td>
<td>38 x 235</td>
<td>10</td>
<td>140 x 184</td>
</tr>
<tr>
<td>Soft, sandy or loose</td>
<td>1.5 to 3.0</td>
<td>38 x 235</td>
<td>10</td>
<td>140 x 140</td>
</tr>
<tr>
<td></td>
<td>More than 3.0 to 4.5</td>
<td>38 x 235</td>
<td>10</td>
<td>140 x 184</td>
</tr>
<tr>
<td></td>
<td>More than 4.5 to 6.0</td>
<td>38 x 235</td>
<td>10</td>
<td>184 x 184</td>
</tr>
</tbody>
</table>
Schedule 10  Fire Extinguishers and Minimum Separation Distances

Table 1  Fire extinguisher required based on quantity of explosive
[ See subsection 473(4) ]

<table>
<thead>
<tr>
<th>Quantity of explosive</th>
<th>Quantity and type of fire extinguisher required</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 25 kilograms</td>
<td>1 — 5 BC fire extinguisher required</td>
</tr>
<tr>
<td>25 kg — 2,000 kilograms</td>
<td>1 (minimum) 10 BC fire extinguisher</td>
</tr>
<tr>
<td>&gt; 2,000 kilograms</td>
<td>2 (minimum) 10 BC fire extinguishers</td>
</tr>
</tbody>
</table>

Table 2  Minimum separation distances between explosives and fixed radiofrequency transmitters
[ See subsections 503(1), 503(2) ]

<table>
<thead>
<tr>
<th>Transmitter power (watts)</th>
<th>Minimum separation distance metres</th>
</tr>
</thead>
<tbody>
<tr>
<td>25 or less</td>
<td>30</td>
</tr>
<tr>
<td>26 – 50</td>
<td>45</td>
</tr>
<tr>
<td>51 – 100</td>
<td>65</td>
</tr>
<tr>
<td>101 – 250</td>
<td>110</td>
</tr>
<tr>
<td>251 – 500</td>
<td>135</td>
</tr>
<tr>
<td>501 – 1,000</td>
<td>200</td>
</tr>
<tr>
<td>1,001 – 2,500</td>
<td>300</td>
</tr>
<tr>
<td>2,501 – 5,000</td>
<td>450</td>
</tr>
<tr>
<td>5,001 – 10,000</td>
<td>675</td>
</tr>
<tr>
<td>10,001 – 25,000</td>
<td>1,100</td>
</tr>
<tr>
<td>25,001 – 50,000</td>
<td>1,500</td>
</tr>
<tr>
<td>&gt; 50,000</td>
<td>By extrapolation of this data</td>
</tr>
</tbody>
</table>
Table 3   Minimum separation distances between explosives and mobile radiofrequency transmitters and cellular telephones
[ See subsections 503(1), 503(2), 503(4) ]

<table>
<thead>
<tr>
<th>Transmitter power (watts)</th>
<th>Minimum separation distance at selected frequencies (metres)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>VHF 35 — 36 MHz public use 42 — 44 MHz public use 50 — 54 MHz public use</td>
</tr>
<tr>
<td>5 or less</td>
<td>25</td>
</tr>
<tr>
<td>6 — 10</td>
<td>35</td>
</tr>
<tr>
<td>11 — 30</td>
<td>57</td>
</tr>
<tr>
<td>31 — 50</td>
<td>80</td>
</tr>
<tr>
<td>51 — 100</td>
<td>115</td>
</tr>
<tr>
<td>101 — 200</td>
<td>160</td>
</tr>
<tr>
<td>201 — 250</td>
<td>180</td>
</tr>
<tr>
<td>251 — 500</td>
<td>250</td>
</tr>
<tr>
<td>501 — 1,000</td>
<td>355</td>
</tr>
<tr>
<td>1,001 — 1,500</td>
<td>435</td>
</tr>
<tr>
<td>1,501 — 10,000</td>
<td>1,115</td>
</tr>
</tbody>
</table>
Schedule 11 Mining

Table 1 Minimum separation distances between explosives and fixed radio transmitters
[ See subsection 651(3) ]

<table>
<thead>
<tr>
<th>Transmitter power (watts)</th>
<th>Minimum separation distance (metres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 — 25</td>
<td>30</td>
</tr>
<tr>
<td>26 — 50</td>
<td>45</td>
</tr>
<tr>
<td>51 — 100</td>
<td>65</td>
</tr>
<tr>
<td>101 — 250</td>
<td>110</td>
</tr>
<tr>
<td>251 — 500</td>
<td>135</td>
</tr>
<tr>
<td>501 — 1000</td>
<td>200</td>
</tr>
<tr>
<td>1001 — 2500</td>
<td>300</td>
</tr>
<tr>
<td>2501 — 5000</td>
<td>450</td>
</tr>
<tr>
<td>5001 — 10,000</td>
<td>675</td>
</tr>
<tr>
<td>10,001 — 25,000</td>
<td>1100</td>
</tr>
<tr>
<td>25,001 — 50,000</td>
<td>1500</td>
</tr>
<tr>
<td>50,001 or more</td>
<td>2000</td>
</tr>
</tbody>
</table>

Table 2 Minimum separation distances between explosives and mobile radio transmitters
[ See subsection 651(3) ]

<table>
<thead>
<tr>
<th>Transmitter power (watts)</th>
<th>Minimum separation distance (metres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 — 10</td>
<td>4</td>
</tr>
<tr>
<td>11 — 30</td>
<td>7</td>
</tr>
<tr>
<td>31 — 60</td>
<td>10</td>
</tr>
<tr>
<td>61 — 100</td>
<td>20</td>
</tr>
<tr>
<td>101 or more</td>
<td>30</td>
</tr>
</tbody>
</table>

Note: The distances specified above are the minimum permissible distances between the nearest part of the vehicle or portable set and the nearest part of the blasting circuit.
### Table 3  Application to Director  

[See subsection 659(2)]

Pursuant to section 659 of the *Occupational Health and Safety Code*, application is made to the Director on behalf of *Mine Name* to use an explosive that is not classified as a “permitted explosive” for work in rock.

The following is submitted in support of this application:

1. The attached mine plans, sections and notes outline the extent of the proposed work, including appropriate plans to indicate the location and starting point, inclination, size of the heading and the location of adjacent coal seams and the nature of the strata to be penetrated.

2. A complete description of the proposed ventilation system, giving direction and volume of air and size and type of fans proposed.

3. The details and location of proposed explosive storage, if any.

___________________________
Mine Manager’s Signature
abrasive blasting  
crystalline silica use, 39  
respiratory protective equipment, 255

abrasive wheel  See grinders

Access Scaffolding for Construction Purposes (CSA), 3, 323

access to information  See confidential business information (WHMIS); information access and privacy for workers

acetylene  
upright storage of cylinders, 171(6)

ACP  See advanced care paramedic (ACP); first aid and first aiders

actuated fastening tools  
defined, 1  
application of Code, 465(3)  
safety precautions, 374

acute illness or injury  See illness or injury

adjustable lanyard for work positioning, 148  
See also lanyards

advanced care paramedic (ACP)  
defined, 1  
communication with, 181(3)  
as first aid provider, 181(2)–(5)  
first aid requirements  
medium hazard work, Schedule 2, Table 6  
high hazard work, Schedule 2, Table 7  
first aid rooms, 178–179, Schedule 2, Table 4  
location near first aid room, 181(3)  
non-first aid duties, 181(4)  
See also first aid and first aiders

advanced first aider  
defined  
advanced first aider, 1  
in definition of first aider, 1  
in definition of nurse, 1  
primary care paramedic, 1  
as first aid provider, 181(2)–(5)  
first aid rooms, 178–179, Schedule 2, Table 4  
location near first aid room, 181(3)  
non-first aid duties, 181(4)  
See also first aid and first aiders

air gaging  See hot work

air line respirator, 249–252  
facial seal, 250  
for immediate danger, 251  
for no immediate danger, 252  
quality of breathing air, 249  
See also respiratory protective equipment

air purifying equipment, 253

airborne OELs  See occupational exposure limit (OEL)

airless spray machinery  
nozzle guards, 170.1(5)–(6)

alarm systems  See warning devices and alarms

Alberta Electrical and Communication Utility Code (Alberta Municipal Affairs), 3, 227, 798, 800, 803(a)

Alberta Fire Code (Alberta Municipal Affairs), 3, 170.1(3), 171(1)(b)  
in definition of combustible liquid, 1  
in definition of flash point, 1

Alberta Human Rights Act, 390.5(d)

Alberta Municipal Affairs, 3

allied welding processes  See welding or allied process

alloy steel chain  
makeshift rigging and welding, 304(c)  
sling standard, 297
all-terrain vehicles, 280–282
defined, 1
documents
safe work procedures on sloping ground, 282(2)
load and slope limitations, 282
manufacturer’s specifications
safe work procedures on sloping ground, 282(2)
operator’s manual, 281
safety helmets, 236
three-wheeled cycles, prohibition, 280
alone, working See working alone
aluminum alloys
aluminum alloy ferrules, 301(2)
light metal alloys in mines, 538
ambulance services, 180
availability under normal conditions, 180(1)–(2)
communication systems to summon, 180(4)
communication systems with health care facility, 180(3)(c)
licensed services, 180(2)–(4)
when not available, 180(3)
See also first aid and first aiders; health care
Ambulance Services Act, 3, 180(2)–(4)
American National Standard for Industrial Head Protection (ANSI), 3, 234, 831(1)(b)–(c), 831(2)(b)–(c), 844(c)
American National Standard for Ladders – Portable Metal – Safety Requirements (ANSI), 3, 135(c)
American National Standard for Ladders – Portable Reinforced Plastic – Safety Requirements (ANSI), 3, 135(d)
American National Standard for Ladders – Wood – Safety Requirements (ANSI), 3, 135(b)
American National Standards Institute (ANSI), 3
American Petroleum Institute (API), 3
American Society for Testing and Materials (ASTM), 3
American Society of Mechanical Engineers (ASME), 3
American Society of Safety Engineers (ASSE), 1
American Wire Gauge (AWG), 1
anchors, 152–152.4
defined, 1
anchor connectors, 152.2(4)–(5)
anchors for boom-supported work platforms and aerial devices, 156(1)
for powered mobile equipment in mines, 542(a)
duty to use, 152.2
Flemish eye splices, 152.4
independence of anchors, 152.3
inspection by employee before use, 152.2(2)
maintenance and repair, 152.2(3)
oil and gas operations, ground anchor pull-tests, 764
permanent anchors, 152
personal fall arrest system, 152.1(2)
rope access work, industrial, 828–829
rope access work, non-industrial, 843
temporary anchors personal fall arrest system, 152.1(2), 152.3
travel restraint systems, 152.1(1)
wire rope sling as, 152.4
animals, lifting See lifting and handling loads
animals, raising and maintenance
Code not to apply, 1.1
ankle protection  See foot protection and footwear
ANSI (American National Standards Institute), 3
API (American Petroleum Institute), 3
approved
approved equipment, identifying marks, 15
See also specifications, certifications and standards
approved by a Director
defined, 1
approved to
defined, 1
See also specifications, certifications and standards
aprons as protective clothing
duty to use, 228
use of, 242–243
See also personal protective clothing
ARAA (Australian Rope Access Association), 3
arboriculture  See tree care operations
arm protection
personal protective clothing, 242
See also personal protective clothing
arsenic and arsenic compounds
code of practice required, 26, Schedule 1, Table 1
articulating aerial devices  See elevating platforms and aerial devices
asbestos, 16–27, 31–38
defined
abate, 1
asbestos waste, 1
exposed worker, 1
restricted area, 1
buildings, 31–36
air distribution systems, prohibition, 33
crocidolite asbestos, prohibition, 32(1)
release of asbestos, unsafe condition, 31
removal, encapsulation, or enclosure of asbestos before renovation or alteration, 35–36
removal of asbestos before demolition, 34, 36, 417
spraying asbestos, prohibition, 32(2)
code of practice required, 26, Schedule 1, Table 1
decontamination methods, 28(c)
of protective clothing, 30
Director of Inspection projects, notice, 36
documents
code of practice, 26
health assessment, 40
original certificate of completion of asbestos course, 37
health assessment of exposure, 40
contents of report, 40(2)
costs, 40(11), 40(13)
frequency of assessments, 40(6)–(8)
information to worker, 40(3)
performed during work hours, 40(12)
privacy of information, 40(5)
refusal by worker, 40(9)–(10)
retention of records, 40(4)
housekeeping, 28(b)
OEL, Schedule 1, Table 2
OEL measurements (NIOSH), 20(3)
release of, 28(a)
restricted areas, 29
asbestos worker course, 37
authorized persons, 29(1), 29(2)(b), 37
decontamination of workers, 29(4)(c)
emergencies, 29(5)
harmful substances, 29(2)
no eating, drinking or smoking, 29(2)(c)
prohibited activities, 29(2)(c)
protection of worker’s street clothing, 29(4)
protective clothing for workers, 29(4), 30
signs, 29(2)–(3)
signs for restricted area, 29(2)–(3)
training of workers, 37
waste, 38
labelling containers, 38(2)
sealed containers, 38(1)
unnecessary accumulations, 28(b)

ascenders
standards for industrial rope access work, 837
See also rope access work

ASME (American Society of Mechanical Engineers), 3
AS/NZS (Standards Australia/Standards New Zealand), 3
ASSE (American Society of Safety Engineers), 1
Association of Canadian Mountain Guides, 3
ASTM (American Society for Testing and Materials), 3
atmospheric electrical storms See weather
atmospheric tests in confined spaces, 52
See also confined and restricted spaces

ATV See all-terrain vehicles

audiometric testing, 223–224
defined
abnormal audiogram, 1
abnormal shift, 1
audiometer, 1
audiometric technician, 1
abnormal audiograms, 1, 223(3)

audiometric technician role, 223(2)
background noise during testing,
permissible levels, 223(2)(c), Schedule 3, Table 3
baseline tests, 223(1)
confidentiality, 223(2)(g), 223(4)–(5)
costs and credit of time, 223(1), 224
documents, in noise management programs, 221(2)(f)
documents, records of abnormal audiograms or abnormal shifts, 223(3)–(4)
information to workers, 223(3)(a), 223(4)(a)
medical history from worker, 223(3)(b)
noise management program effectiveness, 223(4)(c)
to physician or audiologist, 223(3)(c), 223(4)(b)
retention of records, 223(4)(d)
documents, records of testing, 223(2)
audiometer calibrations, 223(2)(b)
confidentiality, 223(2)(g)
information to workers, 223(2)(e)
retention of, 223(2)(f)
test results, 223(2)(d)
how often to test, 223(1)
types of tests, 223(1)
See also noise

auger mining See surface mines

Australian Rope Access Association, 3

authorized worker
defined, 1
See also mines and mining

automobiles See vehicles

Automotive Lifts – Safety Requirements for Operation, Inspection and Maintenance (ANSI), 3, 112

auxiliary steering in mine vehicles See vehicles, use in mining

avalanche control, 515
priming charges, conditions, 515(3)
priming charges away from site, 515(2)(a)
priming more than one charge, 515(2)(b)
pull-wire fuse lighters, prohibitions, 515(4)–(5)
See also explosives (other than at mine sites)

AWG (American Wire Gauge), 1
back hoes, 270–271
rollover protective structures, 270
seatbelts and restraint systems, 271
See also powered mobile equipment
backstops
for powered mobile equipment, 459–460
for powered mobile equipment in mines, 542(b)
bags See containers
band saws, 378–379
band saw wheels, 379
blade crack limits, 378
retensioning, 378(3)
shake band saw blades, cracked, 378(4)
barrels See containers
barriers
public highway traffic control, 194(7)(b)
underground coal mine explosion barriers, 745
See also safeguards and warnings
bars
in powered mobile equipment with ROPS, 271(2)
baths and showers See toilets and washing facilities
battery systems
electric blasting, prohibition, 505
underground mines
battery charging stations, 566(1), 662(6)
battery repairs, 566(2)
beards See facial hair
beekeeping
Code not to apply, 1.1
Below the Hook Lifting Devices (ASME), 3, 297(1)
belts, conveyor See conveyor belts
benzene
code of practice required, 26, Schedule 1, Table 1
beryllium
code of practice required, 26, Schedule 1, Table 1
bicycle riders
safety helmets, 235
bins
safeguards and warnings, 316
biohazardous materials, 526–530
defined
biohazardous material, 1
contaminant, 1
safety-engineered medical sharp, 1
sharps, 1
hazard elimination and control, 525.1
limited exposure, 529
policies and procedures, 525.2(4)–(7), 528
post-exposure management, 530
removal before demolition, 417
respiratory protective equipment
code of practice, 245
training in use of, 245(2)
when needed, 244
sharps
containers, 526
hazard elimination and control, 525.1
medical sharps, 525.2
recapping waste needles, prohibition, 527
birds, raising and maintenance
Code not to apply, 1.1
blades See sharps
blades, saw See saws and sawmills
Blankets of Insulating Material for Electrical Purposes (ULC), 3, 799(1)
blast hole drill
dust control at mine site, 532, 537
blasters and blasting See explosives (at mine sites); explosives (other than at mine sites); mines and mining, definitions
Blasting Explosives and Detonators – Storage, Possession, Transportation, Destruction and Sale (NRCan), 3, 470(1), 508
blasting machine, 505–506
blasting mat
defined, 1
above-ground charge, 502
community protection, 498(b)

blood borne pathogens
exposure control, 525.1
See also biohazardous materials

blood lead level test, 43

blowoffs and blowouts See tire servicing

boatswain’s chairs, 351
defined, 1
ropes, 351(3)–(4)
standards, 351(1)
See also elevating platforms and aerial devices

body belts
defined
body belt, 1
lanyard, 1
standards, 142.1(a)
for wood pole climbing, 149
Body belts and saddles for work positioning and travel restraint (CSA), 3, 142.1(a)

body harness See full body harness; sit harness

body protection
duty to use, 228
use of, 242–243

booms and boom trucks
defined
boom, 1
boom truck, 1
jib, 1
boom and jib stops, 92
counterweights and outriggers, 90, 92.2
ladders on extending booms, prohibitions, 128
load charts, 63(1)
personal fall arrest system, 156
preventing damage, 92
See also cranes; elevating platforms and aerial devices

Boom-Supported Elevating Work Platforms (ANSI), 3, 347(1)

booster fans in mines
fan blades with light metal alloys, 538
fire resistant materials, uses, 548(2)(c)
operations, 722, 725
See also ventilation systems

bootleg, 486
defined, 1
destruction, 486(2)
examination, 486(1)
See also explosives (other than at mine sites)

boots See foot protection and footwear

bottles See containers

boxes See containers

boys See males

bracelets, 362
contact with equipment and machinery, safety precautions, 362
medical alert bracelets, 362(3)

bracing, 457–458
alternatives to temporary protective structures, 457
installation and removal, 458
lumber and plywood standards, Schedule 9
shoring component dimensions, Schedule 9
See also temporary protective structures; temporary supporting structures

bracket scaffolds
design and specifications, 332
See also scaffolds and temporary work platforms
Braking Performance – Rubber-Tired, Self-Propelled Underground Mining Machines (CSA), 3, 574
brand name
in definition of product identifier, 394.1
See also Workplace Hazardous Materials Information System (WHMIS)
breathing equipment See respiratory protective equipment
bridges
for crossing conveyor belts, 373(1)–(2)
for logging industry vehicles, 525
overhead cranes, standards, 93–94
standards
overhead cranes, 93–94
British Columbia Cave Rescue, 3
British Columbia Cave Rescue Companion Rescue Workshop, 3, 841(c)(ii)
British Standards Institute (BSI), 3
brush cutting See tree care operations
BSI (British Standards Institute), 3
bucking and felling See forestry
buffing disc See grinders
buggy, safety
for emergency escape from oil or gas well, 762(3)
buildings See asbestos; demolition
building shaft hoists See tower and building shaft hoists
building shafts
defined, 1
demolitions, 422
safeguards
under construction, warning signs, 313(3)
main and secondary work platforms, 313(1)
no platform at doorway, safety structures, 313(2)
safeguards on cage of shaft hoists, 318(7)–(8)
bulk fuel storage in underground coal mines, 696, 713
bulk shipment
defined, 394.1
See also Workplace Hazardous Materials Information System (WHMIS)
bulkheads, 268
bulldozers, 270–271
rollover protective structures, 270
seatbelts and seatbelt restraint systems, 271
See also powered mobile equipment
bump hat, 238
See also head protection and headwear
buried or concrete-embedded facilities, 447–448
defined
buried facility, 1
hand expose zone, 1
owner, 447(1)
application of Code to disturbing the ground, 441
beginning work, procedures, 447
documents
as-built record drawings, 447(4)–(5)
buried facility no longer in use, consent for excavation, 448(2)
hand expose zone variation for high pressure pipeline, approval, 448(3)
pipeline right-of-way ground disturbance, consent, 448(4)
electric utilities
communication cables near, 803
exemptions, 448(5.1)
hand expose zone, 448(1), 448(3)
locate marks, 447(2)–(3)
mechanical excavation equipment location, 448(1)–(2), 448(5)
pipelines
direct supervision of pipeline, 448(5), 448(7)
pipeline exposure, notice before backfilling, 448(7)
pipeline right-of-way ground disturbance, 448(4)
protection and support of facilities, 448(6)
See also excavating and tunneling

burning See hot work

1,3-butadiene
code of practice required, 26, Schedule 1, Table 1

cable clips
double base clips, 300(4)
double-saddle clips (fist clips), 300(3), 300(3)–(4)
specifications, 300, Schedule 5
U-bolt clips for wire rope, 300(1), Schedule 5

cables
communication cables near electrical utilities, 803
See also buried or concrete-embedded facilities

cabs
in powered mobile equipment, 269
See also powered mobile equipment

cadmium
code of practice required, 26, Schedule 1, Table 1

cages
on hoists, 318(7)–(8)
on vertical ladders, 327(3)–(4)

caissons See confined and restricted spaces

Canada Consumer Product Safety Act (Canada)
WHMIS not to apply to products under, 395(5)(e)

Canadian Association of Oil Well Drilling Contractors
log books, 755

Canadian Cave Conservancy, 3

Canadian Electrical Code, Part 1, Safety Standard for Electrical Installations (CSA)
defined, Canadian Electrical Code, 1
classification of work sites, 162.1(1), 166(5)–(7), 168(4)–(5)
in definition of hazardous location, 1

standards for overhead cranes, 93(a)

Canadian General Standards Board (CGSB), 3

Canadian Standards Association (CSA), 3

Canadian Standards Association (CSA), 3

cancer See health assessments for exposure to asbestos, silica or coal dust

CANMET (Canadian Explosives Atmospheres Laboratory, Natural Resources Canada)
defined, 1
explosive initiating and testing devices, 639(b)

cans See containers

cantilever hoists
defined, 1
certification by engineer, 76(a)
installation and use, 76
See also hoists

canyoning activities
in definition of non-industrial rope access work, 1
See also rope access work, non-industrial (mountaineering, caving, canyoning, sport climbing)

carabiners
defined, 1
standards for fall arrest system, 143
standards for industrial rope access work, 835–836
carbon monoxide in underground coal mines
inspections, 730
See also underground coal mines
cars See vehicles
cartridge explosives, 479
See also explosives (other than at mine sites)
CAS (Chemical Abstract Service of the
American Chemical Society), Schedule 1, Table 2
CAS Registry Number
defined, 394.1
claim for disclosure exemption, 408–409
catch basins See buried or concrete-embedded facilities
catheads, drilling or service rigs, 771
Cave Guiding Standards for British Columbia and Alberta (Canadian Cave Conservancy), 3, 841(c)(i)
caving activities
in definition of non-industrial rope access work, 1
See also rope access work, non-industrial (mountaineering, caving, canyoning, sport climbing)
cellular telephones
defined
electromagnetic radiation, 1
radiofrequency transmitter, 1
blasting operation distances, 503(3)–(4), Schedule 10, Table 3
See also radiofrequency transmitters and explosives
CEN (European Committee for Standardization), 3
certification by professional engineer
defined, 1
written, stamped and signed, 14
See also specifications, certifications and standards
Certification Requirements for Rope Access Work (Society of Professional Rope Access Technicians), 3, 826(b)
CGSB (Canadian General Standards Board), 3
chainsaws
chain adjustments, 376(2)
footwear protection, 233(2)–(4)
specifications, 376(1)
changing rooms
clean and sanitary facilities, 361(1)
storage of other materials, 361(2)
See also toilets and washing facilities
Chemical Abstract Service (CAS), 394.1, Schedule 1, Table 2
chemical compound
in definition of substance, 394.1
chemical element
in definition of substance, 394.1
chemical energy
in definition of hazardous energy, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)
chemical name
CAS Registry Number, defined, 394.1
claim for disclosure exemption, 408–409
in definition of product identifier, 394.1
See also Workplace Hazardous Materials Information System (WHMIS)
chemical substances See occupational exposure limit (OEL); substances
Chief Inspector of Explosives, Natural Resources Canada
in definition of permitted explosives, 1
notice of loss or theft of explosives, 514
chimney hoists, 77–79
defined, 1
equipment requirements, 77
operator responsibilities, 78
worker in lifting device, 79
See also hoists

chipping  See hot work

chloroethylene (vinyl chloride)
  code of practice required, 26, Schedule 1, Table 1

chocking, 285
  See also pile driving equipment and practices

chutes
  materials chute at demolition work site, 420
  safeguards and warnings, 316

cigarettes  See smoking tobacco

circuit testers for testing electric detonators, 495

circular saws
  blade crack limits, 377
  power-fed circular saws, 380

claim for disclosure exemption (WHMIS)
  defined, 394.1
  procedures, 408–410
  See also confidential business information (WHMIS)

Clearance, Sidemarker, and Identification
Lamps for Use on Motor Vehicles 2032
mm or More in Overall Width (SAE), 3, 592(1)(b)

close work site
  defined
    low hazard work, Schedule 2, Table 1
    close work site, 1
  first aid requirements
    medium hazard work, Schedule 2, Table 6
    high hazard work, Schedule 2, Table 7
  See also first aid and first aiders

clothing  See foot protection and footwear;
  head protection and headwear; personal protective clothing; worker’s clothing

coal dust
  defined
    exposed worker, 1
    incombustible dust, 1
    restricted area, 1
  building safety, 532
  certification by engineer
    electrical equipment for surface mines, 563(1)
  decontamination methods, 28(c)
  Director of Inspection
    exhaust fans, dust collection devices, order, 742(5)
    ignition of dust, report, 544(1)(d)
    incombustible dust report, 743(1.2)
  documents
    dust sampling records, 744
    ignition of dust, report, 544(1)(d)
    stone dusting program, report, 743(1.2)
  dust control in underground coal mines, 742–744
  airborne dust, 742
  dust sampling, 744
exhaust fans, dust collection devices, 742(5)
housekeeping, 743(1.1)
incombustible dust, 743
monitoring program, 742(4)
roadway used by rubber-tired vehicles, 742(3)
stone dusting program, report, 743(1.2)
water supply to suppress dust, 742(1)–(2)
dust-suppression devices, 548(3)
electrical equipment for surface mines, manufacturer or engineer approval, 563(1)
exploratives, 664(2)
health assessment for exposure, 40
costs, 40(11), 40(13)
frequency of assessments, 40(6)–(8)
information to worker, 40(3)
performed during work hours, 40(12)
privacy of information, 40(5)
refusal by worker, 40(9)–(10)
report contents, 40(2)
retention of records, 40(4)
housekeeping, 28(b)
minimization of release, 28(a)
OEL, Schedule 1, Table 2
OEL, amended to come into effect May 1, 2010, 16(2.1)
restricted areas
authorized persons, 29(1), 29(2)(b)
decontamination of workers, 29(4)(c)
emergencies, 29(5)
harmful substances, 29(2)
no eating, drinking or smoking, 29(2)(c)
prohibited activities, 29(2)(c)
protection of worker’s street clothing, 29(4)
protective clothing for workers, 29(4)
signs, 29(2)–(3)
signs for restricted area, 29(2)–(3)
coal mines  See underground coal mines
clean tar pitch volatiles
code of practice required, 26, Schedule 1, Table 1
coats, lab
duty to use, 228
use of, 242–243
See also personal protective clothing
Code for Electrical Installations at Oil and Gas Facilities (Alberta Municipal Affairs), 3, 162.1(1)(b)
Code for Fireworks Display (NFPA), 3, 467(2)(a), 499(3)(a)
Code for Tower Cranes (CSA), 3, 100
code name and code number  See Workplace Hazardous Materials Information System (WHMIS)
College and Association of Registered Nurses of Alberta
in definition of nurse, 1
colour coding
scaffold tagging, 326
transfer of hazardous products (WHMIS), 402
Combination Pelvic/Upper Torso (Type 2) Operator Restraint Systems for Off-Road Work Machines (SAE), 3, 271
combined operation
defined, 1
See also surface mines; underground mines
combustible dust
defined
combustible dust, 1
hazardous location, 1
See also coal dust; mines and mining
combustible gas detectors, 738–740
See also underground coal mines
combustible liquids
defined
combustible liquid, 1
hazardous location, 1  

See also fire and explosion hazards

coming into force (OHS Code), 6

committee on work site health and safety  
See joint work site health and safety committee

common name  
in definition of product identifier, 394.1  
See also Workplace Hazardous Materials Information System (WHMIS)

common name of hazardous materials  
See Workplace Hazardous Materials Information System (WHMIS)

communication lines and cables  
See electrical utilities, 803

communication systems  
chimney hoists, 77(f)

certification by engineer  
dislodgment hazards, 171(5)

gas welding or allied process, 171.2

precautions  
acetylene cylinders, storage, 171(6)

back-flow prevention devices, 171(4)

clean and without contaminants, 171(3)

compressed gas equipment, 171(8)

dislodgment hazards, 171(5)

flashback devices, 171(4)

heat exposure, 171(2)

oxygen, stored away from, 171(1)(b)

oxygen-fuel systems, 171(4)

use, storage and transportation, 171(1)

sparks and flame exposure, 171(8)(c)

standards  
compressed oxygen storage, 171(1)(b)

See also fire and explosion hazards; welding or allied process; Workplace Hazardous Materials Information System (WHMIS)

concrete pump trucks  
defined, 1

inspection by operators, 290.2(2)

movement of truck, 290.2(5)

non-destructive testing, 290.2(1)

outriggers, 290.2(3)

workers not under boom or mast, 290.2(4)

concrete-embedded facilities  
See buried or concrete-embedded facilities

conduits  
See buried or concrete-embedded facilities

Components for slings – Part 1: Forged steel components grade 8 (CEN), 3, 292(1)

compounds, lead  
See lead and lead compounds

Compressed Breathing Air and Systems (CSA), 3, 249

compressed/liquefied gas, 171

certification by engineer

dislodgment hazards, 171(5)

gas welding or allied process, 171.2

precautions  
acetylene cylinders, storage, 171(6)

back-flow prevention devices, 171(4)

clean and without contaminants, 171(3)

compressed gas equipment, 171(8)

dislodgment hazards, 171(5)

flashback devices, 171(4)

heat exposure, 171(2)

oxygen, stored away from, 171(1)(b)

oxygen-fuel systems, 171(4)

use, storage and transportation, 171(1)

sparks and flame exposure, 171(8)(c)

standards  
compressed oxygen storage, 171(1)(b)

See also fire and explosion hazards; welding or allied process; Workplace Hazardous Materials Information System (WHMIS)

Competency Standard for Diving Operations (CSA), 3, 424, 437

conduits  
See buried or concrete-embedded facilities
confidential business information (WHMIS), 408–414
defined
   CAS Registry Number, 394.1
   claim for disclosure exemption, 394.1
   mixture, 394.1
   product identifier, 394.1
   substance, 394.1
claim for disclosure exemption, 408–410
confidentiality of information, 411–414
interim procedures before notice, 409
procedures after notice of exemption, 410
See also Workplace Hazardous Materials Information System (WHMIS)

confidentiality of worker’s information See
   information access and privacy for workers

confined and restricted spaces, 44–58
defined
   confined space, 1
   emergency response plan, 1
   purging, 1
   restricted space, 1
bins, safeguards, 316
chutes, safeguards, 316
code of practice required, 44, 52(5)
communication systems, 48(1)(f), 56
documents
   code of practice required, 44, 52(5)
   emergency response plan, 55
   entry permit system, 47, 58
   evacuation procedures, 53(4)
hazard assessment, 45, 52(3), 52(6), 58
inspection records, 48(3)
inspections of equipment, 48(2)–(3), 58
retaining records, 58
training records, 46
emergency equipment, 45(e), 46(3), 48(1)(d)–(e), 48(2)
efficiency response plan, 55, 116
entry by unauthorized persons, 50
entry permit system, 47, 56–58
evacuation procedures, 53(4)–(5), 55
first aid, 46(3)(a)
hazard assessment, 45, 52, 58
hazardous substances and energy, 49, 52
hoppers, safeguards, 316
inerting, 54
inspections and tests
   atmosphere, 52
   emergency equipment, 48(2)
   for hazard assessment, 45(b)–(c), 52
   monitoring of changing atmosphere, 52(3.1)
   personal protective equipment, 48(2), 58
   line, 48(1)(a)
personal protective equipment
   inspection of, 48(2), 58
   provision for, 45(d)–(e), 48(1)(b)–(e), 48(2), 53(2)
purging, 53
safety and protection, 48
supplied-air respiratory protection
   equipment for confined spaces, inerted, 54(2)
tending worker, 56
traffic hazards, 51
training, 46
ventilation, 53
water dangers, 49

Connecting Components for Personal Fall Arrest Systems (PFAS) (CSA), 3, 143(1), 835(d)

connectors
   standards for fall arrest system, 143(1)

constructed portable ladders See ladders

Construction and Demolition Operations – Personnel and Debris Nets (ANSI), 3, 320(1)(a)
Construction and Test of Electric Cranes and Hoists (CSA), 3, 93(b)

Consumer Product Safety Commission, 3

consumer products
  WHMIS not to apply, 395(5)(e)

contact lenses, 230
  See also eye protection

containers
  for compressed gas cylinders for welding from vehicles, 172
  fire and explosion hazards
    static electricity, 163(2.1)
    storage of flammable substances, 163(2)
  for hoisting, 74
  for sharps, 526
  standards, 163(2)

containers for hazardous products (WHMIS), 398–402
  defined
    bulk shipment, 394.1
    container, 394.1
  bulk shipments, 398(7)
  decanted products, 400–401
  label requirements, 398–403
  laboratory samples, 403
  placards, 398(5), 401, 402
  portable containers, 400(2)
  transfer of hazardous products, 402
  See also Workplace Hazardous Materials Information System (WHMIS)

Containers, Safety (ULC), 3, 163(2)(d)

contaminant
  See biohazardous materials; decontamination of workers; fire and explosion hazards; occupational exposure limit (OEL)

continuous reading direct reading instruments
  OEL measurements by, 20(2)

continuous-feed machinery
  See feeding materials into machinery

contractors, prime
  See prime contractors

contractors on health and safety committee
  See joint work site health and safety committee

control devices
  defined
    control system isolating device, 1
  controls on machinery, 368

control zone, 161
  defined, 1
  definition in fall protection system, 1
  crossing a zone, 161(4)–(5)
  marking of, 161(6)
  unauthorized persons, 161(8)
  unguarded edges, 161(1), 161(3), 161(5)
  use of travel restraint system, 161(7)
  See also elevating platforms and aerial devices

convenience store workers
  See retail fuel and convenience store worker safety

conveyor belts, 372–373
  crossing over moving belts, 373
  elevated belts, 372
  transfer of hazardous products, 402
  workers crossing over or under moving belts, 372(2)–(3)

conveyors in mines
  certification by engineer
    riding conveyor belts for workers, 603(1)
  clearances
    roof supports, 602(2)
    rubber-tired vehicles, 602(1)
    track-guided vehicles, 602(1)
  combustible dust, 601
  conveyor roadways, 606
  Director of Inspection
    approval, fire suppression for conveyor belt system, 598(b)
documents
  riding conveyor belts procedures, 603(3)–(4)
  explosives on conveyor, prohibition, 660
  fire resistance, 598
  riding conveyor belts for workers, 603
  standards for fire resistance, 598(a)
  stopping, 599
  travelling room in underground mines, 600
underground coal mines
  belt line examination, 604
  carbon monoxide monitors, 605
  clearances, 550
  fire precautions, 548(4)
  fireproofing of, 549
  travelling room, 600
See also conveyor belts
cosmetics under Food and Drug Act
  WHMIS not to apply, 395(5)(b)
costs
  audiometric testing, 223(1), 224
  blood lead level test, 43(3)
  health assessments for asbestos, silica or coal dust exposure, 40(11)
coveralls as protective clothing
  duty to use, 228
  use of, 242–243
See also personal protective clothing
covers for openings
  covering openings, 314(1)(a)
  guardrails and toe boards, 314(1)(b)
  temporary covers, 314(2)–(3)
  warning signs, 314(3)
See also safeguards and warnings
cow’s tail
  defined, 1
  standards, 819
See also rope access work
CPSC (Consumer Product Safety Commission), 3
crane booms for pile driving equipment
  inspections and certifications, 290
See also pile driving equipment and practices
cranes, 59–73
  defined, 1
  A-frame safe practices, 75
  application of Code, 59
  certification by engineer
    not commercially manufactured, 60, 62
    repairs and modifications, 65(3)(f), 73
  collision prevention, 67
  containers for hoisting, 74
  documents
    log books, 64(4), 65, 73(2)
    procedures preventing collisions, 67
  gin pole safe practices, 75
  hoisting lines, 70
  identification of components, 61, 62(1), 73
  lift calculations, 68.1
  load charts, 64(2)
  load weight, 68
  loads over work areas, 69
  log books, 64(4), 65
    certification by engineer, 65(3)(f), 73
    contents, 65(3)
    each device, 65(1)
    inscriptions and tests, 65(3)(d)
    new owner transfer, 65(2)
    operator requirement, 64(4)
    paper or electronic for each device, 65(1)
    person doing work, 65(5)
    repairs and modifications, 73(2)
    signature, 65(4)
    tower crane, correct entries confirmed, 65(6)
  not commercially manufactured, 60, 62
  operator requirements, 64
  rated load capacity, 62
  remote controls, 72(3)
  repairs and modifications, 73
Index

OCCUPATIONAL HEALTH AND SAFETY CODE

signal systems, 64(2), 71, 191
tag lines, 70
unsafe lift prevention, 66
See also mobile cranes; overhead cranes;
tower cranes
crawl board, 129
crawler, tracked, 270–271
rollover protective structures, 270
seat belts and restraint systems, 271
See also powered mobile equipment
cristobalite  See silica-crystalline, respirable
crocidolite asbestos, prohibition on use, 32
crop production
Code not to apply, 1.1
cross-braces
shoring component dimensions, Schedule 9
crumbling soil  See soils and soil types
crystalline silica  See silica-crystalline, respirable
CSA (Canadian Standards Association), 3
cultivation of land
Code not to apply, 1.1
cut-off saws, 381
cutting  See compressed/liquefied gas;
machinery
cutting back walls for excavations, 449–451
See also excavating and tunneling
cutting brush using a tree for support  See
tree care operations
cutting disc  See grinders
cutting or piercing explosives, 478
See also explosives (other than at mine sites)
cutting or welding  See welding or allied
process
Cycling Helmets (CSA), 3, 235
cylinders  See containers
dams
Director of Inspection, report of dangerous occurrence, 544(2)
See also water dangers
Dangerous Goods Transportation and Handling Act
transporting explosives, 473(1)
WHMIS not to apply, 395(4)
darkness
defined
hours of darkness, 1
test fluid recovery during darkness, 779(6)
well swabbing during darkness, 780(6)
See also lights and lighting
data sheets, safety  See safety data sheets (WHMIS)
dBA
defined, 1
See also noise
decanted hazardous products (WHMIS), 400–401
for immediate use, 400(2)
label requirements, 400–401
laboratory samples, 403
placards, 398(5), 401, 402
portable containers, 400(2)
transfer of hazardous products, 402
work site label required, 401
See also work site labels (WHMIS);
Workplace Hazardous Materials Information System (WHMIS)
3 decibel exchange rate
defined, 1
in definition of Lex, 1
See also noise
decontamination of workers
defined
combustible liquid, 1
contaminant, 1
contaminated, 1
contaminated environment, 1
restricted area, 1
articles and clothing, 23
asbestos, silica, coal dust and lead, 28
baths and showers, 23–24
eye wash equipment, 24
flammable or combustible liquid on clothing and skin, 164
in lead exposure control plans, 41(2)(e)
OEL overexposure, 23–24
restricted areas, 29(4)(c)
deflectors
in powered mobile equipment, 269
demolition, 415–422
defined, 1
asbestos removal, 34, 36
certification by engineer
  procedures for dismantling buildings, 421(1)(b)–(c)
competent worker in charge, 415
disconnecting utilities, 419
dismantling buildings and shafts, 421–422
  accumulation of materials or debris, 421(2)
  adjoining structures, 421(1)(b)
  procedures certified by professional engineer, 421(1)(b)–(c)
  removal of glass, 421(1)(a)
  removal of hazardous materials, 34, 36, 417
  removal of structural members, 421(1)(f)
  shafts, 422
  steel structures, 421(1)(e)
  top down, 421(1)(d)
  unintentional collapse, 421(1)(g)
documents
  demolition procedure for explosives, 418
  demolition procedures, certified, 421(1)(b)–(c)
  disconnection of utilities, 419
explosives use, 418
falling objects, protections, 416, 420
first aid, high hazard work, Schedule 2,
  Table 2
hazardous substance removal, 417
housekeeping on work sites, 421(2)
location of equipment and offices, 416
materials chute, 420
  angle, 420(1)
  warning signs, 420(2)(b)
  workers not to enter area, 420(2)(a)
  shaft demolitions, 422
warning signs for materials chute, 420(2)
descenders
  standards for descent control device for PFAS, 146
  standards for industrial rope access work, 839
Descent Control Devices (CSA), 3, 146, 148.1
Design of Active Fall-Protection Systems (CSA), 3, 153(1), 156(1)(a)
designated signallers, 191
defined, 1
  additional signallers, 191(8)(a)
  communication system as replacement, 191(8)(b)
cranes, hoists and lifting devices, 71
designation by employer, 191(1)
ensure no hazards, 191(4)
equipment operator to follow signals, 191(5), 191(7)
for felling of trees near roads, 522
  only one signaller, 191(6)–(7)
for powered mobile equipment by excavations, 459–460
generally, 267(2)
special clothing, 191(2)–(3)
as stop for powered mobile equipment in mines, 542(c)
STOP signals from non-designated signallers, 191(7)
See also designated traffic controllers
designated traffic controllers, 194
handheld signal lights, when needed, 194(6)
public highway traffic control, 194(7)(h)
special clothing, 194(4)–(5)
tree felling by public roads, 522

detonators and detonation
defined
detonating cord, 1
detonator, 1
detonator leg wire, 1
electric blasting detonator, 1
handling, 1
misfire, 1
prime, 1
safety fuse, 1
safety fuse assembly, 1
above-ground charge, 502
avalanche control, 515
blasting machine, 505–506
cartridge explosives, 479
community protection, 498
cutting or piercing, 478
cutting or sectioning, alternatives, 477(3)
different manufacturers, prohibition, 483
Director of Inspection
extension of detonation period,
application, 493
electric blasting detonator
defined, 1
blasting machines, 505–506
cellular telephones, 503(3)–(4), Schedule
10, Table 3
circuit testers for testing electric
detonators, 495
misfire waiting period, 509(2)
radiofrequency transmitter distances, 503
stray electric currents, prevention of
premature detonation, 500
electrical or dust storms, prohibition on
electric detonators, 484
first aid, high hazard work, Schedule 2,
Table 2
length of safety fuse assembly, 482, 504
loading explosives, 489–497
cellular telephones, 503(3)–(4), Schedule
10, Table 3
connecting down lines to trunk cords, 497
damaged leads and wires, prohibition, 496
detonation within 30 days, 493
detonator leg wires, 494
radiofrequency transmitters, 503, Schedule
10, Tables 2 and 3
sequential firing, 492
static electricity, 490
tamping explosives, 491
testing electric detonators and circuits, 495
unwinding detonator leg wires, 489
misfires, 509–512
abandoned charge, 512
destroying a misfire, 511
waiting period for electric detonator,
509(2)
waiting period for safety fuse assemblies
and delay detonators, 509(1)
warning signs and markings, 511, 512(2)
withdrawing misfire, 510
oil well blasting and perforating, 516
blaster responsibilities, 516(5)–(7)
competent worker, not a blaster, 516(3)–(4)
overhead power lines, 501
priming, 481
safety fuses
length of fuse assembly, 482, 504
misfire waiting period, 509(1)
tools for cutting fuses, 480
unused fuse assemblies, storage and
disposal, 476
stray electric currents, 500
tools, 480
tools for cutting or piercing, 478
transportation of detonators, 473(1)
unused detonators, storage and disposal, 476
warning signs and markings
loaded holes, 507
misfires, 511
See also explosives (other than at mine sites)

Deutsche Forschungsgemeinschaft (DFG)
OEL measurements, 20(1)(g)
device See labels

DFG (Deutsche Forschungsgemeinschaft)
OEL measurements, 20(1)(g)

1,2-Dibromoethane (Ethylene dibromide)
code of practice required, 26, Schedule 1, Table 1
diesel fuel
storage near oil and gas wells, 778(4)
diesel powered machines See underground coal mines
dikes
Director of Inspection, report of dangerous occurrence, 544(2)
See also water dangers
dining rooms See lunch rooms
direct reading instruments, continuous
OEL measurements by, 20(2)
direct supervision
defined, 1

Director of Inspection (mines)
defined, 1
applications and approvals
elevating work platform alternate standards, 347(9)
explosives, electric conveyance, 660
explosives, shock blasting, 676
explosives, use of unclassified explosive, 659, Schedule 11, Table 3
explosives detonation period extension, 493
non-industrial rope access work, 840
oil well blasting practices, 516(2)
use of unclassified explosive, Schedule 11, Table 3
applications and approvals for mines
fire resistance in conveyors, 598(b)
magazines in underground mines, 611(b)
representative vehicles, 576
vehicles, excessive weight and loads, 573
vehicles, fire precautions, 548(7)

notice and reports
abandoned explosives, 638(2)
asbestos project, 36
dangerous occurrences in mines, 544
dangerous occurrences with dams or dikes, 544(2)
electrical systems in mines, 561
theft or unlawful removal of explosives in mines, 607(2)
unlawful entry into magazine, 607(2)
orders and requests
fire detection system as specific location in underground coal mine, 551(2)

Director of Medical Services
defined
acceptance, 1
approved training agency, 1
agreements, acceptances and approvals
audiometric technician course, 1
first aid requirements, 178(1)
first aid training, 177, 181(2)
pulmonary function technician courses, 1
removal of employee from lead exposure, 43(6)

Director of Occupational Hygiene
applications
review of OEL limits, 19
approvals
8-hour OEL adjustments, 18(3)
respiratory protective equipment, 246, 250(b)
training courses for asbestos workers, 37
dirt See soils and soil types
discard
defined, 1
discards in dump or impoundment, 540
See also mines and mining
disclosure exemptions See confidential business information (WHMIS)
diseases, notifiable See asbestos; coal dust; lead and lead compounds; noise; silica-crystalline, respirable
distant work site
defined
low hazard work, Schedule 2, Table 1
distant work site, 1
first aid requirements
medium hazard work, Schedule 2, Table 6
high hazard work, Schedule 2, Table 7
See also first aid and first aiders
diving operations
application of Code, 423
locking out intakes, pipes, tunnels, 437
sport diving exclusion, 423(2)
standards, 424
domestic violence
protection of workers, 390.3
See also violence and harassment
domestic work
defined
domestic work, 1.2
domestic worker, 1.2
Code not to apply, 1.2
doors, 120
building shafts, safeguards and warnings, 313(2)
good working order, 120(2)(a)
inside opening, 120(2)(b)
opening without effort or obstruction, 120(1)
See also entrances, walkways, and stairways
double base clips See cable clips
double-pole scaffolds
design and load, 324–325, 333, Schedule 6, Tables 1–4
See also scaffolds and temporary work platforms
double-saddle clips (fist clips) See cable clips
Douglas Fir Plywood (CSA), 3, 457(1)(b)(i)
drawworks See oil and gas wells
drilled or bored underground shafts, 462–463
See also underground shafts
drilling See explosives (other than at mine sites); hot work; oil and gas wells
drilling rigs See oil and gas wells
drills, hand held electric
use in mines, 572
D-rings
standards for fall arrest system, 143(1)
standards for industrial rope access work, 835
drinking fluids, 354–355
adequate supply, 355(1)
no unreasonable restrictions, 354
potable water available, 355(2)
potable water labelled, 355(4)
single-use drinking cups, 355(3)
drive belts on machinery, 370
drowning See water dangers
drugs under Food and Drug Act
WHMIS not to apply, 395(5)(b)
drums See containers; rigging
ducts See buried or concrete-embedded facilities
dumping block
for powered mobile equipment, 459–460
for powered mobile equipment in mines, 542
dust
defined
combustible dust, 1
in definition of flammable substance, 1
incombustible dust, 1

See also coal dust; fire and explosion hazards;
health assessments for exposure to
asbestos, silica or coal dust; mines and mining

**ear damage** See **noise**

**earth-moving machinery**
lights and lighting, 264

See also powered mobile equipment

*Earth-moving machinery – Basic types –
Vocabulary (ISO)*, 3, 575(1)(a), 576(1)(a)

*Earth-moving machinery – Braking systems of
rubber-tyred machines – Systems and
performance requirements and test
procedures (ISO)*, 3, 575(2), 575(6), 578(b)

*Earthmoving Machinery – Falling-Object
Protective Structures – Laboratory Tests
and Performance Requirements (SAE)*, 3,
272(2)(b)

*Earth-moving machinery – Roll-over,
protective structures – Laboratory tests
and performance requirements (ISO)*, 3,
270(2)(d)

**electric arc welding**
damage to rigging, 308
electric supply cable procedures, 171.1(6)
eye and face protection, 231
in mines, 571
unattended electric welding machine,
removal of electrode, 171.1(5)

See also welding or allied process

**electric blasting detonator**
defined, 1

See also detonators and detonation

*Electric Utilities Act*, 3
in definition of electric utility, 1

**electrical equipment in mines** See mines and mining

**electrical storms** See **weather**

**electrical utilities and utility workers**, 797–
804
defined
electric utility, 1
industrial power producer, 1
rural electrification association, 1
utility employee, 1
application of Code, 797–798
buried facilities, 448(2), 448(5.1), 803
certification by engineer
live line work procedures, 804
coordinated work, 802
emergencies, 804(3)
overhead power lines, exemption for
approach distances, 227
protective equipment
aerial devices, 804(1)
flame resistant clothing, 232
footwear, 233
ladders, 127

**safe work practices**
electric utilities, 800
industrial power producers, 801
rural electrification associations, 800

**standards**
for protective devices or equipment,
799(1)–(2)
for safe work practices, 800
for testing laboratories, 799(3)
utility disconnection for demolition, 419
work near energized equipment or lines
(above 750 v), 804

See also hazardous energy control (for
service, repair, tests, adjustments,
inspections)

*Electroacoustics – Sound Level Meters – Part
1: Specifications (IEC)*, 3, 219(3)(c)

*Electroacoustics – Sound Level Meters – Part
2: Pattern evaluation tests (IEC)*, 3,
219(3)(c)
electromagnetic radiation
defined, 1
See also radiation
elevated conveyor belts  See conveyor belts
elevating platforms and aerial devices, 346–353
definitions
aerial device, 1
boatswain’s chair, 1
control zone, 1
temporary supporting structures, 1
boatswain’s chairs, 351
certification by engineer
boatswain’s chairs, 351(1)
fork-mounted platforms, 349(2)
permanent suspension powered platforms, 348(1)
temporary supporting structures, 352(3)–(4)
control zones
defined, 1
water dangers, 157
Director of Inspection
alternate standard, approval, 347(9)
electrical equipment or lines with live line work procedures, 804
fly form deck panels, 353
fork-mounted platforms, 349
logging industry structures, 525
manufacturer’s specifications
boatswain’s chairs, 351(1)
permanent suspension powered platforms, 348
personal fall arrest system, 156
restraining hoses and piping, 188
skeleton structures, 190
standards, 347
alternate, approval by Director of Inspection, 347(9)
boom-supported platforms, 347(1)–(2)
manually propelled elevating platforms, 347(4)
mast-climbing work platforms, 347(6)
order pickers, 347(8)
permanent suspension powered work platforms, 348(1)
self-propelled elevating platforms, 347(3)
temporary supporting structures, 352(1)–(2)
vehicle-mounted aerial devices, 347(5)
temporary supporting structures, 352
worker safety, 346, 364
worker travelling in moving device, prohibition, 346
See also man baskets
elevators  See building shafts
emergency escape routes  See escape routes
emergency first aider
defined, 1
in definition of first aider, 1
See also first aid and first aiders
emergency lighting, 186(3)–(4)
emergency medical responder
definition, 1
in definition of advanced first aider, 1
See also advanced first aider; first aid and first aiders
emergency medical treatment
in definition of health care facility, 1
See also health care facilities
emergency response, 115–118
defined
emergency response plan, 1
communication systems
to call for first aid services, 179(d)
to call for transportation of ill or injured workers, 180(4)
to communicate with health care facilities when transporting ill or injured workers, 180(3)(c)
confined and restricted spaces, 48(1)(f)
emergency response plans, 116(g)
confidential business information to medical professionals, 413–414
confined and restricted spaces (See also confined and restricted spaces)
equipment, 45(e), 46(b), 48(1)(d)–(e), 48(2)
emergency response plan, 55
tests and inspections of emergency equipment, 48(2)
designation of workers, 117(1)
designated competent person to prepare, 2.2
equipment, 116(c)
facilities, 116(e)
fire protection, 116(f)
first aid, 116(h)
identification and procedures, 116(a)–(b)
involved workers, 115(2)
requirement, 115
rescue and evacuation, 116(i)–(j)
training, 116(d)
equipment, 23
escape routes from work areas, 119(4)–(5)
evaccination procedures
confined and restricted spaces, 53(4)–(5), 55
emergency response plan, written, 116(i)–(j)
personal protective clothing for rescue and evacuation workers, 118
underground coal mines, 553
hazardous products (WHMIS)
confidential business information to medical professionals, 413–414
laboratory samples, 403(2)
training in emergencies, 397(1)(f), 397(1)(g), 398(5)(c)
hazards, emergency control, 10
personal protective clothing and equipment, 118
Prusik and similar knots, 150.3
respiratory protective equipment, 248(2), 254
training and simulation exercises, 117(2)–(4)
training and simulation exercises, PFAS exemption, 138
transportation of injured or ill workers to health care facilities, 180
See also decontamination of workers; first aid and first aiders; mines and mining; oil and gas wells
emissions See fugitive emissions
employers

duty to consider flammable or explosive atmospheres as hazards, 161.1
duty to designate competent person to prepare plans, 2.2
duty to designate competent person to take OEL measurements, 20(2.1)
fall protection systems, 139
hazardous products, 395(2)
See also Workplace Hazardous Materials Information System (WHMIS)
employers on health and safety committee
See joint work site health and safety committee
employers safety data sheets See safety data sheets (WHMIS)
energy, hazardous See hazardous energy control (for service, repair, tests, adjustments, inspections)
Energy absorbers and lanyards (CSA), 3, 142.2 (1)(a), 142.3 (1)(a), 148

engineer certifications See specifications, certifications and standards

Engineering and Geoscience Professions Act in definition of professional engineer, 1

engines, internal combustion See internal combustion engines

entrances, walkways, and stairways, 119–123
doors, 120
good working order, 120(2)(a)
inside opening, 120(2)(b)
opening without effort or obstruction, 120(1)
ramps, 121
runways, 121
safe entry and exit, 119
secondary escape routes, 119(4)–(5)
stairways, 122, 123
handrails on, 122(2), 123
rise heights, 122(1)(a)
temporary stairs, 122(3)
tread widths, 122(1)
toe boards and guardrails, 321(2)
walkways, runways and ramps, 121
strength, 121(1)(a)
toe boards and guardrails, 121(1)(d), 321(2)
traction, 121(2)
walkways to separate pedestrians from areas for powered mobile equipment, 259
width, 121(1)(b)–(c)

entry permit system for confined and restricted spaces, 47, 56–58

Environmental Protection Agency (EPA) OEL measurements, 20(1)(d)

EPA Test Methods OEL measurements, 20(1)(d)

equipment defined
equipment, 1
hazardous energy, 1
operate, 1
contact by clothing, jewellery or hair, 362
fire and explosion hazards, precautions, 165(3), 165(5)
hazardous energy control (for service, repair, tests, adjustments, inspections), 212–215.3
complex group control, 215.1
group control, 215
individual control, 214
isolating piping, 215.4
isolation procedures, 212
isolation verification, 213
manufacturer’s specifications, 212(2)
pigging and testing of pipelines, 215.5
remotely controlled systems, 215.2
returning to operation, 215.3
for moving workers, 364
See also machinery; respiratory protective equipment; toilets and washing facilities; tools

escape routes by oil and gas wells, 762
in surface haul roads, 539(2)
in underground mines, 702–703
from work areas, 119(4)–(5)
See also emergency response

Ethylene dibromide (1,2-Dibromoethane) code of practice required, 26, Schedule 1, Table 1

ethylene oxide code of practice required, 26, Schedule 1, Table 1

European Committee for Standardization (CEN), 3
evacuation procedures
confined and restricted spaces, 53(4)–(5), 55
emergency response plan, written, 116(i)–(j)
personal protective clothing for rescue and evacuation workers, 118
underground coal mines, 553
See also emergency response

excavating and tunneling, 441–464
defined
  disturbing the ground, 441
  excavation, 1
  hand expose zone, 1
  hard and compact soil, 442(1)
  likely to crack or crumble soil, 442(2)
  soft, sandy, or loose soil, 442(3)
  spoil pile, 1
  trench, 1
buried or concrete-embedded facilities, 447–448
certifications and specifications by engineer
  ground formation, certification, 449
  soil stabilization, certification, 443(2)
temporary protective structures,
  specifications, 456
  specifications by engineer, 456
  standards for lumber and plywood,
    Schedule 9
tunnel excavation, 464
water hazards, 445, 464(2)
worker access, 446
See also buried or concrete-embedded facilities; soils and soil types; underground shafts

excess noise
defined, 1
See also noise

exploration for oil and gas, 751

explosive atmosphere
defined, 1
See also fire and explosion hazards

explosives (at mine sites), 607–679
defined
  explosive, 1
Index

handling, 1
misfire, 1
abandoned or undetonated, 636–638
abandoned explosives, 638
misfire safe work procedures, 637
unused explosives not abandoned, 636
access to explosives, 615
blast area access, 630
blast area control, 629
blaster duties
  blasting machine control, 635
  general safe procedures, 631
  records, 633
  secondary blasting, 632
blaster to remove explosives, 619(2)
blaster-in-charge, 629(2)
blasting machines and circuits, 639–642
  capacity marked, 640(1)
  circuit requirements, 642
  circuit testing, 639, 640(2), 641
  lead wires requirements, 642(2)–(3)
certification by engineer
  magazines in underground mines, 611
certified and restricted spaces (See confined and restricted spaces)
damaged blasting wires, 634
Director of Inspection, approvals
  application to Director to use unclassified explosive, Schedule 11, Table 3
  explosive initiating and testing devices, alternate, 639
  magazines in underground mines, 611(b)
Director of Inspection, reports and notice
  abandoned explosives, notice, 638(2)
  theft or unlawful removal of explosives, 607(2)
docs.
  blaster’s daily records, 633
  magazine records, 618
drilling and dust control, 532, 537
electric detonators, 614
explosive atmospheres as hazards, 161.1
first aid, high hazard work, Schedule 2, Table 2
magazines
  approval by Director, 611(b)
  certification by engineer, 611(a)
  illumination, 612
  records, 618
  storage of explosives, 619
  unlawful entry, 607
manufacturer’s specifications
  explosives, 627
non-sparking tools, 608
oldest explosives, use first, 617
removal from magazine, 616
  authorized workers without delay, 620
second blasting, 632
standards
  explosive initiating and testing devices, 639
stored explosives, 613
surface mine blaster requirements, 610
theft or unlawful removal of explosives or detonators, 607
transportation of explosives, 620–626
detonators separated from explosives, 625(1)
electric conveyance, prohibition, 660
fire extinguishers, 622(3)
no smoking or open flames, 621
original packaging, 624
placards, 622(4)
radio transmitters, prohibition, 625(2)
removal and transfer, 620
vehicle breakdown, 626
vehicle requirements, 622
weather protection, 623
underground mine blaster
    requirements to handle explosives or
    misfires, 609
unsafe explosives, 613, 628
vehicles for transporting explosives, 622, 626
WHMIS not to apply, 395(5)(a)
See also explosives, defined; surface mines;
underground mines; underground coal mines

explosives (other than at mine sites), 465–517
    application of Code, 465
avalanche control, 515
blasters, 468
    blaster responsibilities, 468, 471, 474,
        516(5)–(7)
    compliance with Canadian guidelines,
        470(1)
    two or more blasters, blaster in charge,
        468(3)–(4)
    demolition of buildings, 418
destroying explosives, 508–512
    abandoned charge, 512
    destroying a misfire, 511
    misfire waiting period, 509
    standards, 508
    withdrawing misfires, 510
Director of Inspection, applications and
approvals
    for extension of detonation of loaded
holes, 493
    oil well blasting practices, 516(2)
    unclassified explosives, Schedule 11, Table
    3
documents
    loss or theft, 514
    misfires, 512(2)(d)
    safe work procedures, 467
drilling, 485–488
    bootlegs, 486
    close to other explosives, 485
looking directly at hole, prohibition, 488
size of borehole or drill hole, 487
explosive atmospheres as hazards, 161.1
fire extinguishers required, 473(4), 517(3)(f),
    Schedule 10, Table 1
firing, 498–507
    above-ground charge, 502
    blasting machine, 505–506
    community protection, 498
    length of fuse assembly, 482, 504
    loaded hole, 507
    overhead power lines, 501
    radiofrequency transmitters, 503
    safe distance, 499
    shunting the firing line, 506
    stray electric currents, 500
first aid, high hazard work, Schedule 2,
    Table 2
handling and storage, 470–488
    appropriate quantities, 477
    cartridge explosives, 479
    compliance with Code, 476
    cutting, sectioning or piercing, 477(3), 478
    damaged or deteriorated, 475
detonators made by different
    manufacturers, prohibition, 483
electrical or dust storms, prohibition on
    electric detonators, 484
    intermittent use, 471
    length of fuse assembly, 482
    light sources in magazines, 472
    oldest used first, 474
priming, 481
    standards and guidelines, 470
    tools, 480
    unused, 476
loading, 489–497
    connecting down lines to trunk cords, 497
damaged leads and wires, 496
    detonation within 30 days, 493
detonator leg wires, 494
marking the position of the drill hole, 494(2)
sequential firing, 492
static electricity, 490
tamping explosives, 491
testing electric detonators and circuits, 495
unwinding detonator leg wires, 489
loss or theft, report, 514
misfires, 509–512
abandoned charge, 512
destroying a misfire, 511
reports, 512(2)(d)
waiting period for electric detonator, 509(2)
waiting period for safety fuse assemblies and delay detonators, 509(1)
warning signs and markings, 511, 512(2)
withdrawing misfire, 510
no smoking or material burning, distances, 466
no smoking or material burning, exception for seismic drills, 517(2)–(3)
pyrotechnic and special effects devices, 467(2)
reports
loss or theft, 514
unplanned or uncontrolled explosions or fires, 469
safe work procedures, 467, 468(4)
seismic blasting and drilling, 517
separation distances
between explosives and fixed radio transmitters, Schedule 11, Table 1
between explosives and fixed radiofrequency transmitters, Schedule 10, Table 2
between explosives and mobile radio transmitters, Schedule 11, Table 2
between explosives and mobile radiofrequency transmitters, Schedule 10, Table 3
between explosives and mobile radiofrequency transmitters, Schedule 10, Table 3
standards
destroying explosives, 508
transporting explosives, 473
compliance with Acts, 473(1)
drivers and passengers, 473(2)
fire extinguishers on vehicles, 473(4)
leg wires of detonators, 473(3)
warning signs and markings
loaded holes, 507
misfires, 511, 512(2)
waste removal, 513
WHMIS not to apply, 395(5)(a)
See also demolition; detonators and detonation; explosives, defined;
magazines
explosives, defined
blaster, 1
blasting area, 1
blasting machine, 1
blasting mat, 1
bootleg, 1
CANMET, 1
detonating cord, 1
detonator, 1
detonator leg wire, 1
direct supervision, 1
explosives, 1
handling, 1
lower explosive limit, 1
magazine, 1
mine blaster, 1
misfire, 1
permitted explosive, 1
prime, 1
surface mine blaster, 1
underground mine blaster, 1
Explosives Act (Canada)
transporting explosives, 473(1)
WHMIS not to apply to explosives under, 395(5)(a)
exports from Canada
hazardous products with placards, 401(1)(b)
exposed worker
defined, 1
See also asbestos; coal dust; lead and lead compounds; restricted areas; silica-crystalline, respirable
exposure limits, occupational (OEL) See occupational exposure limit (OEL)
external safety toecaps in protective footwear, 233(4)
See also foot protection and footwear
extinguishers, fire See fire extinguishers
Eye and Face Protectors (CSA), 3, 229
eye protection, 229–231
contact lenses, 230
duty to use equipment, 228, 229(2)
electric arc welding, 231
eye wash equipment, 24
face piece respirators, 229(3)
prescription eyewear, 229(2)–(2.2)
standards, 229

face protection See eye protection; skin
facial hair
clean shaven for facial seals, 250(2)
contact with equipment and machinery, safety precautions, 362
facial seals in respiratory protective equipment See respiratory protective equipment
facilities, changing See changing rooms
facilities, health care See health care facilities
facilities, lunch See lunch rooms
facilities, washing See toilets and washing facilities

facility, buried See buried or concrete-embedded facilities
fall arrest system See personal fall arrest system (PFAS)
fall arresting device
defined, 1
See also personal protective equipment (PPE)
Fall Arresters, Vertical Lifelines, and Rails (CSA), 3, 144, 147(1), 154(1)
fall protection systems, 138–161
defined
anchorages, 1
body belt, 1
fall protection system, 1
swing drop distance, 1
certification
horizontal lifeline system, 153–153.1
fall protection plans, 140–141
contents of plan, 140(2)
designated competent person to prepare plans, 2.2
when needed, 140(1)
when to prepare, 140(3)–(4)
worker training, 141
horizontal lifeline systems, 153–153.1
leading edge fall protection systems, 158
life safety rope, 147
procedures in place of, 159
Prusik and similar knots, 150.3
standards
body belts, 142.1(a)
connecting components, 143(1)
lanyards, 142.2(1)
shock absorbers, 142.3(1)
training, fall protection plan, 141
tree care operations, 793(1)(d), 794
on vehicles and loads, 155
water dangers, 157
when required, 139, 141
work positioning system, 160.1
worker use, requirement, 139

See also anchors; personal fall arrest system (PFAS); safety nets; travel restraint system

Fall Protection Systems – American National Standard for Construction and Demolition Operations (ANSI/ASSE), 3, 142.1(a)

Fall Restrict Equipment for Wood Pole Climbing (CSA), 3, 149

fall restrict system
defined
fall restrict equipment, 1
fall restrict system, 1
work positioning system, 1
wood pole climbing, 149
work positioning system, 160.1

falling into holes See openings and holes

falling objects
blasting operations safe distance, 499
from demolition, 416, 420
in drilled or bored underground shafts, 462(3)–(4)
from elevated conveyor belts, 372, 373(3)
powered mobile equipment protective structures, 272–273
safeguards
hoists or scaffolds, safeguard specifications, 318(4)
overhead safeguard, 318(1)–(3)
toe boards, 321
openings and holes, 314
specifications, 321(1), 321(5)
when needed, 321(2)–(4)
warning signs and other devices, 318(4)
from welding or allied process, 171.1(4)
See also demolition; forestry; safety nets

falling objects protective structures (FOPS)
for powered mobile equipment, 272–273
See also powered mobile equipment

falsework See temporary supporting structures
Falsework for Construction Purposes (CSA), 3, 352(1)–(2)

family violence
protection of workers, 390.3
See also violence and harassment

fans See ventilation systems

farming operations
Code not to apply, 1.1

fastening tools, actuated
application of Code, 465(3)
safety precautions, 374

f/cc (fibres per cubic centimeter of air) See fibres

feeding materials into machinery
continuous-feed devices, 371
preventing machine activation, 366
push stick or block, safeguard, 319
See also machinery

feet See foot protection and footwear

felling and bucking See forestry

females
family violence and protection of workers, 390.3
feminine hygiene products disposal, 360(c)
toilet requirements, 357, Schedule 7
See also violence and harassment

fences See safeguards and warnings

ferrules, 301

fibres
defined
in definition of flammable substance, 1
f/cc (fibres per cubic centimeter of air), Schedule 1, Table 2
fibre, 1
hazardous location, 1
OEL measurements (NIOSH), 20(3)

fibres in manufactured goods See fibre ropes;
synthetic fibre ropes; synthetic fibre slings
fibre ropes
  on sawmill log carriages, 383(2)
  standards, synthetic fibre rope, 297(1)

fights See violence and harassment

fingers See hand protection

fire and explosion hazards, 162–171
defined
  combustible liquid, 1
  contaminated, 1
  explosive atmosphere, 1
  fibre, 1
  flammable liquids, 1
  flammable substances, 1
  flash point, 1
  hazardous location, 1
  hot taps, 1
  hot work, 1
certification by engineer
  classification of work sites, 162.1(1)
  confined and restricted spaces, 52
documents
  classification of work sites, 162.1(1)(d)
  hot tap plan, 170(1)–(2)
  hot work permit, 169(2)
  prepared by competent person, 162.1(1)(d)
flame resistant clothing, 232
flammable or explosive atmospheres as hazards, 161.1
hot taps, 170
hot work, 169
industrial furnaces and fired heaters, 168
flammable substances, 163(2)(c)
ignition after shutdown, 168(3)
inserted blinds or double block and bleed systems, 168(2)
operations in hazardous locations, 168(4)–(5)
other safeguards, 168(6)
safe operation, 168(1)

internal combustion engines, 166
combustion air intakes and exhaust discharges (not vehicles), 166(1)
gas monitoring equipment, 166(6)
general precautions, 166(2.1)
no use in classified locations, 166(5)–(7)
storage of flammable substances, 163(2)
temperature of exposed surfaces (not vehicles), 166(2)–(3)
vehicles, 166(4)
powered mobile equipment
flammable, combustible or explosive materials, 277
refuelling, 279

precautions, 163, 165
air intakes, no storage near, 163(2)(c)
boundary identifications, 165(4)
equipment not to ignite substances, 165(3), 165(5)
fences, 165(4)
flammable substances in approved containers, standards, 163(2)(d)
flammable substances not contacting oxygen, 165(6)–(7)
flammable substances not released inadvertently, 165(6)–(7)
flame stacks, flare pits and flares, safe distances, 167
other safeguards, 165(7), 168(6)
quantities insufficient for explosions, 163(2)(a)
standards for classification of hazardous locations, 168(4)–(5)
static electricity control, 163(2.1), 165(3), 165(5)
transfer of liquids in metallic or conductive containers, 163(2.1)
underground shafts, storage distance, 163(2)(b)
warnings, 165(4)
prohibitions, 162
ignition sources distance when refuelling vehicles, 279(1)–(2)
no entry or work when percent of substance present, 162(1)–(2)
no improper storage of contaminated rags, 162(6)
no light metal alloys in mines, 538
no open flames, 162(3.1)
no smoking, 162(3)
no smoking by explosives, 466
no smoking when refuelling vehicles, 279(1)–(2)
no use near ignition sources, 162(4)
no use of flammables in washing and cleaning operations, 162(5)
refuelling vehicles when running, 279
spray operations, 170.1
standards
for classification of hazardous locations, 162.1(1), 166(5)–(7), 168(4)–(5)
for containers of flammable substances, 163(2)(d)
for spray operations, 170.1(3)
transporting explosives in vehicles, 473
ventilation system, when needed, 386(d)
work sites classification, 162.1
See also compressed/liquefied gas; confined and restricted spaces; industrial furnaces and fired heaters; internal combustion engines; underground coal mines; ventilation systems; welding or allied process

fire boxes of furnaces See industrial furnaces and fired heaters

fire extinguishers
seismic blasting and drilling, 517(3)(f)
underground coal mines, 555
on vehicles transporting explosives at mine sites, 622(3)
on vehicles transporting explosives other than at mine sites, 473(4), Schedule 10, Table 1
See also emergency response

fire fighters and fire fighting
protective headwear, standards, 237
safety footwear, standards, 233(5)
See also emergency response; underground coal mines

Fire Performance and Anti-static Requirements for Conveyor Belting (CSA), 598(a)

fired heaters See industrial furnaces and fired heaters

Fire-Performance and Antistatic Requirements for Ventilation Materials (CSA), 3, 724(2)

Fire-Resistant Hydraulic Fluids (CSA), 3, 548(5)

fireworks See explosives (other than at mine sites); pyrotechnic and special effects devices

first aid and first aiders, 177–184
defined
advanced care paramedic (ACP), 1
advanced first aider, 1
approved training agency, 1
close work site, 1
distant work site, 1
emergency first aider, 1
emergency medical responder, 1
first aid, 1
first aider, 1
health care facility, 1
high hazard work, Schedule 2, Table 2
isolated work site, 1
low hazard work, Schedule 2, Table 1
medium hazard work, 1
nurse, 1
primary care paramedic, 1
Index

standard first aider, 1
advanced first aider
as first aid provider, 181(2)–(5)
first aid rooms, 178–179, Schedule 2, Table 4
location near first aid room, 181(3)
non-first aid duties, 181(4)
ambulance services
availability under normal conditions, 180(1)–(2)
communication systems to summon, 180(4)
communication systems with health care facility, 180(3)(c)
licensed services, 180(2)–(4)
when not available, 180(3)
availability and location, 178–179, 181(3)
clean condition and fitness of first aider, 181(4)–(5)
close work sites
low hazard work, Schedule 2, Table 5
medium hazard work, Schedule 2, Table 6
high hazard work, Schedule 2, Table 7
communication systems, 179, 180(4)
Director of Medical Services
first aid requirements, acceptance, 178(1)
training providers, approvals, 177, 181(2)
distant work sites
low hazard work, Schedule 2, Table 5
medium hazard work, Schedule 2, Table 6
high hazard work, Schedule 2, Table 7
duty to report illness or injury, 182
in emergency response plans, 116(h)
first aid kits, 178–179, Schedule 2, Table 3
first aid rooms, 178–179, Schedule 2, Table 4
first aiders, 181
access and use of first aid records, 184
availability for duty, 181(3)–(5)
number and type required, 181, Schedule 2, Tables 5–7
record of first aiders, 181(6)
training, 181(2)
health information access and use, 184
isolated work sites
low hazard work, Schedule 2, Table 5
medium hazard work, Schedule 2, Table 6
high hazard work, Schedule 2, Table 7
mines, emergency response team, 546
non-first aid duties, 181(4)
nurse (advanced first aider), 181(2)–(5)
records
access and use, 184
of first aiders at work site, 181(6)
of illness or injury, 183
signs, 179(c)
temporary or mobile first aid rooms, 178–179, Schedule 2, Table 4
training standards and agencies, 177
transportation plan, 180
accompaniment of worker in transportation, 180(5)–(6)
alternate transportation, 180(3)
ambulance service, 180(2)
communication systems, 180(3)(c), 180(4)
designated competent person to prepare plan, 2.2
when to prepare, 180(1)
workplace violence, 392
fist clips, 300(3)–(4)
fit testing for facial seals, 250
See also respiratory protective equipment
fixed ladders, 130(1)–(2), 130–132
defined, 1
certification by engineer
climb assist device, for rest platform exemption, 132
material other than steel, 130(3)
design criteria, 130
fall protection systems, 154
in manholes, 131
rest platform exemption, 132
safety gates, 130(4)–(5)
shock absorbers in fall arrest systems, 142.3(4)
See also ladders
Fixed Ladders and Cages (PIP), 3, 130(1)–(2)
flags
excavation markings, 444
for warning of trees to be felled, 522(b)
flame resistant clothing
duty to use, 228
type of clothing, 232(2)
when needed, 232(1)
Flameproof Non-Rail-Bound Diesel-Powered Machines for Use in Gassy Underground Coal Mines (CSA), 3, 597(1)
Flammable and Combustible Liquids Code (NFPA), 3, 163(2)(d)
flammable liquid
defined, 1
See also fire and explosion hazards
flammable substances
defined, 1
See also fire and explosion hazards
flares
hazardous locations, safe distances, 167
public highway traffic control, 194(7)(e)
flash point
defined, 1
See also fire and explosion hazards
flashing lights and beacons
falling objects warnings, 318(3)
public highway traffic control, 194(7)(d)
See also warning devices and alarms
Flemish eye splices, 152.4, 301(1)
flexible horizontal lifeline systems See horizontal lifeline systems
Flexible Horizontal Lifeline Systems (CSA), 3, 153(1)
flotation devices See personal flotation devices
fly form deck panels, 353
defined, 1
certification by engineer, 353(4)
design and specifications, 353(1)–(2), 353(4)
errection drawings and procedures, available to workers, 353(3)–(4)
manufacturer’s specifications, 353(4)
safety procedures, 353(5)–(6)
See also elevating platforms and aerial devices; temporary supporting structures
FMVSS (U.S.A. Federal Motor Vehicle Safety Standard), 3
Food and Drugs Act (Canada)
WHMIS not to apply to substances under, 395(5)(b)
food processing
Code not to apply, 1.1
foot protection and footwear, 233
appropriate for hazards, 233(1), 233(3)
duty to use, 228
external safety toecaps, 233(4)
fire fighters’ safety footwear, standards, 233(5)
standards for footwear, 233(2), 233(4)
toe caps, 233(4)
See also decontamination of workers
FOPS (falling objects protective structures)
for powered mobile equipment, 272–273
See also powered mobile equipment
forestry, 518–525
documents
logging trucks hazard assessment, 524(3)
felling and bucking, 518–523
bucking, safe procedures, 518(5)
clear path of retreat, 518(1)
cutting timber, safe procedures, 518(4)
distance of workers from, 518(2)–(3)
hand felling, 519
mechanized feller or limber, standards for operator protective structures, 520–521
partially cut trees, 523
logging trucks, 524–525
road warnings, 522
standards
operator protective structures, 521
traffic safety
passing vehicle traffic control system, 525(2)–(4)
structures for safe transit, 525(1)
warning signs, 522
traffic safety, 525(3)
See also tree care operations
forklift trucks, 283–284
load charts, 283
personal fall arrest systems, 156
seat belts, 284
standards, 347(8)
See also powered mobile equipment
fork-mounted platforms, 349
certification by engineer, 349(2)
design and specifications, 349(1)–(2)
safety procedures, 349(3)–(4)
worker on moving platform, prohibition, 349(4)
See also elevating platforms and aerial devices
forms See temporary supporting structures
frames of glasses See eye protection
free fall distance
defined, 1
See also personal fall arrest system (PFAS)
free-standing scaffolds
design, 334(1)
use in demolition work, 422
See also scaffolds and temporary work platforms
freezing soil for stabilization, 443(2)–(3)
fruit production
Code not to apply, 1.1
fuel dispensing in retail fuel stores
application of Code, 392.1
fuel dispensing and prepayment, 392.6
See also retail fuel and convenience store worker safety
fuel storage
in oil and gas operations, prohibitions, 778
oxygen-fuel systems, prohibitions, 171(1)(b), 171(4)
powered mobile equipment
fuel tank in cab of, 274
portable fuel tanks, 277(1)
refuelling hazards, 279
underground coal mines
bulk fuel storage, 696, 713
diesel fuel, 704–705
fugitive emissions
defined, 394.1
safety data sheet, exemption, 405(2)
training in procedures, 397(1)(f), 398(5)(c)
See also Workplace Hazardous Materials Information System (WHMIS)
full body harness
defined
cow’s tail, 1
full body harness, 1
lanyard, 1
in definition of industrial rope access work, 1
in personal fall arrest system, 142
standards
industrial rope access work, 834
standards, 142(1)
wood pole climbing, 149
working positioning systems, tree care, 795
See also personal fall arrest system (PFAS);
sit harness
Full Body Harnesses (CSA), 3, 142(1), 795(1)(c)
gloves
duty to use, 228
use of, 242–243
gob
defined, 1
See also underground coal mines
goggles See eye protection
goods, lifting See lifting and handling loads
grain bins See confined and restricted spaces
graphernal energy
in definition of hazardous energy, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)
green tags, scaffolds, 326(1)(a)
greenhouses and nurseries
Code not to apply, 1.1
grills in powered mobile equipment, 269
grinders, 375
defined
grinder accessory, 1
hand held grinders, 375(1)(c), 375(2)
manufacturer’s specifications, 375(1), 375(3)
tool rests, 375(3)–(4)
grinding See hot work
ground anchors
oil and gas wells, 764
See also anchors
ground falls
notice to Director of dangerous occurrences in mines, 544(1)(a)
guardrails, 314–315
bridges for crossing conveyor belts, 373(1)–(2)
in definition of safeguard, 1
fork-mounted work platforms, fall protection systems, 349(2)(b)
openings and holes, 314
securing of, 315(3)
specifications
guardrails, 315(1)
temporary guardrails, 315(2)
toe boards, 321(1)
toe boards, 321
for walkways, runways and ramps, 121(1)(d)
when required, 139
See also safeguards and warnings
guards See safeguards and warnings
guy lines
derrick mast or self-contained snubbing unit, 763
GVW (manufacturer’s rated gross vehicle weight)
defined, 1
See also vehicles

hair
clean shaven for facial seals, 250(2)
contact with equipment and machinery, safety precautions, 362
See also head protection and headwear
half-horse scaffolds
design and specifications, 335
See also scaffolds and temporary work platforms
hand cleaning facilities See toilets and washing facilities
hand expose zone
defined, 1
exposing buried facilities, 448(1), 448(3)
See also buried or concrete-embedded facilities
hand held equipment and tools
defined
hand tool, 1
electrical drills, use in mines, 572
grinders, 375
signal lights, 194(6)
hand protection
duty to use, 228
finger rings in contact with machinery, precautions, 362
use of, 242–243
hand shields See eye protection
hand signals See designated signallers
hand tool See hand held equipment and tools
Hand Tools for Live Working up to 1000 V a.c. and 1500 V d.c. (ULC), 3, 799(1)
handling explosives See explosives (at mine sites); explosives (other than at mine sites)
handling hazardous products See Workplace Hazardous Materials Information System (WHMIS)
handling loads See lifting and handling loads
hand-operated hoists
holding suspended load, 80
See also hoists
handrails on stairways, 122(2), 123
hard and compact soil See soils and soil types
hard hats See head protection and headwear
harmful substances
in definition of contaminated, 1
in definition of immediately dangerous to life or health, 1
See also occupational exposure limit (OEL)
harness See full body harness; sit harness
haul roads
for mines, 539
hazard assessment, elimination and control, 7–10
definitions
hazard assessment, 1
classification of work sites, 162.1
documents
classification of work sites, 162.1(1)(d)
hazard assessment, 7
prepared by competent person, 162.1(1)(d)
emergency control, 10
harassment as hazard, 389
hierarchy of elimination and control
elimination, 9(1)
engineering controls, 9(2)
administrative controls, 9(3)
personal protective equipment (PPE), 9(4)
combination of controls and personal protective equipment, 9(5)
report of assessment, 7(2)–(3), 10(2)
vioce as hazard, 389
when to assess, 7(1), 7(4)
worker participation, 8
See also violence and harassment
hazard class
defined, 394.1
in definition of significant new data, 394.1
hazard information
defined, 394.1
See also Workplace Hazardous Materials Information System (WHMIS)
hazardous energy control (for service, repair, tests, adjustments, inspections), 212–215.5
defined
hazardous energy, 1
isolate, 1
secure, 1
complex group control, 215.1
group control, 215
individual control, 214
isolating piping, 215.4
isolation procedures, 212
isolation verification, 213
locking out and tagging
after safeguard removal, 311(4)
diving operations by intakes, pipes and tunnels, 437
manufacturer’s specifications, 212(2)
pigging and testing of pipelines, 215.5
remotely controlled systems, 215.5
restricted spaces, 49
returning to operation, 215.3
hazardous locations See fire and explosion hazards
Hazardous Materials Information Review Act (Canada), 408, 409, 411(2), 412
hazardous products (WHMIS)
defined
hazardous product, 394.1
manufactured article, 394.1
safety data sheet, 394.1
significant new data, 394.1
WHMIS not to apply to
dangerous goods, 395(4)
hazardous waste, 395(3)(c), 396
manufactured articles, 395(3)(d)
tobacco or tobacco products, 395(3)(b)
wood or wood products, 395(3)(a)
See also Workplace Hazardous Materials Information System (WHMIS)
Hazardous Products Act (Canada)
cnfidential business information, 412
in definitions of
hazard class, 394.1
hazardous product, 394.1
safety data sheet, 394.1
supplier label, 394.1
hazard class, 408
safety data sheets, 404
Hazardous Products Regulations (Canada)
labels required, 398(2)
laboratory samples, 403
hazardous waste
defined, 394.1
identification of waste, 396
storage and handling, 396
training of workers, 396
WHMIS not to apply, 395(3)(c)
head protection and headwear, 234–239
all-terrain vehicles, 236
bicycles, 235
bump hat, 238
duty to use, 228
exemptions, 239
fire fighters, 237
industrial headwear, 234, 235(2)
industrial headwear, exemption, 239
in-line skates, 235
motorcycles, 236
motorized trail bike, 236
rope access work, industrial, 831–833
rope access work, non-industrial, 844–846
skates, 235
small utility vehicles, 236
snow vehicles, 236
See also decontamination of workers;
respiratory protective equipment
health and safety committee See joint work
site health and safety committee
Health and Safety Executive of Great Britain
(HSE)
OEL measurements, 20(1)(c)
health and safety plan
designated competent person to prepare
plan, 2.2
health and safety representative, 196–202
application of Code, 196
disclosure of worker’s personal information, 199
duties of employers, contractors and prime
contractors
access to information, 200(c), 407
consult and cooperate, 200(a)
information to representative, 200(d), 411
information to workers, 200(b)
policies, procedures and codes of practice, 200(a)
hazardous products (WHMIS)
duty to disclose information to
representative, 411
safety data sheet availability, 407
training in, 397(2)
inspections with officer, 202
retail fuel and convenience store worker
safety, 390
training of representative, 201, 397(2)
violence and harassment prevention plans, 390, 390.4, 390.7
worker overexposure (OEL), reports, 22(3)
health assessments for exposure to asbestos,
silica or coal dust, 40
contents of report, 40(2)
costs, 40(11), 40(13)
frequency of assessments, 40(6)–(8)
information to worker, 40(3)
performed during work hours, 40(12)
privacy of information, 40(5)
refusal by worker, 40(9)–(10)
retention of records, 40(4)
See also asbestos; coal dust; silica-crystalline,
respirable
health assessments for exposure to lead
blood lead level test, 43
See also lead and lead compounds
health care
defined
biohazardous material, 1
health care facility, 1
load, 208(4)
medical sharp, 1
musculoskeletal injuries, 1
parenteral contact, 1
safe patient/client/resident handling, 1
safety-engineered medical sharp, 1
sharps, 1
blood lead level test, 43
documents
policies and procedures, 528, 530
lifting and handling loads, 208–211.1
adapting heavy or awkward loads, 209
appropriate equipment, 209.1
handling program, 209.2
hazard assessment, 210
prevention of injuries, 210–211.1
use of equipment provided, 208
limited exposure, 529
medical professionals
  confidential information disclosure to, 413–414
medical sharps
  coming into effect, 525.2(1)
  recapping waste needles, prohibition, 527
  safe work procedures, 525.2(4)–(6), 528
  safety-engineered medical sharps, 525.2(2)–(3)
  sharps containers, 526
policies and procedures
  for post-exposure management, 530
  for safety, 528
transportation to health care facility, 180
  availability under normal conditions, 180(1)–(2)
  communication systems to summon, 180(4)
  communication systems with health care facility, 180(3)(c)
  when not available, 180(3)
  See also biohazardous materials; first aid and first aiders

health care facilities
  defined, 1
  in definition of
    close work site, 1
    distant work site, 1
    isolated work site, 1
lifting and handling loads
  adapting heavy or awkward loads, 209
  appropriate equipment, 209.1
  handling program, 209.2
  work site design, 209.1

health care facilities and first aiders  See first aid and first aiders

Health Professions Act
  in definition of nurse, 1

hearing  See audiometric testing; noise

Hearing Protection Devices – Performance, Selection, Care, and Use (CSA), 3, 222(1)

heaters  See industrial furnaces and fired heaters

heavy duty scaffolds
  defined, 1
  See also scaffolds and temporary work platforms

Helmet Standard for Use in Motorcycling (Snell Memorial Foundation), 3, 236(1)

helmets  See head protection and headwear

hexachlorobutadiene
  code of practice required, 26, Schedule 1, Table 1

high hazard work
  defined, Schedule 2, Table 2
  first aid requirements, 178, 181(1), Schedule 2, Table 7
  See also first aid and first aiders

high lift trucks  See forklift trucks

high pressure pipeline
  defined, 1
  See also pipes and pipelines

highways
  blasting warnings, 656
  right of way, safe distances for excavations in surface mines, 535(b)
  traffic control to protect workers, 194(7)
  See also vehicle traffic control

hitch knots, 150.3
  See also personal fall arrest system (PFAS)

hitting  See violence and harassment

hoists, 59–87
  defined
    cantilever hoists, 1
chimney hoist, 1
  hoist, 1
material hoists, 1
tower hoist, 1
A-frame safe practices, 75
application of Code, 59
cantilever hoists, 76
certification by engineer
  boom on tower hoist, 99
  cantilever hoists, 76(a)
  not commercially manufactured, 60, 62
  repairs and modifications, 65(3)(f), 73
chimney hoists, 77–79
  equipment requirements, 77
  operator responsibilities, 78
  worker in lifting device, 79
collision prevention, 67
containers for hoisting, 74
documents
  load charts, 64(2)
  log books, 64(4), 65
gin pole safe practices, 75
hand-operated hoists, 80
hoisting lines, 70
identification of components, 61, 62(1), 73
load charts, 64(2)
load weight, 68
loads over work areas, 69
log books, 64(4), 65
certification by engineer, 65(3)(f), 73
  contents, 65(3)
each device, with exclusion, 65(1)–(1.1)
inspections and tests, 65(3)(d)
manually operated hoists, not to apply, 65(1.1)
new owner transfer, 65(2)
operator requirement, 64(4)
paper or electronic for each device, 65(1)
person doing work, 65(5)
signature, 65(4)
tower crane, correct entries confirmed,
  65(6)
manually operated hoists, 65(1.1)
not commercially manufactured, 60, 62
operator requirements, 64
personnel hoists, 96
pile hoisting, 286
protection from falling objects, 318
  building shaft hoist or tower hoist,
    318(7)(a)
hoist cage in underground shaft, 318(7)–(8)
overhead safeguard, 318(1)–(2)
specifications, safeguard, 318(4)–(5)
  warning signs and devices, 318(3)
rated load capacity, 62
remote controls, 72(3)
repairs and modifications, 73
rigging protection, 296
safety latches, 303
signal systems, 64(2), 71
standards
  personnel hoists, 96
on suspended scaffolds, 341(6)
tag lines, 70
tower and building shaft hoists
certification by engineer, boom, 99
design, 99
protective enclosure, 98
  safeguards, 318(7)(a)
underground coal mines, 749.1
unsafe lift prevention, 66
vehicle hoists
  safe use, 113
  standards, 112
winching operations, 114
See also material hoists; rigging; roofer’s
hoists; underground shaft hoist
holes See openings and holes
hoods
respiratory protective equipment for abrasive blasting, 255
See also eye protection

hooks
damaged hooks, rejection criteria, 309
safety hooks on safety nets, 320(1)(b)
safety latches, 303
snap hooks, standards for fall arrest system, 143(1)

hoppers
safeguards and warnings, 316
See also confined and restricted spaces

horizontal lifeline systems
defined, 1
installation of, 153–153.1
See also anchors; travel restraint system

horns
falling objects warnings, 318(3)
See also warning devices and alarms

horticultural tractors, 270–271
rollover protective structures, 270
seatbelts and restraint systems, 271
See also powered mobile equipment

hoses
pile driving equipment, restraining hoses and connections, 287
safety precautions, 188
sliding down hoses on oil and gas wells, prohibition, 756(2)–(3)
unrestrained hoses, certification by engineer or manufacturer’s specifications, 188(2)–(3)

hospital
in definition of health care facility, 1
See also health care facilities

hot taps, 170
defined, 1
hot tap plans, 170(1)–(2)
precautions, 170(4)

hot work, 169
defined, 1
locations
preparation of, 169(2)(b)
underground coal mines, 746
permits, 169(2)(a)
safe procedures, 169(2)(c)
testing of atmosphere, 169(2)(d), 169(3)
underground coal mines explosion control, 746

hours of darkness
defined, 1
See also lights and lighting

housekeeping
asbestos, 28
clean work sites, 185
coal dust, 28
condition of facilities, 361
demolition sites, 421(2)
lead and lead compounds, 28
mines and mining, 532
mould exposure, 43.1
oil and gas wells, 762(1)
pile driving equipment and practices, 289(b)
powered mobile equipment, 256(3)(f), 275(2)
safety precautions, general, 185
silica-crystalline, respirable, 28
underground coal mines, 702(1), 703(3), 743(1.1)
See also waste

HSE (Health and Safety Executive of Great Britain)
OEL measurements, 20(1)(c)

Human Pathogens and Toxins Act
in definition of biohazardous material, 1
hydraulic energy
  in definition of hazardous energy, 1
  See also hazardous energy control (for service, repair, tests, adjustments, inspections)

hydraulic equipment
  alternatives to temporary protective structures, 457(2)

hydraulic fluids
  in underground coal mines, fire precautions, 548(5)–(6)

hydrazines
  code of practice required, 26, Schedule 1, Table 1

hydrogen sulphide
  code of practice required, 26, Schedule 1, Table 1
  OEL, Schedule 1, Table 2

Hyperbaric Facilities (CSA), 3, 424

hypodermic needles
  recapping prohibited, 527

ice, working on, 195

IEC (International Electrotechnical Commission), 3

illness or injury
  defined
    acute illness or injury, 1
    musculoskeletal injury, 1
  duty to report, 182
  first aid records, 183–184
  musculoskeletal injuries
    prevention, 210–211.1
  See also first aid and first aiders; violence and harassment

immediately dangerous to life or health
  defined, 1
  See also oxygen content in air

impoundment dike
  Director of Inspection
    reports on dangerous occurrences, 544(2)

inclement weather See weather

incombustible dust
  defined, 1
  in underground coal mines, 743
  See also coal dust

Industrial Eye and Face Protectors (CSA), 3, 229

industrial facilities
  first aid high hazard work, Schedule 2, Table 2

industrial furnaces and fired heaters, 163, 168
  precautions against fires and explosions
    flammable substances, 163(2)(c)
    ignition after shutdown, 168(3)
    inserted blinds or double block and bleed systems, prohibitions, 168(2)
    operations in hazardous locations, 168(4)–(5)
  other safeguards, 168(1), 168(6)
  standards for classification of hazardous locations, 168(4)–(5)
  See also fire and explosion hazards

industrial headwear
  duty to use, 234
  exemption, 239
  See also head protection and headwear

industrial minerals See mines and mining

industrial power producers
  defined
    industrial power producer, 1
    utility employee, 1
  coordinated work, 802
  safe work practices, 801
  See also electrical utilities and utility workers

Industrial Protective Headwear (CSA), 3, 234, 831(1)(a), 831(2)(a)
industrial radiofrequency heaters
  electromagnetic radiation
  defined, 1

Industrial Robots and Robot Systems –
  General Safety Requirements (CSA), 3,
  384(1)

Industrial Rope Access Technique (ARAA), 3,
  826(c)

industrial rope access work
  defined, 1
  in definition of occupational rope access work, 1
  See also rope access work

industrial tractors, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
  See also powered mobile equipment

inerting
  defined, 1
  in confined spaces, 54

inflating tires
  See tire servicing

information access and privacy for workers
  asbestos, silica or coal dust exposure records, 40(5)
  audiometric testing records, 223
  disclosure of worker’s personal information by joint work site health and safety committee or representative, 199
  first aid records, 184
  health information in emergencies, 413–414
  noise exposure assessment records, 223
  violence and harassment incidents, 390.1(c)–(d), 390.5(c)

information system for hazardous materials
  See Workplace Hazardous Materials Information System (WHMIS)

injury
  See illness or injury

in-line skates
  safety helmets, free of damage or modification, 235(1)(b)

inspect machinery, isolating hazardous energy to
  See hazardous energy control (for service, repair, tests, adjustments, inspections)

Installing Poles (Insulating Sticks) and Universal Tool Attachments (Fittings) for Live Working (ULC), 3, 799(1)

Institut de recherché Robert-Sauvé en santé et en sécurité du travail (IRSST)
  OEL measurements, 20(1)(e)

instructional signs
  logging industry vehicle traffic control, 525(3)

Instrument Face Design and Location for Construction and Industrial Equipment (SAE), 3, 581(d)

integrating sound level meter, standards, 219(3)

interlock barrier
  defined, 1

internal combustion engines, 166
  combustion air intakes and exhaust discharges, 163(2)(c)(ii), 166(1)
  flammable substances, 163(2)(c), 166(2)–(3)
  gas monitoring equipment, 166(6)
  hazardous locations, classification of, 166(5)–(7)
  storage of flammable substances, 163(2)
  vehicles with, 166(4)–(7)
  See also fire and explosion hazards; hot work

International Electrotechnical Commission (IEC), 3

International guidelines on the use of rope access methods for industrial purposes (International Rope Access Trade Association), 3, 823(a)

International Organization for Standardization (ISO), 3
  OEL measurements, 20(1)(f)
International Rope Access Trade Association, 3

ionizing radiation
  defined, 1
  prevention and protection, 291
  See also radiation

IRSST Workplace Air Contamination Sampling Guide
  OEL measurements, 20(1)(e)

ISO (International Organization for Standardization), 3
  OEL measurements, 20(1)(f)

isocyanates
  code of practice required, 26, Schedule 1, Table 1

isolate
  defined, 1
  See also hazardous energy control (for service, repair, tests, adjustments, inspections)

isolated work site
  defined
  isolated work site, 1
  defined
  low hazard work, Schedule 2, Table 1
  high hazard work, Schedule 2, Table 2
  first aid requirements
  medium hazard work, Schedule 2, Table 6
  high hazard work, Schedule 2, Table 7
  See also first aid and first aiders

isolating pipes and pipelines See pipes and pipelines

isolation See working alone

jackets as protective clothing
  duty to use, 228
  use of, 242–243
  See also life jackets

jewellery
  contact with equipment and machinery, safety precautions, 362

jib
  defined, 1
  electrical components and functions, standards, 93
  overhead cranes, standards, 93–94
  preventing damage by crane or boom truck, 92
  See also booms and boom trucks

Joint First Aid Training Standards Board
  defined, 1
  standards for first aid certificates, 177

joint work site health and safety committee, 196–202
  application of Code, 196
  coordination with other joint committees, 197
  disclosure of worker’s personal information, 199
  dispute resolution process, 197
  duties of employers, contractors and prime contractors, 200
  access to information, 200(c)
  consult and cooperate, 200(a)
  information to members, 200(d)
  information to workers, 200(b)
  policies, procedures and codes of practice, 200(a)
  hazardous products (WHMIS)
  duty to disclose information to members, 411
  safety data sheet availability, 407
  training in WHMIS, 397(2)
  inspections by, 198, 202
  members, 197
  terms of reference, 197
  training, 201, 397(2)
violence and harassment prevention plans, 390.4, 390.7
worker overexposure (OEL), reports, 22(3)

knives See sharps

knots
Prusik and similar knots, 150.3
tree care operations, 796

lab coats
duty to use, 228
use of, 242–243
See also personal protective clothing

labels
asbestos waste containers, 38
labels (WHMIS)
defined, 394.1
See also supplier labels (WHMIS); work site labels (WHMIS)
laboratory samples of hazardous products (WHMIS)
defined
hazard class, 394.1
laboratory sample, 394.1
mixture, 394.1
emergencies, 403(2)
exemptions, 403
label information, 403(1)–(2)
manufacturer’s samples, 403(4)
See also Workplace Hazardous Materials Information System (WHMIS)
ladderjack scaffolds
defined, 1
design and specifications, 336
platforms, 330
See also scaffolds and temporary work platforms

ladders, 124–137
defined
fixed ladder, 1
portable ladder, 1
crawl board, safe use, 129
installation of shoring, stringers or bracing in excavations, 458(1)–(2)
painting, prohibition, 126
portable ladders, 133–137
constructed ladders, design criteria, 134
personal fall arrest systems, 137
positioning and securing, 136
working from top 2 rungs, prohibition, 133
protective coatings, 126(2)
roof ladder, safe use, 129
on scaffolding
vertical ladders, 327
working from ladders, 328
single rail, prohibition, 125
standards, 135
uses
on extending booms, 128
near energized electrical equipment, 127
restrictions, 124
See also fixed ladders
lancet
defined as medical sharp, 1
See also sharps

land description in mine plan, 533(d)

landings
portable ladders used with, 136(c)

landscaping operations
Code not to apply, 1.1

lane control devices
public highway traffic control, 194(7)(c)
lanyards, 142.2
defined, 1
adjustable lanyard for work positioning, 148
appropriate material, 142.2(2)–(3)
standards, 142.2(1)
latches, safety
on hooks, 303
lawnmowers, ride-on  See ride-on
lawnmowers

lead and lead compounds, 41–43
defined
exposed worker, 1
restricted area, 1
blood lead level test, 43
code of practice required, 26, Schedule 1,
Table 1
costs of blood lead level test, 43(3)
decontamination methods, 28(c), 41(2)(e)
decontamination of protective clothing, 30
documents
exposure control plan, 41
hazard assessment, 41
exposure control plan, 41
contents of plan, 41(2)
designated competent person to prepare
plan, 2.2
updating and maintenance of plan,
41(2)(h)
when needed, 41(1)
hazard assessment, 41(2)(b)
health monitoring, 41(2)(f)
housekeeping, 28(b)
minimization of release, 28(a)
OEL, Schedule 1, Table 2
records, 41(2)(g)
refusal to take blood lead level test, 43(4)–(5)
removal of employee from further exposure,
43(6)
restricted areas
authorized persons, 29(1), 29(2)(b)
decontamination of workers, 29(4)(c)
emergencies, 29(5)
no eating, drinking or smoking, 29(2)(c)
protection of worker’s street clothing, 29(4)
protective clothing for workers, 29(4), 30
 signs, 29(2)–(3)
tests, air monitoring and surface testing, 42
training of workers, 41(2)(c)
waste and unnecessary accumulations, 28(b)

leading edge
defined, 1
in definition of fall protection system, 1
fall protection systems, 158
See also fall protection systems

leaks  See fugitive emissions

leg protection
personal protective equipment, 242
Lex
defined, 1
occupational exposure limit, 218, Schedule 3,
Table 1
See also noise

life jackets, 240–241
defined, 1
duty to use, 228
standards, 240(1)
use of devices, 241
use with fall protection system, 157
See also personal flotation devices; water
dangers

life safety rope, 147
one worker per rope, 147(4)
standards, 147(1)
swing drop distance limits, 147(3)
use in fall protection system, 147(2)–(4)
See also fall protection systems

Lifejackets, Inherently Buoyant Type (CGSB),
3, 240(1)

lifelines
defined, 1
for confined and restricted spaces, 48(1)(a)
See also horizontal lifeline systems; personal
fall arrest system (PFAS)

lifting and handling loads, 208–211.1
defined
load, 208(4)
musculoskeletal injuries, 1
safe patient/client/resident handling, 1
adapting heavy or awkward loads, 209
appropriate equipment, 209.1
handling program, 209.2
hazard assessment, 210
prevention of injuries, 210–211.1
use of equipment provided, 208

**lifting devices, 59–75**
A-frame safe practices, 75
application of Code, 59
certification by engineer
not commercially manufactured, 60, 62
repairs and modifications, 65(3)(f), 73
collision prevention, 67
containers for hoisting, 74
documents
load charts, 64(2)
log books, 65
gin pole safe practices, 75
in health care facilities, 209.1
hoisting lines, 70
identification of components, 61, 62(1), 73
load charts, 64(2)
load weight, 68
loads over work areas, 69
log books, 65
certification by engineer, 65(3)(f), 73
contents, 65(3)
each device, 65(1)
inspections and tests, 65(3)(d)
ew owner transfer, 65(2)
operator requirement, 64(4)
paper or electronic for each device, 65(1)
person doing work, 65(5)
signature, 65(4)
tower crane, correct entries confirmed, 65(6)
not commercially manufactured, 60, 62
operator requirements, 64
rated load capacity, 62
remote controls, 72(3)
repairs and modifications, 73
scissor lifts, 156
signal systems, 64(2), 71
tag lines, 70
travel restraint system, 156(2)
unsafe lift prevention, 66

**light duty scaffolds**
defined, 1
See also scaffolds and temporary work
platforms; swingstage scaffolds

**light metal alloys in mines, 538**

_Lighting and Marking of Construction,
Earthmoving Machinery (SAE), 3, 264(2)_{lightning} See weather

**lights and lighting**
defined
hours of darkness, 1
emergency lighting, 186(3)–(4)
flashing lights and beacons
falling objects warnings, 318(3)
public highway traffic control, 194(7)(d)
light sources protected from damage, 186(2)
magazines, 472, 612
powered mobile equipment, 264
sufficient for safety, 186(1)
vehicles in mines, 594
for well swabbing, 781(6)
See also darkness; vehicles, use in mining

**likely to crack or crumble soil** See soils and soil types

**limb and body protection**
duty to use, 228
skin protection, 243
See also personal protective clothing

**limestone quarries** See mines and mining; quarries

**limit devices on tower cranes, 101–102**
_Lineman’s Body Belt and Lineman’s Safety Strap (CSA), 3, 149_
liquefied gas  See compressed/liquefied gas liquids
  defined
    combustible liquid, 1
    flammable liquids, 1
  See also fire and explosion hazards
Live Working – Conductive Clothing for Use at Nominal Voltage Up to 800 kV A.C. and +/- 600 kV D.C. (ULC), 3, 799(1)
Live Working – Gloves of Insulating Materials (ULC), 3, 799(1)
Live Working – Insulating Foam-Filled Tubes and Solid Rods for Live Working (ULC), 3, 799(1)
load blocks for mobile cranes, 92.1
  See also mobile cranes
loaded hole warnings, 507
loaders, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
  See also powered mobile equipment
loading poles for loading explosives, 491
locking out and tagging
  after safeguard removal, 311(4)
  diving operations by intakes, pipes and tunnels, 437
locomotives
  in underground coal mines, 706
log carriage, sawmill, 383
logging trucks, 524–525
  hazard assessment, 524(3)
  loads that exceed manufacturer’s specifications, 524(3)
  passing vehicle traffic control system, 525(2)–(4)
  road warnings, 522
  structures for safe transit, 525(1)
  See also forestry
loose materials
  in excavations, 452–453
loose soil  See soils and soil types
low hazard work
  defined, Schedule 2, Table 1
  first aid requirements, 178, 181(1), Schedule 2, Table 5
low lift trucks  See forklift trucks
lower explosive limit
  defined, 1
  See also explosives (at mine sites); explosives (other than at mine sites)
lumber
  defined, 1
  standards for alternative temporary protective structures in trenches, 457(1)
lunch rooms
  clean and sanitary facilities, 361(1)
  storage of other materials, 361(2)
machinery, 362–385
  defined
    hazardous energy, 1
    machinery, 1
    operate, 1
  actuated fastening tools, 374
  alarm systems for starting, 365
  alternative safeguards, 310(4)–(5)
  certification by engineer
    machinery for moving workers, 364
  contact by clothing, jewellery or hair, 362
  controls, 368
  conveyor belts, 372–373
  crossing over moving belts, 373
  elevated belts, 372
  transfer of hazardous products, 402
  workers crossing over or under moving belts, 372(2)–(3)
  drive belts, 370
  feeding materials into machinery
    continuous-feed devices, 371
    preventing machine activation, 366
push stick or block, safeguards, 319
grinders, 375
hazardous energy control (for service, repair, tests, adjustments, inspections), 212–215.5
complex group control, 215.1
group control, 215
individual control, 214
isolating piping, 215.4
isolation procedures, 212
isolation verification, 213
manufacturer’s specifications, 212(2)
pigging and testing of pipelines, 215.5
remotely controlled systems, 215.2
returning to operation, 215.3
immobilizing machines, 369
machines close together, precautions, 363
manufacturer’s specifications
grinders, 375(1), 375(3)
machinery for moving workers, 364
operator responsibilities, 367
preventing machine activation, 366
push stick or block, safeguard, 319
safeguards and warnings, 310–312
alternative protections, 311(3)
alternative work procedures, 310(4)–(5)
locking out and tagging, 311(4)
machine failure, 317
no safeguards, 312
personal protective equipment, 312(2)
push stick or block to feed machinery, 319
removing safeguards, 311
toe boards around top of pit with machine, 321(4)
when safeguards are needed, 310(2)–(3)
warning signs and alarms
for automatic starts, sign, 310(6)
starting machinery, alarm, 365
See also robots; saws and sawmills; vehicles

magazines
defined, 1
construction standards, 470(2)
temporary use of explosives, 471
light sources, 472
oldest used first, 474
priming of charges, prohibitions, 481
removal of appropriate quantities, 477
transporting explosives, 473
compliance with Acts, 473(1)
drivers and passengers, 473(2)
fire extinguishers on vehicles, 473(4)
leg wires of detonators, 473(3)
unused explosives stored safely, 476, 481
See also explosives (at mine sites); explosives (other than at mine sites)

magnesium
in light metal alloys, 538
See also mines and mining

males
facial hair
clean shaven for facial seals, 250(2)
contact with equipment and machinery, safety precautions, 362
family violence and protection of workers, 390.3
toilet requirements, 357, Schedule 7
See also violence and harassment

man baskets
chimney hoists, 77(g), 79
personnel baskets
for chimney hoists, 79
for mobile cranes, standards, 88–88.1

manholes
fixed ladders in, 131
in underground coal mines, 703
See also buried or concrete-embedded facilities; confined and restricted spaces

manual lifting and handling See lifting and handling loads
Manual of Uniform Traffic Control Devices for Canada, 3, 194(7)(i)

Manually Propelled Elevating Aerial Platforms (ANSI), 3, 347(4)

manufactured article
defined, 394.1
WHMIS not to apply, 395(3)(d)

manufacturers of hazardous products See employers; Workplace Hazardous Materials Information System (WHMIS)

manufacturer’s rated capacity
defined, 1
See also specifications, certifications and standards

mark See labels

masonry walls
stabilization, 192

mast-climbing elevating platforms
standards, 347(6)
See also elevating platforms and aerial devices

Mast-Climbing Work Platforms (ANSI), 3, 347(6)

material hoists, 81–87
defined, 1
braking system, 86
gate interlocks, 83
location protected, 87
operator responsibilities, 84
rider restriction, 82
safety codes, 81
signal systems, 85
buildings more than 20 metres high, 85(2)
electrical or mechanical systems, 85(1)(c)
operator and signaller communication, 85(1)(b)
posting of signal descriptions, 85(1)(a)
See also hoists

material-lifting aerial devices
on motor vehicle, standards, 347(5)
See also elevating platforms and aerial devices

materials chute
at demolition work site, 420

materials information system, hazardous See Workplace Hazardous Materials Information System (WHMIS)

mechanical energy
in definition of hazardous energy, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)

mechanized feller or limber, 520
See also forestry

medical alert bracelets, 362(3)

medical clinic
in definition of health care facility, 1
See also health care facilities

medical patients, lifting
appropriate equipment, 209.1
defined in safe patient/client/resident handling, 1
handling program, 209.2
hazard assessment, 210
prevention of injuries, 210–211.1
See also lifting and handling loads

medical professionals See health care

medical sharps
coming into effect, 525.2(1)
defined
medical sharp, 1
parenteral contact, 1
safety-engineered medical sharp, 1
sharps, 1
recapping waste needles, prohibition, 527
safe work procedures, 525.2(4)–(6), 528
safety-engineered medical sharps, 525.2(2)–(3)
See also biohazardous materials

medium hazard work
defined, 1
first aid requirements, 178, 181(1), Schedule 2, Table 6
See also first aid and first aiders

meets the requirements of
defined, 1
See also specifications, certifications and standards

men See males

mesh, wire
in safeguards, specifications, 322

metal mesh slings
rejection criteria, 307
standards, 297

metal scaffolding
specifications and certifications, 331
See also scaffolds and temporary work platforms

metatarsal protection in footwear, 233(2)–(4)
See also foot protection and footwear

methane in underground coal mines
inspections, 730
See also underground coal mines

methyl bromide
code of practice required, 26, Schedule 1, Table 1

methyl hydrazine
code of practice required, 26, Schedule 1, Table 1

mg/m³
defined, Schedule 1, Table 2

mine blaster
defined, 1
See also explosives (at mine sites)

mines and mining, 531–544
airborne dust, 742
building safety, 532
certification by engineer walls, 541(1)
dangerous occurrences to report to Director dam or dike dangers, 544(2)
electrical equipment failures, 544(1)(f)
ignition of gas or dust, 544(1)(d)
incidents with hoists, sheaves, shafts or headframes, 544(1)(i)
out of control vehicles, 544(1)(c)
outbursts and inrushes, 544(1)(h)
subsidence or unexpected ground fall, 544(1)(a)
underground ventilation system stoppages, 544(1)(b)
unexpected dangerous events, 544(1)(g)
worker withdrawal in emergencies, 544(1)(e)

Director of Inspection
application to use unclassified explosive,
Schedule 11, Table 3
electrical systems, notice and approval, 561
reports of dangerous occurrences, 544
discards in dump or impoundment, 540
documents
dangerous occurrences reports, 544
electrical systems approval by Director, 561
inspection records, 534
mine plans, 533
records of electrical systems installation and repairs, 562(2)
tests of supply systems for mobile electrical equipment, 565
dumping blocks, 542
dust control, 532, 537
electrical systems, 560–572
authorized worker to install, 562(1)
Director, notice and approvals, 561
drills, hand held electric, 572
overhead power lines, 567
records of installation and repairs, 562(2)
standards, 560
supply systems for mobile electrical equipment, 565
welding, 571
emergency escape routes on surface haul roads, 539(2)
emergency response stations, 545
emergency response team, 546
first aid, high hazard work, Schedule 2, Table 2
flammable gas monitors, 543
housekeeping, 532
inspections and tests
supply systems for mobile electrical equipment, 565
light metal alloys, 538
mine plans, 533
separation distances between explosives and fixed radio transmitters, Schedule 11, Table 1
separation distances between explosives and mobile radio transmitters, Schedule 11, Table 2
separation distances between explosives and mobile radiofrequency transmitters, Schedule 10, Table 3
stockpiles, 536
surface haul roads, 539
tests and inspections
of electrical systems, 562
record retention period, 534
walls
certified by engineer, 541(1)
specifications, 541(2)
See also conveyors in mines; surface mines; underground mines; underground coal mines; vehicles, use in mining

mines and mining, definitions
authorized worker, 1
blaster, 1
blasting area, 1
blasting machine, 1
blasting mat, 1
combined operation, 1
combustible dust, 1
discard, 1
explosive, 1
gob, 1
incombustible dust, 1
mine, 1
mine blaster, 1
mine entrance, 1
mine level, 1
mine material, 1
mine official, 1
mine plan, 1
mine shaft, 1
mine site, 1
mine tunnel, 1
mine wall, 1
outlet, 1
portable power cables, 1
portal, 1
processing plant, 1
quarry, 1
split, 1
surface mine, 1
surface mine blaster, 1
tunnel, 1
underground mine, 1
underground mine blaster, 1
underground shaft, 1
underground shaft hoist, 1
ventilation stopping, 1
working face, 1
workings, 1

Mining Diesel Fuel (CGSB), 3, 705(1)(a)
misfires, 509–512
  defined, 1
  abandoned charge, 512
  destroying a misfire, 511
  waiting period, 509
  warning signs, 511(2)
  withdrawing misfire, 510
  See also detonators and detonation
mittens
  duty to use, 228
  use of, 242–243
mixture
  defined, 394.1
  claim for disclosure exemption, 408
mobile communications systems and explosives
  defined
  electromagnetic radiation, 1
  explosives
  separation distances between explosives and mobile radio transmitters, Schedule 11, Table 2
  separation distances between explosives and mobile radiofrequency transmitters, Schedule 10, Table 3
  signs to turn off mobile radio transmitters, surface mines, 656
mobile cranes
  defined, 1
  boom and jib stops, 92
  counterweights and outriggers, 90, 92.2
  documents
    load charts, 63(1)
    log books, 65
    preventing damage procedures, 92
    engineer control of non-destructive testing, 89
    load blocks, 92.1
    load charts, 63(1)
    log books, 65
  personnel baskets, standards, 88–88.1
  preventing damage, 92
  standards, 88–88.1, 92.1
  warning devices, 91, 267
  See also cranes
mobile equipment
  defined, 1
  See also powered mobile equipment
mobile work site
  toilets and washing facilities, 356(b)
monorail
  overhead cranes, standards, 93–94
mopeds
  protective headwear, 236
motor graders, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
  See also powered mobile equipment
motor vehicles
  See powered mobile equipment; snow vehicles; vehicles
  Motorcycle Helmets (FMVSS), 3, 236(1)(a)
  motorcycles
  protective and safety helmets, 236
  motorized trail bike
  safety helmets, 236
mould exposure, 43.1
mountaineering
  in definition of non-industrial rope access work, 1
  See also rope access work, non-industrial (mountaineering, caving, canyoning, sport climbing)
  Mountaineering and Climbing Equipment – Connectors (UIAA), 3, 835(c), 849(b)
  Mountaineering and Climbing Equipment – Dynamic Ropes (UIAA), 3, 818(b), 819(1)(b)
  Mountaineering and Climbing Equipment – Harnesses (UIAA), 3, 847(c)
Mountaineering and Climbing Equipment – Helmets (UIAA), 3, 831(1)(e), 831(2)(f), 844(b)
Mountaineering and Climbing Equipment – Low Stretch Ropes (UIAA), 3, 817(c)
Mountaineering and Climbing Equipment – Rope Clamps (UIAA), 3, 837(b), 838(c)
mountaineering association See Association of Canadian Mountain Guides
Mountaineering equipment – Connectors – Safety requirements and test methods (CEN), 3, 143(1), 835(b), 849(a)
Mountaineering equipment – Dynamic mountaineering ropes – Safety requirements and test methods (CEN), 3, 818(a), 819(1)(a)
Mountaineering equipment – Harnesses – Safety requirements and test methods (CEN), 3, 847(b)
Mountaineering equipment – Helmets for mountaineers – Safety requirements and test methods (CEN), 3, 831(1)(d), 831(2)(e), 844(a)
Mountaineering equipment – Rope clamps – Safety requirements and test methods (CEN), 3, 837(a), 838(b)
mousing on hooks, 303
mouth bit and nose-clamp respirators as emergency escape equipment, 254
movement of loads in powered mobile equipment, 258
movement of workers safety precautions, 364
mud gun, 776(2)
musculoskeletal injury defined, 1
prevention of injuries, 210–211.1
See also illness or injury; lifting and handling loads
mushroom farms Code not to apply, 1.1
mustaches See facial hair
National Fire Protection Association (NFPA), 3
National Institute for Occupational Safety and Health (NIOSH) defined, 1
in definition of respirable particulate, 1
OEL measurements, 20(1)(a)
National Lumber Grades Authority (NLGA) Standard, 3
natural gas and oil wells See oil and gas wells
Natural Resources Canada (NRCan), 3
explosive initiating and testing devices (CANMET), 639(b)
notice of loss or theft of explosives, 514
neckwear, dangling contact with equipment and machinery, safety precautions, 362
needle-beam scaffolds design and specifications, 337
See also scaffolds and temporary work platforms
needles defined as medical sharp, 1
recapping waste needles, prohibition, 527
See also sharps
needles, recapping prohibited, 527
NFPA (National Fire Protection Association), 3
NIOSH (National Institute for Occupational Safety and Health) in definition of respirable particulate, 1
total particulate, 1
OEL measurements, 20(1)(a), 20(3)
respiratory protective equipment approval, 246(a)
NLGA (National Lumber Grades Authority)
Standard, 3

noise, 216–224
defined
  abnormal audiogram, 1
  abnormal shift, 1
  audiometer, 1
  audiometric technician, 1
dBA, 1
  3 decibel exchange rate, 1
  excess noise, 1
  L_{eq}, 1
  noise, 1
documents
  audiometric testing, 223
  noise exposure assessment, 220
  noise management program, 221
duty to reduce, 216

hearing protection devices
  in noise management programs, 221(2)(e)
  standards, 222(1), Schedule 3, Table 2
  training of workers, 222(2)(a)
  worker cooperation, 222(2)(b), 222(3)
  integrating sound level meter, standards, 219(3)
L_{eq} occupational exposure limit, 218

manufacturer’s specifications, hearing
  protection equipment, 222(2)(a)
noise dosimeter, standards, 219(3)
noise exposure assessment, 219
  assessor’s competency, 219(4)(a)
  measurement instruments, 219(3)
  standards and specifications, 219(2)–(3)
  when to assess, 219(1), 219(4)

noise management program
  contents of program, 221(2)
  when required, 221(1)
  when to review program, 221(2)(g)
  worker cooperation, 221(3)

occupational exposure limits, 218, Schedule 3, Table 1

records of audiometric testing in noise
  management program, 221(2)(f)
records of noise exposure assessment
  contents, 220(1)
  information to workers, 220(2)(a)
  retention of records, 220(2)(b)
signs warning of levels exceeding limits,
  221(2)(c)
sound level meters, standards, 219(3)

training
  hearing protection device use, 222(2)(a)
  noise management measures, 221(2)(a),
  221(2)(g)
  when to use noise control design, 217

See also audiometric testing; hazard
  assessment, elimination and control

non-industrial rope access work
defined, 1
  in definition of occupational rope access
  work, 1

  See also rope access work, non-industrial
    (mountaineering, caving, canyoning,
    sport climbing)

Non-Rail-Bound Diesel-Powered Machines
for Use in Non-Gassy Underground
Mines (CSA), 3, 597(2)

notifiable diseases See asbestos; coal dust;
  lead and lead compounds; noise; silica-
  crystalline, respirable

nozzle guards
  for airless spray machinery, 170.1(5)–(6)

NRCan (Natural Resources Canada), 3
  explosive initiating and testing devices
    (CANMET), 639(b)
  notice of loss or theft of explosives, 514
nuclear energy
in definition of hazardous energy, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)
Nuclear Safety and Control Act (Canada)
WHMIS not to apply to radioactives under, 395(5)(d)
nurse (advanced first aider)
in definition of advanced first aider, 1
See also advanced first aider; first aid and first aiders
nurseries and greenhouses
Code not to apply, 1.1

Occupational and Educational Personal Eye and Face Protection Devices (ANSI),
3, 229
occupational exposure limit (OEL), 16–22
defined
hazard assessment, 1
occupational exposure limit, 1
ppm (parts per million), Schedule 1, Table 2
restricted area, 1
code of practice
chemical substances, 26(1)
uncontrolled release procedures, 26(2)
decontamination of workers, 23
Director of Occupational Hygiene
8-hour OEL adjustments, approval, 18(3)
measurement methods, approval, 20(1)(b)
review of OEL limits, 19
documents
code of practice for chemical substances, 26(1)
code of practice for uncontrolled release procedures, 26(2)
hazard assessment, 21
measurements of airborne concentrations, 20(4)
overexposure report, 22
hazard assessment, 21
list of chemical substances and OELs,
Schedule 1, Table 2
measurements of airborne concentrations
competency of person taking measurements, 20(2.1)
continuous reading direct reading instruments for, 20(2)
DFG methods, 20(1)(g)
EPA methods, 20(1)(d)
fibres, 20(3)
HSE methods, 20(1)(c)
IRSST methods, 20(1)(e)
ISO methods, 20(1)(f)
NIOSH methods, 20(1)(a), 20(3)
OSHA methods, 20(1)(b)
records, 20(4)
no eating, drinking or smoking in contaminated areas, 25
potential exposure, 21
review of OEL limits, 19
storage of harmful substances, 27
training in overexposure to harmful substances, 21(2)(c), 21(3)
ventilation system, when needed, 386
worker exposure
exceeds 8-hour OEL but less than 15-minute OEL, 16(3)
informed worker, 21(2), 22(2)
list of chemical substances and OELs, 16(1)
multiple substances, 17
no 15-minute OEL is established, 16(4)
no OEL is established, 16(2)
not to exceed ceiling limit, 16(3.1)
not to exceed OEL, 16(1)
shifts longer than 8 hours, 18
worker overexposure, 22
hazard assessment, 22(2)
measurements, 22(1)
report to health and safety representative, 22(3)
report to joint work site health and safety committee, 22(3)
See also lead and lead compounds; ventilation systems

Occupational Health and Safety Act
definitions
acceptance, 1
Act, 1
approved by a Director, 1

Occupational Health and Safety Code, 3
coming into force, 6

Occupational Health and Safety Regulation
in definitions
of blaster, 1
of Joint First Aid Training Standards Board, 1
of surface mine blaster, 1
of underground coal mine electrical superintendent, 1
of underground coal mine foreman, 1
of underground coal mine manager, 1
of underground mine blaster, 1
required qualifications for underground coal mine manager or foreman, 684

occupational rope access work
defined, 1
See also industrial rope access work; non-industrial rope access work; rope access work

Occupational Safety and Health Administration Standard (OSHA), 3
OEL measurements, 20(1)(b)

Occupational Safety Code for Diving
Operations (CSA), 3, 424
OEL See occupational exposure limit (OEL)

oil and gas exploration, 751

oil and gas wells, 750–784
defined
electromagnetic radiation, 1
hours of darkness, 1
snubbing, 1
application of Part, 750
breathing equipment, 752
catheads, 771
certification by engineer
drilling fluid, 776(2)
ground anchor pull-tests, 764
operating load of derrick or mast, 753
competent supervisor, 751
during darkness
test fluid recovery, 779(6)
well swabbing, 780(6)
derricks and masts
counterweights, 775
errection or bringing down, 754
guy lines, 763
log book for inspections and repairs, 755
manufacturer’s specifications, 754(1)
operating load, 753
diesel fuel storage, 778(4)
drawworks, 59(1.1), 766–767
drill stem testing, 779
drillers
cathead or tong line hazards, 756(1)
sliding down pipes, hoses, cables or ropes, prohibition, 756(2)–(3)
drilling fluid, 776–777, 779
drilling rigs, service rigs, and snubbing units
catwalks, 761(3)
drawworks, 766
exits from enclosures, 761
gas-assisted sand clean-out, 781(6)
guy lines, 763
inspections, 758
overloaded service rig trucks, 759
pump house enclosures, 761(2)
safety checks, 760
emergency escape routes, 762
emergency escape safety buggy, 762(3)
fixed ladders, rest platform exemption, 132
fuel storage, prohibitions, 778
gas sample containers, 784
geophysical operations, 757
ground anchor pull-tests, 764
hazard assessment
for overloaded service rig trucks, 759
for rotary table danger zone, 773(3)
housekeeping, 762(1)
inspections and tests
drawworks brakes, 767(2)
drill stem testing, 779(2)
drilling rigs, service rigs, and snubbing units, 758
emergency escape routes, 762(1)
manufacturer’s specifications
anchor lines in escape routes, 762(2)
derricks and masts, 754(1)
drilling fluid, 776(2)
emergency escape safety buggy, 762(3)
ground anchor pull-tests, 764
guy lines, 763(1)
operating load of derrick or mast, 753
tuggers, 770
weight indicators on hoist mechanisms, 768
oil well blasting and perforating, 516
blaster responsibilities, 516(5)–(7)
competent worker, not a blaster, 516(3)–(4)
compliance with practices approved by
Director of Inspection, 516(2)
racking pipes, 772
rig tank or pit enclosures, 777
rope-operated friction catheads, 771
rotary table danger zone, 773
rotary tong, 774
safety checks on drilling rigs, service rigs,
and snubbing units, 760
service rig trucks, overloaded, 759
shot hole drilling, 757
snubbing units
drawworks, 766
exits from enclosures, 761
gas-assisted sand clean-out, 781(6)
guy lines, 763
inspections, 758
safety checks, 760
standards
guy lines, 763
warning signs, 781(3)
well site piping systems, 783
trailer pipe racks, 765
travelling blocks, 769–770
tuggers, 770
warning signs for well servicing, 781(3)
weight indicators on hoist mechanisms, 768
well servicing, 781
well site piping system, 783
well stimulation, 782
well swabbing, 780
working alone, 393–394, 752
oil sands  See mines and mining
open pit mine
not included in definition of excavation, 1
soil stabilization, 443
openings and holes, 314
   covers for openings
      covering openings, 314(1)(a)
   guardrails and toe boards, 314(1)(b)
   temporary covers, 314(2)–(3)
   warning signs, 314(3)
fixed ladders in manholes, 131
   guardrails, 314(1)(b), 315
manholes in underground coal mines, 703
   materials chutes at demolition sites, 420
   temporary covers, 314(2)–(3)
toe boards, 314(1)(b), 321
underground shafts
   fences and gates, 461(3)–(4)
   safeguards around surface openings,
      specifications, 318(6)
   warning signs, 314(3)
See also safeguards and warnings
operate
   defined, 1
See also machinery
Operator Protection for General-Purpose
   Industrial Machines (SAE), 3, 270(2)(b),
   272(2)(c)
Operator Protective Structure Performance
   Criteria for Certain Forestry Equipment
   (SAE), 3, 521
Operator Restraint System for Off-Road
   Work Machines (SAE), 3, 271
order pickers See forklift trucks
ore cars
   transfer of hazardous products, 402
O-rings
   standards for fall arrest system, 143(1)
   standards for industrial rope access work,
      835
OSHA Standard (Occupational Safety and
   Health Administration), 3
   OEL measurements, 20(1)(b)
outlet
   defined, 1
See also mines and mining, definitions;
   underground mines
outrigger scaffolds
   defined, 1
design and specifications, 338
See also scaffolds and temporary work
   platforms
outriggers
   concrete pump trucks, 290.2(3)
ladders on extending booms, 128
mobile crane or boom truck, 90, 92.2
oval rings
   standards for fall arrest system, 143(1)
   standards for industrial rope access work,
      835
overexertion See illness or injury
overhead cranes, 93–95
   codes, travelling cranes, 93–94
   codes for maintenance and inspection, 106
   safe movement, travelling cranes, 95
   See also cranes
overhead power lines
   blasting operations, 501
demolition procedures, disconnections, 419
   mines
      electrical systems, 567
      overhead power line, blasting in surface
         mines, 651(2)
power pole support when excavating, 454
   safe limit of approach distances, 225–226,
      Schedule 4
utility worker and tree trimmer exemption,
   227
   when to contact power line operator, 225(1)–
      (2)
Overhead Protection for Agricultural Tractors
   – Test Procedures and Performance
   Requirements (SAE), 3, 272(2)(a)
overuse of muscles  See illness or injury
oxy-fuel gas welding  See welding or allied process
oxygen, compressed  See compressed/liquefied gas
oxygen content in air
defined
  immediately dangerous to life or health, 1
  in confined and restricted spaces, 55(3)
in confined spaces, 52, 56(3)
flammable substances not contacting oxygen, 165(6)–(7)
respiratory dangers, 244(1)(b), 253(a)
in underground coal mines, 730
ventilation systems, worker exposure levels, 386(e)

packages  See containers
painting ladders
general prohibition, 126
pallets and storage racks, 187
damage prevention, 187(4)
no danger to workers, 187(1)
report of damage to storage rack, 187(3)
support for loads, 187(2)
paramedic, advanced care  See advanced care paramedic (ACP); first aid and first aiders
Paramedics Profession Regulation
in definition of
  advanced care paramedic, 1
  emergency medical responder, 1
  primary care paramedic, 1
parenteral contact
defined, 1
See also medical sharps
particulate materials
defined
  fibre, 1
  particulate not otherwise regulated, 1
  respirable particulate, 1
total particulate, 1
  ventilation system, when needed, 386(c)
See also fibres
patient/client/resident handling
defined in safe patient/client/resident handling, 1
See also lifting and handling loads
pedal cyclist
  protective headgear, 235
pedestrian traffic  See entrances, walkways, and stairways
perchlorates
code of practice required, 26, Schedule 1, Table 1
permanent (generally)
defined, 1
permanent suspension powered work platform, 348
defined, 1
certification by engineer, 348(1)(b)
standards, 348
See also elevating platforms and aerial devices
permitted explosive
defined, 1
See also explosives (at mine sites); explosives (other than at mine sites)
personal fall arrest system (PFAS)
defined
  cow’s tail, 1
  fall protection system, 1
  free fall distance, 1
  full body harness, 1
  horizontal lifeline system, 1
  lanyard, 1
  lifeline, 1
  personal fall arrest system, 1
  shock absorber, 1
  swing drop distance, 1
  total fall distance, 1
adjustable lanyard for work positioning, 148
anchors
  independence of, 152.3
  permanent, 152
  temporary, 152.1(2)
certification
  horizontal lifeline system, 153–153.1
clearance, maximum arresting force and swing, 151
control zones, 161
descent control device, 146
equipment compatibility, 150
equipment inspection and maintenance, 150.1
equipment removal from service, 150.2
fall arresters, standards, 144
full body harness, 142
horizontal lifeline systems, 153–153.1
man baskets
  chimney hoists, 77(g), 79
  mobile cranes, standards, 88–88.1
portable ladders, requirement, 137
Prusik and similar knots, 150.3
rope adjustment device for work positioning, 148.1
self retracting devices, 145
shock absorbers, 142.3
standards
  connecting components, 143(1)
  full body harness, 142(1)
  full body harness, tree care, 795
  for shock absorbers or shock absorbing lanyards, 142.3(1)
sit harness, 847
swingstage scaffolds, 345(4)–(5)
water dangers, 157
when required, 139, 141
work positioning system, 160.1
See also fall protection systems

Personal Flotation Device (CGSB), 3, 240(2)

personal flotation devices, 240–241
defined, 1
duty to use, 228
standards, 240(2)
use of devices, 241
use with fall protection system, 157
See also life jackets; water dangers

personal protective clothing
compressed/liquefied to blow substances,
  prohibition, 171(8)(d)
coveralls as protective clothing
  duty to use, 228
  use of, 242–243
flame resistant clothing, 232
footwear, 233
for rescue and evacuation workers in emergency response, 118
restricted areas, 29(4), 30
See also decontamination of workers; head protection and headwear

personal protective equipment (PPE), 228–255
defined
  fall arresting device, 1
  personal protective equipment, 1
condition of equipment, 228(1)(c)
condition to perform function, 228(1)(c)
for confined and restricted spaces, 45(d)–(e), 48
correct for hazard, 228(1)(a)
duty to use, 228
hearing protection devices
  in noise management programs, 221(2)(e)
  standards, 222(1), Schedule 3, Table 2
training of workers, 222(2)(a)
worker cooperation, 222(2)(b), 222(3)
in hierarchy of hazard elimination and control, 9(4)–(5)
for hot tap operations, 170(3)(e)
limb and body protection, 242
no safeguards present, 312(2)
not to endanger worker, 228(3)
skin, 243
training in use, care, limitations and
maintenance, 228(1)(d)
worker cooperation, 228(1)(b), 228(2)
See also eye protection; life jackets; personal
protective clothing; respiratory
protective equipment
Personal protective equipment against falls
from a height – Connectors (CEN), 3,
143(1), 835(a)
Personal protective equipment against falls
from a height – Descender devices (CEN),
3, 146, 839(a)
Personal protective equipment against falls
from a height – Energy absorbers (CEN),
3, 142.3(1)
Personal protective equipment against falls
from a height – Full body harnesses
(CEN), 3, 142(1), 795(1)(e), 834(b), 848(a)
Personal protective equipment against falls
from a height – Lanyards (CEN), 3,
142.2(1), 819(2)
Personal protective equipment against falls
from a height – Part 2: Guided type fall
arresters including a flexible anchor line
(CEN), 3, 144, 838(a)
Personal protective equipment for prevention
of falls from a height. Sit harnesses
(CEN), 3, 795(1)(b), 847(a)
Personal protective equipment for the
prevention of falls from a height – Low
stretch kernmantle ropes (CEN), 3, 147(1),
817(a)
Personal protective equipment for work
positioning and prevention of falls from a
height – Belts for work positioning and
restraint and work positioning lanyards
(CEN), 3, 142.1 (a), 148
personal vehicles
for work purposes, 290.1
personnel baskets
chimney hoists, 79
mobile cranes, standards, 88–88.1
See also man baskets
personnel hoists
standards, 96
See also hoists
persons, lifting
defined in safe patient/client/resident
handling, 1
See also lifting and handling loads
Pest Control Products Act (Canada)
WHMIS not to apply to products under,
395(5)(c)
pet boarding and raising
Code not to apply, 1.1
PFAS See personal fall arrest system (PFAS)
physician’s office
in definition of health care facility, 1
See also health care facilities
pigging, 215.5
pile driving equipment and practices, 285–
290
brake bands and clutches, 288
chocking, 285
housekeeping, timber piles, 289(b)
inspections, maintenance, and certifications
brake bands and clutches, 288
crane booms, 290
pile hoisting, 286
restraining hoses and connections, 287
riding on loads, prohibition, 286(2)
timber piles, 289
See also powered mobile equipment
pilot vehicles
public highway traffic control, 194(7)(f)
PIP (Process Industry Practices) Standard, 3

I-63  June 2018
pipe racks
on trailers, 765

Pipe Threads, General Purpose (Inch) (ANSI), 3, 783(1)

Pipeline Act, 448(3)
included in definition of pipeline, 1

pipes and pipelines
defined
bulk shipment, 394.1
buried facility, 1
hand expose zone, 1
hazardous energy, 1
high pressure pipeline, 1
hot tap, 1
pipeline, 1
buried or concrete-embedded facilities, excavating, 447–448
certification by engineer
isolating pipes and pipelines, alternate means, 215.4
unrestrained pipes, 188(2)–(3)
diving operations, locking out, 437
hazardous energy control (for service, repair, tests, adjustments, inspections), 212–215.5
complex group control, 215.1
group control, 215
individual control, 214
isolating piping or a pipeline, 215.4
isolation procedures, 212
isolation verification, 213
manufacturer’s specifications, 212(2)
pigging, 215.5
remotely controlled systems, 215.2
returning to operation, 215.3
hoses or piping, safety precautions, 188
manufacturer’s specifications
unrestrained pipes, 188(2)–(3)
pigging, 215.5

transfer of hazardous products, 402
See also buried or concrete-embedded facilities; confined and restricted spaces; hot taps
pits See confined and restricted spaces
placards (explosives at mines sites)
transportation of explosives, 622(4)
placards (WHMIS)
conditions for use, 398(5), 401(1)
content and location, 401
transfer of hazardous products, 402
See also Workplace Hazardous Materials Information System (WHMIS)
platforms
building shafts, safeguards
main and secondary work platforms, 313(1)
no platform at doorway, safety structures, 313(2)
falling objects protections
cantilever hoist platforms, 318(5)
toe boards, 321
portable ladders used with, 136(c)
on suspended scaffolds, 341(7)
See also elevating platforms and aerial devices; scaffolds and temporary work platforms
pneumatic energy
in definition of hazardous energy, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)
pneumoconiosis See health assessments for exposure to asbestos, silica or coal dust
polishing disc See grinders
Portable Containers for Gasoline and Other Petroleum Fuels (CSA), 3, 163(2)(d)
portable containers for hazardous products, 400–401  
See also Workplace Hazardous Materials Information System (WHMIS)  
Portable elevating work platforms (CSA), 3, 347(4)  
portable ladders  
defined, 1  
See also ladders  
Portable Ladders (CSA), 3, 135(a)  
portable power cables  
defined, 1  
See also mines and mining  
portable two-way radio base stations  See radiofrequency transmitters and explosives  
portal  
defined, 1  
See also underground mines  
portable water  See drinking fluids  
power lines and poles  See overhead power lines  
power producers, industrial  See industrial power producers  
powered mobile equipment, 256–279  
defined, 1  
all-terrain vehicles, 280–282  
authorized worker, 256(1)  
bulkheads, 268  
certification by engineer  
falling objects protective structures, 272(3), 273  
modification of ROPS, 273  
refuelling practices for motor vehicles or watercraft, 279(4)  
rollover protective structures, 270(3)  
clearance distances, 258(2)  
dangerous movements  
bulkheads and protective structures, 268  
clearance distances, 258(3)  
entry restrictions, 258(3)  
precautions, 258(1)  
during worker transportation, 275(2)  
documents, written  
isolation records, 260(5)  
operator’s manual for ATV or snow vehicle, 281  
procedures for rollover protection, 270(3)  
dumping block in mines, 542  
elevated parts, 261  
excavations, access and block, 459–460  
exhaust gases not to enter enclosed body, 275(4)  
extending booms, ladders, 128  
falling objects protective structures, 272–273  
flammable, combustible or explosive materials, 277–279  
material safety data sheets, 276  
material safety data sheets (WHMIS), 276  
flying or projecting objects, protections, 269  
forklift trucks, 283–284  
fuel tank in cab, 274  
guards and screens, 269  
hazardous energy control (for service, repair, tests, adjustments, inspections), 212–215.3  
complex group control, 215.1  
group control, 215  
individual control, 214  
isolating piping, 215.4  
isolement, 212  
isolation procedures, 212  
isolation verification, 213  
manufacturer’s specifications, 212(2)  
pigging and testing of pipelines, 215.5  
remotely controlled systems, 215.2  
returning to operation, 215.3  
hazardous loads, 277  
housekeeping, 256(3)(f), 275(2)  
inclement weather protections during worker transportation, 275(3)  
inspection and maintenance  
by competent worker, 260(1)
elevated parts, 261
hazards, 260(3)
manufacturer’s specifications, 260(2)
records, 260(5)
report to employer, 260(4)
visual inspections, 257, 267(2)
lights, 264
maintenance, 260–261, 277
manufacturer’s certifications and specifications
load and slope limitations for ATVs and snow vehicles, 282
manufacturer’s specifications and recertifications
falling objects protective structures, 273 inspections, 260(2)
refuelling practices for motor vehicles or watercraft, 279(4)
rollover protective structures, 270(3), 273
operator responsibilities, generally, 256 authorized operator, 256(1)
full control of equipment, 256(3)(c)
housekeeping, 256(3)(f)
report on conditions, 256(3)(a)
safe operation, 256(3)(b)
seat belt use, 256(3)(d)–(e)
starting engines, 262
unattended equipment, 263
visual inspection, 257
pedestrian traffic, 259
refuelling, 279
dispensing flammable fuels, 279
ignition sources, distances, 279(1)(b), 279(2)(b)
no smoking, distances, 279(1)(a), 279(2)(a)
riding on loads, prohibition, 276, 286(2)
rollover protective structures (ROPS), 270 certification by engineer, 270(3)
seatbelts and restraint systems, 271
standards, 270(2)
when needed, 270(1)
seats, 266(c)
snow vehicles, 280–282
standards
falling objects protective structures, 272(2)
glazing materials, 265(2)
lights on earthmoving construction machinery, 264(2)
portable fuel tanks, 277(1)
rollover protective structures, 270(2)
seat belts and restraint systems for equipment with ROPS, 271(1)
starting engines, 262
stop devices, 266(a), 267(1)(c)
tank trucks, 278
tire servicing, 193
competent worker, 193(1)
manufacturer’s service manuals, availability, 193(2)
tire inflation methods, precautions, 193(3)–(6)
traffic control system, 267(2)
trailer hitch safety devices, 266(d)
unattended equipment, 263
walkways, 259
warning system to workers, 266(b), 267
wheel and tire assemblies
competent worker, 193(1)
manufacturer’s service manuals, availability, 193(2)
tire inflation methods, precautions, 193(3)–(6)
windows and windshields, 265
worker in training, 256(2)
worker transportation, 275
See also pile driving equipment and practices
power-fed circular saws, 380
ppm (parts per million)
defined, Schedule 1, Table 2
Practice for Occupational and Educational
Eye and Face Protection (ANSI), 3, 229

prescription eyewear
safety eyewear, 229(2)–(2.2)
See also eye protection

primary care paramedic
defined, 1
in definition of advanced first aider, 1
See also advanced first aider; first aid and first aiders

prime (explosives)
defined, 1
avalanche control, 515
priming of explosives, 481

prime contractors
joint provision of first aid, 178(2)–(3)
See also joint work site health and safety committee

prime movers See powered mobile equipment

privacy of business information See confidential business information (WHMIS)

privacy of worker information See information access and privacy for workers

Procedures for the Measurement of Occupational Noise Exposure (CSA), 3, 219(2)

Process Industry Practices (PIP) Standard, 3

process systems
in definition of hazardous energy, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)

processing plant
defined, 1
mines, building safety, 532
ventilation system, when needed, 386(c)
See also mines and mining

product identifier
defined, 394.1
claim for disclosure exemption, 408
in definition of work site label, 394.1
See also Workplace Hazardous Materials Information System (WHMIS)

professional engineer
defined, 1
See also specifications, certifications and standards

propane installations in underground coal mines, 695

protective clothing See personal protective clothing

Protective Clothing and Equipment for Wildland Fire Fighting (NFPA), 3, 233(5)(c), 237(b)

Protective Ensemble for Structural Fire Fighting (NFPA), 3, 233(5)(b), 237(a)

Protective Footwear (CSA), 3, 233(2), 233(4)–(5)

Protective Frames for Wheel-type Agricultural Tractors – Tests, Procedures and Performance Requirements (OSHA), 3, 270(2)(e)

protective structures, temporary See temporary protective structures

prototype vehicles
in mines, 575

pruning trees See tree care operations

Prusik and similar knots, 150.3
See also personal fall arrest system (PFAS)

Public Health Act, 356(a)

public highway traffic control, 194(7)
pull-wire fuse lighters
use in avalanche control blasting, 515(4)–(5)
pulmonary function technician
defined, 1
in health assessments, 40(2)
See also health assessments for exposure to asbestos, silica or coal dust

pump jack scaffolds
platforms, 330
See also scaffolds and temporary work platforms

pump truck, concrete See concrete pump trucks

puncture resistant footwear
standards, 233(2)–(4)

purge
defined, 1
See also confined and restricted spaces

push sticks
for feeding machinery, 319

pyrotechnic and special effects devices
safe work procedures, 467(1)
standards, 467(2)
standards for blasting distances, 499(3)
See also explosives (other than at mine sites)

quarries
definition of quarry, 1
first aid high hazard work, Schedule 2, Table 2
See also mines and mining

quartz See silica-crystalline, respirable

racking pipes, 772

radiation, 291
defined
electromagnetic radiation, 1
ionizing radiation, 1
documents
safe work practices and procedures, 291(a)
electric arc welding, 231
safe work practices and procedures, 291(a)
WHMIS not to apply to nuclear substances, 395(5)(d)
worker involvement in practices and procedures, 291(b)
workers informed of practices and procedures, 291(c)

radio towers See radiofrequency transmitters and explosives

radio transmitters and explosives
defined
electromagnetic radiation, 1
separation distances between explosives and fixed radio transmitters, Schedule 11, Table 1

radiofrequency transmitters and explosives
defined
actively transmitting, 1
radiofrequency transmitter, 1
blasting operations distances, 503, Schedule 10, Tables 2 and 3
cellphone blasting operations distances, 503(3)–(4), Schedule 10, Table 3

railways
in definition of bulk shipment, 394.1

ramps, 121
strength, 121(1)(a)
toe boards and guardrails, 121(1)(d), 321(2)
traction, 121(2)
width, 121(1)(b)–(c)
See also entrances, walkways, and stairways

ranching operations
Code not to apply, 1.1

reaction vessel (WHMIS)
safety data sheet, exemption, 405(2)
transfer of hazardous products, 402
Recommended Practice for Maintenance and Use of Drilling and Well Servicing Structures (API), 3, 763(1)(b), 764(1)(a)

recreational sports
defined
non-industrial rope access work, 1
sport diving, 423(2)
See also rope access work, non-industrial
(mountaineering, caving, canyoning, sport climbing)
recycling materials
in definition of hazardous waste, 394.1
red tags, scaffolds, 326(1)(c)
refuelling vehicles
powered mobile equipment, 279
refuelling vehicles, retail stores See retail fuel
and convenience store worker safety
refuge
in underground coal mines, 559, 703
registered nurses See nurse (advanced first aider)
Regulation, See Occupational Health and Safety Regulation
reinforcing steel rod
as makeshift fittings or attachments, 304(a)
remote controls
definition of control system isolating device, 1
lifting devices, 72(3)
remote controlled equipment in mines, 706
repair machinery, isolating hazardous energy to See hazardous energy control (for service, repair, tests, adjustments, inspections)
requirements
in definition of meets the requirements of, 1
See also specifications, certifications and standards
rescue and evacuation See emergency response
resident handling
defined in safe patient/client/resident handling, 1
See also lifting and handling loads
residential construction
placement of roofing materials, 187.1
See also roofing
respirable particulate
defined, 1
See also particulate materials
respiratory disease See health assessments for exposure to asbestos, silica or coal dust
respiratory protective equipment, 244–254
abrasive blasting operations, 255
air line respirator
for immediate danger, 251
for no immediate danger, 252
quality of breathing air, 249
air purifying equipment, 252(a)(ii), 253
code of practice, 245
Director of Occupational Hygiene
equipment standards, approval, 246(b)
documents
code of practice, 245
equipment standards, approval, 246(b)
duty to use, 228, 244(4)
equipment, 246–247
equipment standards
breathing air, 249
facial seals
clean shaven faces, 250(2)
standards for fitting and testing, 250(1)
inspections
of emergency equipment, 248(2)
of equipment, 248(1)
oil and gas wells, emergency response, 752
provision by employer, 244(3)
safety
for immediate danger, 251
for no immediate danger, 252
quality of breathing air, 249
standards
breathing air, 249
equipment, 246–247
facial seals, 250(1)
storage, use and inspections, 248
supplied-air equipment for confined spaces, 54(2)
testing
fit test for facial seal, 250(1)
training in use of, 245(2)
when needed
airborne biohazardous material, 244(1)–(4)
conditions to consider, 244(2)
emergency escape equipment, 254(1)
for immediate danger, 252
low oxygen concentration, 244(1)(b)
no immediate danger, 253
occupational exposure limits exceeded, 244(1)(a)
requirement to provide, 244(1)
rest platforms
fixed ladder exemption, 132
restraining devices
in powered mobile equipment with ROPS, 271(2)
restraint system, travel  See travel restraint system
restricted areas
defined, 1
in definition of exposed worker, 1
See also asbestos; coal dust; lead and lead compounds; silica-crystalline, respirable
restricted spaces
defined, 1
See also confined and restricted spaces
retail fuel and convenience store worker safety, 392.1–392.6
application of Code, 392.1
communications systems, 392.2(g), 392.5
confidentiality, 390.1(c)–(d)
fuel dispensing and prepayment, 392.6
investigation and reports, 390.1
review of plans and training, 392.4
training of workers, 391, 392.3, 392.4
violence prevention plan, 390, 392.2
building access, 392.2(d)
cash handling, 392.2(a)
communications systems, 392.2(g)
employer’s consultation with workers, 390(2)
high-value items, 392.2(b)
night hours, 392.2(b)
policies and procedures, 390(1)
signs, 392.2(f)
time lock safe, 392.2(b)
training of workers, 392.3, 392.4
video surveillance, 392.2(e)
visibility, 392.2(c)
violece prevention policy, 390.1
confidentiality, 390.1(c)–(d)
corrective actions, 390.1(b)
elimination or control of hazard, 390.1(a)
investigation of incidents, 390.1(b)
violece prevention procedures, 390.2
disclosure of information, 390.2(c)
elimination or control of hazard, 390.2(a), 390.2(f)
immediate help, 390.2(d)
information about hazard, 390.2(b)
information to parties involved, 390.2(g)
investigation and reports, 390.2(f)
reports by workers, 390.2(e)
worker’s rights under other laws, 390.1(e)
working alone, 392.2(g), 392.5
See also violence and harassment
ride-on lawnmowers, 270–271
rollover protective structures, 270
seatbelts and restraint systems, 271
See also powered mobile equipment
rig tank or pit enclosures, 777
rigging, 292–309
breaking strength
if worker raised or lowered, 292(1)
other situations, 292(1)
cable clips, 300, Schedule 5
certification by engineer
  breaking strength, 292(2)
  electric arc damage, 308
  load ratings, 293(1)
  makeshift rigging and welding, 304
double base clips, 300(4)
double-saddle clips, 300(3)
electric arc damage, rejection criteria, 308
ferrules, 301
fist clips, 300(3)
hooks, 303, 309
inspections, 294
load ratings, 293
makeshift rigging and welding, 304
manufacturer’s specifications
  cable clips, 300(2)
damaged hooks, exceeds specifications, 309
end fittings and connectors, 302(4)
load ratings, 293(1)
rope wound on drum, 299(2)
wire ropes, sheaves, spools and drums as matching components, 302(1)
matching components, 302
noncompliance, prohibition, 295
rejection criteria
  damaged hooks, 309
  electric arc damage, 308
  metal mesh slings, 307
  synthetic fibre slings, 305
  wire rope, 306
rigging blocks, matching components, 302(5)
rigging protection, 296
rope
  matching components, 302(2)–(3)
  rope wound on drum, 299
safety factors, 292.1
safety latches on hooks, 303
slings
  metal mesh, rejection criteria, 307
  standards, 297
  synthetic fibre slings, 297(1), 298, 305
spreader bars, 297(3)–(4)
standards
  breaking strength, 292(1)
  slings, 297
U-bold type clips, 300(1)
wire ropes, matching components, 302(1)–(4)
wire ropes, rejection criteria, 306
damage, wear or corrosion, 306(1)
nonrotating wire rope, 306(4)
running wire rope, 306(2)
stationary wire rope, 306(3)
See also wire ropes
right of way
for highway, safe distances for excavations in surface mines, 535(b)
in mine plan, 533(e)
for pipeline, safe distances for excavations in surface mines, 535(d)
rigid frame dumpers See powered mobile equipment
rigid horizontal lifeline systems See horizontal lifeline systems
Rigid Protective Covers for Live Working on a.c. Installations (ULC), 3, 799(1)
rigs See oil and gas wells
rings, finger See hand protection
riveting See hot work
roads
  forestry warnings, 522
  surface haul roads in mines, 539
  See also highways
robots, 384–385
  standards, 384(1)
  teaching a robot, 385
roller skates
    protective headgear, 235
    See also head protection and headwear
rollers and compactors  See powered mobile equipment
rolling scaffolds, 334
    design, 334(1)
    preventing movement, 334(3)
    prohibition against worker on rolling scaffold, 334(2)
    See also scaffolds and temporary work platforms
rollover protective structures (ROPS)  See powered mobile equipment
    Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines – Part 1: General Requirements (CSA), 3, 270(2)(a)
    Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines – Part 2: Testing Requirements for ROPS on Agricultural Tractors (CSA), 3, 270(2)(a)
    Rollover Protective Structures (ROPS) for Agricultural, Construction, Earthmoving, Forestry, Industrial and Mining Machines – Part 3: Testing Requirements for ROPS on Construction, Earthmoving, Forestry, Industrial, and Mining Machines (CSA), 3, 270(2)(a)
rollover protective structures (ROPS) for Wheeled Agricultural Tractors (SAE), 3, 270(2)(c)
roof bolting
    in underground coal mines, 739
    See also underground coal mines
roofers’ hoists
    application of Code, 59(2)
    certification by engineer
    not commercially manufactured, 60, 62
    repairs and modifications, 73
    collision prevention, 67
    containers for hoisting, 74
    documents
    load charts, 64(2)
    gallows frame roofer’s hoist, design, 97(6)–(7)
    hoisting lines, 70
    identification of components, 61, 62(1), 73
    inspections, 97(3)
    load charts, 64(2)
    load weight, 68
    loads over work areas, 69
    not commercially manufactured, 60, 62
    operator requirements, 64
    rated load capacity, 62
    remote controls, 72(3)
    repairs and modifications, 73
    safe use and design, 97
    counterweights, 97(1)–(2)
    gallows frame roofer’s hoist, 97(6)–(7)
    inspections, 97(3)
    load limits, not to exceed, 97(5)
    safety pins for bolts and pins, 97(4)
    vertical lifting only, 97(5)
    signal systems, 64(2), 71
    tag lines, 70
    unsafe lift prevention, 66
    See also hoists
roofing
    placement of roofing materials, 187.1
    roof ladder, safe use, 129
    roofing brackets, 339
    See also roofer’s hoists
rooms, changing  See changing rooms
rooms, lunch  See lunch rooms
rooms, washing facilities in  See toilets and washing facilities
rope access work, 805–849

- defined
  - cow’s tail, 1
  - industrial rope access work, 1
  - non-industrial rope access work, 1
  - occupational rope access work, 1

- anchorage strength
  - industrial work, 828–829

- application of Code, 824

- arrest force, maximum, 828

- ascenders, 837

- back-up devices, 838

- certification by engineer
  - removal from service, 820

- connecting components, 835

- descenders, 839

- descent control device for fall arrest system, 146

- documentation
  - safe work plan, 808–810
    - worker’s personal logbook, 827
  - emergency rescue, 811, 821–822

- equipment and tools, 813–814

- exemptions
  - emergency rescue, 806

- fall protection systems, 807

- training, 805

- fall protection, 811

- full body harness, 142, 834

- hazard assessment, 811

- head protection, 831–833

- high stretch or dynamic ropes, 816, 818

- inspections and maintenance, 815

- logbook, worker’s
  - contents, 827(3)
  - currency, 827(4)
  - inspection of, 827(4)
  - requirement, 827(1)
  - signatures, 827(2)

- manufacturer’s specifications
  - removal from service, 820

- removal from service, 820

- ropes
  - cow’s tail, 819
  - high stretch or dynamic ropes, 816, 818
  - low stretch or static ropes, 816–817

- safe work plan
  - availability, 810
  - conditions for, 808
  - designated competent person to prepare plan, 2.2
  - specifications, 809

- safety, secondary, belay, or backup lines, 830

- standards
  - ascenders, 837
  - back-up devices, 838
  - carabiners, 836
  - connecting components, 835
  - cow’s tail, 819
  - full body harness, 142(1), 834
  - head protection, 831–832
  - high stretch or dynamic ropes, 818, 819(1)
  - low stretch or static ropes, 817
  - safe work practices, 823–824
  - worker competency, 826

- trained workers present, requirement, 825

- training of workers, 811–812, 822, 826

- worker’s personal logbook, 827

- See also full body harness; personal fall arrest system (PFAS)

rope access work, non-industrial
  - mountaineering, caving, canyoning, sport climbing, 840–849

- defined, 1

- anchorage strength, 843

- Director of Inspection
  - safe work practices, approval, 840

- fall factor, 842

- head protection, 844–846
standards
- connecting components, 849
- full body harness, 848
- head protection, 844–846
- sit harness, 3, 795(1)(b), 847
- worker competency, 841
- training of workers, 841

*See also* rope access work

**rope adjustment device for work positioning**, 148.1

*See also* personal fall arrest system (PFAS)

**rope-operated friction catheads**, 771

**ropes**
- boatswain’s chairs, 351(3)–(4)
- in horizontal lifeline systems, 153–153.1
- in needle-beam scaffolds, 337(3)–(4)
- on sawmill log carriages, 383(2)
- in scaffolding, 324(2)
- synthetic fibre ropes, standards, 297(1)
- wound on drum, 299

*See also* rope access work

**ROPS (rollover protective structures)** *See* powered mobile equipment

**rotary drill**
- dust control at mine site, 532, 537

**rotary table**
- danger zone, 773

**rotary tong**, 774

**Royal Canadian Mounted Police (RCMP)**
- notice of loss or theft of explosives, 514

**rubber-tired, self-propelled machines in mines** *See* vehicles, use in mining

**running wire rope**
- rejection criteria, 306(2)

**runways, 121**
- strength, 121(1)(a)
- toe boards and guardrails, 121(1)(d), 321(2)
- traction, 121(2)
- width, 121(1)(b)–(c)

*See also* entrances, walkways, and stairways

**rural electrification association**
- defined
  - rural electrification association, 1
  - utility employee, 1
  - coordinated work, 802
  - safe work practices, 800

*See also* electrical utilities and utility workers

**Rural Utilities Act**
- in definition of rural electrification association, 1

**Saddles, Pole Clamps (Stick Clamps) and Accessories for Live Working (ULC)**, 3, 799(1)

**SAE (Society of Automotive Engineers)** *See* Society of Automotive Engineers (SAE)

**safe limit of approach distances from overhead power lines**, 225–227, Schedule 4

**safe patient/client/resident handling**
- defined, 1

*See also* lifting and handling loads

**Safe Practices for Rope Access Work (Society of Professional Rope Access Technicians)**, 3, 823(b)

**safeguards and warnings**, 310–322
- defined, 1
- alternative safeguards, 310(4)–(5), 311(3)
- bins, 316
- blasting operations, 498
- building shafts, 313
- certification by engineer
  - supporting structure for safety nets, 320(2)
- chutes, 316
- demolition work sites, materials chute warnings, 420
- excavation markings, 444
- falling objects, protections, 318
- flying particles, safeguards, 317
- generally, 310

*See also* entrances, walkways, and stairways
guardrails, specifications, 315
guards in powered mobile equipment, 269
holes or openings, 314
hoppers, 316
locking out and tagging, 311(4)
openings or holes, 314
public highway traffic control methods, 194
safety nets, 320
standards
safety nets, 320(1)(a)
supporting structures
safety nets, 320(2)
tampering with safeguards on machinery, 311
toe boards, 321
openings and holes, 314(1)–(2)
specifications, 321(1), 321(5)
when needed, 321(2)–(4)
warning signs
automatic machinery starts, 310(6)
falling objects, 318(3)
open building shaft, 313(3)
temporary covers, 314(3)
wire mesh, specifications, 322
See also hazardous energy control (for service, repair, tests, adjustments, inspections); machinery
safety buggy
for emergency escape from oil or gas well, 762(3)
Safety Code for Material Hoists (CSA), 3, 81
Safety Code for Personnel Hoists (CSA), 3, 96
Safety Code for Suspended Elevating Platforms (CSA), 3, 348
Safety Code on Mobile Cranes (CSA), 3, 88–88.1, 92.1
Safety Codes Act, 695(1)
safety committee for the work site See joint work site health and safety committee
safety data sheets (WHMIS), 404–414
defined
fugitive emission, 394.1
product identifier, 394.1
safety data sheet, 394.1
supplier, 394.1
in definition of work site label, 394.1
availability, 407
confidential business information, 408–414
claim for disclosure exemption, 408–410
confidentiality of information, 411–414
interim procedures before notice, 409
procedures after notice of exemption, 410
employer’s data sheet, 405
exemptions, 404(1)–(2), 405(2)
format, 405(3)
requirement, 404(1)–(2), 405(1)
significant new data, updates, 406
supplier’s data sheet, 404
training in content and significance, 397(1)(b)
See also Workplace Hazardous Materials Information System (WHMIS)
safety fuses
defined, 1
See also detonators and detonation
safety glass
in powered mobile equipment, 265
safety hooks on safety nets, 320(1)(b)
Safety in Welding, Cutting and Allied processes (CSA), 3, 171.1(1), 172(1)
in definition of welding or allied process, 1
safety latches on hooks, 303
safety nets
certification by engineer of supporting structure, 320(2)
Index

OCCUPATIONAL HEALTH AND SAFETY CODE

in definition of
fall protection system, 1
safeguard, 1
specifications, 320(1)
water dangers, 157
safety precautions, general, 185–195
certification by engineer
skeleton structures, 190
unrestrained hoses or piping, 188(2)
designated signallers, 191
emergency lighting, 186(3)–(4)
housekeeping, 185
ice, working on, 195
lighting, 186
manufacturer’s specifications
unrestrained hoses or piping, 188(2)
masonry walls stabilization, 192
pallets, 187
securing equipment and materials, 189
storage racks, 187
tire servicing, 193
Safety requirements for personal fall arrest
systems, subsystems and components
(ANSI/ASSE), 3, 142(1), 142.2(1), 142.3(1),
143(1), 144, 147(1), 154(1), 795(1)(d),
834(c), 838(d), 848(b)
safety rope, life See life safety rope
Safety Standard for Bicycle Helmets (CPSC),
3, 235
Safety Standard for Cableways, Cranes,
Derricks, Hoists, Hooks, Jacks and Slings
(ASME), 3, 297(1)
Safety Standard for Low Lift and High Lift Trucks (ASME), 3, 347(8)
Safety Standard for Maintenance and
Inspection of Overhead Cranes, Gantry Cranes, Monorails, Hoists and Trolleys
(CSA), 3, 94
safety toecaps, 233(2)–(4)
See also foot protection and footwear
safety-engineered medical sharps
defined, 1
See also sharps
samples, laboratory See laboratory samples of
hazardous products (WHMIS)
sandstone quarries See mines and mining;
quarries
sandy soil See soils and soil types
saws and sawmills, 376–383
band saw wheels
certification by engineer, 379(1), 379(3)
manufacturer’s specifications, rim
thickness, 379(1)
testing for cracks, 379(2)
band saws
blade crack limits, 378, Schedule 8, Table 2
retensioning, 378(3)
shake band saw blades, cracked, 378(4)
chainsaws
chain adjustments, 376(2)
footwear protection, 233(2)–(4)
specifications, 376(1)
circular saws
blade cracks, 377, Schedule 8, Table 1
sawmill head rig, 382
cut-off saws, 381
first aid high hazard work, Schedule 2,
Table 2
power-fed circular saws, 380
sawmill head rig, 382
sawmill log carriage, 383
ropes, rejection criteria, 383(2)
safety devices, 383(1), 383(4)
sawyer’s lever, 383(3)
top saw, sawmill, 382(2)
scaffolds and temporary work platforms,
323–345
defined
heavy duty scaffold, 1
ladderjack scaffold, 1
light duty scaffolds, 1
outrigger scaffold, 1
scaffolds, 1
bracket scaffolds, 332
certification by engineer
bracket scaffolds, 332(1)(a)
loads, 325(3)–(4)
metal scaffolding, 331(a)
suspended scaffolds, 341(2)
swingingstage scaffolds, 342(1)
design, 324–325
double-pole scaffolds, 324–326, 333, Schedule 6, Tables 1–4
fixed ladder on, 130
free-standing scaffolds, 334, 422
half-horse scaffolds, 335
hoarded masonry walk-through scaffold frames, 324(4)
inspections and tests
plank loads, 329(4)(b)
planks, 329(4)(a)
suspended scaffolds, 341(4)
ladderjack scaffolds, 336
ladders
access ladders on, 130(6)
vertical ladders, 327
working from, 328
loads
limits, 325
plank load tests, 329(4)(b)
workers informed, 325(5)
manufacturer’s specifications
bracket scaffolds, 332(1)(a)
ladders on ladderjack scaffolds, 336(1)
metal scaffolding, 331(a)
planks, 329(1)
suspended scaffolds, 341(2)
swingingstage scaffolds, 342(1)
metal scaffolding, 331
needle-beam scaffolds, 337
outrigger scaffolds, 338
planks
specifications, 329
unpainted lumber, 324(3)
platforms, 330
protection from falling objects
overhead safeguards, 318(1)–(2)
specifications, 318(4)–(5)
toe boards, 321(3)
warning signs and devices, 318(3)
protection from mobile equipment or vehicles, 324(5)
rolling scaffolds, 334
roofing brackets, 339
safeguards
toe boards, 321(3)
single-pole scaffolds, 324–326, 340, Schedule 6, Tables 7–8
standards, 323
suspended scaffolds, 341
tagging requirements
colour-coded tags, 326(1)
expiry, 326(4)
information on tag, 326(1), 326(5)
when needed, 326(2)–(3)
when not to use scaffold, 326(6)–(7)
unpainted lumber in wood scaffolds, 324(3)
See also elevating platforms and aerial devices; platforms; swingingstage scaffolds
scalpels
defined as medical sharp, 1
See also medical sharps
scissor lift fall restraint system, 156
scissors See sharps
scrapers, self-propelled wheeled, 270–271
rollover protective structures, 270
seatbelts and restraint systems, 271
See also powered mobile equipment
screens
in powered mobile equipment, 269
in powered mobile equipment with ROPS, 271(2)
See also eye protection

screw jacks
alternatives to temporary protective structures, 457(2)

seal See labels

seat belts
forklift trucks, 284
standards for powered mobile equipment with ROPS, 271(1)
use in powered mobile equipment, 256(3)(d)–(e)
use in powered mobile equipment with ROPS, 271

secondary escape routes, 119(4)–(5)

secure
defined, 1
See also hazardous energy control (for service, repair, tests, adjustments, inspections)

securing equipment and materials, 189

seismic blasting and drilling
first aid high hazard work, Schedule 2, Table 2
seismic drill
use in shot hole drilling, 757
use of open flame to warm water on, 517
See also detonators and detonation; explosives (other than at mine sites)
Selection, Use and Care of Respirators (CSA), 3, 247, 250(1)

self rescuers
in underground coal mines, 692

self-contained breathing apparatus, 249–252
facial seal, 250
for immediate danger, 251
for no immediate danger, 252
quality of breathing air, 249
See also respiratory protective equipment

self-contained toilets, 375(2)–(3)

self-employed person
fall protection systems, requirement, 139

self-locking connectors
standards for fall arrest system, 143(1)
standards for industrial rope access work, 835

self-propelled, rubber-tired machines in mines See vehicles, use in mining
Self-Propelled Boom-Supported Elevating Work Platforms (CSA), 3, 347(1)
Self-Propelled Elevating Work Platforms (ANSI), 3, 347(3)
Self-Propelled Elevating Work Platforms (CSA), 3, 347(3)

self-propelled mechanized feller
distance of workers from, 518(3)
See also forestry

self-propelled wheeled scrapers, 270–271
rollover protective structures, 270
seatbelts and restraint systems, 271
See also powered mobile equipment
Self-Retracting Devices for Personal Fall-Arrest Systems (CSA), 3, 145

separation distances (explosives other than at mine sites)
between explosives and fixed radio transmitters, Schedule 11, Table 1
between explosives and fixed radiofrequency transmitters, Schedule 10, Table 2
between explosives and mobile radio transmitters, Schedule 11, Table 2
between explosives and mobile radiofrequency transmitters, Schedule 10, Table 3
See also explosives (other than at mine sites)
service machinery, isolating hazardous energy to See hazardous energy control (for service, repair, tests, adjustments, inspections)

service rig trucks, 759

service rigs See oil and gas wells

service shafts See building shafts

sewage See buried or concrete-embedded facilities

shackles on hooks
safety latches, 303
safety nets, 320(1)(b)

shaft hoist, underground See underground shaft hoist

shafts, building See building shafts

shafts, mine See underground shafts

shake band saw blades, cracked, 378(4)

sharps
defined
medical sharp, 1
parenteral contact, 1
safety-engineered medical sharp, 1
sharps, 1
containers, 526
hazard elimination and control, 525.1
medical sharps
coming into effect, 525.2(1)
safe work procedures, 525.2(4)–(6)
safety-engineered medical sharps, 525.2(2)–(3)
recapping waste needles, prohibition, 527
See also health care

shaving See facial hair

sheaves
matching components, 302

shields
in definition of safeguard, 1
in powered mobile equipment, 269
See also safeguards and warnings

shock absorbers, 142.3
defined, 1
in personal fall arrest systems, 142.3
standards, 142.3(1)
See also personal fall arrest system (PFAS)

shoes See foot protection and footwear

shoring
alternatives to temporary protective structures, 457
installation and removal, 458
lumber and plywood standards, Schedule 9
shoring component dimensions, Schedule 9
See also temporary protective structures;
temporary supporting structures

shot hole drilling, 757

shoulder belts
in powered mobile equipment with ROPS, 271(2)

showers and shower rooms See toilets and washing facilities

signal systems See designated signallers;
designated traffic controllers

significant new data (WHMIS)
defined, 394.1
for safety data sheets, 406
for supplier or work site labels, 398(3)
See also Workplace Hazardous Materials Information System (WHMIS)

signs See labels; warning signs
Signs and Symbols for the Workplace (CSA), 3, 781(3)

silica-crystalline, respirable
defined
exposed worker, 1
restricted area, 1
abrasive blasting use, 39
code of practice required, 26, Schedule 1,
Table 1
decontamination methods, 28(c)
health assessment of exposure, 40
contents of report, 40(2)
costs, 40(11), 40(13)
frequency of assessments, 40(6)–(8)
information to worker, 40(3)
performed during work hours, 40(12)
privacy of information, 40(5)
refusal by worker, 40(9)–(10)
retention of records, 40(4)
housekeeping, 28(b)
minimization of release, 28(a)
OEL, Schedule 1, Table 2
restricted areas
authorized persons, 29(1), 29(2)(b)
decontamination of workers, 29(4)(c)
emergencies, 29(5)
harmful substances, 29(2)
no eating, drinking or smoking, 29(2)(c)
prohibited activities, 29(2)(c)
protection of worker’s street clothing, 29(4)
protective clothing for workers, 29(4)
signs, 29(2)–(3)
signs for restricted area, 29(2)–(3)
See also health assessments for exposure to asbestos, silica or coal dust
silos See confined and restricted spaces
single-pole scaffolds
design and load, 324–325, 340, Schedule 6, Tables 7–8
See also scaffolds and temporary work platforms
sit harness
in definition of non-industrial rope access work, 1
standards for non-industrial rope access work, 847
standards for tree care operations, 795(1)(b)
See also rope access work, non-industrial (mountaineering, caving, canyoning, sport climbing)
skates and skateboards
protective headgear, 235
See also head protection and headwear
skeleton structures, 190
certification by engineer, 190(1), 190(3)
competent worker, 190(4)
erestation drawings and procedures, contents, 190(2)
See also elevating platforms and aerial devices
skidders, 270–271
rollover protective structures, 270
seatbelts and restraint systems, 271
See also powered mobile equipment
skidoos See snow vehicles
skin
contamination with flammable or combustible liquids, 164
in definition of parenteral contact, 1
inclement weather protections, powered mobile equipment, 275(3)
personal protective equipment, 243
See also safeguards and warnings
Sleeves of Insulating Material for Live Working (ULC), 3, 799(1)
sliding hitch knots, 150.3
See also personal fall arrest system (PFAS)
slings
metal mesh slings, rejection criteria, 307
standards, 297
synthetic fibre slings
labels, 298(1)
not subjected to pull tests beyond capacity, 298(2)
rejection criteria, 305
standards, 297(1)
small utility vehicles
defined, 1
safety helmets, 236
smartphones See cellular telephones
smoke
Director of Inspection
notice of noxious smoke in underground mines, 544(1)(d)
ventilation system, when needed, 386(c)

smoking tobacco
prohibitions
explosives, 466, 517(2)–(3)
fire and explosion hazards generally, 162(3)
restricted areas, 29(2)(c)
surface mines, 648(3)
transportation of explosives, 621
underground coal mines, 693–694
when refuelling vehicles, 279(1)–(2)
smoking history in health assessments, 40(2)

snap hooks
standards for fall arrest system, 143

Snell Memorial Foundation, 3

snow vehicles, 281–282
defined, 1
documents
operator’s manual, 281
safe work procedures on sloping ground, 282(2)
load and slope limitations, 282
manufacturer’s specifications
load and slope limitations, 282(2)
operator’s manual, 281
safety helmets, 236

snubbing units
definition
snubbing, 1
drawworks, 766
exits from enclosures, 761
gas-assisted sand clean-out, 781(6)
guy lines in self-contained units, 763
inspections, 758
safety checks, 760
See also oil and gas wells

soap for washing See toilets and washing facilities

Society of Automotive Engineers (SAE), 3
Society of Professional Rope Access Technicians, 3

sod farms
Code not to apply, 1.1

soft, sandy or loose soil See soils and soil types

Softwood Lumber (CSA), 3
in definition of lumber, 1

soils and soil types, 442–443, 451
defined
hard and compact soil, 442(1)
likely to crack or crumble soil, 442(2)
soft, sandy, or loose soil, 442(3)
alternatives for soil stabilization, 443(2)
certification by engineer
alternatives for soil stabilization, 443(2)
classification, 442
cutting back walls, 450(1)(a), 451
hard and compact soil, 442(1), 451(a)
likely to crack or crumble soil, 442(2), 451(b)
more than one soil type, 442(4)
natural freezing for soil stabilization,
prohibition, 443(3)
shoring component dimensions, Schedule 9
soft, sandy, or loose soil, 442(3), 451(c)
soil stabilization, 443
See also excavating and tunneling

soldering
explosion control in underground coal mines, 746

sole penetration protection in footwear, 233(2)–(4)
See also foot protection and footwear

sorting hooks, 303(3)

sound energy at a work site See noise
sound level meters
  standards, 219(3)
  See also noise
special effects devices  See explosives (other than at mine sites)
Specification for Audiometers (ANSI), 3
  in definition of audiometer, 1
Specification for industrial safety helmets (CEN), 3, 831(2)(c)
Specification for Performance Requirements for Protective Footwear (ASTM), 3,
  233(2), 233(4)
Specification for Personal Noise Dosimeters (ANSI), 3, 219(3)(b)
Specification for Protective Helmets for Vehicle Users (BSI), 3, 236(1)(b)
Specification for Sound Level Meters (ANSI), 3, 219(3)(a), 219(3)(c)
specifications, certifications and standards, 12–15
  defined
  approved to, 1
  certified by a professional engineer, 1
  manufacturer’s rated capacity, 1
  meets the requirements of, 1
  professional engineer, 1
  approved equipment, identifying marks, 15
  certification by engineer
  fit and safe for workers, 14(2)
  in writing, stamped and signed, 14(1)
  employer to follow specifications, 12
  professional engineer’s specifications (certified)
  following by employer, 12(b)–(d)
  how often to certify equipment, 13(2)(b)
  safe procedures and equipment, 13(2)
  See also standards
Specifications for Integrating-Averaging Sound Level Meters (ANSI), 3
spectacles  See eye protection
split  See ventilation systems
spoil pile
  defined, 1
  loose materials from excavations, 452–453
spools, matching components, 302
sport climbing
  in definition of non-industrial rope access work, 1
  See also rope access work, non-industrial (mountaineering, caving, canyoning, sport climbing)
sport diving, 423(2)
sport headgear  See head protection and headwear
spousal violence
  protection of workers, 390.3
  See also violence and harassment
spray operations, 170.1
  flammable substances, not to ignite, 170.1(2)
  nozzle guards for airless spray machinery, 170.1(5)–(6)
  outside of spray booths, standards for, 170.1(3)–(4)
  spraying asbestos, prohibition, 32(2)
  ventilation systems, 170.1(1), 170.1(4)
spreader bars
  standards, 297(3)–(4)
  See also rigging
spring-loaded safety latch hooks, 303(4)
spruce-pine-fir (S-P-F)
  defined as lumber, 1
stairways  See entrances, walkways, and stairways
stairwells  See building shafts
stamp  See labels
standard first aider
  defined, 1
  in definition of first aider, 1
  mines, emergency response team, 546
  See also first aid and first aiders
Standard for Protective Headgear for Use in Non-Motorized Sports (Snell Memorial Foundation), 3, 235

Standard for Protective Headgear for Use with Bicycles (Snell Memorial Foundation), 3, 235

Standard for the Use of Pyrotechnics Before a Proximate Audience (NFPA), 3, 467(2)(b), 499(3)(b)

Standard Grading Rules for Canadian Lumber (NLGA), 3
in definition of lumber, 1

Standard on Fire Service Life Safety Rope and System Components (NFPA), 3, 795(1)(a), 817(b), 834(a), 835(e), 837(c), 839(b)

Standard on Life Safety Rope and Equipment for Emergency Services, 146, 147(1), 148.1


Standard Specification for Helmets Used in Recreational Bicycling or Roller Skating (ASTM), 3, 235

Standard Specification for Reinforced Concrete Manhole Sections (ASTM), 3, 131

Standard Test Method for Vapour Pressure of Petroleum Products (Reid Method) (ASTM), 3
in definition of flammable liquid, 1

standards
defined
approved to, 1
meets the requirements of, 1
adopted in Code, 3
approved equipment, identifying marks, 15
previous editions of referenced standards, 3.1
See also specifications, certifications and standards

Standards Australia/Standards New Zealand, 3

stationary wire rope
rejection criteria, 306(3)

steel chain
standards, 297(1)
steel ferrules, 301(1)

steel-toed boots See foot protection and footwear

Steering for Off-Road, Rubber-Tired Machines (SAE), 3, 590(1)

stepladders See ladders

sticker See labels

STOP signals
from non-designated signallers, 191(7)

storage See buried or concrete-embedded facilities; confined and restricted spaces; containers; storage racks and pallets

storage battery locomotives in underground coal mines, 706

storage of hazardous products See Workplace Hazardous Materials Information System (WHMIS)

storage racks and pallets, 187
damage prevention, 187(4)
no danger to workers, 187(1)
report of damage to storage rack, 187(3)
support for loads, 187(2)

Storage Standards for Industrial Explosives (NRCan), 3, 470(2), 655(3)

storms See weather

street clothing
clothing beneath flame resistant clothing, 232(2)
compressed/liquefied gas, use to blow substances, 171(8)(d)
Index

in restricted areas, protection of worker’s
clothing, 29(4)

stringers
alternatives to temporary protective
structures, 457
installation and removal, 458
lumber and plywood standards, Schedule 9
shoring component dimensions, Schedule 9
See also temporary protective structures;
temporary supporting structures

strip mining See surface mines

styrene in styrene resin fabrication
code of practice required, 26, Schedule 1,
Table 1

subsidences
notice to Director of dangerous occurrences
in mines, 544(1)(a)

substances
defined
substances, 394.1
substance interaction, Schedule 1, Table 2
See also Workplace Hazardous Materials
Information System (WHMIS)

supervision
direct supervision, defined, 1

supervisor
fall protection systems, 139

supplied-air respirator protection
equipment See respiratory protective
equipment

supplier
defined, 394.1
See also Workplace Hazardous Materials
Information System (WHMIS)

supplier labels (WHMIS), 398–403
defined
label, 394.1
significant new data, 394.1
supplier, 394.1
supplier labels, 394.1

arrival of product without label,
requirement for work site label,
398(6)–(7)
employer not to remove, modify or alter
label, 398(2)
laboratory samples, 403
manufacturer’s requirement for label, 399
placards
conditions for use, 398(5), 401(1)
content and location, 401
transfer of hazardous products, 402
replacement of illegible or missing label,
398(4)
requirement for labels, 399–403
significant new data, label updates, 398(3)
storage without label, conditions, 398(5),
401, 402
training in content and significance,
397(1)(a), 398(5)(c)
transfer of hazardous products, 402
See also confidential business information
(WHMIS); Workplace Hazardous
Materials Information System (WHMIS)

supplier’s material safety data sheet
(WHMIS) See safety data sheets
(WHMIS); Workplace Hazardous
Materials Information System (WHMIS)

supplies, lifting See lifting and handling
loads

supporting structures, temporary See
temporary supporting structures

surface haul roads
for mines, 539

surface mines
defined
combined operation, 1
mine blaster, 1
surface mine, 1
surface mine blaster, 1
building safety, 532
certification by engineer
electrical equipment used in presence of
gas, vapour or dust, 563(1)
representative machines, 576(2)
walls, 541(1)
combined operations
declaration, 686(1)
mine manager, 686(2), 686(2)–(3)
dangerous occurrences to report to Director
dam or dike dangers, 544(2)
electrical equipment failures, 544(1)(f)
ignition of gas or dust, 544(1)(d)
incidents with hoists, sheaves, shafts or
headframes, 544(1)(i)
out of control vehicles, 544(1)(c)
outbursts and inrushes, 544(1)(h)
subsidence or unexpected ground fall,
544(1)(a)
underground ventilation system
stoppages, 544(1)(b)
unexpected dangerous events, 544(1)(g)
worker withdrawal in emergencies,
544(1)(e)

Director of Inspection
electrical systems, notice and approval, 561
reports of dangerous occurrences, 544
representative machines, report, 576(2)
documents
dangerous occurrences reports, 544
electrical systems approval by Director,
561
inspection records, 534
mine plans, 533
records of electrical systems installation
and repairs, 562(2)
tests of ground electrodes, 570
tests of supply systems for mobile
electrical equipment, 565
dumping blocks, 542
dust control, 537
electrical systems and equipment, 560–572
authorized worker to install, 562(1)
Director, notice and approvals, 561
drills, hand held electric, 572
equipment used in presence of gas, vapour
or dust, 563
grounding, 570(1)
overhead power lines, 567
records of installation and repairs, 562(2)
standards, 560
supply systems for mobile electrical
equipment, 565
welding, 571
emergency escape routes on surface haul
roads, 539(2)
emergency response stations, 545
emergency response team, 546
excavations, safe distances, 535
explosives, 644–657
blast holes, 645
burning explosives, 652
charged holes, 657
detonating cord, 647
drilling near explosives, 654
electrical cables and wires, 650
electrical storms, 646
electromagnetic radiation, blasting in, 651
ignition precautions, 648
misfires, 653
no smoking or open flames, 648(3)
overhead power line, blasting in, 651(2)
radiofrequency transmitters or fields,
blasting in, 651(3)
safety fuses, 649
storage boxes, 655
sufficient explosives, 655(1)
unauthorized equipment, vehicles and
workers, 644(2)
warnings and signs, 644, 644(1), 656–657
flammable gas monitors, 543
inspections and tests
  ground electrodes, 570
  supply systems for mobile electrical equipment, 565
manufacturer’s specifications
  electrical equipment used in presence of gas, vapour or dust, 563(1)
mine plans, 533
prototype machines, 575
representative machines, 576
stockpiles, 536
surface haul roads, 539
tests and inspections
  of electrical systems, 562
  record retention period, 534
walls
  certified by engineer, 541(1)
specifications, 541(2)
warning systems
  explosives, 656–657
See also conveyors in mines; explosives (at mine sites); mines and mining; vehicles, use in mining

surveyor in underground coal mines, 682, 747(6)–(7)
suspended elevating platforms
  standards, 348
See also elevating platforms and aerial devices
suspended loads over work areas, 69
suspended outrigger scaffolds
  design and specifications, 338
See also scaffolds and temporary work platforms
suspended scaffolds, 341
  defined, 1
daily inspections, 341(4)
design and specifications, 341
See also scaffolds and temporary work platforms

swing drop distance
  defined, 1
See also fall protection systems; personal fall arrest system (PFAS)
swingstage scaffolds, 342–345
certification by engineer, 342(1)(a)
design and specifications, 342–343
escape device, 344(3)–(4)
hoisting equipment, 344(1)–(2)
inspections, 345(1)
manually operated secondary mechanism, 344(3)–(4)
manufacturer’s specifications, 342(1)(a)
personal fall arrest systems, 345(4)–(5)
safety procedures and devices, 344–345
suspension rope, 344(4)–(5)
use for light duty, 343(1)
See also scaffolds and temporary work platforms
synthetic fibre ropes
  boatswain’s chairs, 351(3)
  standards, 297(1)
See also ropes
synthetic fibre slings
  labels
    manufacturer’s information, 298(1)(a)–(b)
safe working load, 298(1)(c)
type and material of construction, 298(1)(d)
not subjected to pull tests beyond capacity, 298(2)
rejection criteria, 305
standards, 297(1)
tag lines on loads, 70
tags See labels; scaffolds and temporary work platforms
tamping poles for loading explosives, 491
tank cars and trucks
hazardous loads, 278
transfer of hazardous products, 402
tanks See containers
Technical Handbook for Professional Mountain Guides (Association of Canadian Mountain Guides), 3, 841(a)
television towers See radiofrequency transmitters and explosives

temporary (generally)
defined, 1
temporary protective structures
defined, 1
alternatives for soil stabilization, 443(3)
certification by engineer
tunnel excavations, 464
excavating and tunneling
alternative structures, 457
as protection method, 450(1)(b)–(c)
specifications of professional engineer, 456
trenches, standards for shoring, stringers and bracing, Schedule 9
underground shafts, 461(1)–(2)
temporary covers, 314(2)
tunnel excavations, 464
See also excavating and tunneling
temporary stairs, 122(3)
temporary supporting structures, 352
defined, 1
certification by engineer, 352(3)–(4)
masonry walls stabilization, 192
standards, 352(1)–(2)
temporary work platforms See scaffolds and temporary work platforms
temporary work sites
toilets and washing facilities, 356(b)
test machinery, isolating hazardous energy to
See hazardous energy control (for service, repair, tests, adjustments, inspections)
threats See violence and harassment
three-wheeled all-terrain vehicles
prohibition, 280
thrustout materials landing platform
in definition of temporary supporting structures, 1
See also temporary supporting structures
ticket See labels; supplier labels (WHMIS); work site labels (WHMIS)
timber See forestry

timber piles, 289
See also pile driving equipment and practices
tire servicing, 193
competent worker, 193(1)
manufacturer’s service manuals, availability, 193(2)
tire inflation methods, precautions, 193(3)–(6)
titanium
in light metal alloys, 538
See also mines and mining
tobacco
WHMIS not to apply to, 395(3)(b)
See also smoking tobacco

_Tobacco Act (Canada), 395(3)(b)_

toe boards, 321
in definition of safeguard, 1
openings and holes, 314
specifications, 321(1), 321(5)
when needed, 321(2)–(4)
See also safeguards and warnings
toe caps, 233(2)–(4)
See also foot protection and footwear
toilets and washing facilities, 354–361
feminine hygiene products disposal, 360(c)
food establishments, exceptions, 356(a)
hand cleaning facilities, 359–360
circular wash fountains, 359(3)
clean and operational, 361(1)
hand drying, 360(b)
hand soap, 360(b)
number required, 359
mobile or temporary work sites, 356(b)
no unreasonable restrictions, 354
requirements at work site, 357, Schedule 7
showers and shower rooms
clean and operational, 361(1)
emergency washing equipment, 23
storage of other materials, 361(2)
storage of other materials, 361(2)
toilet paper, 360(a)
toilets, 357
accessibility, 357(5)
clean and operational, 361(1)
drainage, 358(1)–(2)
maintenance of self-contained units, 358(3)
one facility for both sexes, 357(2)
separate facilities by sex, 357(1),
  Schedule 7
urinals, 357(3)–(4)
waste receptacles, 360
See also decontamination of workers;
drinking fluids
tools
defined
  actuated fastening tool, 1
  hand tool, 1
  actuated fastening tool, 374
  contact by clothing, jewellery or hair, 362
  grinders, 375
  non-sparking tools in mines, 608
torso protection
  personal protective equipment, 242
total fall distance
defined, 1
See also personal fall arrest system (PFAS)
total particulate
defined, 1
See also particulate materials
tower and building shaft hoists, 98–99
defined
  building shaft, 1
  hoist, 1
tower hoist, 1
certification by engineer, boom, 99
design, 99
protective enclosure, 98
safeguards, 318(7)–(8)
See also hoists
tower cranes, 100–107
defined, 1
certification by engineer
  changing components, 103
  operator’s cab, 103(2)
structural testing and examination, 105
wind and temperature limitations, 106
changing components, 103
documents
  load charts, 63(2)
  log books, 65
limit devices, 101–102
  height limit device, 101(1)(c)
  overload device, 101(1)(a)
  travel limit device, 101(1)(b)
  trolley travel limit device, 101(1)(d)
  verification, 102
load charts, 63(2)
log books, 65
manufacturer’s specifications, 101, 103, 106
multiple cranes, 107
operation, 102
operator’s cab, 103(2)
standards, 100
structural testing and examination
  certification by engineer, 105
  how often to test, 105(2)
  non-destructive testing, 105(1)
test weights, 104
wind and temperature limitations, 106
See also cranes
tower hoist
  defined, 1
See also tower and building shaft hoists
tracked crawler, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
See also powered mobile equipment
tractors, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
See also powered mobile equipment
trade name
  in definition of product identifier, 394.1
See also Workplace Hazardous Materials Information System (WHMIS)
traffic control See vehicle traffic control
Traffic Safety Act, 573
trail bike, motorized
  safety helmet standards, 236
See also head protection and headwear
trailer hitches in powered mobile equipment, 266(d)
trailer pipe racks, 765
transfer of hazardous products, 402
  See also Workplace Hazardous Materials Information System (WHMIS)
Transportation Association of Canada, 3
  Manual of Uniform Traffic Control Devices for Canada, 194(7)(i)
transportation of injured or ill workers to health care facilities, 180
  accompaniment by first aider, 180(5)–(6)
  ambulance services, 180
    availability under normal conditions, 180(1)–(2)
    communication systems to summon, 180(4)
    communication systems with health care facility, 180(3)(c)
    licensed services, 180(2)–(4)
    when not available, 180(3)
travel restraint system
  defined
    fall protection system, 1
    guardrails, 1
    horizontal lifeline system, 1
    travel restraint system, 1
  anchors
    permanent, 152
    temporary, 152.1(1)
  control zones, 161
  horizontal lifeline systems, 153–153.1
  procedures in place of, 159
  scissors lift, requirement, 156
  water dangers, 157
  when required, 139, 141
See also fall protection systems
travelling blocks, drilling or service rigs, 769–770
tree care operations, 792–796  
application of Code, 792  
fall protection, 794  
harness standards, 795  
knot exemption, 796  
safe work practices and procedures, 793  
emergency rescue, 793(1)(e)  
hazard assessment, 793(1)(a)  
tools and equipment, 793(1)(c)  
training, 793(1)(b)  
work positioning and fall protection, 793(1)(d)  
trenchers, 270–271  
rollover protective structures, 270  
seatbelts and restraint systems, 271  
See also powered mobile equipment  
trenches  
defined, 1  
See also excavating and tunneling  
tricyclist  
protective headgear, 235  
See also head protection and headwear  
tridymite  
See silica-crystalline, respirable  
tripoli  
See silica-crystalline, respirable  
trolley locomotives in underground coal mines, 706  
trucks  
See booms and boom trucks; concrete pump trucks; forklift trucks; logging trucks; service rig trucks; tank cars and trucks  
tuggers, oil and gas wells, 770  
tunnels  
See confined and restricted spaces; excavating and tunneling  
turnouts for logging industry vehicles, 525(3)  
two-way radios  
See radiofrequency transmitters and explosives  
U-bolt clips for wire rope, 300(1)  
See also cable clips  
UIAA (Union Internationale des Associations d’Alpinisme), 3  
ULC (Underwriters’ Laboratories of Canada), 3  
underground mines  
defined  
combined operation, 1  
portal, 1  
underground mine, 1  
underground mine blaster, 1  
underground shaft, 1  
building safety, 532  
certification by engineer  
compressed air, 675  
shock blasting, 676  
walls, 541(1)  
combined operations  
declaration, 686(1)  
mine manager, 686(2), 686(2)–(3)  
dangerous occurrences to report to Director  
dam or dike dangers, 544(2)  
electrical equipment failures, 544(1)(f)  
ignition of gas or dust, 544(1)(d)  
incidents with hoists, sheaves, shafts or headframes, 544(1)(i)  
out of control vehicles, 544(1)(c)  
outbursts and inrushes, 544(1)(h)  
subsidence or unexpected ground fall, 544(1)(a)  
underground ventilation system stoppages, 544(1)(b)  
unexpected dangerous events, 544(1)(g)  
worker withdrawal in emergencies, 544(1)(e)  
diesel powered machines, 597  
Director of Inspection  
battery charging station, approvals, 566(1)  
combined operations, declaration, 686  
electrical systems approvals, 561
explosives, electric conveyance, approval, 660
explosives, shock blasting, approval, 676
notice of dangerous occurrences, 544
documents
dangerous occurrences reports, 544
electrical systems approval by Director, 561
evacuation procedures and training, 553
inspection records, 534
mine plans, 533
records of electrical systems installation and repairs, 562(2)
tests of ground electrodes, 570
tests of supply systems for mobile electrical equipment, 565
dumping blocks, 542
dust control, 537
electrical systems, 560–572
authorized worker to install, 562(1)
batteries, 566(1)
Director, notice and approvals, 561
drills, hand held electric, 572
grounding, 570
overhead power lines, 567
records of installation and repairs, 562(2)
standards, 560
supply systems for mobile electrical equipment, 565
switchgear, 569
welding, 571
emergency escape routes on surface haul roads, 539(2)
emergency response stations, 545
emergency response team, 546
evacuation procedures, 553
explosives
blasting cable, 665
coal dust, 664(2)
compressed air, 675
delay detonator, 666
drilling distances, 663
electric conveyance, prohibition, 660
firing in the same round, 671
before firing procedures, 664(4)
flammable gas, 664(1)–(3)
mine shaft conveyance, 661
misfire detonation, 673
misfire report, 674(2)
misfires, 672
misfires, leaving, 674
permanent firing station, 678
same manufacturer, 667
secondary blasting, 679
series connection, 668
shock blasting, 676
stemming, 670
surface shots, 677
transport underground, 660, 662
underground mine blaster, general duties, 664
waiting period after detonation, 665(5)
warning signs for misfires, 674
water stemming, 670(2)
water-resistant explosives, 669
fire fighting water supply, 557–558
flammable gas monitors, 543
inspections and tests
ground electrodes, 570
supply systems for mobile electrical equipment, 565
light metal alloys, 538
mine plans, 533
stockpiles, 536
surface haul roads, 539
tests and inspections
of electrical systems, 562
record retention period, 534
ventilation systems
batteries, 566
walls
  certified by engineer, 541(1)
  specifications, 541(2)
warning system
  evacuation, 553
water supply for fire fighting, 557–558
See also conveyors in mines; mines and mining; vehicles, use in mining
underground coal mines, 680–749
defined
gob, 1
mine official, 1
split, 1
underground coal mine electrical superintendent, 1
underground coal mine foreman, 1
underground coal mine manager, 1
adjoining underground properties, 747
building safety, 532
bulk fuel storage, 696, 713
certification by engineer
  annual mine plan, 681
  compressed air, 675
degassing procedures, 733
explosion barriers, 745
explosives, unclassified, 659(2)
extractions, 708(1)
geotechnical analysis for support system, 707(1)
hoisting equipment, 749.1
mine openings, 701(2.1)
pillar width, 747(3)
portals, 700(2)
removal of ground supports, 710(4)
roof and side support systems, 707(2)–(3)
sealed off areas, 716(4), 736
shaft access, 749.1
shock blasting, 676
survey plans, 682(3)
underground fuel station, 704(1)
ventilation system, 711(1)–(2), 712(4)
walls, 541(1)
chutes, 717
coal cutting machines with combustible gas detectors, 738, 740
combined operations
  declaration, 686(1)
  mine manager, 686(2), 686(2)–(3)
communication systems
  openings, 701(2)–(3)
communication systems, voice, 697–699
  alarm systems, 699(2)
  back-up power supply, 697(3)
  interconnected stations, 697(1)–(2)
  locations, 698(1)–(2)
  permanently attended stations, 699
  public telephone system, 699(1)
conveyors
  clearances, 550
  fire precautions, 548(4)
  fireproofing of, 549
cross cuts, 728
dangerous occurrences to report to Director
  dam or dike dangers, 544(2)
electrical equipment failures, 544(1)(f)
  ignition of gas or dust, 544(1)(d)
  incidents with hoists, sheaves, shafts or headframes, 544(1)(i)
  out of control vehicles, 544(1)(c)
  outbursts and inrushes, 544(1)(h)
  subsidence or unexpected ground fall, 544(1)(a)
  underground ventilation system stoppages, 544(1)(b)
  unexpected dangerous events, 544(1)(g)
  worker withdrawal in emergencies, 544(1)(e)
diesel fuel, 704–705
diesel powered machines, 597, 731(4)
diesel vehicle roads, 732
Director of Inspection
annual mine plan, approval, 681
battery charging station, approvals, 566(1)
combined operations, declaration, 686
communication system location, order, 698(2)
dangerous occurrences, notice, 544
diesel fuel storage period, approval, 705(1)
electrical systems, approval, 561
explosion barriers, approvals, 745(1)
electrical systems, approval, 560
explosives, non-permitted, approval, Schedule 11, Table 3
explosives, shock blasting, approval, 676
explosives, unclassified, approval, 659
fire detection systems, installation at specific location, order, 551(2)
flammable gas on diesel vehicle roads, 732(1)
hoisting equipment, approval, 749.1
mine manager appointment, notice, 685(1)
propane furnace, approval, 695(6)
shaft access, approval, 749.1
vehicles with automatic fire suppression system, approval, 548(7)
ventilation system air velocity, approval, 712(4)
ventilation system unplanned stoppage, report, 726
documents
code of practice, fan operating procedures, 725(3)
dangerous occurrences reports, 544
degassing procedures, 733
diesel fuel, 705(5)
electrical systems approval by Director, 561
electrical systems installation and repair records, 562(2)
evacuation procedures and mock exercises, 553
fire fighting equipment inspections, 554(3)
fire fighting training records, 547(2)
flammable gas on diesel vehicle roads, report, 732(4)–(5)
gas inspection report, 730(3)–(5)
ground support code of practice, 709(2)
hazard assessment, 688(3)
inspection records, 534, 538(3), 725(2), 730(3)–(5)
mine plans, 533, 556, 681
refuge stations, posting of number of workers, 559
self rescuers, training, 692(e)
shift report, 690–691
tests of ground electrodes, 570
tests of supply systems for mobile electrical equipment, 565
unsafe conditions, 688(4)
ventilating pressures, 719(2)
ventilation fan stoppages, 726(2)
ventilation monitoring, 727(7)
ventilation system operating procedures, 711(2)
drill holes, 748
dumping blocks, 542
dust control, 537
electrical systems, 560–572
authorized worker to install, 562(1)
batteries, 566
Director, notice and approvals, 561
drills, hand held electric, 572
electrical superintendent operation and approval, 564
flammable gas levels, 731(2)
ground fault protection, 568
grounding, 570
overhead power lines, 567
records of installation and repairs, 562(2)
standards, 560
supply systems for mobile electrical equipment, 565
switchgear, 569(2)
welding, 571
emergency escape routes on surface haul roads, 539(2)
emergency response stations, 545
emergency response team, 546
emergency warning systems, 552–553, 699
entrances, exits, portals and outlets, 700–703
escape ways and manholes, 702–703
housekeeping, 702(1), 703(3)
outlets, certifications, 701(2.1)
outlets, communication systems, 701(2)–(3)
outlets, minimum number, 701(1), 701(3)
outlets, one only, maximum number of workers, 701(4)
portals, 700
signs and directional devices, 702(1)
evacuation
flammable gas levels, 731(1)
procedures and reports, 553
explosion barriers, 745
explosion doors or weak walls, 721(2)
explosives, 658–679
blasting cable, 665
coil dust, 664(2)
compressed air, 675
delay detonator, 666
drilling distances, 663
firing in the same round, 671
before firing procedures, 664(4)
flammable gas, 664(1)–(3)
flammable gas levels, 731(3)
mine shaft conveyance, 661
misfire detonation, 673
misfire report, 674(2)
misfires, 672
misfires, leaving, 674
non-permitted explosives, application to use, Schedule 11, Table 3
permanent firing station, 678
permitted explosives, 659
same manufacturer, 667
secondary blasting, 679
series connection, 668
shock blasting, 676
stemming, 670
surface shots, 677
transport underground, 660, 662
transportation by electric conveyance, prohibition, 660
underground mine blaster, general duties, 664
waiting period after detonation, 665(5)
warning signs for misfires, 674
water stemming, 670(2)
water-resistant explosives, 669
fire detection systems, 551, 605
fire extinguishers, 555
fire fighting equipment, 554, 704
fire fighting precautions, 548
dust-suppression devices, 548(3)
fire alarms on unattended conveyor belt transfer points, 548(4)
fireproof containers, 548(1)(c)
fireproofing roadways, 549
flammable construction materials, 548(1)(d)
flammable liquid storage, 548(1)(a)
non-flammable material uses, 548(2)
propane use, prohibitions, 548(1)(f)
tarred or other building papers, 548(1)(e)
fire fighting training, 547
fire fighting water supply, 557–558
fire resistant materials, uses, 548
booster fan installations, 538(2)(c)
coatings on roadway combustible materials, 549(2)
hydraulic fluids, standards, 548(5)–(6)
main fan installations, 548(2)(b)
material accumulations, 548(1)(b)
stoppings, regulators and doors, 548(2)(e)
underground portals, 548(2)(a)
vehicle components, exclusions, 548(6)
ventilation air crossings, 548(2)(d)
flammable gas monitors, 543
fuel stations, underground, 704
gas, 749
gas control, 730–741
bleeder systems, 731(5)
combustible gas detectors, 738–740
combustible gas detectors, portable, 739
combustible gas detectors, standards, 737, 739(3)
degassing procedures, 733
diesel vehicle roads, 732
flammable gas levels, 731
gas removal, 734
inspections, 730
roof bolters, use of, 741
sealed off areas, 736
unused areas, 735
hot work explosion control, 746
ignition means, prohibitions and warnings, 693–694
inspections and tests
emergency warning systems, 552(b)
fire fighting equipment, 554(3)
flammable gas on diesel vehicle roads, 732
gas control, 730
ground electrodes, 570
propane installations, 695(3)–(4)
shift report, 690–691
supply systems for mobile electrical equipment, 565
light metal alloys, 538
manholes, 703
manufacturer’s specifications
propane installations, 695(1)
mine plans
annual plan, 681
certification by engineer, 681
contents, 533
designated competent person to prepare, 2.2
to Director, 681
explosion barriers, 745
location of fire fighting equipment, 556
surveyor, 682
updates, 556(2)
no smoking or carrying ignition means, 693–694
pillars, 747
propane installations, 695–696
refuge places and manholes, 703
refuge stations, 559
evacuation procedures, 553
roof and side support, 707–710
code of practice for ground supports, 709
extractions, 708
geotechnical analysis by engineer, 707(1)
removal of ground supports, 710
support system, 707
sealed off areas, 716, 736
self rescuers, 692
shift report, 690–691
foreman requirement, 690(1)
mine inspection, 690(3)
posting, 690(4)–(5)
read and initial, 690(2)
standards
auxiliary fans, 723(4)
combustible gas detectors, 737, 739(3)
fine resistant hydraulic fluids, 548(5)–(6)
international standards, 694.1
propane installations, 695(1)
stockpiles, 536
surface haul roads, 539
surveyor, 682, 747(6)–(7)
tests and inspections
  of electrical systems, 562
  record retention period, 534
training of self rescuers, 692
unsafe conditions
  fenced off areas, 689
  hazard assessment, 688(3)
  notice to officials, 688(2)
  records, 688(4)
  types, 688(1)
  withdrawal of workers, 688(3)
vehicles, 704–706
  control of equipment, 706
  diesel fuel, 705
  dust control on roadways, 742(3), 743
  underground fuel stations, 704
ventilation systems, 711–729
  air flow not to impede fire fighting, 554(2)
  air velocity, 712
  auxiliary fans, 723, 725
  batteries, 566
  bleeder systems, 731(5)
  booster fans, 538, 548(2)(c), 722, 725
  brattice, 724
  certification by engineer, 711(1)
  chutes, 717
  code of practice, fan operating procedures, 725(3)
  cross cuts, 728
  doors, 714
  explosion doors and weak walls, 721(2)
  fan operating procedures, 725
  fans, 538, 719, 742(5)
  flammable gas levels, 731
  gas inspections, 730
  light metal alloys, 538
  monitoring of ventilation, 727
notice to Director of unplanned stoppages, 544(1)(b), 726(2)
posting of code of practice, fan operating procedures, 725(3)
posting of report of fan stopping, 726(2)
posting of ventilation monitoring, 727(7)
record of fan stoppages, 726(2)
record of ventilating pressures, 719(2)
record of ventilation monitoring, 727(7)
return airway, 713
reverse flows, 720
sealed off areas, 716, 727(2)(e)
splits, 718, 729
stoppings, 715, 726
surface fans, 721
vent tubes, 724
walls
  certified by engineer, 541(1)
  specifications, 541(2)
warning systems
  booster fans, 722
  combustible gas detectors, 738(5)
  emergency warning systems, 552–553, 699(2)
  fire alarms, 551
  flammable gas monitors, 543
  propane leaks, 695(5)
water, 749
water supply for fire fighting, 557–558
welding, cutting and soldering, 746
workers, 683–694
  foreman, 683–684
  manager, 683–685
  qualifications required, 684
  shift change, 689
  shift report, 690–691
  smoking prohibitions, 693–694
  supervision, 683
Index

working alone, 393–394, 687
See also coal dust; conveyors in mines; mines and mining; mines and mining, definitions; vehicles, use in mining

underground shafts, 461–462
defined
spoil pile, 1
underground shaft, 1
certification by engineer
temporary protective structures, 461(2), 462(2)
demolitions, 422
drilled or bored underground shafts, 462–463
ingredients and exits, 446
falling materials in drilled or bored shafts, 462(3)–(4)
fences and gates for fall prevention, 461(3)–(4)
flammable substances, precautions, 163(2)
safeguards around surface openings, specifications, 318(6)
shoring component dimensions, Schedule 9
soil stabilization, 443
temporary protective structures, 461(1)–(2), 462(1)–(2), 463
water accumulations, prevention of, 461(5)
worker access, 446

underground shaft hoist, 108–111
defined, 1
certification by engineer
unguided suspended cage, 111
code for communication systems, 108(4)
communication systems, 108(2)–(4), 111(1)
hoist cage, 110
operator responsibilities, 109
safeguards on underground shaft cages, 318(7)–(8)
safety requirements, 108
speed limit, 109(2)

unguided suspended cage, 111
See also hoists

underground utility vaults See confined and restricted spaces

Underwriters’ Laboratories of Canada (ULC), 3
Union Internationale des Associations d’Alpinisme (UIAA), 3

uprights
shoring component dimensions, Schedule 9
urinals See toilets and washing facilities

U.S.A. Federal Motor Vehicle Safety Standard, 3

Use of Electricity in Mines (CSA), 3, 560, 642(1)(a), 723(4)
in definition of portable power cables, 1

use of hazardous products See Workplace Hazardous Materials Information System (WHMIS)

utility disconnection for demolition, 419
requirement, 419(a)
written confirmation, 419(b)

utility employee
defined, 1
See also electrical utilities and utility workers

utility vehicles, small See small utility vehicles

valves See buried or concrete-embedded facilities

vapours of flammable liquids
in definition of flammable substance, 1
See also fire and explosion hazards

vegetable farms
Code not to apply, 1.1

vehicles
defined
GVW, 1
machinery, includes vehicles, 1
vehicle, 1
fall protection, 155
headwear in vehicles with rollover
  protective structures and restraining
devices, 236(3)
for moving workers, 364
personal vehicles for work purposes, 290.1
refuelling, 279
transporting explosives, 473
See also powered mobile equipment;
  vehicles, use in mining; welding or
  allied process
vehicles, use in mining
auxiliary steering, 588–590
braking systems, 577–587
  air brakes, 577, 581
  auxiliary air reservoirs, 582
dual brakes, 579
emergency brakes, 580, 582
front wheel brake control, surface mines,
  583
hydraulic brakes, 578
parking brakes, surface mines or
  operations, 584
tests and records, 585–587
warning devices, 579
certification by engineer
prototype vehicles, 575(5)
representative machines, 576(2)
clear view, 593
clearances in underground coal mines, 595
Director of Inspection
brake tests by request from Director,
  585(1)–(2)
excessive weight and loads, approvals, 573
representative vehicles, 576(2)
vehicle out of control, notice, 544(1)(c)
documents
brake tests and records, 586–587
excessive weight and loads, 573
maintenance records, 587
prototype vehicles, 575
representative machines, test report, 576
engine starting when transmission engaged,
  prevention, 591(1)(c)
extensive weight and loads, 573
explosives, transportation of, 622, 626, 660
fire precautions, 548
haulage trucks with rear dump boxes, 591(2)
hazard assessment
  excessive weight and loads, 573
lights
  clearance lights, 592
  headlight alignment, 594(2)
types required, 594(1)
locomotives, control of, 706
maintenance records, 587
manufacturer’s specifications
  representative machines, 576(2)
prototype machines, 575
remote controlled equipment, 706
representative machines, 576
shock-absorbing seats, 591(1)(a)
standards
  air brakes, 581
auxiliary steering, 590(1)
clearance lights, 592(1)(b)
hydraulic brakes, 578
prototype machines, 575
representative machines, 576
underground mine vehicles, 574
unattended machines in underground
  mines, 596
unintentional movement prevention,
  591(1)(b)
warning systems
  air brakes system failures, 581(e)
auxiliary steering system failures, 590(2)
dual brake system failures, 579
wheels in contact with ground, 591(2)–(3)
vehicle traffic control
automatic or remote controlled systems, 194(7)(g)
designated traffic controller, 194(4)–(6), 194(7)(h)
handheld signal lights, 194(6)
logging industry vehicles, 525
pilot vehicles, 194(7)(f)
public highway traffic control methods, 194(7)
special clothing
for designated traffic controller, 194(4)–(5)
for worker on foot, 194(2)–(3)
standards for public highway traffic control, 194(7)(i)
when needed, 194(1)

vehicle hoists, 112–113
safe use, 113
standards, 112
See also hoists

vehicle transporting equipment, bulkheads, 268
See also powered mobile equipment

Vehicle-Mounted Aerial Devices (CSA), 3, 347(5), 799(1)

Vehicle-Mounted Bridge Inspection and Maintenance Devices (ANSI), 3, 347(7)

vehicle-mounted bridge inspection and maintenance elevating work platform standards, 347(7)

vehicle-mounted winch lines, 114

ventilation ducts See confined and restricted spaces; ventilation systems

ventilation shafts See building shafts

ventilation stopping
defined, 1
See also ventilation systems

ventilation systems, 386–388
defined
split, 1

ventilation stopping, 1
in confined spaces, 53
design and specifications, 387
flammable substances, precautions, 163(2)
maintenance and operation, 387(1)
moves
application to Director to use unclassified explosive, Schedule 11, Table 3
light metal alloys, 538
notice to Director of unplanned stoppages, 544(1)(b)
splits, 718, 729
in spray operations, 170.1(1), 170.1(4)
training, 388(2)
warning of system failure, 388(1)
when needed, 386
airborne contaminants, 386(a)
atmosphere levels of oxygen, too high or too low, 386(e)
biological contaminants, 386(b)
flammables, 386(d)
particulates, 386(c)
See also underground coal mines

vertical ladders on scaffolds, 327

vertical towers
on motor vehicle, standards, 347(5)
See also elevating platforms and aerial devices

vessels See confined and restricted spaces; hot taps

vests
duty to use, 228
use of, 242–243
See also personal protective clothing

vinyl chloride (chloroethylene)
code of practice required, 26, Schedule 1, Table 1

violence and harassment, 389–392
confidentiality, 390.1(c)–(d), 390.5(c)
domestic violence exposure, 390.3
employers’ review of plans
consultation with workers, 390.7(2)
requirement, 390.7(1)
when to review, 390.7(3)–(4)
harassment prevention plan
contents, 390.4
review of plans, 390.7(4)
harassment prevention policy
confidentiality, 390.5(c)
corrective action, 390.5(b)
elimination and control of hazard, 390.5(a)
investigation, 390.5(b)
harassment prevention procedures
employer’s documenting, investigating,
and prevention strategies, 390.6(b)
reports by workers, 390.6(a)
reports to parties on investigation and
corrective action, 390.6(c)
as hazards, 389
investigation and reports, 390.1, 391.1
medical treatment after incident, 391.2, 392
retail fuel and convenience store worker
safety, 392.1–392.6
review of plans, requirement, 390.7
training of workers
appropriate responses, 391(c)
policies and procedures, 391(b)
recognition of violence and harassment, 391(a)
reports and investigations of incidents, 391(d)
violence prevention plan
employer’s consultation with workers, 390(2)
policies and procedures, 390(1)
review of plans, 390.7
violence prevention policy, 390.1
confidentiality, 390.1(c)–(d)
corrective actions, 390.1(b)
elimination or control of hazard, 390.1(a)
investigation of incidents, 390.1(b)
violece prevention procedures, 390.2
disclosure of information, 390.2(c)
elimination or control of hazard, 390.2(a), 390.2(f)
immediate help, 390.2(d)
information about hazard, 390.2(b)
information to parties involved, 390.2(g)
investigation and reports, 390.2(f)
reports by workers, 390.2(e)
worker’s pay during medical treatment, 392
worker’s rights under other laws, 390.1(e)
See also retail fuel and convenience store
worker safety
walkways See entrances, walkways, and
stairways
walls
masonry walls stabilization, 192
walls, mine
certification by engineer
walls, 541(1)
walls
certified by engineer, 541(1)
specifications, 541(2)
warning devices and alarms
in emergency response plans, 116(g)
excavation markings, 444
falling objects, 318(3)
flags
excavation markings, 444
for warning of trees to be felled, 522(b)
flares
hazardous locations, safe distances, 167
public highway traffic control, 194(7)(e)
flashing lights and beacons
falling objects warnings, 318(3)
public highway traffic control, 194(7)(d)
mines, flammable gas monitor alarms, 543
mobile cranes warning devices, 91, 267
powered mobile equipment, 266(b), 267
public highway traffic control, 194(7)(a)
starting machinery, alarm systems, 365
vehicles, use in mining
  auxiliary steering, 590(2)
  ventilation system failure, 388

warning signs
automatic machinery starts, 310(6)
explosives
  blasting in surface mines, 644(1), 656–657
  community protection, 498
loaded holes, 507
misfires, 511, 674
falling objects, 318(3)
hazardous locations, 165(4)
materials chute at demolition site, 420(2)
noise exposure limits exceeded, 221(2)(c)
open building shaft, 313(3)
signs, 310(6)
temporary covers for openings or holes, 314(3)
tree felling near roads, 522
vehicle traffic control
  logging industry, 525
  public highways, 194(7)
See also safeguards and warnings
wash basins See toilets and washing facilities
washing and cleaning operations
  fire and explosion hazards, 162(5)
washrooms See toilets and washing facilities
waste
defined
  asbestos waste, 1
  discard, 1
  hazardous waste, 394.1
  spoil pile, 1
asbestos
  unnecessary accumulations, 28(b)
  waste containers, 38
clean work site, 185
discard from mines, 540
feminine hygiene products disposal, 360(c)
hazardous waste, 395(3)(c), 396
removal from blasting area, 513
sharps receptacles, 526
spoil pile, 452–453
waste receptacles for toilets and hand washing, 360
WHMIS not to apply to hazardous waste, 395(3)(c)

watch, wrist
contact with equipment and machinery, safety precautions, 362

water dangers
defined
  life jackets, 1
  personal flotation devices, 1
confined and restricted spaces, 49
Director of Inspection
dangerous occurrences with dams or dikes, report, 544(2)
duty to use personal protective equipment, 228
excavating and tunneling, 445, 464(2)
fall protection systems, 157
life jackets and flotation devices
  with fall protection systems, 157
  standards, 240
  uses, 241
in underground coal mines, 749
in underground shafts, 461(5)
working on ice, 195
water for drinking See drinking fluids
water for fire fighting
in underground mines, 557–558
water for washing See toilets and washing facilities
water systems, buried See buried or concrete-embedded facilities
watercraft refuelling, 279

weather

definition of electromagnetic radiation, 1
explosives
  electrical or dust storms (not at mine site), prohibition, 484
  electrical storms, surface mine blasting, 646
  transportation at mine site, 623
powered mobile equipment, protections for workers, 275(3)
soil stabilization, prohibition on freezing for, 443(3)
tower cranes, wind and temperature limitations, 106
See also avalanche control

welding or allied process, 171.1–174

definitions
  welding or allied process, 1
allied process, 171.2
application of Code, 465(2)
certification by engineer
  repairs to riggings and fittings, 304(b)
  storage compartments in vehicles, 172(3)
compressed/liquefied gas valve shut off when not in use, 171(8)(b)
electric arc welding
  damage to rigging, 308
electric welding machines, 171.1(5)
eye and face protection in electric arc welding, 231
gas welding, 171.2
makeshift rigging and welding, 304
manufacturer’s specifications
  welding and allied equipment, 171.1(2)
in mines
  electric welding, 571
  underground coal mines, 746
precautions
  electric supply cable, 171.1(6)
  falling hazards, 171.1(4)
  preparation of safe area, 171.1(3)
  unattended electric welding machine, removal of electrode, 171.1(5)
  services from vehicles, 172–174
  handling cylinders, 174
  horizontal cylinder storage, 173
  storage compartments, 172
  vehicle not in service, 174(3)–(4)
  standards
    general, 171.1(1)
    storage compartments in vehicles, 172(1)
See also compressed/liquefied gas; explosives (other than at mine sites); fire and explosion hazards; hot work

wells See confined and restricted spaces; oil and gas wells

wheel and tire assemblies, 193
  competent worker, 193(1)
  manufacturer’s service manuals, availability, 193(2)
  tire inflation methods, precautions, 193(3)–(6)
See also powered mobile equipment

wheeled bulldozers, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
See also powered mobile equipment

wheeled scrapers, self-propelled, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
See also powered mobile equipment

wheeled trenchers, 270–271
  rollover protective structures, 270
  seatbelts and restraint systems, 271
See also powered mobile equipment

WHMIS See Workplace Hazardous Materials Information System (WHMIS)

winching operations, 114
windows and windshields
    in powered mobile equipment, 265
windshield wipers
    in powered mobile equipment, 265(4)
wire mesh
    in safeguards, specifications, 322
wire rope sling
    as anchor, 152.4
    See also anchors
wire ropes
    in boatswain’s chairs, 351(4)
    in horizontal lifeline systems, 153–153.1
    on sawmill log carriages, 383(2)
    in scaffolding, 324(2)
    See also lifelines; rigging
wire wheel
    See grinders
women
    See females
wood or wood products
    WHMIS not to apply, 395(3)(a)
wood pole climbing,
    149
woodlands
    first aid high hazard work, Schedule 2,
        Table 2
work area
    defined, 1
    See also workers
work platforms
    See elevating platforms and aerial devices; platforms
work platforms, temporary
    See scaffolds and temporary work platforms
work positioning system
    defined, 1
    adjustable lanyard, 148
    fall arrest system with, 160.1
    rope adjustment device, 148.1
    tree care operations
        harness standards, 795
        safe work practices, 794
work processes, hazards
    See fire and explosion hazards; hazard assessment, elimination and control
work shoes
    See foot protection and footwear
work site and workers
    See workers
work site first aid
    See first aid and first aiders
work site hazards
    See fire and explosion hazards; hazard assessment, elimination and control
work site health and safety committee
    See joint work site health and safety committee
work site labels (WHMIS), 398–403
    defined
        label, 394.1
        significant new data, 394.1
        work site label, 394.1
    arrival of product without label,
        requirement for label, 398(6)–(7)
    confidential business information, 408–414
    decanted products, 400–401
    employer not to remove, modify or alter supplier labels, 398(2)
    laboratory samples, 403
    manufacturer’s requirement for label, 399
    placards
        conditions for use, 398(5), 401(1)
        content and location, 401
        transfer of hazardous products, 402
    replacement of illegible or missing supplier label, 398(4)
    requirement for labels, 399–403
    significant new data, updates, 398(3)
    storage without label, conditions, 401, 402
    training in content and significance,
        397(1)(a), 398(5)(c)
    transfer of hazardous products, 402
    See also confidential business information (WHMIS); Workplace Hazardous Materials Information System (WHMIS)
work sites, first aid at

defined
- close work site, 1
- distant work site, 1
- isolated work site, 1

first aid requirements for close, distant and isolated sites, Schedule 2, Tables 5–7

See also first aid and first aiders

work sites, temporary See temporary work sites

workers

defined
- direct supervision, 1
- exposed worker, 1
- work area, 1

contact with machinery by clothing, jewellery or hair, 362, 773(4)(f)

duty to report illness or injury, 182

duty to use fall protection system, 139

duty to use protective equipment, 228, 229(2), 234, 244(4)

information access and privacy
- asbestos, silica or coal dust exposure records, 40(5)
- audiometric testing records, 223
- first aid records, 184
- health information in emergencies, 413–414
- noise exposure assessment records, 223
- involvement in emergency response plans, 115(2)

machinery or equipment for moving, 364

participation in hazard assessment, 8

personal vehicles for work purposes, 290.1

transportation in powered mobile equipment, 275

vehicles, personal, used for work, 290.1

work break, in definition of work area, 1

working alone, 393–394

See also decontamination of workers; health and safety representative; information access and privacy for workers; joint work site health and safety committee; occupational exposure limit (OEL); personal protective clothing; violence and harassment; working alone

worker’s clothing

clothing beneath flame resistant clothing, 232(2)

compressed/liquefied gas, use to blow substances, 171(8)(d)

contact with equipment and machinery, safety precautions, 362

contamination with flammable or combustible liquids, 164

designated signaller, 191(2)–(3)

in restricted areas, protection of worker’s street clothing, 29(4)

vehicle traffic control clothing
- for designated traffic controller, 194(4)–(5)
- for worker on foot, 194(2)–(3)

See also decontamination of workers

working alone, 393–394

application of Code, 393(1)

communication systems, 392.2(g), 392.5, 394

hazard assessment, 393(2)

oil and gas wells, 752(2)

retail gas and convenience store workers, 392.2(g), 392.5

underground coal mines, 687

working face

defined, 1

See also mines and mining

workings

defined, 1

See also mines and mining
Workplace Hazardous Materials Information System (WHMIS), 395–414

defined
bulk shipment, 394.1
CAS Registry Number, 394.1
claim for disclosure exemption, 394.1
container, 394.1
fugitive emission, 394.1
hazard class, 394.1
hazard information, 394.1
hazardous product, 394.1
hazardous waste, 394.1
label, 394.1
laboratory sample, 394.1
manufactured article, 394.1
mixture, 394.1
product identifier, 394.1
safety data sheet, 394.1
significant new data, 394.1
substance, 394.1
supplier, 394.1
supplier label, 394.1
work site label, 394.1

application of Code, 395
confidential business information on data sheet, 408–414
claim for disclosure exemption, 408–410
confidentiality of information, 411–414
interim procedures before notice, 409
procedures after notice of exemption, 410
decanted products, 400–401
hazardous waste, 396
health and safety representative, training role, 397(2)
joint work site health and safety committee, training role, 397(2)
label required, 398–403
laboratory samples, 403
emergencies, 403(2)
exemptions, 403(1), 403(4)–(6)

label information, 403(2)
manufacturers of hazardous products
label requirement, 399(1)
laboratory samples, 403
training in safe procedures, 397(1)(d)
placards
conditions for use, 398(5), 401(1)
content and location, 401
transfer of hazardous products, 402
safety data sheets, 404–407
availability, 407
confidential business information, 408–414
employer’s data sheet, 405, 406
exemptions, 404(1)–(2), 405(2)
significant new data, updates, 406
supplier’s data sheet, 404, 406
training in, 397(1)(b)
supplier labels, 398–402
arrival of product without label,
requirement for label, 398(6)–(7)
not to remove, modify or alter, 398(2)
replacement of illegible or missing label, 398(4)
requirement for, 399–403
significant new data, label updates, 398(3)
storage without label, conditions, 398(5), 402
training in content and significance,
397(1)(a), 398(5)(c)
training, 397
emergencies, 397(1)(f), 397(1)(g), 398(5)(c)
fugitive emissions, 397(1)(f), 398(5)(c)
hazardous waste, 396
identification methods for transfer of hazardous products, 397(1)(e)
safe manufacturing, 397(1)(d)
safe storage, use and handling, 397(1)(c)
safety data sheets, 397(1)(b)
supplier labels, 397(1)(a), 398(5)(c)
work site labels, 397(1)(a), 398(5)(c)
transfer of hazardous products, 402
work site labels, 398–402
  arrival of product without label,
    requirement for label, 398(6)–(7)
decanted products, 400–401
employer not to remove, modify or alter
  supplier labels, 398(2)
replacement of illegible or missing
  supplier label, 398(4)
requirement for, 399–403
significant new data, updates, 398(3)
storage without label, conditions, 398(5),
  401, 402
  training in content and significance,
    397(1)(a), 398(5)(c)
workplace violence See violence and
  harassment
wrapper See labels
wristwatch
  contact with equipment and machinery,
    safety precautions, 362

x-rays See radiation

yellow tags, scaffolds, 326(1)(b)
zinc chromate
  code of practice required, 26, Schedule 1,
    Table 1